

## **1 General**

### **1.1 REFERENCES**

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS).
  - .1 Material Safety Data Sheets (MSDS).
- .2 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA).
  - .1 SMACNA - HVAC Duct Construction Standards - Metal and Flexible, 95.

### **1.2 SUBMITTALS**

- .1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and data sheet. Indicate the following:
    - .1 Flexible connections.
    - .2 Turning vanes.
    - .3 Instrument test ports.
  - .2 Submit WHMIS MSDS material safety data sheets. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
  - .1 Certification of ratings: catalogue or published ratings to be those obtained from tests carried out by manufacturer or independent testing agency signifying adherence to codes and standards.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Instructions: submit manufacturer's installation instructions.
- .6 Manufacturer's Field Reports: manufacturer's field reports specified.
- .7 Closeout submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## **2 Products**

### **2.1 GENERAL**

- .1 Manufacture in accordance with SMACNA - HVAC Duct Construction Standards.

### **2.2 FLEXIBLE CONNECTIONS**

- .1 Materials: Flame-retardant or noncombustible fabrics.
- .2 Coatings and Adhesives: Comply with UL 181, Class 1.
- .3 Metal-Edge Connectors: Factory fabricated with a fabric strip 3-1/2 inches (89 mm) wide attached to 2 strips of 2-3/4 inch (70 mm) wide, 0.028 inch (0.7 mm) thick, galvanized sheet steel or 0.032 inch (0.8 mm) thick aluminum sheets. Provide metal compatible with connected ducts.
- .4 Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
  - .1 Minimum Weight: 26 oz / sq. yd. (880 g/sq. m).
  - .2 Tensile Strength: 480 lbf/inch (84 N/mm) in the wrap and 360 lbf/inch (63 N/mm) in the filling.
  - .3 Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).
- .5 Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.

- .1 Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
- .2 Minimum Additional Travel: 50 percent of the required deflection at rated load.
- .3 Lateral Stiffness: More than 80 percent of rated vertical stiffness.
- .4 Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- .5 Elastomeric Element: Molded, oil-resistant rubber or neoprene.
- .6 Coil Spring: Factory set and field adjustable for a maximum of 1/4 inch (6 mm) movement at start and stop.

### **2.3 SPIN-IN COLLARS**

- .1 Conical galvanized sheet metal spin-in collars with lockable butterfly damper.
- .2 Sheet metal thickness to co-responding round duct standards.

## **3 Execution**

### **3.1 MANUFACTURER'S INSTRUCTIONS**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and data sheet.

### **3.2 INSTALLATION**

- .1 Flexible Connections:
  - .1 Install in following locations:
    - .1 Inlets and outlets to supply air units and fans.
    - .2 Inlets and outlets of exhaust and return air fans.
    - .3 As indicated.
  - .2 Length of connection: 100 mm.
  - .3 Minimum distance between metal parts when system in operation: 75 mm.
  - .4 Install in accordance with recommendations of SMACNA.
  - .5 When fan is running:
    - .1 Ducting on sides of flexible connection to be in alignment.
    - .2 Ensure slack material in flexible connection.
- .2 Instrument Test Ports:
  - .1 General:
    - .1 Install in accordance with recommendations of SMACNA and in accordance with manufacturer's instructions.
  - .2 Locate to permit easy manipulation of instruments.
  - .3 Install insulation port extensions as required.
  - .4 Locations:
    - .1 For traverse readings:
      - .1 Inlets and outlets of other fan systems.
      - .2 Main and sub-main ducts.
      - .3 And as indicated.
    - .2 For temperature readings:
      - .1 At outside air intakes.
      - .2 At inlet and outlet of coils.

### **3.3 CLEANING**

- .1 Perform cleaning operations as specified in Section 01 74 00 - Cleaning and in

- accordance with manufacturer's recommendations.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

**END OF SECTION**

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