

1 General

1.1 RELATED SECTIONS

- .1 Section 07 84 00 - Firestopping.
- .2 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.

1.2 REFERENCES

- .1 American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE).
- .2 American Society for Testing and Materials International, (ASTM).
 - .1 ASTM A480/A480M, Standard Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet and Strip.
 - .2 ASTM A635/A635M, Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot Rolled.
 - .3 ASTM A653/A653M, Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
 - .1 Material Safety Data Sheets (MSDS).
- .4 National Fire Protection Association (NFPA).
 - .1 NFPA 90A, Standard for the installation of Air-Conditioning and Ventilation Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air-Conditioning Systems.
- .5 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
 - .1 SMACNA HVAC Duct Construction Standards - Metal and Flexible, 2nd Edition and Addendum No. 1.
 - .2 SMACNA HVAC Air Duct Leakage Test Manual, 1st Edition.
 - .3 IAQ Guideline for Occupied Buildings Under Construction, 1st Edition.

1.3 SUBMITTALS

- .1 Submit shop drawings and product data in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data: submit WHMIS MSDS - Material Safety Data Sheets for the following:
 - .1 Sealants.
 - .2 Tape.
 - .3 Proprietary Joints.

1.4 QUALITY ASSURANCE

- .1 Certification of Ratings:
 - .1 Catalogue or published ratings shall be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
 - .2 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.
 - .3 Indoor Air Quality (IAQ) Management Plan.
 - .1 Develop and implement an Indoor Air Quality (IAQ) Management Plan for construction and preoccupancy phases of building.
 - .2 During construction meet or exceed the requirements of SMACNA IAQ Guideline for Occupied Buildings under Construction.
 - .4 Installers to be certified journey person level in sheet metal works.
-

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Protect on site stored or installed absorptive material from moisture damage.
- .2 Waste Management and Disposal:
 - .1 Separate waste materials for reuse in accordance with Section 01 74 00 - Cleaning.
 - .2 Remove from site and dispose of packaging materials at appropriate recycling facilities.
 - .3 Collect and separate for disposal paper packaging material in appropriate on-site bins for recycling in accordance with Waste Management Plan.
 - .4 Separate for reuse and place in designated containers Steel waste in accordance with Waste Management Plan.
 - .5 Place materials defined as hazardous or toxic in designated containers.
 - .6 Handle and dispose of hazardous materials in accordance with Provincial regulations.
 - .7 Fold up metal banding, flatten and place in designated area for recycling.

2 Products

2.1 SEAL CLASSIFICATION

- .1 Classification as follows:

MAX Pressure Pa	SMACNA Seal Class
1000	A
750	B
500	C
250	C
125	C

- .2 Seal classification:
 - .1 Class A: longitudinal seams, transverse joints, duct wall penetrations, and connections made air tight with sealant and tape.
 - .2 Class B: Longitudinal seam transverse joints, and connections made air tight with sealant, tape or combination thereof.
 - .3 Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.

2.2 SEALANT

- .1 Sealant: oil resistant, polymer type flame resistant duct sealant. Temperature range of minus 30 degrees C to plus 93 degrees C.

2.3 TAPE

- .1 Tape: polyvinyl treated, open weave fiberglass tape, 50 mm wide.

2.4 DUCT LEAKAGE

- .1 In accordance with SMACNA HVAC Air Duct Leakage Test Manual.

2.5 FITTINGS

- .1 Fabrication: to SMACNA.
- .2 Radiused elbows.
 - .1 Rectangular: centreline radius: 1.5 times width of duct.
 - .2 Round: smooth radius or five piece. Centreline radius: 1.5 times diameter.
- .3 Mitred elbows, rectangular:
 - .1 To 400 mm: with single thickness turning vanes.

- .2 Over 400 mm: with double thickness turning vanes.
- .4 Branches:
 - .1 Rectangular main and branch: with radius on branch 1.5 times width of duct or 45 degree entry on branch.
 - .2 Round main and branch: enter main duct at 45 degrees with conical connection.
 - .3 Provide volume control damper in branch duct near connection to main duct.
 - .4 Main duct branches: with splitter damper.
- .5 Transitions:
 - .1 Diverging: 20 degrees maximum included angle.
 - .2 Converging: 30 degrees maximum included angle.
- .6 Offsets:
 - .1 Full radiused elbows.
- .7 Obstruction deflectors: maintain full cross-sectional area.
 - .1 Maximum included angles: as for transitions.

2.6 FIRE STOPPING

- .1 Retaining angles around duct, on both sides of fire separation in accordance with Section 07 84 00 - Firestopping.
- .2 Fire stopping material and installation must not distort duct.

2.7 GALVANIZED STEEL

- .1 Lock forming quality: to ASTM A653/A653M, Z90 zinc coating.
- .2 Thickness, fabrication and reinforcement: to SMACNA.
- .3 Joints: to SMACNA or proprietary manufactured duct joint. Proprietary manufactured flanged duct joint to be considered to be a class A seal.

2.8 HANGERS AND SUPPORTS

- .1 Hangers and Supports: in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment.
 - .1 Strap hangers: of same material as duct but next sheet metal thickness heavier than duct.
 - .1 Maximum size duct supported by strap hanger: 500.
 - .2 Hanger configuration: to ASHRAE.
 - .3 Hangers: black steel angle with black steel rods to ASHRAE:

Duct Size(mm)	Angle Size(mm)	Rod Size(mm)
up to 750	25 x 25 x 3	6
751 to 1050	40 x 40 x 3	6

3 Execution

3.1 GENERAL

- .1 Do work in accordance with, NFPA 90A & 90B, ASHRAE and SMACNA.
- .2 Do not break continuity of insulation vapour barrier with hangers or rods.
 - .1 Insulate strap hangers 100 mm beyond insulated duct.
- .3 Support risers in accordance with SMACNA.
- .4 Install breakaway joints in ductwork on sides of fire separation.
- .5 Install proprietary manufactured flanged duct joints in accordance with manufacturer's instructions.
- .6 Manufacture duct in lengths and diameter to accommodate installation of acoustic duct

lining.

3.2 HANGERS

- .1 Strap hangers: install in accordance with SMACNA.
- .2 Angle hangers: complete with locking nuts and washers.
- .3 Hanger spacing: in accordance with SMACNA

Duct Size (mm)	Spacing (mm)
to 1500	3000

3.3 SEALING AND TAPING

- .1 Apply sealant to outside of joint to manufacturer's recommendations.

3.4 LEAKAGE TESTS AND COMMISSIONING

- .1 In accordance with SMACNA HVAC Duct Leakage Test Manual.
- .2 Do leakage test in sections.
- .3 Make trial leakage tests as instructed to demonstrate workmanship.
- .4 Install no additional ductwork until trial test has been passed.
- .5 Test section minimum of 30 m long with not less than three branch takeoffs and two 90 degree elbows.
- .6 Complete test before insulation or concealment.

END OF SECTION
