



Public Works
Government Services
Canada

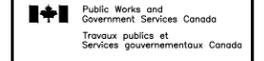
Travaux publics
Services gouvernementaux
Canada

Ontario Region

Région de l'Ontario

LIST OF DRAWINGS

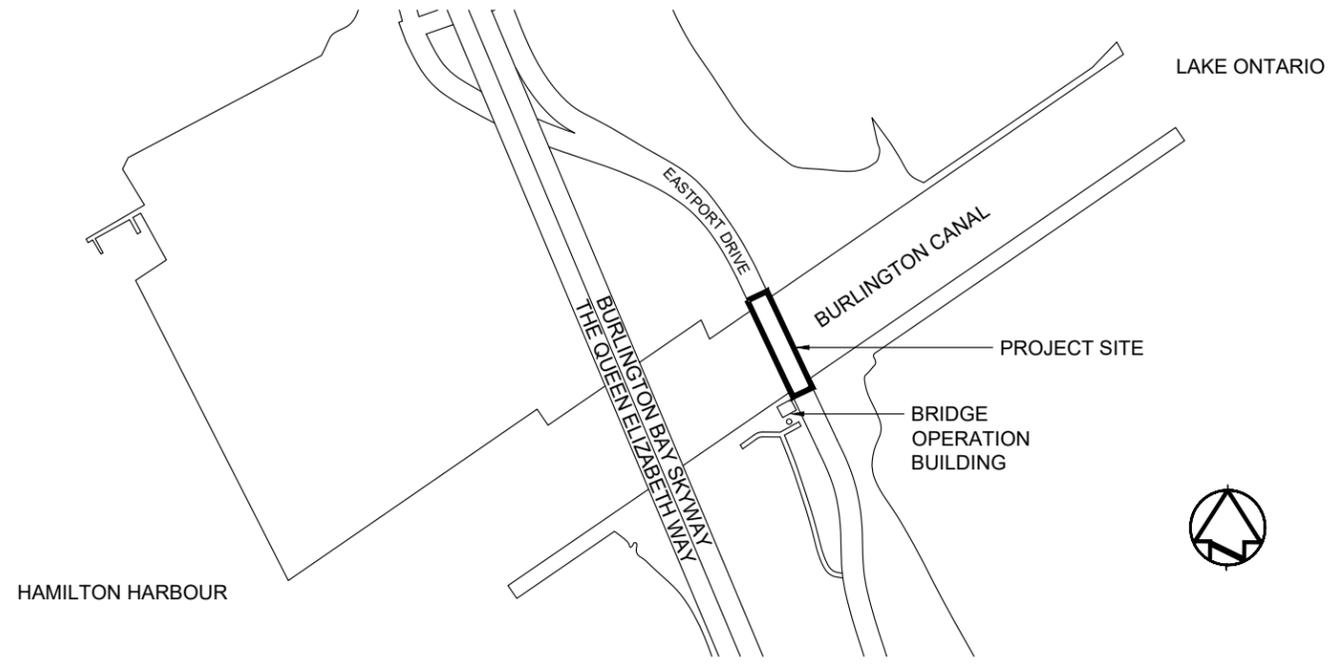
- BRIDGES
- B-0 COVER SHEET
- B-1 GENERAL ARRANGEMENT
- B-2 BRIDGE DECK GRATING TEMPORARY HOLD-DOWN REPAIRS - TYPE A AND B
- B-3 BUTTON WELD AND MEMBER REPLACEMENT REPAIRS - TYPE C, D AND E
- B-4 BRIDGE DECK
- B-5 GRATING PANEL PLAN
- B-6 GRATING PANEL REPLACEMENT DETAILS
- B-7 M-BEAM WEB CRACK HOLDING REPAIR



HAMILTON

ONTARIO

BURLINGTON CANAL LIFT BRIDGE
 1157 BEACH BOULEVARD
 BURLINGTON LIFT BRIDGE DECK REPAIRS AND WELDING
 PWGSC Proj. No.: R.090211.001 DATE: 2019-06-13



04		
03		
02		
01		
revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

- A Detail No. / No. de détail
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project title / titre du projet
HAMILTON Ontario
 BURLINGTON CANAL LIFT BRIDGE
 1157 BEACH BOULEVARD
 BURLINGTON LIFT BRIDGE
 DECK REPAIRS AND WELDING

drawing title / titre du dessin
COVER SHEET

drawn by / dessiné par
 CB

designed by / conçu par
 DW

approved by / approuvé par
 JO

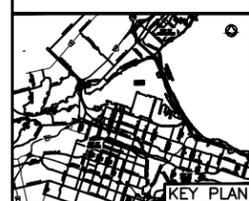
job / office / project manager / administrateur de projet
 PA

project date / date du projet
 2019-06-13

project no. / no. du projet
 R.090211.001

drawing no. / dessin no.
 B-0





- GENERAL NOTES:**
- STRUCTURAL LAYOUT BASED ON REFERENCE DRAWINGS PROVIDED BY PWSC.
 - TRAFFIC CONTROL DETAILED ELSEWHERE IN THE CONTRACT DOCUMENTS.
 - ALL DIMENSIONS IN [mm] UNLESS NOTED OTHERWISE.

- DESIGN SPECIFICATIONS AND DESIGN LOADS:**
- WELDING ACCORDING TO CSA W59-18 - WELDED STEEL CONSTRUCTION

- SCOPE OF WORK - GRATING REPAIRS:**
- WORK IS NOT LIMITED TO ITEMS LISTED BELOW. OTHERS AS SHOWN AND/OR SPECIFIED IN CONTRACT.
 - NO INTENTIONAL ORDER OF SEQUENCE OF ITEMS LISTED BELOW.

- PERFORM PRE-CONSTRUCTION INSPECTION TO VERIFY LOCATION OF DECK DAMAGES.
- IMPLEMENT TRAFFIC CONTROL.
- PERFORM REPAIR WORK AS DIRECTED BY THE DEPARTMENTAL REPRESENTATIVE.
 - TYPE A REPAIRS - FABRICATE, DELIVER AND INSTALL NEW STEEL HOLD-DOWN PLATES IN LOCATIONS OF EXISTING FAILED M-BEAM TO STRINGER CONNECTIONS.
 - TYPE B REPAIRS IF TYPE A NOT FEASIBLE.
 - TYPE C REPAIRS - RESTORE BROKEN CONNECTIONS BETWEEN STEEL GRATING MEMBERS.
 - TYPE D REPAIRS - INSTALL FULL MEMBER DEPTH WELDS.
 - TYPE E REPAIRS - REPLACE MISSING GRATING MEMBERS.
 - M-BEAM WEB CRACK REPAIRS - RESTORE PANEL M-BEAM CONTINUITY.
- CLEAN-UP AND REINSTATE SITE.

- SCOPE OF WORK - GRATING PANEL REPLACEMENT:**
- WORK IS NOT LIMITED TO ITEMS LISTED BELOW. OTHERS AS SHOWN AND/OR SPECIFIED IN CONTRACT.
 - NO INTENTIONAL ORDER OF SEQUENCE OF ITEMS LISTED BELOW.

- PERFORM PRE-CONSTRUCTION INSPECTION OF GRATING PANEL TO VERIFY LOCATION, DIMENSIONS AND CONFIRM REPLACEMENT METHODOLOGY.
- IMPLEMENT TRAFFIC CONTROL.
- PERFORM REPAIR WORK AS DIRECTED BY THE DEPARTMENTAL REPRESENTATIVE.
 - IMPLEMENT ENVIRONMENTAL ENCLOSURE AND REMOVE BIRD GUANO FROM WORK AREA.
 - REMOVE AND STORE EXISTING RAILING POST BASE ANCHORAGE AND RAILING ELEMENTS.
 - REMOVE EXISTING GRATING PANEL AS DESIGNATED BY DEPARTMENTAL REPRESENTATIVE.
 - PREPARE EXISTING STRINGERS TO RECEIVE NEW GRATING PANEL ALONG WITH INSTALLATION HARDWARE AND ALL APPURTENANCES.
 - INSTALL NEW GRATING PANEL INCLUDING THE INSTALLATION HARDWARE AND ALL APPURTENANCES.
 - COAT TOP FLANGE OF STRINGERS AS SPECIFIED ELSEWHERE IN THE CONTRACT DOCUMENTS.
 - REINSTATE RAILING.
 - CLEAN-UP AND REINSTATE SITE.

