
Part 1 General

1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for air distribution systems.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this section.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel to perform TAB to Departmental Representative within 30 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
 - .2 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
 - .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads

- .2 Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started, confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Divisions 22 and 23.
- .3 All BACnet equipment shall be provided with factory trained equipment manufacturer representative to perform on site equipment start-up including BACnet start-up assistance to the control contractor

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
 - .1 Installation of ceilings, doors, windows, other construction affecting TAB.
 - .2 Application of weatherstripping, sealing, and caulking.

- .3 Pressure, leakage, other tests specified elsewhere Divisions 22 and 23.
- .4 Provisions for TAB installed and operational.
- .5 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .1 Fire, smoke, volume control dampers installed and open.
 - .5 Access doors, installed, closed.
 - .6 Outlets installed, volume control dampers open.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
 - .1 HVAC systems: plus 10 %, minus 0 %.
 - .2 Air distribution systems: plus 5 %, minus 5 %.

1.11 ACCURACY TOLERANCES

- .1 Measured values accurate to within plus or minus 2 % of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

1.13 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit, prior to commencement of TAB:
 - .1 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
 - .1 Details of instruments used.
 - .2 Details of TAB procedures employed.

- .3 Calculations procedures.
- .4 Summaries.

1.15 TAB REPORT

- .1 Format in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 3 copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

1.18 COMPLETION OF TAB

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB standards of AABC.
- .2 Do TAB including, but not limited to the following systems, equipment, components, controls:
 - .1 Air Velocity
 - .2 Static pressure
 - .3 Velocity pressure
 - .4 Temperature
 - .5 Cross Sectional Area
 - .6 RPM
 - .7 Election power
 - .1 Voltage
 - .2 Current draw.

- .8 Location of equipment measurements:
 - .1 Inlet and outlet of each:
 - .1 Fan
 - .2 Filter
 - .3 Damper
 - .4 Other auxiliary equipment
- .3 Qualifications: personnel performing TAB current member in good standing of AABC qualified to standards of AABC.
- .4 Quality assurance: perform TAB under direction of supervisor qualified by AABC.
- .5 Measurements: to include as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration.
- .6 Locations of equipment measurements: to include as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include as appropriate: main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).
- .8 Systems to be tested, adjusted, and balanced:
 - .1 Terminal units and supply air diffusers.
 - .2 All HVAC fans

1.20 OTHER TAB REQUIREMENTS

- .1 General requirements applicable to work specified this paragraph:
 - .1 Qualifications of TAB personnel: as for air systems specified this section.
 - .2 Quality assurance: as for air systems specified this section.

Part 2 Products

2.1 NOT USED

Part 3 Execution

3.1 NOT USED

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 22 31 13.01 Metal Ducts – Low Pressure to 500 Pa.

1.2 REFERENCES

- .1 Definitions:
- .1 For purposes of this section:
 - .2 "CONCEALED" - insulated mechanical services and equipment in suspended ceilings and non-accessible chases and furred-in spaces.
 - .3 "EXPOSED" - means "not concealed" as previously defined.
 - .4 Insulation systems - insulation material, fasteners, jackets, and other accessories.
 - .5 TIAC Codes:
 - .6 CRD: Code Round Ductwork,
 - .7 CRF: Code Rectangular Finish.
- .2 Reference Standards:
- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
 - .1 ANSI/ASHRAE/IESNA 90.1-04, SI; Energy Standard for Buildings Except Low-Rise Residential Buildings.
 - .2 ASTM International Inc.
 - .1 ASTM B209M-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - .2 ASTM C335-05ae1, Standard Test Method for Steady State Heat Transfer Properties of Pipe Insulation.
 - .3 ASTM C411-05, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
 - .4 ASTM C449/C449M-00, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
 - .5 ASTM C547-07e1, Standard Specification for Mineral Fiber Pipe Insulation.
 - .6 ASTM C553-02e1, Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 - .7 ASTM C612-04e1, Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
 - .8 ASTM C795-03, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
 - .9 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
 - .10 ASTM C1136-12 Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation.

