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**SOLICITATION AMENDMENT
MODIFICATION DE L'INVITATION**

The referenced document is hereby revised; unless otherwise
indicated, all other terms and conditions of the Solicitation
remain the same.

Ce document est par la présente révisé; sauf indication contraire,
les modalités de l'invitation demeurent les mêmes.

Comments - Commentaires

Vendor/Firm Name and Address

Raison sociale et adresse du
fournisseur/de l'entrepreneur

Issuing Office - Bureau de distribution

TPSGC/PWGSC

1550 Avenue d'Estimauville

Québec

Québec

G1J 0C7

Title - Sujet Turning Gear - CCGV DesGroseillers	
Solicitation No. - N° de l'invitation F3065-210183/A	Amendment No. - N° modif. 003
Client Reference No. - N° de référence du client F3065-210183	Date 2021-11-03
GETS Reference No. - N° de référence de SEAG PW-\$QCV-007-18218	
File No. - N° de dossier QCV-1-44088 (007)	CCC No./N° CCC - FMS No./N° VME
Solicitation Closes - L'invitation prend fin at - à 02:00 PM Eastern Standard Time EST on - le 2021-11-09 Heure Normale du l'Est HNE	
F.O.B. - F.A.B. Specified Herein - Précisé dans les présentes Plant-Usine: <input type="checkbox"/> Destination: <input type="checkbox"/> Other-Autre: <input checked="" type="checkbox"/>	
Address Enquiries to: - Adresser toutes questions à: Simoneau, Steve	Buyer Id - Id de l'acheteur qcv007
Telephone No. - N° de téléphone (418) 564-9517 ()	FAX No. - N° de FAX () -
Destination - of Goods, Services, and Construction: Destination - des biens, services et construction:	

Instructions: See Herein

Instructions: Voir aux présentes

Delivery Required - Livraison exigée	Delivery Offered - Livraison proposée
Vendor/Firm Name and Address Raison sociale et adresse du fournisseur/de l'entrepreneur	
Telephone No. - N° de téléphone Facsimile No. - N° de télécopieur	
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) Nom et titre de la personne autorisée à signer au nom du fournisseur/ de l'entrepreneur (taper ou écrire en caractères d'imprimerie)	
Signature	Date

**TITLE : TURNING GEAR - CCGV DESGROSEILLERS
AMENDMENT 003**

Included in the present Amendment:

1. Questions and answers 1 to 5
 2. Inclusion of additional technical documents
-

1. Questions and answers 1 to 5

Question 1

If the holes of the gear wheel are damaged, what do we do?

Answer 1

Referring to drawings **Outline, propulsion motors - 4005E1031BG**, and **Gear wheel - AW302826**: if the 1.250" (31.75mm) diameter bolt holes of the thrust shaft flange that are used to secure the cast iron gear wheel are damaged, the Contractor must photograph the damage and take measurements of the bolt hole diameters. The CCG will carry out repairs during the vessel's upcoming drydock when the coupling will be removed and the propeller shaft withdrawn.

Question 2

Concerning section 5.5.20, is it possible to have the data sheet for the grease used in order to ensure compatibility with the grease supplied for the installation.

Answer 2

Under item 5.5.20 of Annex A – Statement of Requirements, **DELETE** and **REPLACE** with:

During assembly and prior to any functional testing, the Contractor must ensure that all mechanical components are sufficiently greased and grease cups are full. **The CCG will supply the grease.**

Question 3

Can we have the data sheet for the 5 litres of oil used? Where is the oil located?

Answer 3

Referring to drawing AW2021810B, the oil is contained in the gearbox housing (item 1) that contains the bronze worm wheel (item 58) and worm gear (item 156). Oil is filled up to a level of about halfway up the sight glass (item 183 shown in section B-B). The 5 litres of oil will be supplied by the CCG; the CE will ensure that the Contractor is given the correct oil to use.

Question 4

Should the oil be found in the upper gearbox of the turning gear assembly, what are the dimensions of the gasket that prevents oil from leaking out?

Answer 4

Referring to drawing AW2021810B, the gasket is made of 2mm thick cork (item 80). The exact dimensions are unknown, but the Contractor must cut a replacement gasket once the old gasket has been removed.

Question 5

What actions are required after dismantling the worm wheel (gear wheel) from the thrust shaft flange? For example, do we need to ensure that the measurement of the passage holes versus the bolts meet a certain standard?

Answer 5

The Contractor must install the new cast iron gear wheel with the existing bolts. Please refer to drawing **Bolt – AW606697** for details of the bolts that fix the gear wheel to the thrust shaft flange.

2. Inclusion of additional technical documents

The following technical documents are included (see attached documents)

- Outline, propulsion motors - 4005E1031BG
- Bolt – AW606697

ALL OTHER TERMS AND CONDITIONS REMAIN UNCHANGED