

**Part 1                      General**

**1.1                      Action and informational submittals**

- .1      Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2      Product Data:
  - .1          Submit manufacturer's instructions, printed product literature and data sheets for the chillers, pumps and controls and include product characteristics, performance criteria, physical size, finish and limitations.
- .3      Shop Drawings:
  - .1          Indicate on drawings:
    - .1              Mounting arrangements.
    - .2              Operating and maintenance clearances.
  - .2          Shop drawings and product data accompanied by:
    - .1              Detailed drawings of bases, supports, and anchor bolts.
    - .2              Acoustical sound power data, where applicable.
    - .3              Points of operation on performance curves.
    - .4              Manufacturer to certify current model production.
    - .5              Certification of compliance to applicable codes.

**1.2                      Closeout submittals**

- .1      Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2      Operation and Maintenance Data: submit operation and maintenance data for all chillers for incorporation into manual.
  - .1          Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
  - .2          Operation data to include:
    - .1              Control schematics for systems including environmental controls.
    - .2              Description of systems and their controls.
    - .3              Description of operation of systems at various loads together with reset schedules and seasonal variances.
    - .4              Operation instruction for systems and component.
    - .5              Description of actions to be taken in event of equipment failure.
    - .6              Valves schedule and flow diagram.
    - .7              Colour coding chart.
  - .3          Maintenance data to include:
    - .1              Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
    - .2              Data to include schedules of tasks, frequency, tools required and task time.
  - .4          Performance data to include:

- .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
- .2 Equipment performance verification test results.
- .3 Special performance data as specified.
- .5 Approvals:
  - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
  - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
  - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 As-built drawings:
  - .1 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
  - .2 Submit to Departmental Representative for approval and make corrections as directed.
  - .3 Perform testing, adjusting and balancing for HVAC using as-built drawings.
  - .4 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.

### **1.3 Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect all equipment from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

### **Part 2 Products - Not Used**

### **Part 3 Execution**

#### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.

### **3.2 Painting repairs and restoration**

- .1 Prime and touch up marred finished paintwork to match original.
- .2 Restore to new condition, finishes which have been damaged.

### **3.3 System cleaning**

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

### **3.4 Field quality control**

- .1 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

### **3.5 Demonstration**

- .1 Provide demonstration and training as per Sections 01 79 00.13 Demonstration and Training for Building Commissioning, 01 91 13 General Commissioning Requirements, 01 91 13.13 Commissioning Plan and 01 91 13.16 Commissioning Form.
- .2 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .3 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .4 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .5 Instruction duration time requirements as specified in appropriate sections.

### **3.6 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

### **3.7 Protection**

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1                      CSA Group (CSA)
  - .1                      CSA S350 M1980 (R2003), Code of Practice for Safety in Demolition of Structures.

### **1.2                      Definitions**

- .1                      Demolish: Detach items from existing construction and legally dispose of items off site, unless indicated as removed and salvaged, or removed and reinstalled.
- .2                      Remove: Planned deconstruction and disassembly of electrical items from existing construction including removal of conduit, junction boxes, cabling and wiring from electrical component to panel taking care not to damage adjacent assemblies designated to remain; legally dispose of items off site, unless indicated as removed and salvaged, or removed and reinstalled.
- .3                      Remove and Reinstall: Detach items from existing construction, prepare them for reuse, and reinstall them where indicated.
- .4                      Existing to Remain: Existing items of construction that are not removed and that are not otherwise indicated as being removed and salvaged, or removed and reinstalled.
- .5                      Hazardous Substances: Dangerous substances, dangerous goods, hazardous commodities and hazardous products may include asbestos, mercury and lead, PCB's, poisons, corrosive agents, flammable substances, radioactive substances, or other material that can endanger human health or wellbeing or environment if handled improperly as defined by the Federal Hazardous Products Act (RSC 1985) including latest amendments.

### **1.3                      Action and informational submittals**

- .1                      Action Submittals: Provide the following in accordance with Section 01 33 00 – Submittal Procedures before starting work of this Section:
  - .1                      Construction Waste Management Plan (CWM Plan): Submit plan addressing opportunities for reduction, reuse, or recycling of materials prepared in accordance with Section 01 74 19 – Construction Waste Management and Disposal.

### **1.4                      Administrative requirements**

- .1                      Coordination: Coordinate work of this Section to avoid interference with work by other Sections.
- .2                      Scheduling: Account for Departmental Representative's and Occupants of the building's occupancy requirements during selective demolition and schedule staged occupancy and worksite activities as a defined critical path item in accordance with Section 01 32 16 - Construction Progress Schedule.

## **1.5 Salvage and debris materials**

- .1 Demolished items become Contractor 's property and will be removed from Project site; except for items indicated as being reused, salvaged, or otherwise indicated to remain the Departmental Representative's property.
- .2 Carefully remove materials and items designated for salvage and store in a manner to prevent damage or devaluation of materials in accordance with Section 02 42 00.08

## **Part 2 Products**

### **2.1 Material**

- .1 HVAC Repair Materials: Use only new materials required for completion or repair matching materials damaged during performance of work of this Section; new materials are required to meet assembly or system characteristics as existing systems indicated to remain and carry CSA approval labels required by the Authority Having Jurisdiction.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets

### **3.2 Preparation**

- .1 Protection of Existing Systems to Remain: Protect systems and components indicated to remain in place during selective demolition operations and as follows:
  - .1 Prevent movement and install bracing to prevent settlement or damage of adjacent services and parts of existing buildings scheduled to remain.
  - .2 Notify Departmental Representative and cease operations where safety of buildings being demolished, adjacent structures or services appears to be endangered and await additional instructions before resuming demolition work specified in this Section.
  - .3 Prevent debris from blocking drainage inlets.
  - .4 Protect mechanical systems that must remain in operation.
- .2 Protection of Building Occupants: Sequence demolition work so that interference with the use of the building by the Agriculture and Agri-Food Canada and users is minimized and as follows:
  - .1 Prevent debris from endangering the safe access to and egress from occupied buildings.
  - .2 Notify Departmental Representative and cease operations where safety of occupants appears to be endangered and await additional instructions before resuming demolition work specified in this Section.

### **3.3 Execution**

- .1 Removal: Coordinate requirements of this Section with information contained in Section 02 41 00.08 and as follows:

- .1 Disconnect and cap gas supply and electrical services in accordance with requirements of local Authority Having Jurisdiction.
- .2 Do not disrupt active or energized utilities without approval of the Departmental Representative.

### **3.4 Closeout activities**

- .1 Demolition Waste Disposal: Arrange for legal disposal and remove demolished materials to accredited provincial landfill site or alternative disposal site (recycle centre) except where explicitly noted otherwise for materials being salvaged for re use in new construction in accordance with Section 02 42 00.08.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-1.181-99, Ready-Mixed Organic Zinc-Rich Coating.
  - .2 CSA C22.1 (2021)- Canadian Electrical Code 25th Edition
- .2 National Research Council Canada (NRC)
  - .1 National Fire Code of Canada 2015 (NFC).

### **1.2                    Action and informational submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

### **1.3                    Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **Part 2                    Products - Not Used**

## **Part 3                    Execution**

### **3.1                    Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2                    Connections to equipment**

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

### **3.3                    Clearances**

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer

- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, components.

### 3.4 Pipework installation

- .1 Install pipework to CAN/CSA B139.
- .2 Protect openings against entry of foreign material.
- .3 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .4 Assemble piping using fittings manufactured to ANSI standards.
- .5 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
  - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .6 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .7 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .8 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .9 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .10 Group piping wherever possible and as indicated.
- .11 Ream pipes, remove scale and other foreign material before assembly.
- .12 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .13 Valves:
  - .1 Install in accessible locations.
  - .2 Remove interior parts before soldering.
  - .3 Install with stems above horizontal position unless indicated.
  - .4 Valves accessible for maintenance without removing adjacent piping.

### 3.5 Sleeves

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6 mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
  - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
  - .2 Other floors: terminate 25 mm above finished floor.

- .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
  - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
  - .2 Elsewhere:
    - .1 Provide space for fire stopping.
    - .2 Maintain the fire-resistance rating integrity of the fire separation.
  - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
  - .4 Ensure no contact between copper pipe or tube and sleeve.

### **3.6 Flushing out of piping systems**

- .1 Flush system in accordance with Section 23 08 02 - Cleaning and start-up of HVAC piping systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 00 - Cleaning supplemented as specified in relevant mechanical sections.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

### **3.7 Pressure testing of equipment and pipework**

- .1 Advise Departmental Representative 72 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

### **3.8 Existing systems**

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 14 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

### **3.9 Cleaning**

- .1 Clean in accordance with Section 01 74 00 - Cleaning.

.1 Remove surplus materials, excess materials, rubbish, tools and equipment.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1 American National Standards Institute/American Water Works Association (ANSI/AWWA)
  - .1 ANSI/AWWA C206-03, Field Welding of Steel Water Pipe.
- .2 American Welding Society (AWS)
  - .1 AWS C1.1M/C1.1-2000 (R2006), Recommended Practices for Resistance Welding.
  - .2 AWS Z49.1-2005, Safety in Welding, Cutting and Allied Process.
  - .3 AWS W1-2000, Welding Inspection Handbook.
- .3 CSA Group (CSA)
  - .1 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
  - .2 CSA B51-03 (R2007), Boiler, Pressure Vessel and Pressure Piping Code.
  - .3 CSA-W117.2-2006, Safety in Welding, Cutting and Allied Processes.

### **1.2                    Action and informational submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

### **1.3                    Delivery, storage and handling**

- .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **Part 2                    Products**

### **2.1                    Electrodes**

- .1 Electrodes: in accordance with CSA W48 Series.

## **Part 3                    Execution**

### **3.1                    Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

### **3.2                    Quality of work**

- .1 Welding: in accordance with ANSI/ASME B31.1 and B31.3, ANSI/ASME Boiler and Pressure Vessel Code, Sections I and IX and ANSI/AWWA C206, using procedures conforming to AWS B3.0, AWS C1.1, applicable requirements of provincial authority having jurisdiction.

### **3.3                    Installation requirements**

- .1 Identify each weld with welder's identification symbol.

- .2 Backing rings:
  - .1 Where used, fit to minimize gaps between ring and pipe bore.
  - .2 Do not install at orifice flanges.
- .3 Fittings:
  - .1 NPS 2 and smaller: install welding type sockets.
  - .2 Branch connections: install welding tees or forged branch outlet fittings.

### **3.4 Inspection and tests - general requirements**

- .1 Review weld quality requirements and defect limits of applicable codes and standards with Departmental Representative before work is started.
- .2 Formulate "Inspection and Test Plan" in co-operation with Departmental Representative.
- .3 Do not conceal welds until they have been inspected, tested and approved by inspector.
- .4 Provide for inspector to visually inspect welds during early stages of welding procedures in accordance with Welding Inspection Handbook. Repair or replace defects as required by codes and as specified.

### **3.5 Specialist examinations and tests**

- .1 General:
  - .1 Perform examinations and tests by specialist qualified to CSA W178.1 and CSA W178.2 and approved by Departmental Representative.
  - .2 To ANSI/ASME Boiler and Pressure Vessels Code, Section V, CSA B51 and requirements of authority having jurisdiction.
- .2 Hydrostatically test welds to ANSI/ASME B31.1.
- .3 Visual examinations: include entire circumference of weld externally and wherever possible internally.
- .4 Failure of visual examinations:
  - .1 Upon failure of welds by visual examination, perform additional testing as directed by Departmental Representative.

### **3.6 Repair of welds which failed tests**

- .1 Re-inspect and re-test repaired or re-worked welds at Contractor's expense.

### **3.7 Cleaning**

- .1 Clean in accordance with Section 01 74 00 - Cleaning.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B40.100-2005, Pressure Gauges and Gauge Attachments.
  - .2 ASME B40.200-2008, Thermometers, Direct Reading and Remote Reading.
- .2 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-14.4-M88, Thermometers, Liquid-in-Glass, Self-Indicating, Commercial/Industrial Type.
  - .2 CAN/CGSB-14.5-M88, Thermometers, Bimetallic, Self-Indicating, Commercial/Industrial Type.

### **1.2                      Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for thermometers and pressure gauges and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit in accordance with Section 01 33 00 - Submittal Procedures
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Test and Evaluation Reports:
  - .1 Submit certified test reports for thermometers and pressure gauges from approved independent testing laboratories, indicating compliance with specifications for specified performance characteristics and physical properties.

### **1.3                      Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store thermometers and pressure gauges in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect thermometers and pressure gauges from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## Part 2

### Products

#### 2.1

##### General

- .1 Design point to be at mid-point of scale or range.

#### 2.2

##### Direct reading thermometers

- .1 Industrial, variable angle type, mercury-free
  - .1 Resistance to shock and vibration.

#### 2.3

##### Remote reading thermometers

- .1 100 mm diameter mercury-free activated dial type: to ASME B40.200, accuracy within one scale division, brass movement, stainless steel capillary, stainless steel spiral armour, stainless steel bulb and polished brass case for wall mounting.

#### 2.4

##### Thermometer wells

- .1 Copper pipe: copper or bronze.
- .2 Steel pipe: brass.

#### 2.5

##### Pressure gauges

- .1 112 mm, dial type: to ASME B40.100, Grade 2A, stainless steel bourdon tube having 0.5% accuracy full scale unless otherwise specified.
- .2 Provide:
  - .1 Snubber for pulsating operation.
  - .2 Diaphragm assembly for corrosive service.
  - .3 Gasketed pressure relief back with solid front.
  - .4 Bronze stop cock.

## Part 3

### Execution

#### 3.1

##### Examination

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

#### 3.2

##### General

- .1 Install thermometers and gauges so they can be easily read from floor or platform.
  - .1 If this cannot be accomplished, install remote reading units.

- .2 Install between equipment and first fitting or valve.

### 3.3 Thermometers

- .1 Install in wells on piping. Include heat conductive material inside well.
- .2 Install in locations as indicated and on inlet and outlet of:
  - .1 Chillers.
  - .2 Cooling towers.
- .3 Install wells as indicated only for balancing purposes.
- .4 Use extensions where thermometers are installed through insulation.

### 3.4 Pressure gauges

- .1 Install in locations as follows:
  - .1 Suction and discharge of pumps.
  - .2 Upstream and downstream of control valves.
  - .3 Inlet and outlet of coils.
  - .4 In other locations as indicated.
- .2 Install gauge cocks for balancing purposes, elsewhere as indicated.
- .3 Use extensions where pressure gauges are installed through insulation.

### 3.5 Nameplates

- .1 Install engraved lamicoid nameplates in accordance with Section 23 05 53 - Identification For HVAC Piping and Equipment, identifying medium.