- CONSTRUCTION NOTES:**
- EXISTING DIMENSIONS ARE BASED ON AVAILABLE REFERENCE DRAWINGS AND ARE NOT NECESSARILY THE SAME AS AS-BUILT DIMENSIONS. THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS, DETAILS AND ELEVATIONS OF THE EXISTING STRUCTURE THAT ARE RELEVANT TO THE WORK AND SHALL REPORT ANY DISCREPANCIES TO THE DEPARTMENTAL REPRESENTATIVE PRIOR TO COMMENCEMENT OF THE WORK AND BEFORE ORDERING MATERIALS.
 - CHECK AND IDENTIFY ALL UTILITIES WITHIN THE WORK AREA AND CARRY OUT NECESSARY PROTECTION AND PRECAUTIONARY MEASURES AS MAY BE REQUIRED BY RELEVANT AUTHORITIES PRIOR TO PERFORMING WORK.
 - TAKE CARE TO AVOID DAMAGE TO ELEMENTS TO REMAIN AND COMPONENTS TO BE REUSED. DAMAGE CAUSED BY REMOVAL SHALL BE REPAIRED OR REPLACED AS DIRECTED BY DEPARTMENTAL REPRESENTATIVE, AT THE CONTRACTOR'S EXPENSE.
 - DISPOSE OF EXCESS MATERIALS AS SPECIFIED ELSEWHERE IN THE CONTRACT DOCUMENTS.

- STRUCTURAL STEEL NOTES:**
- ALL STRUCTURAL STEEL SHALL CONFORM TO CSA STANDARD CSA-S40.20-13/G40.21-13, GRADE 350AT.
 - BOLTS SHALL BE GALVANIZED ASTM A325M TYPE 1.
 - UNLESS OTHERWISE NOTED THE FILLET WELD SHALL BE AS FOLLOWS:

MATERIAL THICKNESS OR THICKER PART JOINED (mm)	MINIMUM SIZE OF FILLET WELD (mm)
TO 12 INCLUSIVE	5
OVER 12 TO 20	6
OVER 20 TO 40	8
OVER 40 TO 60	10

- PERMANENT STEEL SOLID ROUND BARS SHALL BE TOUCHED-UP USING COLD GALVANIZING, 2 COATS ZINC RICH PAINT.
- FIELD WELDS ON GALVANIZED STEEL JOINTS SHALL BE TOUCHED-UP USING COLD GALVANIZING, 2 COATS ZINC RICH PAINT.
- TOPS OF EXISTING STRINGERS SHALL BE COATED AS SPECIFIED ELSEWHERE IN THE CONTRACT DOCUMENTS.
- PROPERTIES OF STEEL GRATING TO BE AS PER EXISTING GRATING DETAIL ON DRAWING B-6.
- GRATING PANELS TRIM BARS SHALL BE FULLY SHOP WELDED TO ENDS OF BEARING BARS AND ARE REQUIRED ON ALL EDGES WHERE EXPOSED ENDS OF BEARING BARS WOULD OTHERWISE BE PRESENT. TRIM BARS SHALL BE FLUSH WITH THE TOP OF M-BEAMS.

NOTE:
THE HOLDING REPAIRS IN THIS CONTRACT ARE DESIGNED TO RETAIN THE INTEGRITY OF THE BRIDGE UNTIL THE COMPLETE REPLACEMENT OF THE DECK IN 2021.



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project title / titre du projet
HAMILTON Ontario
BURLINGTON CANAL LIFT BRIDGE
1157 BEACH BOULEVARD
BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title / titre du dessin
GENERAL ARRANGEMENT

drawn by / dessiné par
CB

designed by / conçu par
DW

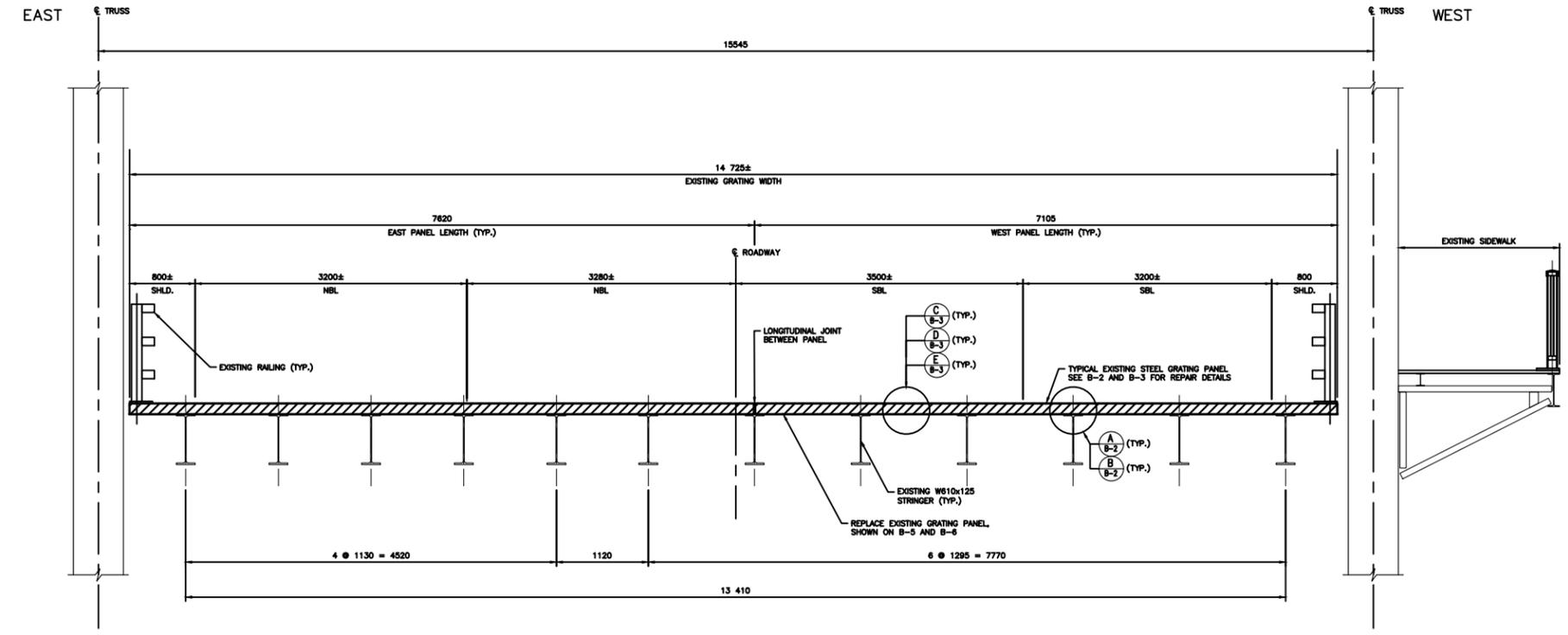
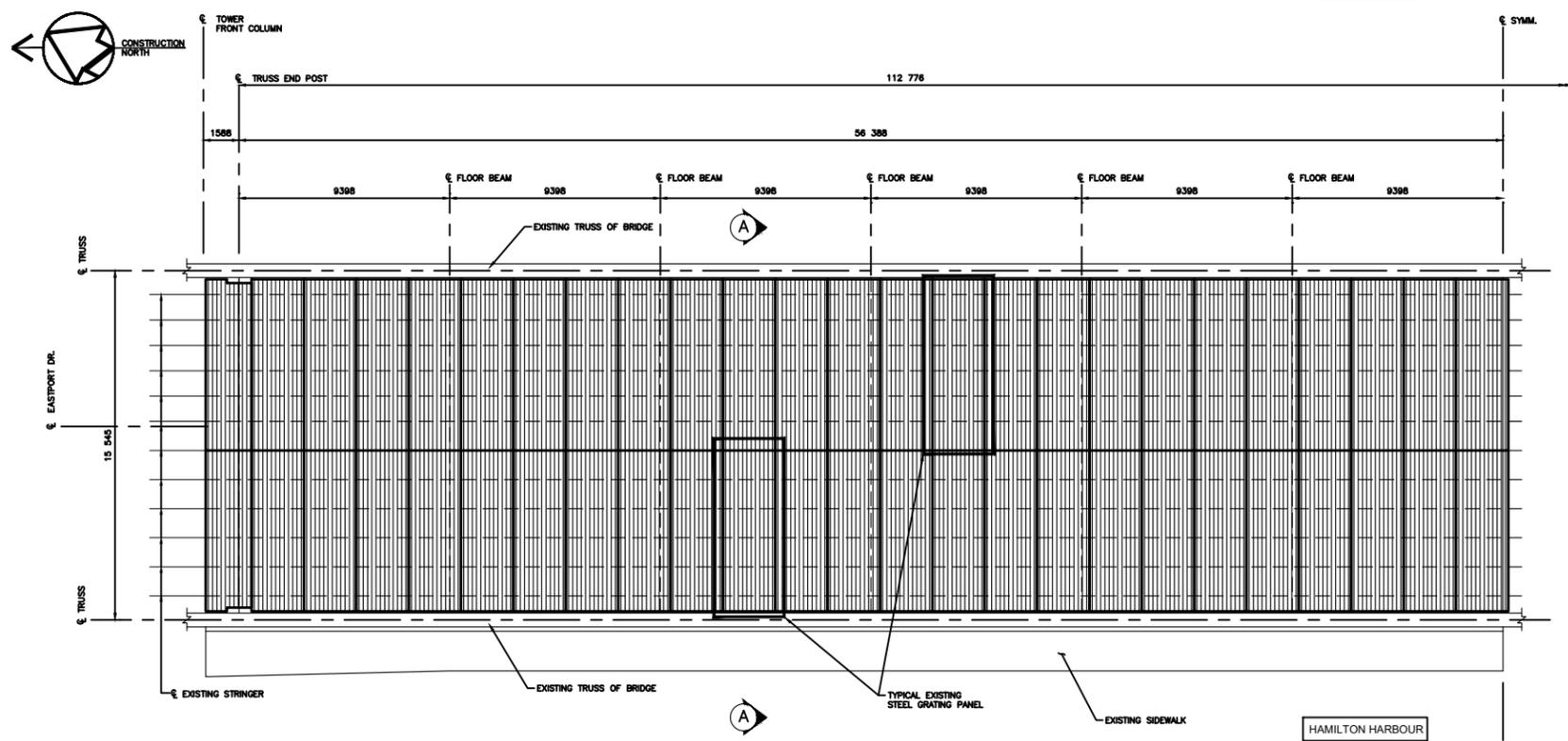
approved by / approuvé par
JO