- .11 ASTM C1290-11, Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC ducts.
- .3 Canadian General Standards Board (CGSB)
 - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
 - .2 CAN/GSB 51.10-92, Mineral Fibre Board Thermal Insulation.
 - .3 CAN/CGSB 51.11-92, Mineral Fibre Blanket Thermal Insulation.
- .4 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (2005).
- .5 Underwriters Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102-03, Method of Test for Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701-05, Standard for Thermal Insulation, Polystyrene, Boards and Pipe Covering.

1.3 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature and datasheets for duct insulation, and include product characteristics, performance criteria, physical size, finish and limitations.
 - .1 Description of equipment giving manufacturer's name, type, model, year and capacity.
 - .2 Details of operation, servicing and maintenance.
 - .3 Recommended spare parts list.

1.4 QUALITY ASSURANCE

- .1 Qualifications:
 - .1 Installer: specialist in performing work of this section and have at least 3 years successful experience in this size and type of project, member of TIAC.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 52 00, Section 01 74 21 and with manufacturer's written instructions.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address and ULC markings.
- .3 Packaging Waste Management: in accordance with Section 01 74 21 - Construction Demolition Waste Management and Disposal.

1.6 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 – Closeout Submittals.

- .2 Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 To CAN/ULC-S102:
- .2 Maximum flame spread rating: 25.
- .3 Maximum smoke developed rating: 50.

2.2 THERMAL INSULATION

- .1 Mineral fibre: as specified includes glass fibre, rock wool, slag wool.
- .2 Insulate all supply ducts where not acoustically lined.
- .3 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .4 TIAC Code C-1: Rigid mineral fibre duct board to ASTM C612 and CGSB 51-GP-10M, minimum R value R4 per inch. Plastic corner bead glued and taped with metallic tape on all corner and edges for mechanical room ducts, plenums and exposed ductwork. Insulation with FSK facing to ASTM A1136 and factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this Section). Cover all exterior duct insulation with 1577CW aluminium Venture Clad Jacketing system.
 - .1 Jacketing system: acrylic adhesive type, aluminium colour. Puncture and tear resistant, to ULC S102 and ASTM E84.
- .5 TIAC Code C-2: Mineral fibre blanket to ASTM C553 faced with factory applied vapour retarder jacket to CGSB 51-GP-52Ma (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to ASTM C553.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to ASTM C553.

2.3 ACCESSORIES

- .1 Tape: self adhesive, 100 mm wide, aluminum, ULC labelled for less than 25 flame spread and less than 50 smoke developed.
- .2 Contact adhesive: quick-setting
 - .1 Asbestos free
 - .2 5m²/L
- .3 Lap Seal adhesive: quick-setting for joints and lap sealing of vapour barriers. water based, fire retardant type, compatible with insulation.
 - .1 Asbestos Free
 - .2 6 m²/L
- .2 Pins.

- .3 Weld pins 4 mm diameter, with 35 mm diameter head for installation through insulation. Length to suit thickness of insulation.
 - .1 Standard of Acceptance: Duro Dyne, Clip-Pin.
 - .2 Weld pins, 2 mm diameter, for installation prior to applying insulation. Length to suit thickness of insulation. Nylon retain clips 32 mm square.
 - .3 Stick on pins will not be accepted.

2.4 JACKETS

- .1 Apply in exposed areas and exterior rooftop ductwork. Apply on rigid duct insulation only. Venture Clad 1577 CW.