### 3.6 Cleaning

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

### 3.7 Protection

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by thermometer and gauge installation.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1 ANSI/ASME B1.20.1-1983 (R2006), Pipe Threads, General Purpose (Inch).
  - .2 ANSI/ASME B16.18-2001, Cast Copper Alloy Solder Joint Pressure Fittings.
- .2 ASTM International (ASTM)
  - .1 ASTM A276-08, Standard Specification for Stainless Steel Bars and Shapes.
  - .2 ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .3 ASTM B283-08a, Standard Specification for Copper and Copper Alloy Die Forgings (Hot-Pressed).
  - .4 ASTM B505/B505M-08a, Standard Specification for Copper-Base Alloy Continuous Castings.
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1 MSS-SP-25-1998, Standard Marking System for Valves, Fittings, Flanges and Unions.
  - .2 MSS-SP-80-2008, Bronze Gate Globe, Angle and Check Valves.
  - .3 MSS-SP-110-1996, Ball Valves, Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends.

### **1.2                      Action and informational submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for equipment and systems and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Submit WHMIS SDS - Material Safety Data Sheets in accordance with Section 02 81 01 - Hazardous Materials.
- .3 Shop Drawings:
  - .1 Submit in accordance with Section 01 33 00 - Submittal Procedures
  - .2 Submit data for valves specified in this Section.

### **1.3                      Closeout submittals**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4                      Maintenance material submittals**

- .1 Extra Materials/Spare Parts:
  - .1 Furnish following spare parts:
    - .1 Valve seats: one for every 10 valves each size, minimum 1.

- .2 Discs: one for every 10 valves, each size. Minimum 1.
- .3 Stem packing: one for every 10 valves, each size. Minimum 1.
- .4 Valve handles: 2 of each size.
- .5 Gaskets for flanges: one for every 10 flanged joints.

## 1.5 Delivery, storage and handling

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## Part 2 Products

### 2.1 Materials

- .1 Valves:
  - .1 Except for specialty valves, to be single manufacturer.
  - .2 Products to have CRN registration numbers.
- .2 End Connections:
  - .1 Connection into adjacent piping/tubing:
    - .1 Steel pipe systems: screwed ends to ANSI/ASME B1.20.1.
    - .2 Copper tube systems: grooved ends to ANSI/ASME B16.18.
- .3 Gate Valves:
  - .1 Requirements common to gate valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Bonnet: union with hexagonal shoulders.
    - .3 Connections: screwed with hexagonal shoulders.
    - .4 Inspection and pressure testing: to MSS SP-80. Tests to be hydrostatic.
    - .5 Packing: non-asbestos.
    - .6 Handwheel: non-ferrous.
    - .7 Handwheel Nut: bronze to ASTM B62.
  - .2 NPS 2 and under, non-rising stem, solid wedge disc, Class 125
    - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
    - .2 Operator: Handwheel.
  - .3 NPS 2 and under, non-rising stem, solid wedge disc, Class 150:
    - .1 Body: with long disc guides, screwed bonnet with stem retaining nut.
    - .2 Operator: handwheel.
  - .4 NPS 2 and under, rising stem, split wedge disc, Class 125:
    - .1 Body: with long disc guides, screwed bonnet.
    - .2 Disc: split wedge, bronze to ASTM B283, loosely secured to stem.

- .3 Operator: handwheel.
- .5 NPS 2 and under, rising stem, solid wedge disc, Class 125:
  - .1 Body: with long disc guides, screwed bonnet.
  - .2 Operator: handwheel.
- .6 NPS 2 and under, rising stem, solid wedge disc, Class 150:
  - .1 Operator: handwheel.
- .4 Globe Valves:
  - .1 Requirements common to globe valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Bonnet: union with hexagonal shoulders.
    - .3 Connections: screwed with hexagonal shoulders.
    - .4 Pressure testing: to MSS SP-80. Tests to be hydrostatic.
    - .5 Stuffing box: threaded to bonnet with gland follower, packing nut, high grade non-asbestos packing.
    - .6 Handwheel: non-ferrous.
    - .7 Handwheel Nut: bronze to ASTM B62.
  - .2 NPS 2 and under, composition disc, Class 125:
    - .1 Body and bonnet: screwed bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc composition to suit service conditions, regrindable bronze seat, loosely secured to bronze stem to ASTM B505.
  - .3 NPS 2 and under, composition disc, Class 150:
    - .1 Body and bonnet: union bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc in easily removable disc holder, regrindable bronze seat, loosely secured to bronze stem to ASTM B505.
  - .4 NPS 2 and under, plug disc, Class 150, screwed ends:
    - .1 Body and bonnet: union bonnet.
    - .2 Disc and seat ring: tapered plug type with disc stem ring of AISI S420 stainless steel to ASTM A276, loosely secured to stem.
    - .3 Operator: handwheel.
  - .5 Angle valve, NPS 2 and under, composition disc, Class 150:
    - .1 Body and bonnet: union bonnet.
    - .2 Disc and seat: renewable rotating PTFE disc in slip-on easily removable disc holder having integral guides, regrindable bronze seat, loosely secured to stem.
- .5 Check Valves:
  - .1 Requirements common to check valves, unless specified otherwise:
    - .1 Standard specification: MSS SP-80.
    - .2 Connections: screwed with hexagonal shoulders.
  - .2 NPS 2 and under, swing type, bronze disc, Class 125:

- .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
- .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
- .3 NPS 2 and under, swing type, bronze disc:
  - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
  - .2 Disc and seat: renewable rotating disc, two-piece hinge disc construction; seat: regrindable.
- .4 NPS 2 and under, swing type, composition disc, Class 200:
  - .1 Body: Y-pattern with integral seat at 45 degrees, screw-in cap with hex head.
  - .2 Disc: renewable rotating disc of number 6 composition to suit service conditions, bronze two-piece hinge disc construction.
- .5 NPS 2 and under, horizontal lift type, composition disc, Class 150:
  - .1 Body: with integral seat, union bonnet ring with hex shoulders, cap.
- .6 NPS 2 and under, vertical lift type, bronze disc, Class 125:
  - .1 Disc: rotating disc having guides top and bottom, disc guides, retaining rings.
- .6 Silent Check Valves:
  - .1 NPS 2 and under:
    - .1 Body: cast high tensile bronze to ASTM B62 with integral seat.
    - .2 Pressure rating: Class 125.
    - .3 Connections: screwed ends to ANSI B1.20.1 and with hex. shoulders.
    - .4 Disc and seat: renewable rotating disc.
    - .5 Stainless steel spring, heavy duty.
    - .6 Seat: regrindable.
- .7 Ball Valves:
  - .1 NPS 2 and under:
    - .1 Body and cap: cast high tensile bronze to ASTM B62.
    - .2 Stem: tamperproof ball drive.
    - .3 Stem packing nut: external to body.
    - .4 Stem seal: TFE with external packing nut.
    - .5 Operator: removable lever handle.

## Part 3

## Execution

### 3.1

### Installation

- .1 Install rising stem valves in upright position with stem above horizontal.
- .2 Remove internal parts before soldering.
- .3 Install valves with unions at each piece of equipment arranged to allow servicing, maintenance, and equipment removal.

**3.2 Cleaning**

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for recycling and reuse in accordance with Section 01 74 19 - Waste Management and Disposal.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B16.1-05, Cast Iron Pipe Flanges and Flanged Fittings.
- .2 ASTM International (ASTM).
  - .1 ASTM A49-01 (2006), Standard Specification for Heat-Treated Carbon Steel Joint Bars.
  - .2 ASTM A126-04, Standard Specification for Grey Iron Castings for Valves, Flanges, and Pipe Fittings.
  - .3 ASTM A536-84 (2004)e1, Standard Specification for Ductile Iron Castings.
  - .4 ASTM B61-08, Standard Specification for Steam or Valve Bronze Castings.
  - .5 ASTM B62-02, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .6 ASTM B85/B85M-08, Standard Specification for Aluminum-Alloy Die Castings.
  - .7 ASTM B209-07, Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
- .3 Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS)
  - .1 MSS SP-61-03, Pressure Testing of Steel Valves.
  - .2 MSS SP-70-06, Grey Iron Gate Valves, Flanged and Threaded Ends.
  - .3 MSS SP-71-05, Grey Iron Swing Check Valves, Flanged and Threaded Ends.
  - .4 MSS SP-82-1992, Valve Pressure Testing Methods.
  - .5 MSS SP-85-2002, Cast Iron Globe and Angle Valves, Flanged and Threaded Ends.

### **1.2                      Action and informational submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature, specifications and datasheets for valves and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit in accordance with Section 01 33 00 - Submittal Procedures

### **1.3                      Closeout submittals**

- .1 Submit maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4                      Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:

- .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **1.5 Maintenance material submittals**

- .1 Extra Materials/Spare Parts:
- .2 Furnish following spare parts:
  - .1 Valve seats: one for every 10 valves each size, minimum 1.
  - .2 Discs: one for every 10 valves, each size, minimum 1.
  - .3 Stem packing: one for every 10 valves, each size, minimum 1.
  - .4 Valve handles: 2 of each size.
  - .5 Gaskets for flanges: one for every 10 flanged joints.

## **Part 2 Products**

### **2.1 Material**

- .1 Valves:
  - .1 Except for specialty valves, to be of single manufacturer.
- .2 Standard specifications:
  - .1 Gate valves: MSS SP-70.
  - .2 Globe valves: MSS SP-85.
  - .3 Check valves: MSS SP-71.
- .3 Requirements common to valves, unless specified otherwise:
  - .1 Inspection and pressure testing: to MSS SP-82.
  - .2 Bonnet gasket: non-asbestos.
  - .3 Stem: to have precision-machined Acme or 60 degrees V threads, top screwed for handwheel nut.
  - .4 Stuffing box: non-galling two-piece ball-jointed packing gland, gland bolts and nuts.
  - .5 Gland packing: non-asbestos.
  - .6 Handwheel: die-cast aluminum alloy to ASTM B85/B85M or malleable iron to ASTM A49. Nut of bronze to ASTM B62.
  - .7 Identification tag: with catalogue number, size, other pertinent data.
- .4 All products to have CRN registration numbers.

### **2.2 Gate valves**

- .1 NPS 2 1/2 - 8, non rising stem, inside screw, iron trim, solid wedge disc:
  - .1 Body and multiple-bolted bonnet: with bosses in body and bonnet for taps and drains, full length disc guides designed to ensure correct re-assembly, Class 125.
  - .2 Disc: solid offset taper wedge, bronze to ASTM B62.
  - .3 Seat rings: renewable bronze to ASTM B62, screwed into body.
  - .4 Stem: bronze to ASTM B62.

- .5 Disc: solid offset taper wedge, cast iron to ASTM A126 Class B, secured to wrought steel stem.
- .6 Seat: integral with body.
- .7 Stem: wrought steel.
- .2 NPS 10 - 24, non rising stem, inside crew, iron trim, solid wedge disc:
  - .1 Body and multiple-bolted bonnet: cast iron to ASTM A126 Class B for sizes up to NPS 14, Class C for sizes NPS 16 and over, with bosses in body and bonnet for taps and drains, full length disc guides designed to ensure correct re-assembly, body tie ribs between bonnet and end flanges.
  - .2 Pressure ratings: Class 125.
  - .3 Disc: solid offset taper wedge, with bronze rings to ASTM B62 rolled into cast iron disc, secured to stem.
  - .4 Seat rings: renewable bronze to ASTM B62 screwed into body.
  - .5 Stem: bronze to ASTM B62.
  - .6 Disc: solid offset taper wedge, cast iron secured to stem.
  - .7 Seat: integral with body up to NPS 14, renewable nodular iron on other sizes.
  - .8 Stem: wrought steel.

### **2.3 Butterfly Valves**

- .1 NPS 2 1/2 through NPS, [2068 kPa] with grooved ends.
  - .1 Body: cast iron, with grooved ends
  - .2 Disc: elastomer coated ductile iron with integrally cast stem
  - .3 Operator: Lever

### **2.4 Underwriters approved gate valve**

- .1 NPS 2 1/2 - 14, OS&Y:
  - .1 Approvals: UL and FM approved for fire service.
  - .2 UL and FM Label: on valve yoke.
  - .3 Bonnet bushing, yoke sleeve: bronze, to FM requirements.
  - .4 Packing gland: bronze.
  - .5 Stem: manganese bronze. Diameter to ULC C-262 (B). Brass, ASTM B16.
  - .6 Stuffing box dimensions, gland bolt diameter: to ULC C-262 (B).
  - .7 Bosses for bypass valve, drain: on NPS 4 and over.
  - .8 Disc: solid taper wedge. Up to NPS 3: bronze. NPS 4 and over: EPDM coated cast iron with bronze disc rings.
  - .9 Disc seat ring: self-aligning, Milwood undercut on NPS 3 - 12.
  - .10 Pressure rating:
    - .1 NPS 2-1/2 - 12: 1.7 Mpa CWP.
    - .2 NPS 14-1.2: 1.2 MPa CWP.
  - .11 Operator: handwheel.

## 2.5 Globe valves

- .1 NPS 2 1/2 - 10, OSY:
  - .1 Body: with multiple-bolted bonnet.
  - .2 WP: 860 kPa steam, 1.4 MPa CWP.
  - .3 Bonnet-yoke gasket: non-asbestos.
  - .4 Disc: bronze to ASTM B62, fully guided from bottom, securely yet freely connected to stem for swivel action and accurate engagement with disc.
  - .5 Seat ring: renewable, regrindable, screwed into body.
  - .6 Stem: bronze to ASTM B62.

## 2.6 Bypasses for gate and globe valves

- .1 Locations: on valves as indicated.
- .2 Size of bypass valve:
  - .1 Main valve up to NPS 8: NPS 3/4.
  - .2 Main valve NPS 10 and over: NPS 1.

## 2.7 Valve operators

- .1 Install valve operators as follows:
  - .1 Handwheel: on valves except as specified.

## 2.8 Check valves

- .1 Swing check valves, Class 125:
  - .1 Body and bolted cover: with tapped and plugged opening on each side for hinge pin. Grooved or flanged ends: plain faced with smooth finish.
    - .1 NPS 18 and over: cast iron to ASTM A126 Class C.
  - .2 Ratings:
    - .1 NPS 2 1/2 - 12: 860 kPa steam; 1.4 MPa CWP.
    - .2 NPS 14 - 16: 860 kPa steam; 1.03 MPa CWP.
    - .3 NPS 18 and over: 1.03 MPa CWP.
  - .3 Disc: rotating for extended life.
    - .1 NPS 8 and over: bronze-faced cast iron.
  - .4 Seat rings: renewable bronze to ASTM B62 screwed into body.
  - .5 Disc: A126 Class B, secured to stem, rotating for extended life.
  - .6 Seat: cast iron, integral with body.
  - .7 Hinge pin: exelloy; bushings: malleable iron.
  - .8 Identification tag: fastened to cover.