bid office / bureau de soumission
PA project manager / administrateur de projet

project date / date du projet
2019-06-13

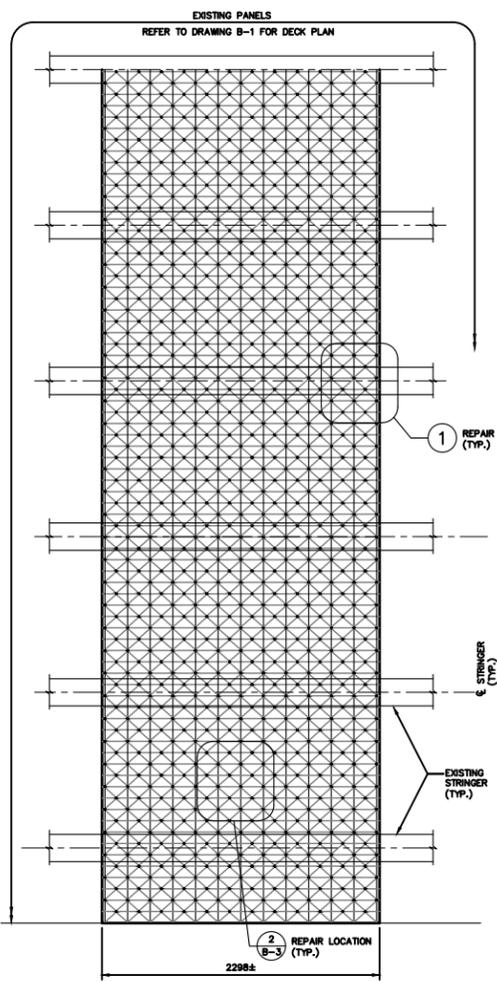
project no. / no. du projet
R.090211.001