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 PRE-INSTALLATION REQUIREMENTS

- .1 Pressure test ductwork systems complete, witness and certify.
- .2 Ensure surfaces are clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Install in accordance with ANSI/NFPA 90A and ANSI/NFPA 90B
- .3 Apply materials in accordance with manufacturer's instructions and as indicated.
- .4 Use 2 layers with staggered joints when required nominal thickness exceeds 75 mm.
- .5 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Ensure hangers and supports are outside vapour retarder jacket.
- .6 Hangers and supports in accordance with Section 23 31 13.01 Metal Ducts – Low Pressure to 500 Pa.
 - .1 Apply high compressive strength insulation where insulation may be compressed by weight of ductwork.
- .7 Fasteners: install at 300 mm on centre in horizontal and vertical directions, minimum 2 rows each side.
- .8 Use stand-offs for duct mounted control accessories.
- .9 Apply 1mm thick galvanized sheet metal corners to ductwork in mechanical rooms.

3.4 DUCTWORK INSULATION SCHEDULE

- .1 Insulation types and thicknesses: conform to following table:

Air ducts	TIAC Code	Vapour Retarder	Thickness (mm)
Fresh air intake fom louver to AHU or HRV and exhaust ductwork from AHU or HRV to louver.	C-1	Yes	50
Round warm air ducts	C-1	no	25
Round cold and dual temperature supply air ducts	C-1	Yes	50

3.5

CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling or disposal in accordance with Section 01 74 21 – Construction Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 RELATED REQUIREMENTS

- .1 Section 23 07 13 - Duct Insulation.
- .2 Section 23 33 00 - Air Duct Accessories.

1.2 REFERENCES

- .1 ASTM International
 - .1 ASTM A635/A635M-15, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Alloy, Carbon, Structural, High-Strength Low-Alloy, and High-Strength Low-Alloy with Improved Formability, General Requirements for.
 - .2 ASTM A653/A653M-17, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2018, Standard for the Installation of Air-Conditioning and Ventilating Systems.
 - .2 NFPA 90B-2018, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .3 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2005.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 2012.

1.3 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for metal ducts and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Test and Evaluation Reports:
 - .1 Certification of Ratings:
 - .1 Catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 52 00, Section 01 74 21 and with manufacturer's written instructions.
- .2 Packaging Waste Management: in accordance with Section 01 74 21 - Construction Demolition Waste Management and Disposal.

- .3 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect metal ducts from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

1.5 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 – Closeout Submittals
- .2 Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.

Part 2 Products

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

Pressure Class (Pa)	Seal Class	Leakage Class		Systems Applicability
		Rectangular	Round	
500	B	12	6	AHU supply
250	C	24	24	AHU return
125	C	24	12	All remaining systems

- .2 Seal classification:
 - .1 Class B: longitudinal seams, transverse joints and connections made airtight with gaskets, sealant tape, or combination thereof.
 - .2 Class C: transverse joints and connections made airtight with gaskets, sealant tape, or combination thereof. Longitudinal seams unsealed.

2.2 SEALANT

- .1 Seal all ductwork.
- .2 Sealant: water soluble, flexible, non-toxic. Sealant to be used with woven fabric tape. Temperature range of -20°C (-4°F) to plus 93°C (200°F).
- .3 Maximum flame spread rating: 25.
- .4 Smoke development rating: 50.
- .5 Solvent based sealant will not be accepted.
- .6 Duct tape will not be accepted as primary sealant.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50mm (2") wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.5 FITTINGS

- .1 Fabrication: to ASHRAE and SMACNA.
- .2 Radiused elbows:
 - .1 Rectangular: centreline radius: 1.5 times width of duct.
 - .2 Round: centreline radius: 1.5 times diameter.
- .3 Branches:
 - .1 Round main and branch: enter main duct at 45° with conical connection.
 - .2 Provide volume control damper in branch duct near connection to main duct.
 - .3 Main duct branches: with splitter damper.
- .4 Transitions:
 - .1 Diverging: 20° maximum included angle.
 - .2 Converging: 30° maximum included angle.
- .5 Offsets:
 - .1 Short radiused elbows.
- .6 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.6 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation.
- .2 Fire stopping material and installation must not distort duct.