## 2.9 Silent check valves

- .1 Construction:
  - .1 Pressure rating: Class 125, WP = 860 kPa.
  - .2 Connections: grooved ends.

- .3 Seat: renewable, EPDM.
- .4 Stainless steel spring, heavy duty.

**Part 3 Execution**

**3.1 Installation**

- .1 Install rising stem valves in upright position with stem above horizontal.

**3.2 Cleaning**

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
- .2 Clean installed products in accordance to manufacturer's recommendation.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers (ASME)
  - .1 ASME B16, Fittings and Valves Package.
  - .2 ASME B16.5-2009, Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard.
  - .3 ANSI/ASME B16.10-2009, Face-to-Face and End-to-End Dimensions Valves.
  - .4 ANSI/ASME B16.25-2007, Buttwelding Ends.
  - .5 ANSI/ASME B16.34-2009, Valves Flanged, Threaded and Welding End. Includes Supplement (2010).
- .2 American Petroleum Institute (API)
  - .1 API STD 598-2009, Valve Inspection and Testing.
- .3 ASTM International (ASTM)
  - .1 ASTM A49-12, Standard Specification for Heat-Treated Carbon Steel Joint Bars, Micro Alloyed Joint Bars, and Forged Carbon Steel Comprise Joint Bars.
  - .2 ASTM A182/A182M-11a, Standard Specification for Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valve Parts for High Temperature Service.
  - .3 ASTM A193/A193M-12, Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature or High Pressure Service and Other Special Purpose Applications.
  - .4 ASTM A194/A194M-2011, Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High-Pressure and High-Temperature Service, or Both.
  - .5 ASTM A216/A216M-08, Standard Specification for Steel Castings, Carbon Suitable for Fusion Welding for High-Temperature Service.
  - .6 ASTM B85/B85M-10, Standard Specification for Aluminum-Alloy Die Castings.
- .4 Manufacturers Standardization Society of the Valve and Fittings Industry (MSS)
  - .1 MSS SP-25-2008, Standard Marking System for Valves, Fittings, Flanges and Unions.
  - .2 MSS SP-61-2009, Pressure Testing of Valves.

### **1.2                      Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for each valve and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit in accordance with Section 01 78 00 - Closeout Submittals
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

### **1.3 Closeout submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for valves for incorporation into manual.

### **1.4 Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect valves from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

### **1.5 Maintenance material submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Extra Stock Materials:
- .3 Furnish following spare parts:
  - .1 Valve seats: one for every 10 valves each size, minimum 1.
  - .2 Discs: one for every 10 valves, each size, minimum 1.
  - .3 Stem packing: one for every 10 valves, each size. Minimum 1.
  - .4 Valve handles: 2 of each size.
  - .5 Gaskets for flanges: one for every 10 flanged joints.

## **Part 2 Products**

### **2.1 Material**

- .1 Valves:
  - .1 To be of single manufacturer.
  - .2 Test valves individually.
- .2 Requirements common to valves, unless specified otherwise:
  - .1 Pressure-temperature ratings: to ANSI B16.34.
  - .2 Inspections and tests: to API 598.
  - .3 Pressure testing: to MSS SP-61.
  - .4 Flanged valves:
    - .1 Face-to-face dimensions: to ANSI B16.10.
    - .2 Flange dimensions: to ANSI B16.5 with 1.6 mm raised face.
  - .5 Butt-weld valves:
    - .1 End-to-end dimensions: to ANSI B16.10.
    - .2 End dimensions: to ANSI B16.25 bored for standard pipe schedule.

- .6 Handwheel: non-heating type with raised rim of die-cast aluminum alloy to ASTM B85 or malleable iron to ASTM A49.
- .7 Markings: to MSS SP-25.
- .8 Identification:
  - .1 Plate showing catalogue number, size, material of body disc, stem seat, fluid, pressure-temperature rating.
  - .2 Body markings: manufacturer, size, primary service rating, material symbol.
- .9 CRN registration number required for all products.

## 2.2 Gate valves

- .1 NPS 2 1/2 - 12, rising stem, OS&Y, solid wedge disc, flanged ends, Class 300 :
  - .1 Body and multiple-bolted integral yoke and bonnet: cast steel to ASTM A216/A216M WCB, with full length disc guides designed to ensure correct re-assembly.
  - .2 Bonnet studs: to ASTM A193/A193M Type B7.
  - .3 Bonnet nuts: to ASTM A194/A194M Type 2H.
  - .4 Stuffing box: including non-galling two-piece ball jointed packing gland, with swing-type eye bolts and nuts.
  - .5 Gland packing: containing corrosion inhibitor to prevent stem pitting.
  - .6 Yoke sleeve: Ni-Resist, minimum melting point above 954 degrees C.
  - .7 Hydraulic grease fitting: for lubrication of yoke sleeve bearing surfaces.
  - .8 Disc: with disc stem ring to connect to stem, guided throughout its travel.
    - .1 NPS 2 1/2 - 6: solid corrosion and heat resistant 13% chromium steel with minimum hardness of 350 HB.
    - .2 NPS 8 and larger: carbon steel faced with corrosion and heat resistant 13 chromium steel with minimum hardness of 350 HB.
  - .9 Seat ring: seamless carbon steel with hard-faced cobalt-chromium-tungsten alloy seating surface, slipped in, seal welded, ground to match disc.
  - .10 Stem: heat treated corrosion and heat resistant 13% chromium steel with accurately-cut precision-machined Acme or 60 degrees V threads, top screwed for handwheel nut, T-head disc-stem connection.
  - .11 Operator: see elsewhere in this Section.

## 2.3 Valve operators

- .1 Handwheel: on all valves.
- .2 Handwheel with chain operators: on valves installed more than 2400 mm above floor in mechanical equipment rooms.
- .3 Motors:
  - .1 Application: full open and full close applications.
  - .2 Position and precision control.
- .4 Hydraulic operators:
  - .1 Application: conveyor and feeder drives.

- .2 Mixer and agitator drives.
- .5 Pneumatic operators:
  - .1 Application: media with high dirt content, media with high viscosity, high ambient temperatures, large flow quantities, damp environments and where there is a risk of explosion.

## 2.4 Bypasses for gate and globe valves

- .1 Locations: on valves as indicated.
- .2 Size of bypass valve:
  - .1 Main valve up to NPS 8: NPS 3/4.
  - .2 Main valve NPS 10 and over: NPS 1.

## 2.5 Check valves

- .1 NPS 2 1/2 and over, flanged ends, Class300: swing check.
  - .1 Body and multiple-bolted cap: cast steel to ASTM A216/A216M WCB.
  - .2 Cap studs: to ASTM A193/A193M Type B7.
  - .3 Cap nuts: to ASTM A194/A194M Type 2H.
  - .4 Body/cap joint: male-female face with corrugated metallic gasket.
  - .5 Disc: heat treated corrosion and heat resistant 13% chromium steel.
  - .6 Seat rings: heat treated corrosion and heat resistant 13% chromium steel, slipped in, seal welded, ground to match disc.
  - .7 Hinge: ASTM A182/A182M.
  - .8 Hinge pin: ASTM A182/A182M.
  - .9 Hinge pin plugs: ASTM A182/A182M.

## Part 3 Execution

### 3.1 Examination

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### 3.2 Installation

- .1 Install in accordance with manufacturer's recommendations in upright position with stem above horizontal.

**3.3 Commissioning**

- .1 As part of commissioning activities, develop schedule of valves and record thereon identifier, location, service, purchase order number and date, manufacturer, identification data specified above.

**3.4 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

**3.5 Protection**

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by cast steel valve installation.

Ω End of Section

**Part 1                      General**

**1.1                      Reference standards**

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME B31.1-07, Power Piping.
- .2 ASTM International (ASTM)
  - .1 ASTM A125-1996 (2007), Standard Specification for Steel Springs, Helical, Heat-Treated.
  - .2 ASTM A307-07b, Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .3 ASTM A563-07a, Standard Specification for Carbon and Alloy Steel Nuts.
- .3 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
  - .1 MSS SP58-2002, Pipe Hangers and Supports - Materials, Design and Manufacture.
  - .2 MSS SP69-2003, Pipe Hangers and Supports - Selection and Application.
  - .3 MSS SP89-2003, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .4 National Research Council Canada (NRC)
  - .1 National Plumbing Code of Canada 2015 (NPC).
- .5 Underwriter's Laboratories of Canada (ULC)

**1.2                      Action and informational submittals**

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and data sheets for hangers and supports and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
  - .1 Submit drawings for review to the Departmental Representative
  - .2 Submit shop drawings for:
    - .1 Bases, hangers and supports.
    - .2 Connections to equipment and structure.
    - .3 Structural assemblies.
- .4 Certificates:
  - .1 Submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
- .5 Manufacturers' Instructions:
  - .1 Provide manufacturer's installation instructions.

### **1.3 Closeout submittals**

- .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

### **1.4 Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements:
  - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## **Part 2 Products**

### **2.1 System description**

- .1 Design Requirements:
  - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
  - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
  - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
  - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
  - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

### **2.2 General**

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58. ANSI B31.1 and
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.
- .3 Hangers in the crawlspace are in good condition and can be re-used.

### **2.3 Pipe hangers**

- .1 Finishes:
  - .1 Pipe hangers and supports: galvanized after manufacture.
  - .2 Use hot dipped galvanizing process.
  - .3 Ensure steel hangers in contact with copper piping are epoxy coated.
- .2 Upper attachment structural: suspension from lower flange of I-Beam:
  - .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut carbon steel retaining clip.
    - .1 Rod: 9 mm UL listed.

- .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed.
- .3 Upper attachment structural: suspension from upper flange of I-Beam:
  - .1 Cold piping NPS 2 maximum: ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, UL listed.
  - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed.
- .4 Upper attachment to concrete:
  - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
  - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed to MSS SP69.
- .5 Hanger rods: threaded rod material to MSS SP58:
  - .1 Ensure that hanger rods are subject to tensile loading only.
  - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
  - .3 Do not use 22 mm or 28 mm rod.
- .6 Pipe attachments: material to MSS SP58:
  - .1 Attachments for steel piping: carbon steel galvanized.
  - .2 Attachments for copper piping: copper plated black steel.
  - .3 Use insulation shields for hot pipework.
  - .4 Oversize pipe hangers and supports.
- .7 Adjustable clevis: material to MSS SP69 UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
  - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .8 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .9 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
  - .1 Finishes for steel pipework: galvanized.
  - .2 Finishes for copper, glass, brass or aluminum pipework: epoxy coated.
- .10 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.

## 2.4 Insulation protection shields

- .1 Insulated cold piping:
  - .1 64 kg/m<sup>3</sup> density insulation plus insulation protection shield to: MSS SP69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
  - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP69.

## 2.5 Constant support spring hangers

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10 % minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

## 2.6 Variable support spring hangers

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height and provided with CMTR.

## 2.7 Equipment supports

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel meeting requirements of Section 05 12 23 - Structural Steel for Buildings. Submit calculations with shop drawings.

## 2.8 Equipment anchor bolts and templates

- .1 Provide templates to ensure accurate location of anchor bolts.

## Part 3 Execution

### 3.1 Manufacturer's instructions

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.2 Installation

- .1 Install in accordance with:
  - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:

- .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:
  - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
  - .2 Bolt-tightening torques to industry standards.
  - .3 Steel pipes: install below coupling or shear lugs welded to pipe.
  - .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
  - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
  - .1 Vertical movement of pipework is 13 mm or more,
  - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
  - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
  - .2 Variation in supporting effect does not exceed 25 % of total load.

### **3.3 Hanger spacing**

- .1 Plumbing piping: to authority having jurisdiction.
- .2 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .3 Within 300 mm of each elbow.
- .4 Pipework greater than NPS 12: to MSS SP69.

### **3.4 Hanger installation**

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

### **3.5 Horizontal movement**

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

### **3.6 Final adjustment**

- .1 Adjust hangers and supports:
  - .1 Ensure that rod is vertical under operating conditions.

- .2 Equalize loads.
- .2 Adjustable clevis:
  - .1 Tighten hanger load nut securely to ensure proper hanger performance.
  - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
  - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
  - .1 Hammer jaw firmly against underside of beam.

### **3.7 Field quality control**

- .1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.

### **3.8 Cleaning**

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (SDS)
- .2 National Fire Protection Association (NFPA)
  - .1 NFPA 13-2002, Standard for the Installation of Sprinkler Systems.
- .3 National Research Council Canada (NRC)
  - .1 National Building Code of Canada 2015 (NBC).

### **1.2                    Action and informational submittals**

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (SDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.

### **1.3                    Quality assurance**

- .1 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

### **1.4                    Delivery, storage, and handling**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.

## **Part 2                    Products**

### **2.1                    General**

- .1 Size and shape of bases type and performance of vibration isolation as indicated.

### **2.2                    Elastomeric pads**

- .1 Type EP1 - neoprene waffle or ribbed; 9 mm minimum thick; 50 durometer; maximum loading 350 kPa.
- .2 Type EP2 - rubber waffle or ribbed; 9 mm minimum thick; 30 durometer natural rubber; maximum loading 415 kPa.

- .3 Type EP3 - neoprene-steel-neoprene; 9 mm minimum thick neoprene bonded to 1.71 mm steel plate; 50 durometer neoprene, waffle or ribbed; holes sleeved with isolation washers; maximum loading 350 kPa.
- .4 Type EP4 - rubber-steel-rubber; 9 mm minimum thick rubber bonded to 1.71 mm steel plate; 30 durometer natural rubber, waffle or ribbed; holes sleeved with isolation washers; maximum loading 415 kPa.

## 2.3 Elastomeric mounts

- .1 Type M1 - colour coded; neoprene in shear; maximum durometer of 60 ; threaded insert and two bolt-down holes; ribbed top and bottom surfaces.

## 2.4 Springs

- .1 Design stable springs: ratio of lateral to axial stiffness is equal to or greater than 1.2 times ratio of static deflection to working height. Select for 50% travel beyond rated load. Units complete with levelling devices.
- .2 Ratio of height when loaded to diameter of spring between 0.8 to 1.0.
- .3 Cadmium plate for outdoor installations.
- .4 Colour code springs.