drawing no. / dessin no.
B-1

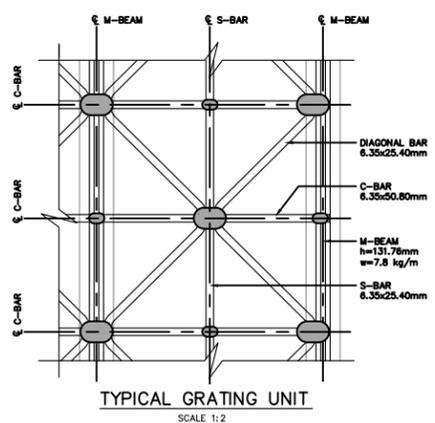


LEGEND:
[Hatched box symbol] DENOTES REMOVAL

DRAWING NOT TO BE SCALED
100 mm ON ORIGINAL DRAWING



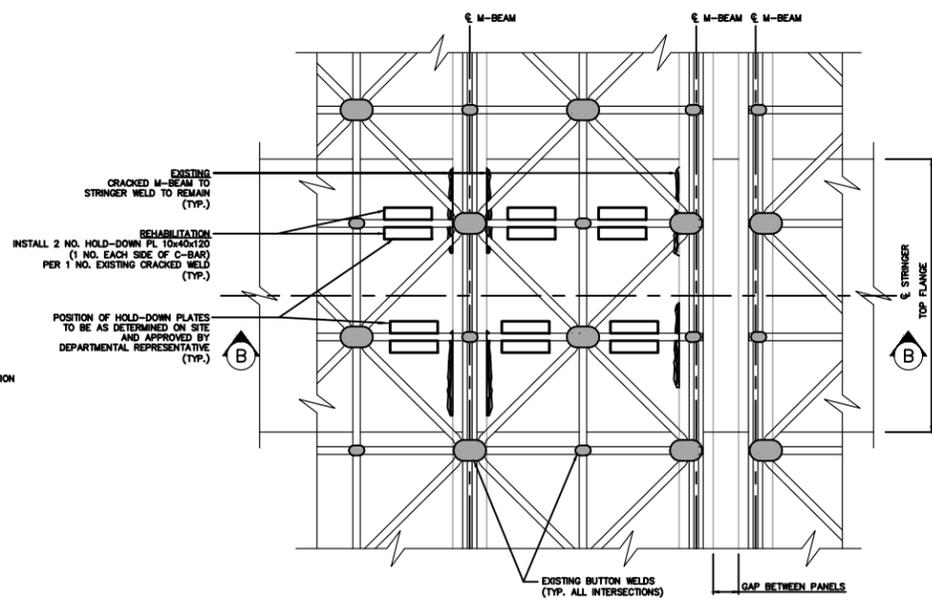
EXISTING STEEL GRATING PANEL - TYPICAL PLAN
SCALE 1:20



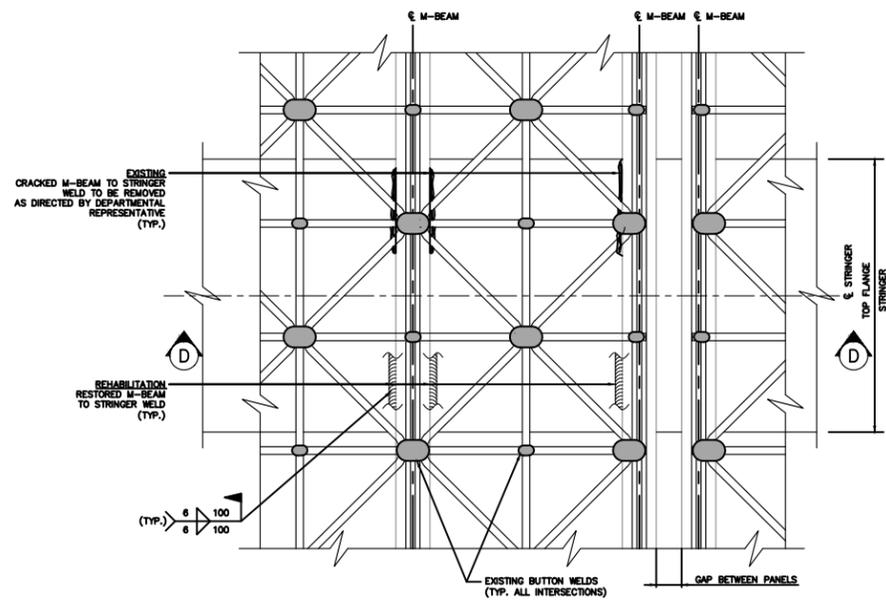
TYPICAL GRATING UNIT
SCALE 1:2

SUGGESTED WORK SEQUENCE

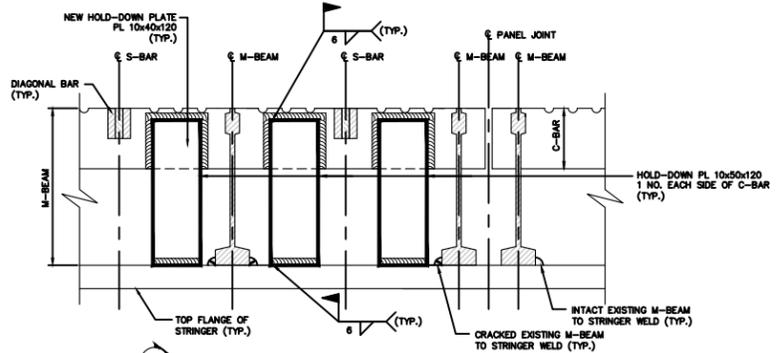
- TYPE A REPAIR:**
1. PREPARE STRINGER SURFACE FOR WELDING.
 2. TEST FIT HOLD-DOWN PLATES.
 3. INSTALL 2 NO. PLATES FOR EACH BROKEN WELD.
- TYPE B REPAIRS:**
1. REMOVE EXISTING CRACKED FILLET WELD AS DIRECTED BY DEPARTMENTAL REPRESENTATIVE.
 2. PREPARE STRINGER SURFACE FOR WELDING.
 3. INSTALL NEW WELDED CONNECTION BETWEEN M-BEAM AND STRINGER.



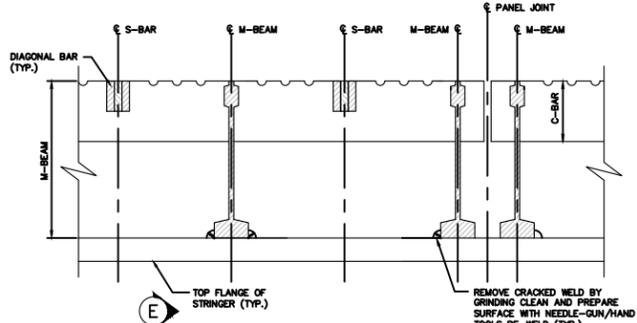
TEMPORARY GRATING HOLD-DOWN REPAIR - TYPE A
PART PLAN GRATING PANEL
SCALE 1:2



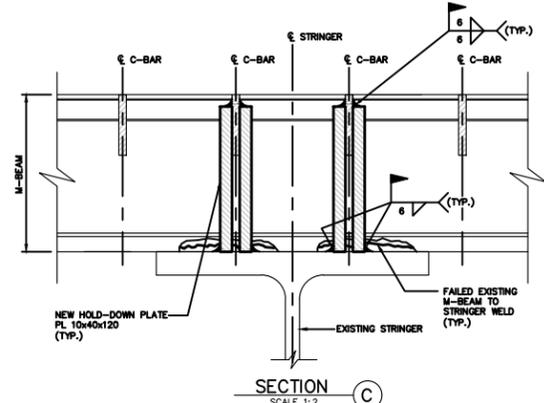
TEMPORARY GRATING HOLD-DOWN REPAIR - TYPE B
PART PLAN GRATING PANEL
SCALE 1:2



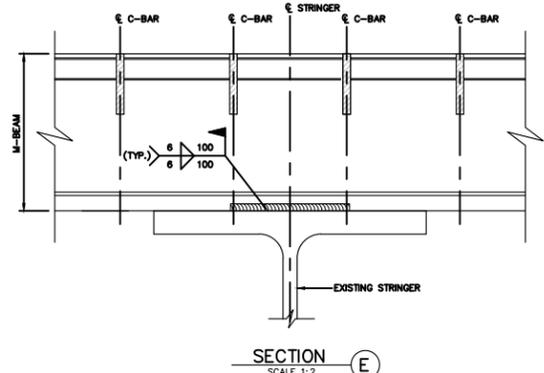
TYPE A REPAIR - SECTION B
SCALE 1:2



TYPE B REPAIR - SECTION D
SCALE 1:2



SECTION C
SCALE 1:2



SECTION E
SCALE 1:2

DRAWING NOT TO BE SCALED
100 mm ON ORIGINAL DRAWING



Professional Engineer
Professional Engineer
Professional Engineer

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HAMILTON Ontario
BURLINGTON CANAL LIFT BRIDGE
1157 BEACH BOULEVARD
BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title
titre du dessin
**BRIDGE DECK GRATING
TEMPORARY HOLD-DOWN
REPAIRS TYPE A AND B**