2.7 HANGERS AND SUPPORTS

- .1 Hangers and Supports:
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to ASHRAE and SMACNA.
 - .3 Hangers: galvanized steel angle with galvanized steel rods to ASHRAE, SMACNA and the following table:

Duct Size (mm)	Angle Size (mm)	Rod Size (mm)
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up to 750	25 x 25 x 3	6
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- .4 Upper hanger attachments:
 - .1 For concrete: manufactured concrete inserts.
 - .2 For steel joist: manufactured joist clamp or steel plate washer.
 - .3 For steel beams: manufactured beam clamps.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for metal duct installation in accordance with manufacturer's written instructions.
 - .1 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .2 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 GENERAL

- .1 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100mm (4") beyond insulated duct and ensure diffuser is fully seated.
- .2 Support risers in accordance with ASHRAE and SMACNA and as indicated.
- .3 Install breakaway joints in ductwork on sides of fire separation.
- .4 Install fire dampers and fire stop flaps to NFPA 90A.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct lining where indicated.
- .7 Install balancing dampers at all branch ducts and as indicated.
- .8 Mount dampers according to damper manufacturer's recommendations.
- .9 At completion of project dents in exposed ductwork will not be accepted. Dented ductwork will result in the entire length being replaced by this contractor.

3.3 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with ASHRAE and SMACNA as follows:

Duct Size (mm)	Spacing (mm)
to 1500	3000
1501 and over	2500

3.4 SEALING AND TAPING

- .1 Apply sealant in accordance with SMACNA to manufacturer's recommendations.
- .2 All duct joints to be sealed with duct sealant and porous tape imbedded in sealant.
- .3 Bed tape in sealant and recoat with minimum of two (2) coats of sealant to manufacturers recommendations.
- .4 Duct tape will not be accepted.
- .5 Do not insulate duct until sealant work is approved by Departmental Representative.

3.5 LEAKAGE TESTS

- .1 Do not install additional ductwork until trial test has been passed.
- .2 Complete test before performance insulation or concealment of work.

3.6 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling or disposal in accordance with Section 01 74 21 – Construction Demolition Waste Management and Disposal.

END OF SECTION

Part 1 General

1.1 REFERENCES

- .1 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
 - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 2005.

1.2 SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for air duct accessories and include product characteristics, performance criteria, physical size, finish and limitations.
 - .2 Indicate:
 - .1 Duct access doors.
 - .2 Instrument test ports.
 - .3 Dampers.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 52 00, Section 01 74 21 and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials off ground, indoors, in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect air duct accessories from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: in accordance with Section 01 74 21 - Construction Demolition Waste Management and Disposal.

Part 2 Products

2.1 GENERAL

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

2.2 ACCESS DOORS IN DUCTS

- .1 Non-Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6mm (24 ga.) thick complete with sheet metal angle frame.

- .2 Insulated Ducts: sandwich construction of same material as duct, one sheet metal thickness heavier, minimum 0.6mm (24 ga.) thick complete with sheet metal angle frame and 25mm (1") thick rigid glass fibre insulation.
- .3 Gaskets: neoprene foam rubber.
- .4 Hardware:
 - .1 Up to 300mm x 300mm (12" x 12"): two sash locks complete with safety chain.
 - .2 301mm to 450mm (12" x 18"): four sash locks complete with safety chain.
 - .3 451mm to 1000mm (18" x 40"): piano hinge and minimum two sash locks.
 - .4 Doors over 1000mm (40"): piano hinge and two handles operable from both sides.
 - .5 Hold open devices.
 - .6 300mm x 300mm (12" x 12") glass viewing panels.
- .5 Use Piano hinged radiused access door with double strike and catch and factory installed gasket on round ductwork.