## 2.5 Spring mount

- .1 Zinc or cadmium plated hardware; housings coated with rust resistant paint.
- .2 Type M2 - stable open spring: support on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad.
- .3 Type M3 - stable open spring: 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad, bonded under isolator and on isolator top plate; levelling bolt for rigidly mounting to equipment.
- .4 Type M4 - restrained stable open spring: supported on bonded 6 mm minimum thick ribbed neoprene or rubber friction and acoustic pad; built-in resilient limit stops, removable spacer plates.
- .5 Type M5 - enclosed spring mounts with snubbers for isolation up to 950 kg maximum.
- .6 Performance: as indicated.

## 2.6 Hangers

- .1 Colour coded springs, rust resistant, painted box type hangers. Arrange to permit hanger box or rod to move through a 30 degrees arc without metal to metal contact.
- .2 Type H1 - neoprene - in-shear, moulded with rod isolation bushing which passes through hanger box.
- .3 Type H2 - stable spring, elastomeric washer, cup with moulded isolation bushing which passes through hanger box.
- .4 Type H3 - stable spring, elastomeric element, cup with moulded isolation bushing which passes through hanger box.
- .5 Type H4 - stable spring, elastomeric element with precompression washer and nut with deflection indicator.
- .6 Performance: as indicated.

## **2.7 Acoustic barriers for anchors and guides**

- .1 Acoustic barriers: between pipe and support, consisting of 25 mm minimum thick heavy duty duck and neoprene isolation material.

## **2.8 Horizontal thrust restraint**

- .1 Spring and elastomeric element housed in box frame; assembly complete with rods and angle brackets for equipment and ductwork attachment; provision for adjustment to limit maximum start and stop movement to 9 mm.
- .2 Arrange restraints symmetrically on either side of unit and attach at centerline of thrust.

## **2.9 Roof curb isolation rails**

- .1 General: complete factory assembled without need for sub-base.
- .2 Springs: steel, adjustable, removable, selected for 25 mm maximum static deflection plus 50% additional travel to solid, cadmium plated, sized and positioned to ensure uniform deflection.
- .3 Hardware: cadmium plated or galvanized.

## **Part 3 Execution**

### **3.1 Manufacturer's instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Installation**

- .1 Seismic control measures to meet requirements of NBC.
- .2 Install vibration isolation equipment in accordance with manufacturers instructions and adjust mountings to level equipment.
- .3 Ensure piping, ducting and electrical connections to isolated equipment do not reduce system flexibility and that piping, conduit and ducting passage through walls and floors do not transmit vibrations.
- .4 Unless indicated otherwise, support piping connected to isolated equipment with spring mounts or spring hangers with 25 mm minimum static deflection as follows:
  - .1 Up to NPS4: first 3 points of support. NPS5 to NPS8: first 4 points of support. NPS10 and Over: first 6 points of support.
  - .2 First point of support: static deflection of twice deflection of isolated equipment, but not more than 50 mm.
- .5 Where isolation is bolted to floor use vibration isolation rubber washers.
- .6 Block and shim level bases so that ductwork and piping connections can be made to rigid system at operating level, before isolator adjustment is made. Ensure that there is no physical contact between isolated equipment and building structure.

### **3.3 Field quality control**

- .1 Manufacturer's Field Services:

- .1 Arrange with manufacturer's representative to review work of this Section and submit written reports to verify compliance with Contract Documents.
- .2 Manufacturer's Field Services: consisting of product use recommendations and periodic site visits to review installation, scheduled as follows:
  - .1 After delivery and storage of Products.
  - .2 After preparatory work is complete but before installation commences.
  - .3 Twice during the installation, at 25 % and 60 % completion stages.
  - .4 Upon completion of installation.
- .3 Submit manufacturer's reports to Departmental Representative within 3 days of manufacturer representative's review.
- .4 Make adjustments and corrections in accordance with written report.

### **3.4 Cleaning**

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 Canadian General Standards Board (CGSB)
  - .1 CAN/CGSB-24.3-92, Identification of Piping Systems.

### **1.2                      Action and informational submittals**

- .1 Product Data:
- .2 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Product data to include paint colour chips, other products specified in this section.
- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Samples to include nameplates, labels, tags, lists of proposed legends.

### **1.3                      Quality assurance**

- .1 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

### **1.4                      Delivery, storage, and handling**

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
  - .1 Waste Management and Disposal: separate waste materials for recycling in accordance with Section 01 74 19 - Waste Management and Disposal.

## **Part 2                      Products**

### **2.1                      Manufacturer's equipment nameplates**

- .1 Metal or plastic laminate nameplate mechanically fastened to each piece of equipment by manufacturer.
- .2 Lettering and numbers raised or recessed.
- .3 Information to include, as appropriate:
  - .1 Equipment: manufacturer's name, model, size, serial number, capacity.
  - .2 Motor: voltage, Hz, phase, power factor, duty, frame size.

### **2.2                      System nameplates**

- .1 Colours:

- .1 Hazardous: red letters, white background.
- .2 Elsewhere: black letters, white background (except where required otherwise by applicable codes).
- .2 Sizes:
  - .1 Conform to following table:
  - .2 Use maximum of 25 letters/numbers per line.
- .3 Locations:
  - .1 Terminal cabinets, control panels: use size # 5.
  - .2 Equipment in Mechanical Rooms: use size # 9.
- .4 Identification for PSPC Preventive Maintenance Support System (PMSS):
  - .1 Use arrangement of Main identifier, Source identifier, Destination identifier.
  - .2 Equipment in Mechanical Room:
    - .1 Main identifier: size #9.
    - .2 Source and Destination identifiers: size #6.
    - .3 Terminal cabinets, control panels: size #5.
  - .3 Equipment elsewhere: sizes as appropriate.

### **2.3 Existing identification systems**

- .1 Apply existing identification system to new work.
- .2 Where existing identification system does not cover for new work, use identification system specified this section.
- .3 Before starting work, obtain written approval of identification system from Departmental Representative.

### **2.4 Identification of piping systems**

- .1 Identify contents by background colour marking, pictogram (as necessary), legend; direction of flow by arrows. To CAN/CGSB 24.3 except where specified otherwise.
- .2 Pictograms:
  - .1 Where required: Workplace Hazardous Materials Information System (WHMIS) regulations.
- .3 Legend:
  - .1 Block capitals to sizes and colours listed in CAN/CGSB 24.3.
- .4 Arrows showing direction of flow:
  - .1 Outside diameter of pipe or insulation less than 75 mm: 100 mm long x 50 mm high.
  - .2 Outside diameter of pipe or insulation 75 mm and greater: 150 mm long x 50 mm high.
  - .3 Use double-headed arrows where flow is reversible.
- .5 Extent of background colour marking:
  - .1 To full circumference of pipe or insulation.
  - .2 Length to accommodate pictogram, full length of legend and arrows.
- .6 Colours and Legends:

- .1 Where not listed, obtain direction from Departmental Representative.
- .2 Colours for legends, arrows: to following table:
- .3 Background colour marking and legends for piping systems:

## **2.5 Valves, controllers**

- .1 Brass tags with 12 mm stamped identification data filled with black paint.
- .2 Include flow diagrams for each system, of approved size, showing charts and schedules with identification of each tagged item, valve type, service, function, normal position, location of tagged item.

## **2.6 Controls components identification**

- .1 Identify all systems, equipment, components, controls, sensors with system nameplates specified in this section.
- .2 Inscriptions to include function and (where appropriate) fail-safe position.

## **2.7 Language**

- .1 Identification in English and French.

## **Part 3 Execution**

### **3.1 Manufacturer's instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Installation**

- .1 Perform work in accordance with CAN/CGSB-24.3 except as specified otherwise.

### **3.3 Location of identification on piping and ductwork systems**

- .1 On long straight runs in open areas in boiler rooms, equipment rooms, galleries, tunnels: at not more than 17 m intervals and more frequently if required to ensure that at least one is visible from any one viewpoint in operating areas and walking aisles.
- .2 Adjacent to each change in direction.
- .3 At least once in each small room through which piping or ductwork passes.
- .4 On both sides of visual obstruction or where run is difficult to follow.
- .5 On both sides of separations such as walls, floors, partitions.
- .6 Where system is installed in pipe chases, ceiling spaces, galleries, confined spaces, at entry and exit points, and at access openings.
- .7 At beginning and end points of each run and at each piece of equipment in run.
- .8 At point immediately upstream of major manually operated or automatically controlled valves, and dampers. Where this is not possible, place identification as close as possible, preferably on upstream side.
- .9 Identification easily and accurately readable from usual operating areas and from access points.

- .1 Position of identification approximately at right angles to most convenient line of sight, considering operating positions, lighting conditions, risk of physical damage or injury and reduced visibility over time due to dust and dirt.

### **3.4 Valves, controllers**

- .1 Valves and operating controllers, except at plumbing fixtures, radiation, or where in plain sight of equipment they serve: Secure tags with non-ferrous chains or closed "S" hooks.
- .2 Install one copy of flow diagrams, valve schedules mounted in frame behind non-glare glass where directed by Departmental Representative. Provide one copy (reduced in size if required) in each operating and maintenance manual.
- .3 Number valves in each system consecutively.

### **3.5 Cleaning**

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

Ω End of Section

## **Part 1                      General**

### **1.1                      Qualifications of tab personnel**

- .1        Submit names of personnel to perform TAB to Departmental Representative within 90 days of award of contract.
- .2        Provide documentation confirming qualifications, successful experience.
- .3        TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
  - .1            Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1-2002.
  - .2            National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems-1998.
  - .3            Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems - Testing, Adjusting and Balancing-2002.
- .4        Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5        Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6        Use TAB Standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7        Where instrument manufacturer calibration recommendations are more stringent than those listed in TAB Standard, use manufacturer's recommendations.
- .8        TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
  - .1            For systems or system components not covered in TAB Standard, use TAB procedures developed by TAB Specialist.
  - .2            Where new procedures, and requirements, are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NEBB, or TABB), requirements and recommendations contained in these procedures and requirements are mandatory.

### **1.2                      Purpose of tab**

- .1        Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads
- .2        Adjust and regulate equipment and systems to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3        Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

### **1.3                      Exceptions**

- .1        TAB of systems and equipment regulated by codes, standards to satisfaction of authority having jurisdiction.

#### **1.4 Co-ordination**

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

#### **1.5 Pre-tab review**

- .1 Review Contract Documents before project construction is started confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

#### **1.6 Start-up**

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in Division 23.

#### **1.7 Operation of systems during tab**

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

#### **1.8 Start of tab**

- .1 Notify Departmental Representative 7 days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
- .3 Installation of ceilings, doors, windows, other construction affecting TAB.
- .4 Application of weatherstripping, sealing, and caulking.
- .5 Pressure, leakage, other tests specified elsewhere Division 23.
- .6 Provisions for TAB installed and operational.
- .7 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
  - .1 Proper thermal overload protection in place for electrical equipment.
  - .2 Air systems:
    - .1 Filters in place, clean.
    - .2 Duct systems clean.
    - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
    - .4 Correct fan rotation.
    - .5 Fire, smoke, volume control dampers installed and open.
    - .6 Coil fins combed, clean.
    - .7 Access doors, installed, closed.

.8 Outlets installed, volume control dampers open.

.3 Liquid systems:

.1 Flushed, filled, vented.

.2 Correct pump rotation.

.3 Strainers in place, baskets clean.

.4 Isolating and balancing valves installed, open.

.5 Calibrated balancing valves installed, at factory settings.

.6 Chemical treatment systems complete, operational.

## 1.9 Application tolerances

.1 Do TAB to following tolerances of design values:

.1 Laboratory HVAC systems: plus 10 %, minus 0 %.

.2 Hydronic systems: plus or minus 10 %.

## 1.10 Accuracy tolerances

.1 Measured values accurate to within plus or minus 2 % of actual values.

## 1.11 Instruments

.1 Prior to TAB, submit to Departmental Representative list of instruments used together with serial numbers.

.2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.

.3 Calibrate within 3 months of TAB. Provide certificate of calibration to Departmental Representative.

## 1.12 Action and informational submittals

.1 Submit, prior to commencement of TAB:

.2 Proposed methodology and procedures for performing TAB if different from referenced standard.

## 1.13 Preliminary tab report

.1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:

.1 Details of instruments used.

.2 Details of TAB procedures employed.

.3 Calculations procedures.

.4 Summaries.

## 1.14 Tab report

.1 Format in accordance with referenced standard.

.2 TAB report to show results in SI units and to include:

.1 Project record drawings.

.2 System schematics.

- .3 Submit a copy of TAB Report to Departmental Representative for verification and approval, in English in D-ring binder, complete with index tabs.

**1.15 Verification**

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide personnel and instrumentation to verify up to 30 % of reported results.
- .3 Number and location of verified results as directed by Departmental Representative.
- .4 Pay costs to repeat TAB as required to satisfaction of Departmental Representative.

**1.16 Settings**

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Do not eradicate or cover markings.

**1.17 Completion of tab**

- .1 TAB considered complete when final TAB Report received and approved by Departmental Representative.

**Part 2 Products**

**2.1 Not used**

- .1 Not used.

**Part 3 Execution**

**3.1 Not used**

- .1 Not used.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)
  - .1 ASHRAE Standard 90.1-01, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).
- .2 ASTM International (ASTM)
  - .1 ASTM C335-04, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
  - .2 ASTM C411-04, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
  - .3 ASTM C533-2004, Calcium Silicate Block and Pipe Thermal Insulation.
  - .4 ASTM C547-2003, Mineral Fiber Pipe Insulation.
  - .5 ASTM C921-03a, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- .3 Canadian General Standards Board (CGSB)
  - .1 CGSB 51-GP-52Ma-89, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
  - .2 CAN/CGSB-51.53-95, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts

### **1.2                    Definitions**

- .1 For purposes of this section:
  - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
  - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
  - .1 CRF: Code Rectangular Finish.
  - .2 CPF: Code Piping Finish.

### **1.3                    Action and informational submittals**

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
    - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Material Safety Data Sheets (SDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
  - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.

- .4 Samples:
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

## 1.4 Quality assurance

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section, and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.
- .3 Health and Safety:
  - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

## 1.5 Delivery, storage and handling

- .1 Packing, shipping, handling and unloading:
  - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
  - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
  - .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
  - .1 Protect from weather, construction traffic.
  - .2 Protect against damage.
  - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
  - .1 Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .2 Place excess or unused insulation and insulation accessory materials in designated containers.
  - .3 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
  - .4 Dispose of unused adhesive material at official hazardous material collections site approved by Departmental Representative.

## Part 2 Products

### 2.1 Fire and smoke rating

- .1 In accordance with CAN/ULC-S102.
  - .1 Maximum flame spread rating: 25.
  - .2 Maximum smoke developed rating: 50.