designed by
dessiné par
CB

designed by
conçu par
DW

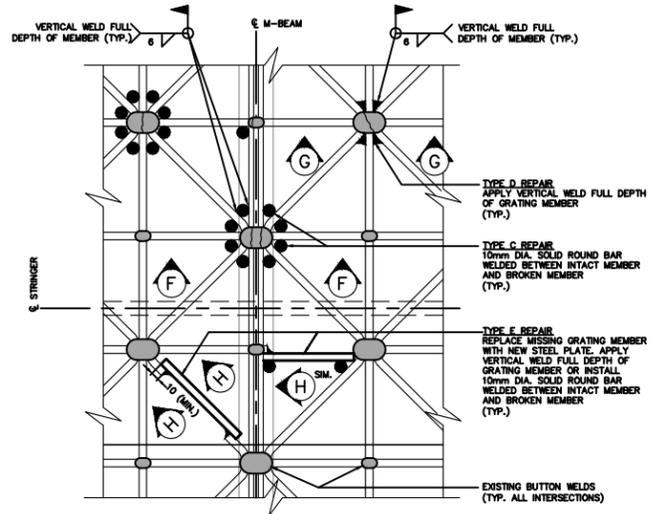
approved by
approuvé par
JO

project manager
administrateur de projet
PA

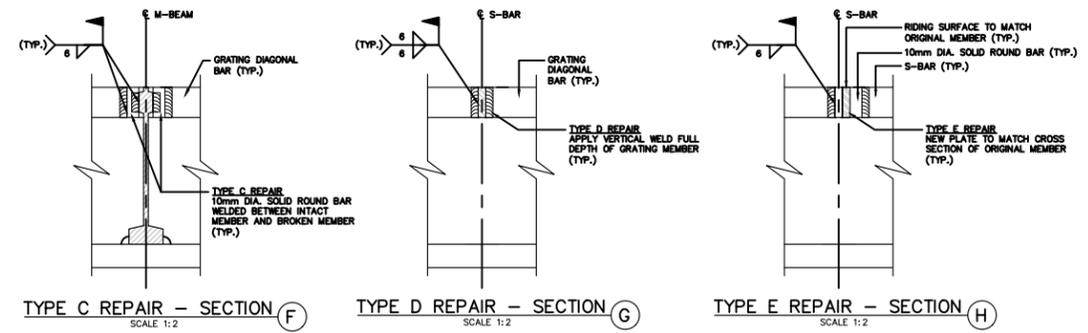
project date
date du projet
2019-06-13

project no.
no. du projet
R.090211.001

drawing no.
dessiné no.
B-2



BUTTON WELD AND MEMBER REPLACEMENT REPAIRS
PART PLAN GRATING PANEL 2
SCALE 1:2



TYPE C REPAIR - SECTION F SCALE 1:2
TYPE D REPAIR - SECTION G SCALE 1:2
TYPE E REPAIR - SECTION H SCALE 1:2

SUGGESTED WORK SEQUENCE

- TYPE C REPAIRS:**
FOR FULLY-CRACKED BUTTON WELDS, INSTALL SOLID ROUND BARS AS SHOWN FOR LOCATIONS AS DIRECTED BY DEPARTMENTAL REPRESENTATIVE.
- TYPE D REPAIRS:**
FOR PARTIALLY-CRACKED BUTTON WELDS, PERFORM FULL DEPTH WELD AS SHOWN FOR LOCATIONS AS DIRECTED BY DEPARTMENTAL REPRESENTATIVE.
- TYPE E REPAIRS:**
INSTALL SOLID ROUND BARS AS SHOWN FOR LOCATIONS WHERE LAP DISTANCE < 10mm OR AS DIRECTED BY DEPARTMENTAL REPRESENTATIVE.



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C	drawing no. - where detailed

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file du projet
HAMILTON Ontario
BURLINGTON CANAL LIFT BRIDGE
1157 BEACH BOULEVARD
BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title
titre du dessin
BUTTON WELD AND MEMBER REPLACEMENT REPAIRS TYPE C, D AND E

drawn by / dessiné par: CB

designed by / conçu par: DW

approved by / approuvé par: JO

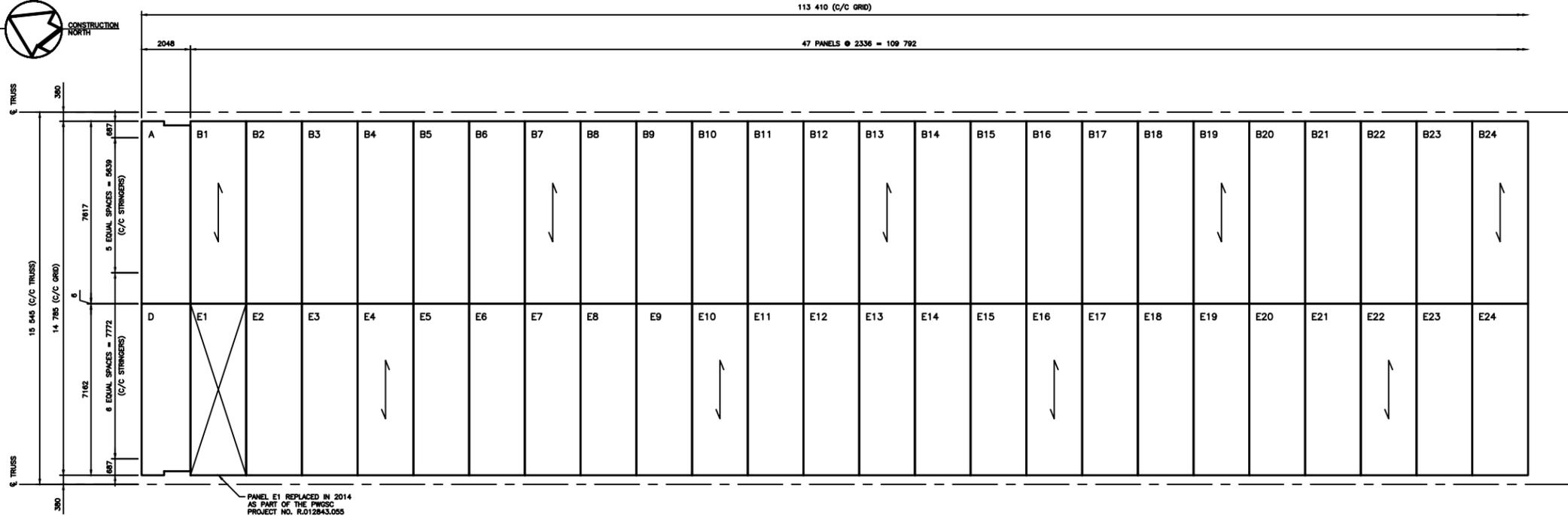
project manager / administrateur de projet: PA

project date / date du projet: 2019-06-13

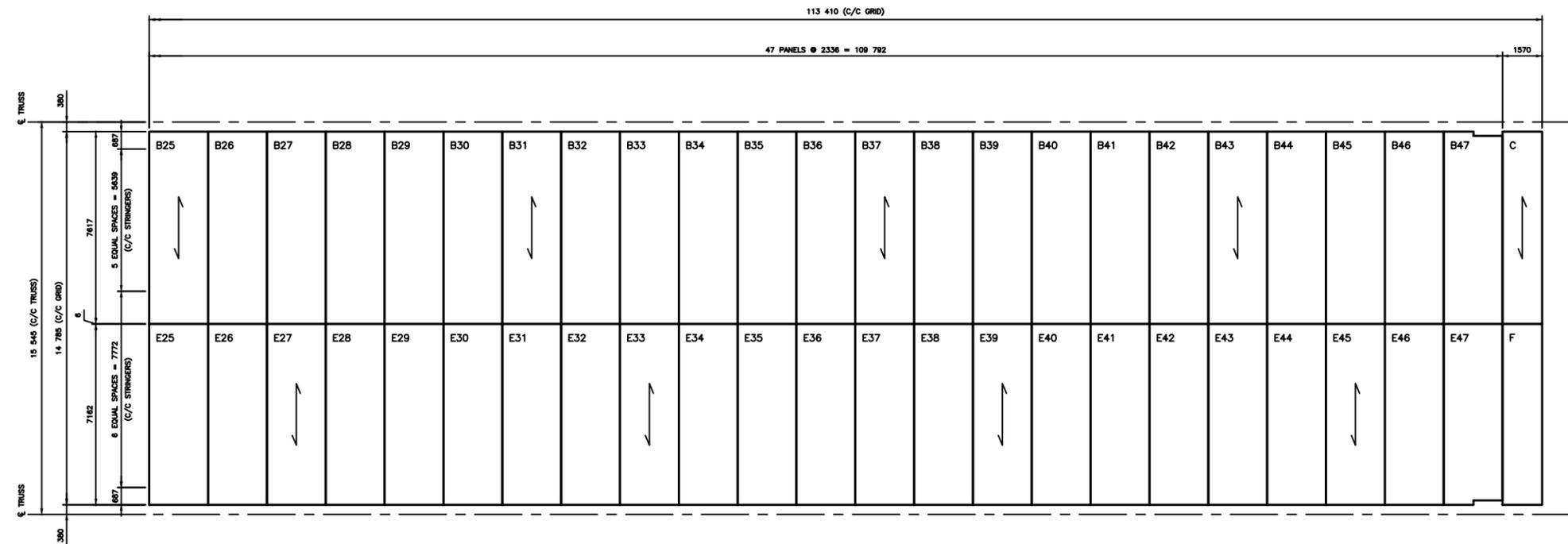
project no. / no. du projet: R.090211.001

drawing no. / dessin no.: B-3

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PLAN VIEW



PLAN VIEW

Public Works and Government Services Canada
 Architectural and Engineering Services
 Ontario Region
 Travaux publics et Services gouvernementaux Canada
 Services d'architecture et de génie
 Région de l'Ontario