2.3 INSTRUMENT TEST

- .1 1.6mm (16 ga.) thick steel zinc plated after manufacture.
- .2 Cam lock handles with neoprene expansion plug and handle chain.
- .3 25mm (1") minimum inside diameter. Length to suit insulation thickness.
- .4 Neoprene mounting gasket.

2.4 SINGLE BLADE BALANCING DAMPERS

- .1 Fabricate from same material as duct, but one sheet metal thickness heavier. V-groove stiffened.
- .2 Size and configuration to recommendations of SMACNA, except maximum height as indicated 250mm (10").
- .3 Locking quadrant with shaft extension to accommodate insulation thickness.
- .4 Inside and outside nylon or bronze end bearings.
- .5 Channel frame of same material as adjacent duct, complete with angle stop.

2.5 FIRE DAMPERS

- .1 Fire dampers: Dynamic type arrangement Type B or C for full duct free area, listed ULC, meet requirements of authorities having jurisdiction and NFPA 90A. Fire damper assembly's fire tested in accordance with CAN/ULC-S112.
- .2 Mild steel, factory fabricated for fire rating requirement to maintain integrity of fire wall and/or fire separation.
 - .1 Fire dampers: 1-1/2 hour fire rated unless otherwise indicated.
 - .2 Fire dampers: automatic operating type and have dynamic rating suitable for maximum air velocity and pressure differential to which it will be subjected.

- .3 Top hinged: offset, round or square; multi-blade hinged sized to maintain full duct cross section.
- .4 Fusible link actuated, weighted to close and lock in closed position when released or having negator-spring-closing operator for multi-leaf type or roll door type in horizontal position with vertical air flow.
- .5 40mm x 40mm x 3mm (1-9/16" x 1-9/16" x 1/8") retaining angle iron frame, on full perimeter of fire damper, on both sides of fire separation being pierced, c/w break away joint.
- .6 Equip fire dampers with steel sleeve or frame installed disruption ductwork or impair damper operation.
- .7 Equip sleeves or frames with perimeter mounting angles attached on both sides of wall or floor opening. Construct ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce ceiling to conform with ULC.
- .8 Design and construct dampers to not reduce duct or air transfer opening cross-sectional area.
- .9 Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness.
- .10 Unless otherwise indicated, the installation details given in SMACNA Install Fire Damper HVAC and in manufacturer's instructions for fire dampers shall be followed.
- .11 Install where shown on the drawings and where ducts pass through fire separation.
- .12 Provide access doors where required for access to maintain fire dampers.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for air duct accessories installation in accordance with manufacturer's written instructions.
- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 Access Doors and Viewing Panels:
 - .1 Size:
 - .1 600mm x 600mm (24" x 24") for person size entry.
 - .2 460mm x 300mm (18" x 12") for servicing entry.
 - .3 As indicated.
 - .2 Locations:
 - .1 Fire and smoke dampers.
 - .2 Control dampers.
 - .3 Devices requiring maintenance.

- .4 Required by code.
- .5 Elsewhere as indicated.
- .2 Instrument Test Ports:
 - .1 General:
 - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .2 Locate to permit easy manipulation of instruments.
 - .3 Install insulation port extensions as required.
 - .4 Locations:
 - .1 For traverse readings:
 - .1 Ducted inlets to roof and wall exhausters.
 - .2 Inlets and outlets of other fan systems.
 - .3 Main and sub-main ducts.
 - .4 And as indicated.
- .3 Balancing Dampers:
 - .1 Install where indicated.
 - .2 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
 - .3 Locate balancing dampers in each branch duct, for supply, return and exhaust systems.
 - .4 Runouts to registers and diffusers: install single blade damper located as close as possible to main ducts.
 - .5 Dampers: vibration free.
 - .6 Ensure damper operators are observable and accessible.

3.3 CLEANING

- .1 Clean in accordance with Section 01 74 11 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling or disposal in accordance with Section 01 74 21 – Construction Demolition Waste Management and Disposal.

END OF SECTION