## 2.2 Insulation

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
  - .1 Mineral fibre: to CAN/ULC-S702.
  - .2 Jacket: to CGSB 51-GP-52Ma.
  - .3 Maximum "k" factor: to CAN/ULC-S702.

## 2.3 Insulation securement

- .1 Tape: self-adhesive, aluminum, reinforced, 50 mm wide minimum.
- .2 Contact adhesive: quick setting.
- .3 Canvas adhesive: washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.
- .5 Bands: stainless steel, 19 mm wide, 0.5 mm thick.

## 2.4 Indoor vapour retarder finish

- .1 Vinyl emulsion type acrylic, compatible with insulation.

## 2.5 Outdoor vapour retarder finish

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: fibrous glass, untreated 305 g/m<sup>2</sup>.

## 2.6 Jackets

- .1 Canvas:
  - .1 220 gm/m<sup>2</sup>cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
  - .2 Lagging adhesive: compatible with insulation.
- .2 Aluminum:
  - .1 To ASTM B209.
  - .2 Thickness: 0.50 mm sheet.
  - .3 Finish: stucco embossed.
  - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
  - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
  - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5 mm thick at 300 mm spacing.

## **Part 3 Execution**

### **3.1 Manufacturer's instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.2 Pre-installation requirement**

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

### **3.3 Installation**

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
  - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
  - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

### **3.4 Removable, pre-fabricated, insulation and enclosures**

- .1 Application: at expansion joints, valves, flanges and unions at equipment.
- .2 Design: to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
  - .1 Insulation, fastenings and finishes: same as system.
  - .2 Jacket: high temperature fabric.

### **3.5 Installation of elastomeric insulation**

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

### **3.6 Piping insulation schedules**

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-3.
  - .1 Securements: Tape at 300 mm on centre.
  - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
  - .3 Installation: TIAC Code: 1501-C.
- .3 Finishes:
  - .1 Exposed indoors: canvas.

- .2 Exposed in mechanical rooms: canvas.
- .3 Concealed, indoors: canvas on valves, fittings. No further finish.
- .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
- .5 Outdoors: water-proof aluminum jacket.
- .6 Installation: to appropriate TIAC code CRF/1 through CPF/5.

### **3.7 Field quality control**

- .1 Verification requirements in accordance with Section 01 47 17 - Sustainable Requirements: Contractor's Verification, include:
  - .1 Materials and resources.
  - .2 Storage and collection of recyclables.
  - .3 Construction waste management.
  - .4 Resource reuse.
  - .5 Recycled content.
  - .6 Local/regional materials.
  - .7 Certified wood.
  - .8 Low-emitting materials.

### **3.8 Cleaning**

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1                      ASTM International (ASTM)
  - .1                      ASTM E202-04, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.

### **1.2                      Cleaning and start-up of mechanical piping systems**

- .1                      In accordance with Section 23 08 02 - Cleaning and Start-up of Mechanical Piping Systems.

### **1.3                      Hydronic systems - performance verification (pv)**

- .1                      Perform hydronic systems performance verification after cleaning is completed and system is in full operation.
- .2                      When systems are operational, perform following tests:
  - .1                      Conduct full scale tests at maximum design flow rates, temperatures and pressures for continuous consecutive period of 48 hours to demonstrate compliance with design criteria.
  - .2                      Verify performance of hydronic system circulating pumps as specified, recording system pressures, temperatures, fluctuations by simulating maximum design conditions and varying.
    - .1                      Pump operation.
    - .2                      Boiler and/or chiller operation.
    - .3                      Pressure bypass open/closed.
    - .4                      Control pressure failure.
    - .5                      Maximum heating demand.
    - .6                      Maximum cooling demand.
    - .7                      Boiler and/or chiller failure.
    - .8                      Cooling tower (and/or industrial fluid cooler) fan failure.
    - .9                      Outdoor reset. Re-check heat exchanger output supply temperature at 100% and 50% reset, maximum water temperature.

### **1.4                      Hydronic system capacity test**

- .1                      Perform hydronic system capacity tests after:
  - .1                      TAB has been completed
  - .2                      Verification of operating, limit, safety controls.
  - .3                      Verification of primary and secondary pump flow rates.
  - .4                      Verification of accuracy of temperature and pressure sensors and gauges.
- .2                      Calculate system capacity at test conditions.
- .3                      Using manufacturer's published data and calculated capacity at test conditions, extrapolate system capacity at design conditions.

- .4 When capacity test is completed, return controls and equipment status to normal operating conditions.
- .5 Submit sample of system water to approved testing agency to determine if chemical treatment is correct. Include cost.
- .6 Heating system capacity test:
  - .1 Perform capacity test when ambient temperature is within 10% of design conditions. Simulate design conditions by:
    - .1 Increasing OA flow rates through heating coils (in this case, monitor heating coil discharge temperatures to ensure that coils are not subjected to freezing conditions) or
    - .2 Reducing space temperature by turning of heating system for sufficient period of time before starting testing.
  - .2 Test procedures:
    - .1 Open fully heat exchanger, heating coil and radiation control valves.
    - .2 With boilers on full firing and hot water heating supply temperature stabilized, record flow rates and supply and return temperatures simultaneously.
    - .3 Conduct flue gas analysis test on boilers at full load and at low fire conditions.
- .7 Chilled water system capacity test:
  - .1 Perform capacity test when ambient temperature is within 10% of design conditions. Simulate design conditions by:
    - .1 Adding heat from building heating system or;
    - .2 Raising space temperature by turning off cooling and air systems for sufficient period of time before starting testing and pre-heating building to summer design space temperature (occupied) or above. Set OAD and RAD for minimum outside air if OAT is near outside design temperature or to maximum recirculation if RAT is greater that OAT. RAT to be at least 23 degrees C minimum.
  - .2 Test procedures:
    - .1 Open fully cooling coil control valves.
    - .2 Set thermostats on associated AHU's for maximum cooling.
    - .3 Set AHU's for design maximum air flow rates.
    - .4 Set load or demand limiters on chillers to 100%.
    - .5 After system has stabilized, record chilled water, and condenser water flow rates and supply and return temperatures simultaneously.

## **1.5 Condenser water and humidification systems**

- .1 In addition to procedures specified above, perform following:
  - .1 Perform TAB as specified Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
  - .2 Set up and adjust drip feeders, timer controls, pump strokes as required to maintain required chemical feed rates.
  - .3 Inject inhibitor into cooling tower sump.

**1.6 Glycol systems**

- .1 Test to prove concentration will prevent freezing to minus 40 degrees C Test inhibitor strength and include in procedural report. Refer to ASTM E202.

**1.7 Reports**

- .1 In accordance with Section 01 91 13 - General Commissioning Requirements: Reports, supplemented as specified herein.

**1.8 Training**

- .1 In accordance with Section 01 91 13 - General Commissioning Requirements: Training of O&M Personnel, supplemented as specified herein.

**Part 2 Products**

**2.1 Not used**

- .1 Not Used.

**Part 3 Execution**

**3.1 Not used**

- .1 Not Used.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1                      ASTM International (ASTM)
  - .1                      ASTM E202-00, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.
- .2                      Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1                      Material Safety Data Sheets (SDS).

### **1.2                      Action and informational submittals**

- .1                      Product Data:
  - .1                      Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
- .2                      Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
  - .1                      Instructions: submit manufacturer's installation instructions.

### **1.3                      Quality assurance**

- .1                      Health and Safety:
  - .1                      Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

### **1.4                      Delivery, storage, and handling**

- .1                      Packing, shipping, handling and unloading:
  - .1                      Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
- .2                      Waste Management and Disposal:
  - .1                      Waste Management and Disposal: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.

## **Part 2                      Products**

### **2.1                      Cleaning solutions**

- .1                      Tri-sodium phosphate: 0.40 kg per 100 L water in system.
- .2                      Sodium carbonate: 0.40 kg per 100 L water in system.
- .3                      Low-foaming detergent: 0.01 kg per 100 L water in system.

---

**Part 3 Execution****3.1 Manufacturer's instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

**3.2 Cleaning hydronic and steam systems**

- .1 Timing: systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
- .2 Cleaning Agency:
  - .1 Retain qualified water treatment specialist to perform system cleaning.
- .3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.
- .4 Cleaning procedures:
  - .1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
    - .1 Cleaning procedures, flow rates, elapsed time.
    - .2 Chemicals and concentrations used.
    - .3 Inhibitors and concentrations.
    - .4 Specific requirements for completion of work.
    - .5 Special precautions for protecting piping system materials and components.
    - .6 Complete analysis of water used to ensure water will not damage systems or equipment.
- .5 Conditions at time of cleaning of systems:
  - .1 Systems: free from construction debris, dirt and other foreign material.
  - .2 Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
  - .3 Strainers: clean prior to initial fill.
  - .4 Install temporary filters on pumps not equipped with permanent filters.
  - .5 Install pressure gauges on strainers to detect plugging.
- .6 Report on Completion of Cleaning:
  - .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.
- .7 Hydronic Systems:
  - .1 Fill system with water, ensure air is vented from system.
  - .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
  - .3 Use water metre to record volume of water in system to +/- 0.5%.
  - .4 Add chemicals under direct supervision of chemical treatment supplier.

- 
- .5 Closed loop systems: circulate system cleaner at 60 degrees C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
  - .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
  - .7 Add chemical solution to system.
  - .8 Establish circulation, raise temperature slowly to maximum design. Circulate for 12 h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38 degrees C. Drain as quickly as possible. Refill with clean water. Circulate for 6 hours at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).
- .8 Glycol Systems:
- .1 In addition to procedures specified above perform specified procedures.
  - .2 Test to prove concentration will prevent freezing to minus 40 degrees C. Test inhibitor strength and include in procedural report. Refer to ASTM E202.

### 3.3 Start-up of hydronic systems

- .1 After cleaning is completed and system is filled:
  - .1 Establish circulation and expansion tank level, set pressure controls.
  - .2 Ensure air is removed.
  - .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
  - .4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.
  - .5 Clean out strainers repeatedly until system is clean.
  - .6 Commission water treatment systems as specified in Section 23 25 00 - HVAC Water Treatment.
  - .7 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
  - .8 Repeat with water at design temperature.
  - .9 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
  - .10 Bring system up to design temperature and pressure slowly.
  - .11 Adjust pipe supports, hangers, springs as necessary.
  - .12 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.
  - .13 Check operation of drain valves.
  - .14 Adjust valve stem packings as systems settle down.
  - .15 Fully open balancing valves (except those that are factory-set).
  - .16 Check operation of over-temperature protection devices on circulating pumps.
  - .17 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

**3.4 Cleaning**

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

Ω End of Section

## **Part 1                    General**

### **1.1                    Action and informational submittals**

- .1                    Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2                    Product Data:
  - .1                    Submit manufacturer's instructions, printed product literature and data sheets for electric and electronic control system for HVAC and include product characteristics, performance criteria, physical size, finish and limitations.
- .3                    Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

### **1.2                    Delivery, storage and handling**

- .1                    Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2                    Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3                    Storage and Handling Requirements:
  - .1                    Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2                    Store and protect electric and electronic control systems from nicks, scratches, and blemishes.
  - .3                    Replace defective or damaged materials with new.

### **1.3                    Designated Contractor**

- .1                    There is an existing Johnson DDC system presently installed in the building. All materials must be selected to ensure compatibility with the existing controls system.

## **Part 2                    Products**

### **2.1                    Controllers**

- .1                    Acceptable Materials
  - .1                    The only acceptable controllers are METASYS Controllers

## **Part 3                    Execution**

### **3.1                    Examination**

- .1                    Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for electric and electronic control systems installation in accordance with manufacturer's written instructions.
  - .1                    Visually inspect substrate in presence of Departmental Representative.
  - .2                    Inform Departmental Representative of unacceptable conditions immediately upon discovery.

- .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Installation**

- .1 Replace Innotech controllers with METASYS controllers for the following panels: 104, 105, 106
- .2 Re-use existing panel enclosures, re-use existing field control devices sensors actuators, re-use existing field wiring.
- .3 Add new METASYS controllers to existing METASYS building controller and provide user graphics.
- .4 Replace the network cable between the panels from a 2 conductor to a three conductor shielded cable.
- .5 Existing controls configuration can be found in Appendix A.

### **3.3 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 American National Standards Institute/American Water Works Association (ANSI/AWWA)
  - .1 ANSI/AWWA C111/A21.11-06, Standard for Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings.
- .2 American Society of Mechanical Engineers (ASME)
  - .1 ASME B16.1-10, Grey Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250.
  - .2 ASME B16.3-06, Malleable Iron Threaded Fittings: Classes 150 and 300.
  - .3 ASME B16.5-09, Pipe Flanges and Flanged Fittings: NPS ½ through NPS 24 Metric/Inch Standard.
  - .4 ASME B16.9-07, Factory-Made Wrought Butt welding Fittings.
  - .5 ASME B18.2.1-10, Square Hex, Heavy Hex and Askew Head Bolts and Hex, Heavy Hex, Hex Flange. Loded Head and Lag Screws (Inch Series).
  - .6 ASME B18.2.2-10, Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series).
- .3 ASTM International (ASTM)
  - .1 ASTM A47/A47M-99 (2009), Standard Specification for Ferritic Malleable Iron Castings.
  - .2 ASTM A53/A53M-10, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc Coated Welded and Seamless.
  - .3 ASTM A536-84 (2009), Standard Specification for Ductile Iron Castings.
  - .4 ASTM B61-08, Standard Specification for Steam or Valve Bronze Castings.
  - .5 ASTM B62-09, Standard Specification for Composition Bronze or Ounce Metal Castings.
  - .6 ASTM E202-10, Standard Test Method for Analysis of Ethylene Glycols and Propylene Glycols.
- .4 CSA Group (CSA)
  - .1 CSA B242-05 (R2011), Groove and Shoulder Type Mechanical Pipe Couplings.
  - .2 CSA W48-06, Filler Metals and Allied Materials for Metal Arc Welding.
- .5 Manufacturer's Standardization of the Valve and Fittings Industry (MSS)
  - .1 MSS-SP-67-2002a, Butterfly Valves.
  - .2 MSS-SP-70-06, Grey Iron Gate Valves, Flanged and Threaded Ends.
  - .3 MSS-SP-71-05, Grey Iron Swing Check Valves Flanged and Threaded Ends.
  - .4 MSS-SP-80-08, Bronze Gate, Globe, Angle and Check Valves.
  - .5 MSS-SP-85-02, Grey Iron Globe and Angle Valves, Flanged and Threaded Ends.

### **1.2                      Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:

- .1 Submit manufacturer's instructions, printed product literature and data sheets for hydronic systems and include product characteristics, performance criteria, physical size, finish and limitations.