KEY PLAN



04		
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 BURLINGTON CANAL LIFT BRIDGE
 1157 BEACH BOULEVARD
 BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title / titre du dessin
BRIDGE DECK

designed by / dessiné par
 DS

designed by / conçu par
 DW

approved by / approuvé par
 JO

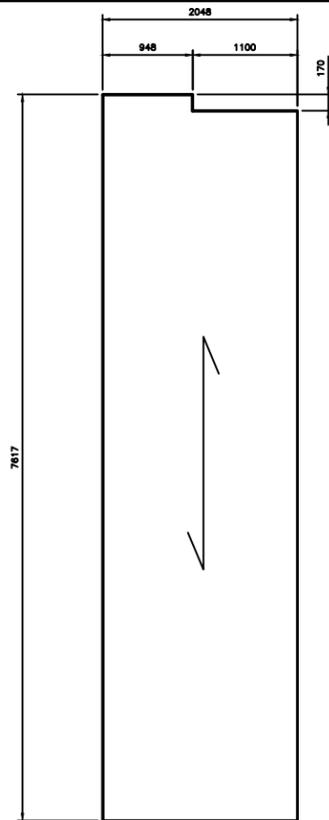
sender / soumission
 PM project manager / administrateur de projet

project date / date du projet
 2019-06-13

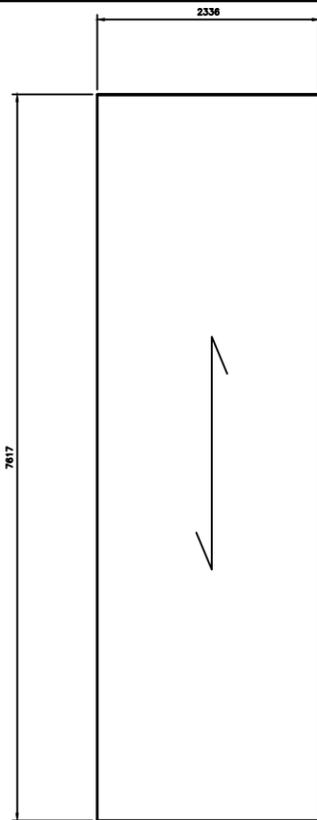
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drawing no. / dessin no.
B-4

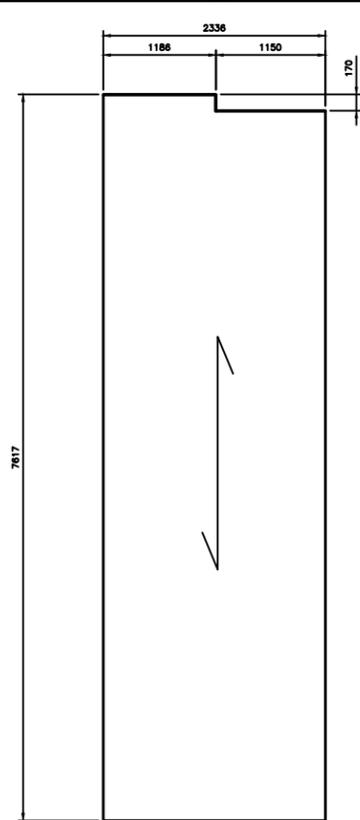
DRAWING NOT TO BE SCALED
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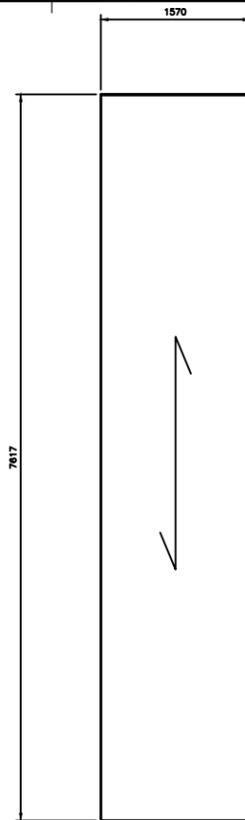
PANEL A



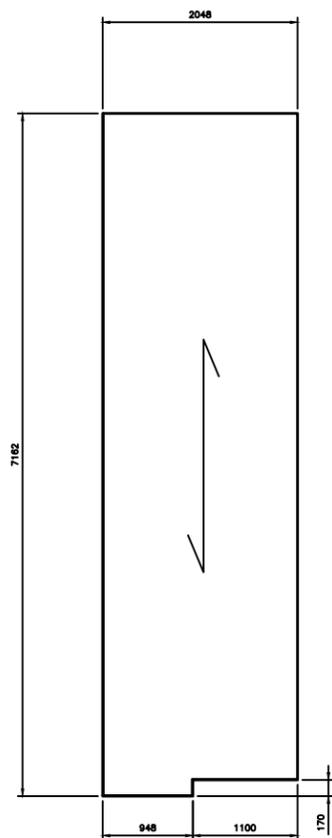
PANEL B1 THRU B46



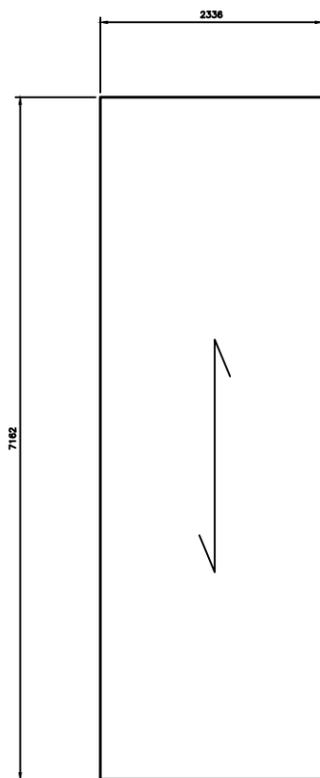
PANEL B47



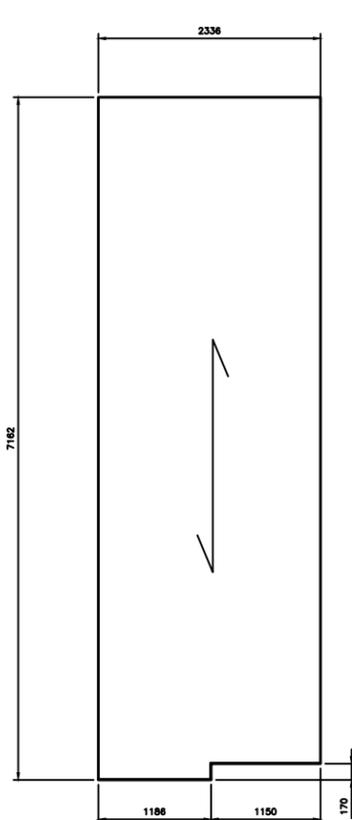
PANEL C



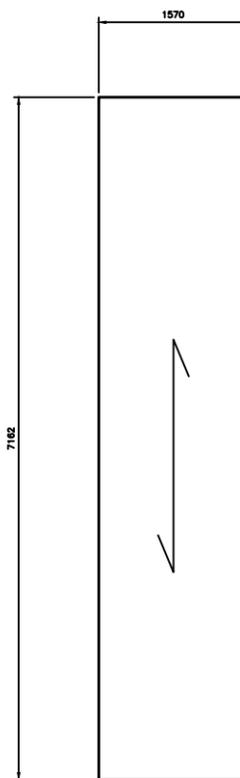
PANEL D



PANEL E2 THRU E46



PANEL E47



PANEL F

NOTE:
PANEL(S) TO BE REMOVED AFTER IDENTIFICATION BY
DEPARTMENTAL REPRESENTATIVE.