- .3 Shop Drawings:

- .1 Submit shop drawings according to Section 01 33 00 - Submittal Procedures

### 1.3 Closeout submittals

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic systems for incorporation into manual.
  - .1 Include special servicing requirements.

### 1.4 Extra stock materials

- .1 Supply spare parts as follows:
  - .1 Valve seats: 1 minimum for every ten valves, each size. Minimum one.
  - .2 Discs: 1 minimum for every ten valves, each size. Minimum one.
  - .3 Stem packing: 1 minimum for every ten valves, each size. Minimum one.
  - .4 Valve handles: 2 minimum of each size.
  - .5 Gaskets for flanges: 1 minimum for every ten flanges.

### 1.5 Delivery, storage and handling

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect hydronic systems from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## Part 2 Products

### 2.1 Pipe

- .1 Steel pipe: to ASTM A53/A53M, Grade B, as follows:
  - .1 To NPS 6: Schedule 40.

### 2.2 Pipe joints

- .1 Roll grooved: standard coupling to CSA B242.
- .2 Roll grooved coupling gaskets: type EPDM.

### 2.3 Fittings

- .1 Screwed fittings: malleable iron, to ASME B16.3, Class 150.

## 2.4 Valves

- .1 Connections:
  - .1 NPS 2 and smaller: screwed ends.
  - .2 NPS 2-1/2 and larger: grooved flanged ends.
- .2 Gate valves: application: isolating equipment, control valves, pipelines :
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: Class 125, rising stem, split wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: Class 125, non- rising stem, solid wedge disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 Mechanical Rooms: stem, split wedge disc, bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
      - .1 Operators: manual.
    - .2 Elsewhere: rising stem, solid wedge disc, bronze trim, as specified Section 23 05 23.02 - Valves - Cast Iron.
- .3 Butterfly valves: to MSS-SP-67 :
  - .1 NPS 2-1/2 and over: lug type: as specified Section 23 05 17 - Pipe Welding.
- .4 Globe valves: to application: throttling, flow control, emergency bypass :
  - .1 NPS 2 and under:
    - .1 Mechanical Rooms: with PTFE disc, as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: globe, with composition disc, as specified Section 23 05 23.01 - Valves - Bronze.
- .5 Balancing, for TAB:
  - .1 Sizes: calibrated balancing valves, as specified this section.
  - .2 NPS 2 and under:
    - .1 Mechanical Rooms: globe, with plug disc as specified Section 23 05 23.01 - Valves - Bronze.
    - .2 Elsewhere: globe, with plug disc as specified Section 23 05 23.01 - Valves - Bronze.
- .6 Bypass valves on gate valves NPS 8 and larger: NPS 3/4, Globe, with PTFE disc as specified Section 23 05 23.01 - Valves - Bronze.
- .7 Swing check valves: to MSS-SP-71.
  - .1 NPS 2 and under:
    - .1 Class 125, swing, with composition disc, as specified Section 23 05 23.01 - Valves - Bronze.
  - .2 NPS 2-1/2 and over:
    - .1 Grooved ends: as specified Section 23 05 23.02 - Valves - Cast Iron.
- .8 Silent check valves:
  - .1 NPS 2 and under:
    - .1 As specified Section 23 05 23.01 - Valves - Bronze.

- .2 NPS 2-1/2 and over:
  - .1 Grooved ends: as specified Section 23 05 23.02 - Valves - Cast Iron.
- .9 Ball valves:
  - .1 NPS 2 and under: as specified Section 23 05 23.01 - Valves - Bronze.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic systems installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Piping installation**

- .1 Install pipework in accordance with Section 23 05 15 - Common Installation Requirements for HVAC Pipework.

### **3.3 Circuit balancing valves**

- .1 Install flow measuring stations and flow balancing valves as indicated.
- .2 Tape joints in prefabricated insulation on valves installed in chilled water mains.

### **3.4 Cleaning, flushing and start-up**

- .1 In accordance with Section 23 08 02 - Cleaning and Start-Up of Mechanical Piping Systems.

### **3.5 Testing**

- .1 Test system in accordance with Section 23 05 00 - Common Work Results for HVAC.

### **3.6 Balancing**

- .1 Balance water systems to within plus or minus 5 % of design output.

### **3.7 Glycol charging**

- .1 Include mixing tank and positive displacement pump for glycol charging.
- .2 Retest for concentration to ASTM E202 after cleaning.

### **3.8 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

.3 Waste Management: separate waste materials for recycling and reuse in accordance with Section 01 74 19 - Waste Management and Disposal.

.1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

### **3.9 Protection**

.1 Protect installed products and components from damage during construction.

.2 Repair damage to adjacent materials caused by hydronic systems installation.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1 American Society of Heating Refrigeration and Air-Conditioning Engineers (ASHRAE)
  - .1 ANSI/ASHRAE/IES Standard 90.1-2010, Energy Standard for Buildings Except Low-Rise Residential Buildings.
- .2 CSA Group (CSA)
  - .1 CAN/CSA-B214-12, Installation Code for Hydronic Heating Systems.
- .3 Electrical Equipment Manufacturers Association of Canada (EEMAC)
- .4 National Electrical Manufacturers' Association (NEMA)
  - .1 NEMA MG 1-2011, Motors and Generators.

### **1.2                    Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for pump, circulator, and equipment and include product characteristics, performance criteria, physical size, finish and limitations indicate point of operation, and final location in field assembly.
- .3 Shop Drawings:
  - .1 Submit manufacturer's detailed composite wiring diagrams for control systems showing factory installed wiring and equipment on packaged equipment or required for controlling devices or ancillaries, accessories and controllers.

### **1.3                    Closeout submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for hydronic pumps for incorporation into manual.

### **1.4                    Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect hydronic pumps from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

**Part 2                      Products**

**2.1                      Equipment**

- .1                      Size and select components to: CAN/CSA-B214.

**2.2                      Vertical in-line circulators**

- .1                      Volute: cast iron radially split, with tapped openings for venting, draining and gauge connections, with screwed or flanged suction and discharge connections.
- .2                      Impeller: Bronze or Stainless Steel.
- .3                      Shaft: stainless steel with bronze sleeve bearing, integral thrust collar.
- .4                      Seal assembly: mechanical for service to 120 degrees C.
- .5                      Coupling: rigid self-aligning.
- .6                      Motor: to NEMA MG 1 resilient mounted, drip proof, sleeve bearing, VFD motors
- .7                      Design Conditions.
  - .1                      P-3, P-4
    - .1                      Motor: 11.2 kW
    - .2                      Flow Rate: 40 L/s
    - .3                      Pressure: 153 kPa
    - .4                      Maximum size: 1524 mm length, width: 610 mm
    - .5                      Accessories: Pump stand, Integral Wired NEMA 12 VFD, 152.4 mm x 152.4 mm suction diffuser, 152.4 mm multipurpose valve.
    - .6                      Electrical Requirements: 575 V, 60 Hz, 3 phase
  - .2                      P-5, P-6
    - .1                      Motor: 11.2 kW
    - .2                      Flow Rate: 29 L/s
    - .3                      Pressure: 210 kPa
    - .4                      Maximum size: 1524 mm length, width: 610 mm
    - .5                      Accessories: Pump stand, Integral Wired NEMA 12 VFD, 152.4 mm x 152.4 mm suction diffuser, 152.4 mm multipurpose valve.
    - .6                      Electrical Requirements: 575 V, 60 Hz, 3 phase
  - .3                      Variable Frequency Drive (VFD)
    - .1                      Horsepower Rating: As scheduled on the drawings, and compatible with the motors to be driven.
    - .2                      Voltage Rating: 575 V, 3 phase, three wire, 60 Hertz.
    - .3                      The VFD shall incorporate a disconnect switch sensing function. This sensing function shall allow the VFD to shut down normally when a power disconnect switch located between the VFD and the associated motor is opened during operation.
    - .4                      Integrated Equipment Short Circuit Rating: 25,000 amperes rms symmetrical at 575 V.

- .5 Upon a fault detection and VFD trip, the alarm contact shall open on the VFD, for external connection and remote indication, to signify a fault condition (contact rating of 0.5 amps resistive at 120 VAC).

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for hydronic pump installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and data sheets.

### **3.3 Installation**

- .1 Install hydronic pumps to: CAN/CSA-B214.
- .2 In line circulators: install as indicated by flow arrows.
  - .1 Support at inlet and outlet flanges or unions.
  - .2 Install with bearing lubrication points accessible.
- .3 Base mounted type: supply templates for anchor bolt placement.
  - .1 Include anchor bolts with sleeves. Place level, shim unit and grout.
  - .2 Align coupling in accordance with manufacturer's recommended tolerance.
  - .3 Check oil level and lubricate. After run-in, tighten glands.
- .4 Ensure that pump body does not support piping or equipment.
  - .1 Provide stanchions or hangers for this purpose.
  - .2 Refer to manufacturer's installation instructions for details.
- .5 Pipe drain tapping to floor drain.
- .6 Install volute venting pet cock in accessible location.
- .7 Check rotation prior to start-up.
- .8 Install pressure gauge test cocks.

### **3.4 Start-up**

- .1 General:
  - .1 In accordance with Section 01 91 13 - General Commissioning Requirements: General Requirements; supplemented as specified herein.
  - .2 In accordance with manufacturer's recommendations.

- .2 Procedures:
  - .1 Before starting pump, check that cooling water system over-temperature and other protective devices are installed and operative.
  - .2 After starting pump, check for proper, safe operation.
  - .3 Check installation, operation of mechanical seals, packing gland type seals. Adjust as necessary.
  - .4 Check base for free-floating, no obstructions under base.
  - .5 Run-in pumps for 12 continuous hours minimum.
  - .6 Verify operation of over-temperature and other protective devices under low- and no-flow condition.
  - .7 Eliminate air from scroll casing.
  - .8 Adjust water flow rate through water-cooled bearings.
  - .9 Adjust flow rate from pump shaft stuffing boxes to manufacturer's recommendation.
  - .10 Adjust alignment of piping and conduit to ensure true flexibility.
  - .11 Eliminate cavitation, flashing and air entrainment.
  - .12 Adjust pump shaft seals, stuffing boxes, glands.
  - .13 Measure pressure drop across strainer when clean and with flow rates as finally set.
  - .14 Replace seals if pump used to degrease system or if pump used for temporary heat.
  - .15 Verify lubricating oil levels.

### **3.5 Performance verification (pv)**

- .1 General:
  - .1 Verify performance in accordance with Section 01 91 13 - General Commissioning Requirements: General Requirements, supplemented as specified herein.
  - .2 Verify that manufacturer's performance curves are accurate.
  - .3 Ensure valves on pump suction and discharge provide tight shut-off.
  - .4 Net Positive Suction Head (NPSH):
    - .1 Application: measure NPSH for pumps which operate on open systems and with water at elevated temperatures.
    - .2 Measure using procedures prescribed in Section 01 91 13 - General Commissioning Requirements.
    - .3 Where procedures do not exist, discontinue PV, report to Departmental Representative and await instructions.
  - .5 Multiple Pump Installations - Series and Parallel:
    - .1 Repeat PV procedures specified above for pump performance and pump BHP for combinations of pump operations.
  - .6 Commissioning Reports: in accordance with Section 01 91 13 - General Commissioning Requirements reports supplemented as specified herein. Reports to include:

- .1 Record of points of actual performance at maximum and minimum conditions and for single and parallel operation as finally set at completion of commissioning on pump curves.
- .2 Use Report Forms specified in Section 01 91 13 - General Commissioning Requirements: Report Forms and Schematics.
- .3 Pump performance curves (family of curves).

### **3.6 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 ASME
  - .1 ASME B16.22-12, Wrought Copper and Copper Alloy Solder - Joint Pressure Fittings.
  - .2 ASME B16.24-11, Cast Copper Pipe Flanges and Flanged Fittings: Class 150, 300, 600, 900, 1500 and 2500.
  - .3 ASME B16.26-11, Cast Copper Alloy Fittings for Flared Copper Tubes.
  - .4 ASME B31.5-10, Refrigeration Piping and Heat Transfer Components.
- .2 ASTM International (ASTM)
  - .1 ASTM A307-12, Standard Specification for Carbon Steel Bolts and Studs, and Threaded Rod 60,000 PSI Tensile Strength.
  - .2 ASTM B280-08, Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
- .3 CSA Group (CSA)
  - .1 CSA B52-05 (R2009), B52 Package, Mechanical Refrigeration Code.

### **1.2                      Administrative requirements**

- .1 Pre-installation Meetings:
  - .1 Convene pre-installation meeting 1 week prior to beginning work of this Section, with Departmental Representative in accordance with Section 01 31 19 - Project Meetings to:
    - .1 Verify project requirements.
    - .2 Review installation and substrate conditions.
    - .3 Co-ordination with other building construction subtrades.
    - .4 Review manufacturer's written installation instructions and warranty requirements.

### **1.3                      Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for refrigerant piping, fittings and equipment and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Submit 2 copies of WHMIS SDS in accordance with Section 01 35 29.06 - Health and Safety Requirements. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

## **1.4 Closeout submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for refrigerant piping for incorporation into manual.

## **1.5 Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect refrigerant piping, fittings and equipment from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## **Part 2 Products**

### **2.1 Tubing**

- .1 Processed for refrigeration installations, deoxidized, dehydrated and sealed.
  - .1 Hard copper: to ASTM B280, type ACR.
  - .2 Annealed copper: to ASTM B280, with minimum wall thickness as per CSA B52 and ASME B31.5.

### **2.2 Fittings**

- .1 Service: design pressure 2070 kPa and temperature 121 degrees C.
- .2 Brazed:
  - .1 Fittings: wrought copper to ASME B16.22.
  - .2 Joints: silver solder, 15% Ag-80% Cu-5%P and non-corrosive flux.
- .3 Flanged:
  - .1 Bronze or brass, to ASME B16.24, Class 150 and Class 300.
  - .2 Gaskets: suitable for service.
  - .3 Bolts, nuts and washers: to ASTM A307, heavy series.
- .4 Flared:
  - .1 Bronze or brass, for refrigeration, to ASME B16.26.

### **2.3 Pipe sleeves**

- .1 Hard copper or steel, sized to provide 6 mm clearance around between sleeve and uninsulated pipe or between sleeve and insulation.

## 2.4 Valves

- .1 22 mm and under: Class 500, 3.5 Mpa, globe or angle non-directional type, diaphragm, packless type, with forged brass body and bonnet, moisture proof seal for below freezing applications, brazed connections.
- .2 Over 22 mm: Class 375, 2.5 Mpa, globe or angle type, diaphragm, packless type, back-seating, cap seal, with cast bronze body and bonnet, moisture proof seal for below freezing applications, brazed connections.

## Part 3 Execution

### 3.1 Examination

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for refrigerant piping installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### 3.2 Manufacturer's instructions

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### 3.3 General

- .1 Install in accordance with CSA B52, EPS1/RA/1 and ASME B31.5 Section 23 05 05 - Installation of Pipework.

### 3.4 Brazing procedures

- .1 Bleed inert gas into pipe during brazing.
- .2 Remove valve internal parts, solenoid valve coils, sight glass.
- .3 Do not apply heat near expansion valve and bulb.

### 3.5 Piping installation

- .1 Hot gas lines:
  - .1 Pitch at least 1:240 down in direction of flow to prevent oil return to compressor during operation.
  - .2 Provide trap at base of risers greater than 2400 mm high and at each 7600 mm thereafter.
  - .3 Provide inverted deep trap at top of risers.
  - .4 Provide double risers for compressors having capacity modulation.
    - .1 Large riser: install traps as specified.

- .2 Small riser: size for 5.1 m<sup>3</sup>/s at minimum load. Connect upstream of traps on large riser.

### 3.6 Pressure and leak testing

- .1 Close valves on factory charged equipment and other equipment not designed for test pressures.
- .2 Leak test to CSA B52 before evacuation to 2 MPa and 1 MPa on high and low sides respectively.
- .3 Test procedure: build pressure up to 35 kPa with refrigerant gas on high and low sides. Supplement with nitrogen to required test pressure. Test for leaks with electronic or halide detector. Repair leaks and repeat tests.

### 3.7 Field quality control

- .1 Site Tests/Inspection:
  - .1 Close service valves on factory charged equipment.
  - .2 Ambient temperatures to be at least 13 degrees C for at least 12 hours before and during dehydration.
  - .3 Use copper lines of largest practical size to reduce evacuation time.
  - .4 Use two-stage vacuum pump with gas ballast on 2nd stage capable of pulling 5 Pa absolute and filled with dehydrated oil.
  - .5 Measure system pressure with vacuum gauge. Take readings with valve between vacuum pump and system closed.
  - .6 Triple evacuate system components containing gases other than correct refrigerant or having lost holding charge as follows:
    - .1 Twice to 14 Pa absolute and hold for 4 hours.
    - .2 Break vacuum with refrigerant to 14 kPa.
    - .3 Final to 5 Pa absolute and hold for at least 12 hours.
    - .4 Isolate pump from system, record vacuum and time readings until stabilization of vacuum.
    - .5 Submit test results to Departmental Representative.
- .7 Charging:
  - .1 Charge system through filter-drier and charging valve on high side. Low side charging not permitted.
  - .2 With compressors off, charge only amount necessary for proper operation of system. If system pressures equalize before system is fully charged, close charging valve and start up. With unit operating, add remainder of charge to system.
  - .3 Re-purge charging line if refrigerant container is changed during charging process.
- .8 Checks:
  - .1 Make checks and measurements as per manufacturer's operation and maintenance instructions.
  - .2 Record and report measurements to Departmental Representative.
- .9 Manufacturer's Field Services:

- .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its products and submit written reports, in acceptable format, to verify compliance of Work with Contract.
- .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .3 Schedule site visits, to review Work, at stages listed:
  - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
  - .2 Twice during progress of Work at 25% and 60% complete.
  - .3 Upon completion of the Work, after cleaning is carried out.
- .4 Obtain reports, within 3 days of review, and submit, immediately, to Departmental Representative.

### **3.8 Demonstration**

- .1 Instructions:
  - .1 Post instructions in frame with glass cover in accordance with Section 01 78 00 - Closeout Submittals and CSA B52.

### **3.9 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling and reuse in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1 ASME
  - .1 ASME Boiler and Pressure Vessel Code (BPVC), Section VII-2021.
- .2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (SDS).

### **1.2                      Action and informational submittals**

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
  - .1 Submit manufacturer's instructions, printed product literature and data sheets for HVAC water treatment systems and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2 Submit electronic copies of WHMIS SDS in accordance with Section 01 35 29.06 - Health and Safety Requirements. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

### **1.3                      Closeout submittals**

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for HVAC water treatment systems for incorporation into manual.

### **1.4                      Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect HVAC water treatment systems from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.
- .4 Packaging Waste Management: in accordance with Section 01 74 19 - Waste Management and Disposal.

### **1.5                      Designated Contractor**

- .1 Retain the services of SUEZ to do the work of this section.

## **Part 2                      Products**

### **2.1                      Manufacturer**

- .1 The only acceptable materials are the following
  - .1 Chemicals: Suez
    - .1 Biocide
    - .2 Bio-dispersent
    - .3 Descaler
  - .2 Controller:
    - .1 Walchem

### **2.2                      Chemical feed piping**

- .1 Resistant to chemicals employed. Pressure rating: 2700 kPa.

### **2.3                      Chemical feed pumps: CDP-1,2,3**

- .1 Top-mounted electronic metering diaphragm type: flow range 0-100%, adjustable, plus or minus 1.0% accuracy (repetitive), on-off operation, with pressure relief valve, check valve, foot valve, injection fitting.
- .2 Electrical Requirements: 120 V, 15 A

### **2.4                      Conductivity probes**

- .1 Dual carbon elements in PVC holder, quick disconnect, self-locking connection.

### **2.5                      Water treatment for condenser water systems, spray water side of coolers**

- .1 Chemical feed pumps, CDP-1,2,3:
  - .1 Capacity: 0.76 L/h at 1700 kPa.
  - .2 To provide proportional chemical feed.
  - .3 CDP-1 to be used for auto-degassing
- .2 Chemical container, CHS-1,2,3
  - .1 Capacity: 20 L.
  - .2 Containers to be compatible with chemical that will be used. Verify with chemical supplier.
- .3 Bleed-off solenoid and throttling valves.
- .4 Controller: NEMA 4X enclosure, pre-wired, following features:
  - .1 Inputs: 6 digital
  - .2 Outputs: 6 powered mechanical relays
  - .3 Conductivity controller with indicating metre to control bleed-off.
  - .4 Electrical requirements: 120 VAC, 15 A
- .5 Automatic flow switch: to shut down and re-start water treatment system on interruption of water flow.

## **2.6 Chemicals**

- .1 Provide 1 years supply.
- .2 Provide chemicals for cleaning the newly installed hydronic pipes. Product will be installed by others.
- .3 Supply chemical for cooling tower operation. Product will be installed by others.

## **2.7 Test equipment**

- .1 Provide one set of test equipment for each system to verify performance.
- .2 Complete with carrying case, reagents for chemicals, specialized or supplementary equipment.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for HVAC water treatment systems installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Manufacturer's instructions**

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

### **3.3 Installation**

- .1 Ensure adequate clearances to permit performance of servicing and maintenance of equipment.

### **3.4 Chemical feed piping**

- .1 Install crosses at changes in direction. Install plugs in unused connections.

### **3.5 Cleaning of mechanical system**

- .1 Provide copy of recommended cleaning procedures and chemicals for approval by Departmental Representative.
- .2 Flush mechanical systems and equipment with approved cleaning chemicals designed to remove deposition from construction such as pipe dope, oils, loose mill scale and other extraneous materials. Use chemicals to inhibit corrosion of various system materials that are safe to handle and use.
- .3 Examine and clean filters and screens, periodically during circulation of cleaning solution, and monitor changes in pressure drop across equipment.

- .4 Drain and flush systems until alkalinity of rinse water is equal to make-up water. Refill with clean water treated to prevent scale and corrosion during system operation.
- .5 Disposal of cleaning solutions approved by authority having jurisdiction.

### **3.6 Water treatment services**

- .1 Provide water treatment monitoring and consulting services for period of 1 year after system start-up. Service to include:
  - .1 Initial water analysis and treatment recommendations.
  - .2 System start-up assistance.
  - .3 Operating staff training.
  - .4 Visit plant as required until system stabilizes, and advise on treatment system performance.
  - .5 Provide necessary recording charts and log sheets for 1 year operation.
  - .6 Provide necessary laboratory and technical assistance.
  - .7 Provide clear, concise, written instructions and advice to operating staff.

### **3.7 Field quality control**

- .1 Start-up:
  - .1 Start up water treatment systems in accordance with manufacturer's instructions.
- .2 Commissioning:
  - .1 Commissioning Agency: to be installing water treatment sub-contractor.
  - .2 Timing:
    - .1 After start-up deficiencies rectified.
    - .2 After start-up and before TAB of connected systems.
  - .3 Pre-commissioning Inspections: verify:
    - .1 Presence of test equipment, reagents, chemicals, details of specific tests performed, and operating instructions.
    - .2 Suitability of log book.
    - .3 Currency and accuracy of initial water analysis.
    - .4 Required quality of treated water.
  - .4 Commissioning procedures - applicable to Water Treatment Systems:
    - .1 Establish, adjust as necessary and record automatic controls and chemical feed rates.
    - .2 Monitor performance continuously during commissioning of connected systems and until acceptance of project.
    - .3 Establish test intervals, regeneration intervals.
    - .4 Record on approved report forms commissioning procedures, test procedures, dates, times, quantities of chemicals added, raw water analysis, treated water analysis, test results, instrument readings, adjustments made, results obtained.
    - .5 Establish, monitor and adjust automatic controls and chemical feed rates as necessary.

- .6 Visit project at specified intervals after commissioning is satisfactorily completed to verify that performance remains as set during commissioning (more often as required until system stabilizes at required level of performance).
- .7 Advise Departmental Representative in writing on matters regarding installed water treatment systems.
- .5 Training:
  - .1 Commission systems, perform tests in presence of, and using assistance of, assigned O&M personnel.
  - .2 Train O&M personnel in softener regeneration procedures.
- .6 Certificates:
  - .1 Upon completion, furnish certificates confirming satisfactory installation and performance.
- .7 Commissioning Reports:
  - .1 To include system schematics, test results, test certificates, raw and treated water analyses, design criteria, other data required by Departmental Representative.
- .8 Demonstrations: as per Section 25 01 11 EMCS: Start-up, verification and commissioning.
- .9 Commissioning activities during Warranty Period:
  - .1 Check out water treatment systems on regular basis and submit written report to Departmental Representative.

### **3.8 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

Ω End of Section

## **Part 1                      General**

### **1.1                      Reference standards**

- .1      Air-Conditioning, Heating and Refrigeration Institute (AHRI)
  - .1          AHRI-550/590-03, Performance Rating of Water Chilling Packages Using the Vapor Compression Cycle.
- .2      ASTM International (ASTM)
  - .1          ASTM C547-07e1, Standard Specification for Mineral Fiber Pipe Insulation.
- .3      CSA Group (CSA)
  - .1          CSA B52-05 SMART, Mechanical Refrigeration Code.
- .4      Environment Canada/Environmental Protection Services (EPS)
  - .1          EPS 1/RA/2-1996, Environmental Code of Practice for Elimination of Fluorocarbons Emissions from Refrigeration and Air Conditioning Systems.

### **1.2                      Action and informational submittals**

- .1      Submit submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2      Product Data:
  - .1          Submit manufacturer's instructions, printed product literature and data sheets for centrifugal water chillers and include product characteristics, performance criteria, physical size, finish and limitations.
- .3      Shop Drawings:
  - .1          Submit in accordance with Section 01 33 00 - Submittal Procedures
  - .2          Indicate:
    - .1              Equipment including connections, piping and fittings, valves, strainers, control assemblies and ancillaries, identifying factory and field assembled.
    - .2              Wiring as assembled and schematics.
    - .3              Dimensions, construction details, recommended installation and support, mounting bolt hole sizes and locations and point loads.
    - .4              Space requirements for operation and maintenance.
    - .5              Type of refrigerant used.

### **1.3                      Closeout submittals**

- .1      Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2      Operation and Maintenance Data: submit operation and maintenance data for centrifugal water chillers for incorporation into manual.
- .3      Data to include:
  - .1          Description of equipment giving manufacturers name, model type and, capacity and serial numbers.
  - .2          Submit part load performance curves.
  - .3          Details on operation servicing and maintenance.
  - .4          Recommended spare parts list.

## 1.4 Delivery, storage, and handling

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect centrifugal water chillers from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

## Part 2 Products

### 2.1 General

- .1 Water-cooled chillers, CH-1A,B are to come complete with scroll compressor; evaporator; motor and motor starters; water-cooled condenser; controls; control centre; piping; wiring; refrigeration; floor mounted on concrete pads, ready to connect to system chilled water piping; cooling water ; external control circuitry and electrical power source.
  - .1 Both units are to have a reclaim condenser, cooling tower condenser and an evaporator.
- .2 Both units to fit within: 5000 mm x 1524 mm

### 2.2 Capacity

- .1 Certified ratings based on AHRI 550:
  - .1 Source side to heat 24 l/s from 35 C to 41 C
  - .2 System side to cool 14 l/s from 14 C to 7 C
  - .3 Cooling Capacity: 460.727 kW per unit
  - .4 Recovered Capacity: 548.6 kW
  - .5 Fouling resistance coefficient: 0.000045 m<sup>2</sup>K/W
  - .6 Refrigerant: R410A.

### 2.3 Compressors

- .1 Centrifugal compressor statically and dynamically balanced, motor-gear-compressor assembly balanced to vibration levels less than one mil at operating speed.
- .2 Designed for no-load start, automatic capacity control through pneumatic or electric operation of adjustable prerotation vanes, providing modulation capability from 10 to 100% of full load as per AHRI 550.
- .3 Lubrication: forced feed, gear type pump, providing positive oil supply at start-up and power failure shut-down.
  - .1 Replaceable external oil filter, low watt density oil heater, oil cooler, piping and controls.
- .4 Design: Refrigerant circuit data
  - .1 Driver: on-off

- .2 Compressor type: scroll
- .3 Number of compressors: 4
- .4 Number of cooling circuit: 2
- .5 Oil Charge: 15L each

## 2.4 Evaporator and condenser

- .1 Labelling: to CSA B52 and provincial requirements.
- .2 Unit to have reclaim condenser, cooling condenser and evaporator.
- .3 Distribution and baffles arranged to prevent direct high velocity impingement on tubes and uniform heat exchange through whole of heat exchanger surface.
- .4 Evaporator condenser and water boxes shall be designed for 1 1/2 times working pressure but not less than 1 MPa on water side.
  - .1 Design refrigerant side for working pressure suitable for refrigerant used and leak tested using refrigerant trace gas.
- .5 Fouling resistance coefficient: 0.000045 m<sup>2</sup>K/W
- .6 Water circuit design
  - .1 Exchanger: Plate
  - .2 Number of exchanger: 1
  - .3 Source Side Water Content: 60.6 L
  - .4 System Side Water Content: 49.2 L
  - .5 Recovery Side Water Content: 60.6 L
  - .6 Connection Type: Grooved Joints
  - .7 Water Connections: 76mm or 102 mm

## 2.5 Purge unit

- .1 Equip chillers with high efficiency purge units to automatically remove non-condensables and water vapour and return refrigerant pass-through.
  - .1 Unit to be factory mounted, piped and wired.
  - .2 Vent in accordance with CSA B52.
- .2 Unit to emit no more than 0.8 kg of refrigerant per kg of air consistently across chiller load ranges.