Public Works and
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Architectural and Engineering Services
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Travaux publics et
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1157 BEACH BOULEVARD
BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title
titre du dessin
GRATING PANEL PLAN

drawn by
dessiné par
DS

designed by
conçu par
DW

approved by
approuvé par
JO

sender
soumission
PM

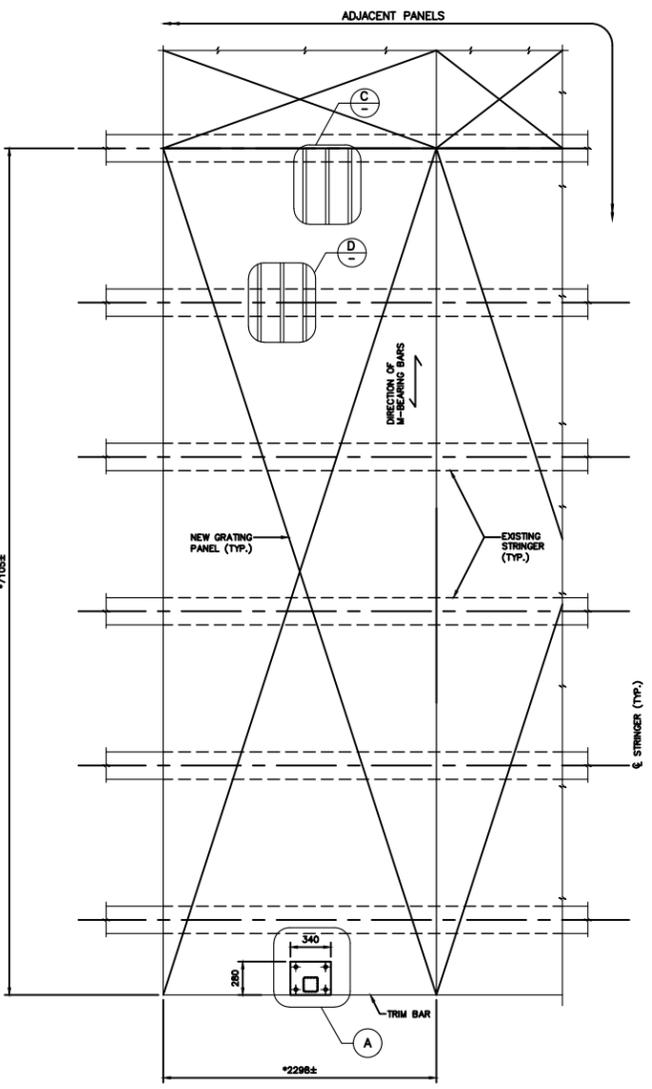
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administrateur de projet

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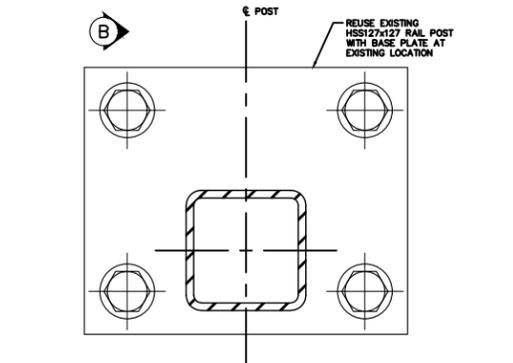
drawing no.
dessiné no.
B-5

DRAWING NOT TO BE SCALED
100 mm ON ORIGINAL DRAWING

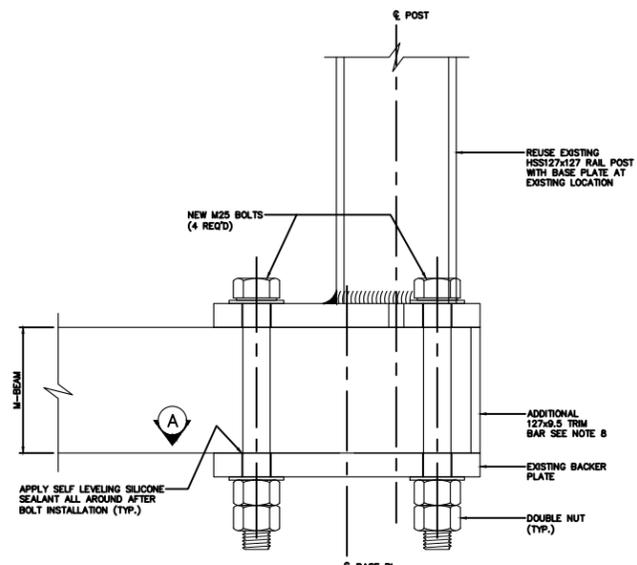


NEW STEEL GRATING PANEL - PART PLAN
SCALE 1:20

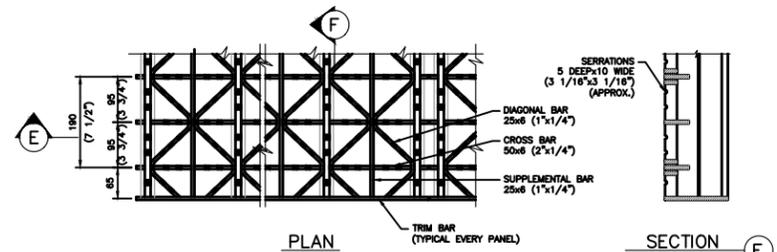
- * NOTES:
1. ALLOW 6mm GAP BETWEEN NEW AND EXISTING PANELS.
 2. FIELD VERIFY PANEL DIMENSIONS BEFORE AND AFTER FABRICATING PANEL TO ENSURE FIT PRIOR TO COMMENCING REMOVALS.
 3. NEW REPLACEMENT GRATING PANEL TO MATCH EXISTING PANEL SIZE.



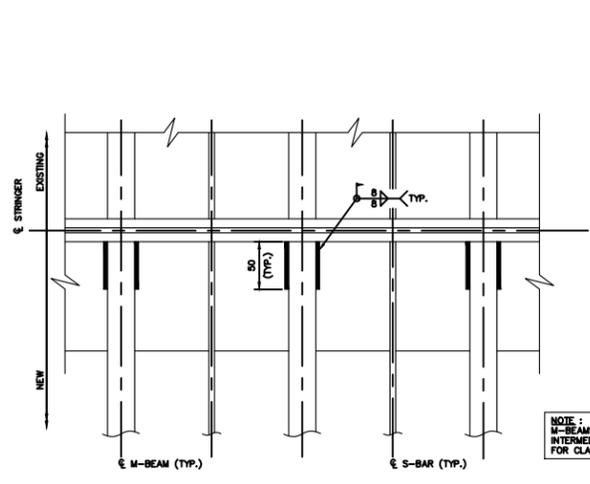
EXISTING RAIL POST BASE PLATE DETAIL - PLAN
SCALE 1:2.5



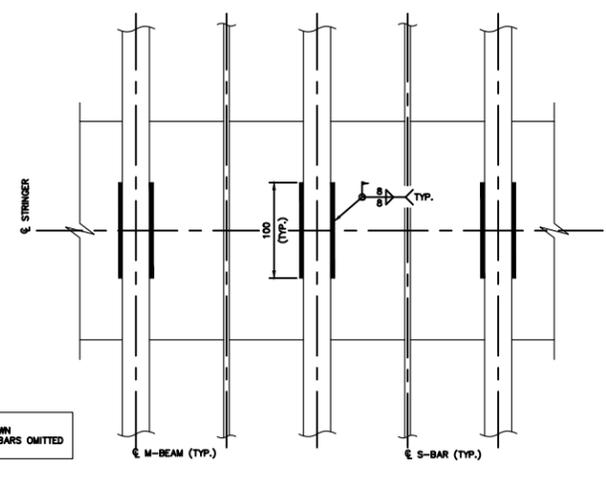
ELEVATION B
SCALE 1:2.5



EXISTING STEEL DECK GRATING
SCALE 1:5



TYPICAL WELD DETAIL AT END JOINT C
SCALE 1:2.5



TYPICAL WELD DETAIL D
SCALE 1:2.5

NOTE: M-BEAMS SHOWN INTERMEDIATE BARS OMITTED FOR CLARITY.