## 2.6 Pressurization device

- .1 Equip chillers with device to achieve chiller pressurization on demand in 3 hours, when chiller is not operating, by circulating heated water between chilled water inlet and outlet of evaporator, increasing pressure in evaporator to 35 kPa.
- .2 Unit complete with UL approved water heater, pump, inlet and outlet flow valves, balancing valve, automatic controls.

## 2.7 Refrigerant piping

- .1 Refrigerant piping, valves, fittings and related parts: to CSA B52 include:
  - .1 Thermal expansion valve.
  - .2 Suction and discharge regulators.

- .3 Combination filter/dryer complete with replaceable core.
- .4 Solenoid stop valves.
- .5 Liquid sight glasses complete with moisture indicator.
- .6 High side pressure relief device.
- .2 Comply with requirements of EPS 1/RA/2.

## 2.8 Control panel

- .1 To EEMAC standard and include:
  - .1 Safety controls with cutout, indicator lights and manual reset and contacts for an alarm to include:
    - .1 High condenser pressure.
    - .2 Low oil pressure.
    - .3 High oil temperature.
    - .4 High hermetic motor temperature.
    - .5 High discharge temperature.
    - .6 Motor over current.
    - .7 Low evaporator temperature.
  - .2 Operating controls with in-operation indicator lights to include:
    - .1 Start-stop switch.
    - .2 Anti-recycle 30 minute time delay.
    - .3 Low chilled water temperature cutout and automatic reset.
    - .4 Excess purge signal light and reset switch.
    - .5 Manual/automatic oil pump operating switch and signal light.
    - .6 Oil heater signal light; manual reset power failure and signal light.
    - .7 Chilled water flow interruption light meter to indicate number of compressor starts and elapsed running time.
    - .8 Adjustable water temperature set point on controller.
    - .9 Demand limit switch permitting selection of maximum motor load between 40 and 100% of full load.
    - .10 90 mm dial pressure gauges for condenser, evaporator, oil pressure, purge.
    - .11 Interlock terminals.
  - .3 Alarm for refrigerant leakage.

## 2.9 Accessories

- .1 Provide thermometer wells for liquid refrigerant condensing and evaporating temperatures.
- .2 Sight glasses for monitoring refrigerant charge level, and oil charge level and compressor rotation.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify conditions of substrates previously installed under other Sections or Contracts are acceptable for water chiller installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

### **3.2 Application**

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.

### **3.3 Installation**

- .1 Provide appropriate protection apparatus.
- .2 Install unit as indicated, to manufacturer's recommendations, and in accordance with EPS1/RA/2.
- .3 Ensure adequate clearances for servicing and maintenance.
- .4 Manufacturer to approve installation, to supervise start up and to instruct operators.
  - .1 Include 3 days minimum per unit.

### **3.4 Cleaning**

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
  - .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .2 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

### **3.5 Protection**

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by water chiller installation.

Ω End of Section

## **Part 1                    General**

### **1.1                    Reference standards**

- .1     ASTM International (ASTM)
  - .1     ASTM A48/A48M-03 (2012), Standard Specification for Grey Iron Castings.
  - .2     ASTM A123/A123M-2012, Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
  - .3     ASTM A153/A153M-09, Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
  - .4     ASTM C67-12, Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile.
  - .5     ASTM D520-00 (2011), Standard Specification for Zinc Dust Pigment.
- .2     CSA Group (CSA)
  - .1     CSA B52-05, Mechanical Refrigeration Code.
- .3     Cooling Technology Institute (CTI)
  - .1     CTI-ATC-105-00, Acceptance Test Code.
  - .2     CTI-STD-201-11, Standard for the Certification of Commercial Water Cooling Tower Thermal Performance.
- .4     National Electrical Manufacturers Association (NEMA)
  - .1     NEMA MG 1-2011, Motors and Generators.

### **1.2                    Action and informational submittals**

- .1     Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2     Product Data:
  - .1     Submit manufacturer's instructions, printed product literature and data sheets for condensers, coolers and cooling towers and include product characteristics, performance criteria, physical size, finish and limitations.
  - .2     Submit 2 copies of WHMIS SDS in accordance with Section 01 35 29.06 - Health and Safety Requirements.
- .3     Shop Drawings:
  - .1     Submit in accordance with Section 01 33 00 - Submittal Procedures
  - .2     Indicate on drawings:
    - .1     Connections, piping, fittings, valves, strainers, control assemblies and ancillaries, identifying factory and field assembled.
    - .2     Wiring as assembled and schematically.
    - .3     Dimensions, construction details, recommended installation and support, mounting bolt hole sizes and locations and point loads.
    - .4     Vibration and seismic control measures.
    - .5     Manufacturers recommended clearances.

### **1.3                    Closeout submittals**

- .1     Submit in accordance with Section 01 78 00 - Closeout Submittals.

- .2 Operation and Maintenance Data: submit operation and maintenance data for condensers, coolers and cooling towers for incorporation into manual.
- .3 Include:
  - .1 Description of equipment giving manufacturers name, type, model year, capacity.
  - .2 Start-up and commissioning procedures.
  - .3 Details of operation, servicing and maintenance.
  - .4 Recommended spare parts list.

#### **1.4 Delivery, storage and handling**

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
  - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
  - .2 Store and protect condensers and cooling equipment from nicks, scratches, and blemishes.
  - .3 Replace defective or damaged materials with new.

### **Part 2 Products**

#### **2.1 Performance requirements**

- .1 Performance certified in accordance with CTI-STD-201.
- .2 Cooling tower:
  - .1 Capacity: 50.5 L/s of water from 42 degrees C to 36 degrees C with 24 degrees C ambient wet bulb temperature.
  - .2 Total cooling capacity: 914.382 kW
  - .3 Fan Motor Capacity: 7.457 kW
  - .4 Heat rejection: 1114.26 kW
  - .5 Tower Fill: PVC modular film

#### **2.2 General**

- .1 Factory assembled induced draft counterflow vertical discharge cooling tower.
- .2 Ensure major equipment including cooling towers, cooling tower gear drive assemblies, fans, and motors have manufacturer's name, address, style, model , serial number, catalogue number on plate secured to item of equipment.
- .3 Plates: durable and legible throughout equipment life
- .4 Fix plates in prominent locations with nonferrous screws or bolts.
- .5 Wetted surfaces shall be protected from direct sunlight to minimize bacterial growth under warm conditions.
- .6 Design of cooling tower shall meet the requirements as follows:

- .1 Eliminate dead legs and reservoirs where water stagnation can occur.
- .2 Eliminate short-circuiting of cooling tower air with the discharge back into the cooling tower inlet.
- .7 Existing stand is to be reused. Stand to be buffed, polished and repainted.

### **2.3 Size and weight**

- .1 Dimensions: approximately 2 m x 2.8 m x 4 m maximum height.
- .2 Operating weight: maximum 3303 kg.

### **2.4 Materials**

- .1 Tower construction material in contact with the water shall be corrosion resistant and compatible with disinfectants, biocides, and other cleaning agents
- .2 Steel: components fabricated of zinc-coated steel not lighter than 1.5 mm thick steel, protected against corrosion by zinc coating.
  - .1 Zinc coating: to ASTM A153/A153M and ASTM A123/A123M, with extra heavy coating of not less than 0.76 kg per square metre of surface.
  - .2 Coat galvanized surfaces damaged due to welding with zinc rich coating conforming to ASTM D520, Type 1.
- .3 Fibre glass reinforced plastic, (FRP) components: inert, corrosion resistant, and fire-retardant with thickness of 3.66 kg/square meter.
- .4 Polyvinyl chloride, (PVC) with flame spread rating of 10, smoke developed of 25, to CAN/ULC-S102.2.
- .5 Stainless steel: type 304.
- .6 Plastic: polypropylene.
- .7 Hardware: cadmium plated, zinc-coated steel, Type 304 stainless steel.
  - .1 Bolts: provided with cadmium-plated steel washers under heads.
  - .2 Hardware: meet salt-spray fog test as defined by ASTM B117.

### **2.5 Casing and framework**

- .1 Materials: galvanized steel sheet, angles and channels.
- .2 Structure: designed for wind loads of 1.45 kN/m<sup>2</sup> on projected area and transmission of loads to anchorage.
  - .1 Include 15 % increased loading for ice or snow load.
- .3 Access doors: on both end walls for servicing and maintenance.
- .4 Access to spray nozzles: permanent galvanized steel ladder and access platforms.
- .5 Provide stairs, straight-rung ladders of standard design, starting at roof level and extending as high as required to gain access to fan decks and water distribution systems.
  - .1 Stairways and ladders: hot-dip, zinc-coated steel.
  - .2 Equip ladders higher than 3.66 m with safety cage.
- .6 Provide steel hand railings minimum 1067 mm high around exterior of each working surface that is 3.66 m or more above ground, roof, or other supporting construction.
  - .1 Railings: minimum 32 mm zinc-coated steel pipe with standard zinc-coated steel railing.

## 2.6 Cold water basin

- .1 Integral to cooling tower
- .2 Construct basin watertight from zinc-coated steel, Type 304 stainless steel, high density, air-entrained concrete, FRP, 36 mm tongue and groove lumber.
- .3 Construct and install basin to ensure that air will not entrained in outlets when operating and no water will overflow on shutdown.
- .4 Basin shall be easily accessible for cleaning and disinfection.
- .5 Provide individual sump with individual outlet.
- .6 Equip outlets with 12.7 mm mesh, zinc-coated steel wire securely mounted to prevent trash from entering outlet.
- .7 Equip basins with:
  - .1 Overflow and valved drain connections.
  - .2 Float-controlled, makeup water valve as indicated.
- .8 Makeup water: discharge not less than 50 mm or two pipe diameters, whichever is greater, above top of basin.

## 2.7 Hot water distribution

- .1 Water distribution: pressurized-flow type system which distributes waters evenly over entire fill surface.
- .2 Design tower cells so that water flow of 140 % capacity will not cause overflowing or splashing.
- .3 Include with distribution system for each cell, adjustable flow control valves.
- .4 Ensure distribution system is self-draining and non-clogging.
- .5 Piping: cast iron, ductile iron, threaded-glass-fiber reinforced epoxy pipe, polypropylene, PVC, Schedule 80 black steel.
- .6 Pressurized-Flow System: includes piping, fittings, branches, and spray nozzles.
  - .1 Spray nozzles: stainless steel, bronze, polypropylene, high-impact plastic.
  - .2 Nozzles: cleanable, non-clogging, removable, and spaced for even distribution.
- .7 Provide hot water distribution basins with tower manufacturer's standard removable, zinc-coated steel, covers to prevent airborne debris from entering basin.

## 2.8 Fill, eliminators and louvres

- .1 Tower fill: PVC modular film, type.
  - .1 Fill material: free to expand or contract without warping or cracking
  - .2 Do not use plasticized wood cellulose for fill material.
  - .3 Ensure fill is removable or otherwise made accessible for cleaning.
  - .4 Space supports: corrosion resistant, designed to prevent warping, sagging, misalignment, or vibration of fill material.
  - .5 Design fill material and supports to provide for even mixing of air and water.
  - .6 Construct fill material of PVC formed sheets, in pattern, and of sufficient height to meet performance specifications.

- .7 Tile fill: vitreous, with low water absorption that will pass freeze-thaw test conducted in accordance with ASTM C67.
- .8 Tile fill: minimum crushing strength of 13.8 MPa over gross area of tile when load is applied parallel to cells as tested in accordance with ASTM C67.
- .9 Cast iron tee section lintels supporting tile fill: to ASTM A48M, Class 25, 3.2 mm additional thickness for corrosion.
- .10 Design lintels with safety factor of 2 minimum.
- .2 Provide eliminators in tower outlet to limit drift loss to not over 0.005 % of circulating water rate.
  - .1 Construct eliminators of minimum 10 mm polyvinyl chloride (PVC).
  - .2 Eliminators: multi-pass zigzag type, assembled into sections making strong, stable unit.
  - .3 Support eliminators sections on PVC tee sections. Suspend Tee sections with 6.35 mm brass rods connected to stainless steel clips embedded in bottom side of roof deck at time of casting.
  - .4 Supply stainless steel clips for installation at time of roof deck pour.
- .3 Provide air inlets for each cooling tower with individually removable louvers arranged to prevent escape of water. Louvers: zinc-coated steel, Type 304 stainless steel, FRP, lumber.
  - .1 Provide compatible materials casings and louvers.
  - .2 One material not to produce stains on other materials.
  - .3 Construct lumber louvers, thickness to withstand alternate wetting and drying without cracking or splitting.
  - .4 Provide air intakes with 25 mm zinc-coated steel mesh.

## **Part 3 Execution**

### **3.1 Examination**

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for condensers, coolers and cooling tower installation in accordance with manufacturer's written instructions.
  - .1 Visually inspect substrate in presence of Departmental Representative.
  - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
  - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative .

### **3.2 General**

- .1 Mount on structural supports and vibration isolators and to manufacturer's recommendations.
- .2 Ensure clearance for servicing and maintenance as recommended by manufacturer.
- .3 Manufacturers field service representative to approve installation, to supervise start up and to instruct operators.

- .4 Ensure discharge from the cooling tower drain and/or overflow is protected such that back pressure, surcharge, cross-contamination, and/or reverse flow cannot occur

### 3.3 Field quality control

- .1 Site Tests:
  - .1 Test under actual operating conditions in accordance with CTI-ATC-105 to verify specified performance.
- .2 Manufacturer's Field Services:
  - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
  - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

### 3.4 Adjusting

- .1 Lubricate bearings with oil or grease as recommended by manufacturer.
- .2 Tighten belts to manufacturer's specified tension.

### 3.5 Cleaning

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
  - .1 Leave Work area clean at end of each day.
- .2 Wipe equipment clean, and remove traces of oil, dust, dirt, or paint spots.
- .3 Maintain system in clean condition until final acceptance.
- .4 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .5 Waste Management: separate waste materials for reuse and recycling in accordance with Section 01 74 19 - Waste Management and Disposal.
  - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

Ω End of Section