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BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title
titre du dessin
GRATING PANEL REPLACEMENT DETAILS

drawn by
dessiné par
DS

designed by
conçu par
DW

approved by
approuvé par
JO

sender
soumission
PM

project manager
administrateur de projet

project date
date du projet
2019-06-13

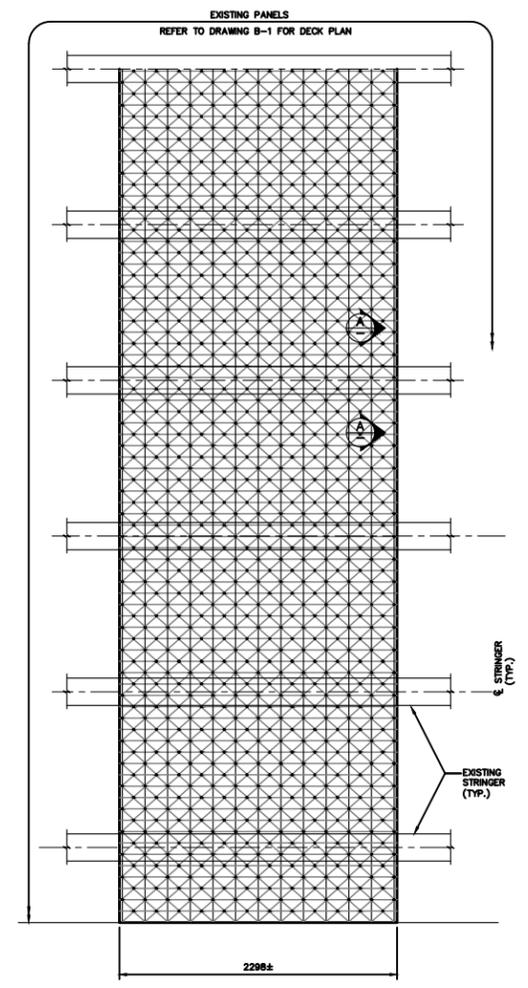
project no.
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drawing no.
dessiné no.
B-6

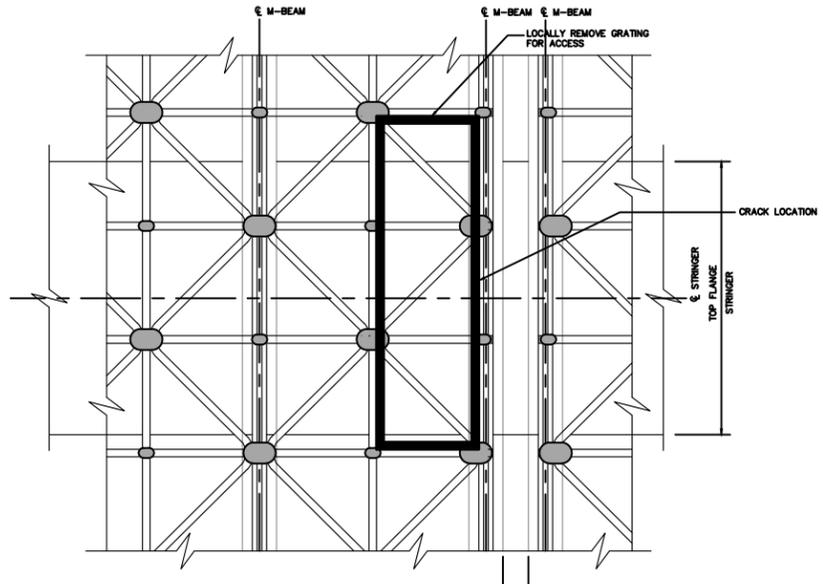
DRAWING NOT TO BE SCALED
100 mm ON ORIGINAL DRAWING



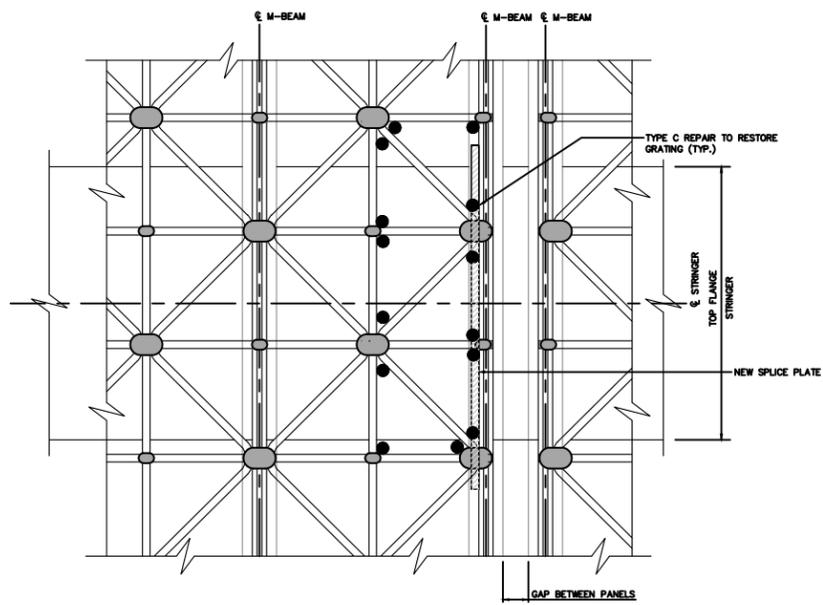
- GENERAL NOTES:
1. SAWCUT/SALVAGE PORTION OF GRATING AS REQUIRED FOR ACCESS TO REPAIR CRACKS IN M-BEAMS. DO NOT HARM EXISTING BUTTON WELDS.
 2. PREPARE SURFACE FOR WELDING.
 3. FIELD MEASURE AND FIT SPLICE PLATE OVER CRACK PRIOR TO WELDING.
 4. REINSTALL SALVAGED GRATING USING TYPE 'C' REPAIR DETAIL.



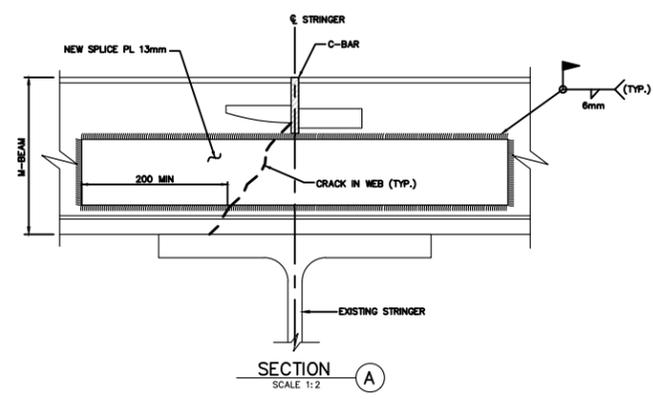
EXISTING STEEL GRATING PANEL - TYPICAL PLAN
SCALE 1:20



GRATING PLAN - REMOVAL
SCALE 1:2



GRATING PLAN - REPAIR
SCALE 1:2



SECTION A
SCALE 1:2

04		
03		
02		
01		
revision		date

Do not scale drawings. Verify all dimensions and conditions on site and immediately notify the Departmental Representative of all discrepancies.

- A Detail No. No. du détail
- B drawing no. - where detail required dessin no. - où détail exigé
- C drawing no. - where detailed dessin no. - où détaillé

project title
titre du projet
HAMILTON Ontario
BURLINGTON CANAL LIFT BRIDGE
1157 BEACH BOULEVARD
BURLINGTON LIFT BRIDGE
DECK REPAIRS AND WELDING

drawing title
titre du dessin
**M-BEAM WEB CRACK
HOLDING REPAIR**

drawn by
dessiné par
CB

designed by
conçu par
DW

approved by
approuvé par
JO

project date
date du projet
2019-06-13

project no.
no. du projet
R.090211.001

drawing no.
dessiné no.
B-7

DRAWING NOT TO BE SCALED
100 mm ON ORIGINAL DRAWING