LIST of DRAWINGS:

CIVIL:

- WASHBURN ROADWAY GEOMETRY AND GENERAL LAYOUT C1
- C2 DETOUR PLAN & OFF-SITE PERMANENT SIGNAGE INSTALLATION
- C3 WASHBURN ROAD REMOVALS PLAN
- C4 WEST APPROACH STA. 20+000 TO STA. 20+075
- EAST APPROACH STA. 20+075 TO STA. 20+150 C5
- C6 WASHBURN ROAD CROSS SECTIONS
- C7 WASHBURN ROAD DETAILS

STRUCTURAL:

- S1 GENERAL ARRANGEMENT
- S2 BOREHOLES
- S3 SITE PLAN AND SEQUENCE
- S4 WEST ABUTMENT, PIVOT PIER, AND WING WALL REMOVALS
- S5 EAST ABUTMENT AND WING WALLS REMOVALS
- S6 FOUNDATION LAYOUT
- **S7 FOUNDATION REINFORCEMENT**
- WEST ABUTMENT WITH WING WALL GEOMETRY
- S9 WEST ABUTMENT WITH WING WALL REINFORCEMENT
- S10 SOUTH WEST RETAINING WALL FOOTING LAYOUT AND REINFORCING
- S11 SOUTH WEST RETAINING WALL GEOMETRY AND REINFORCING
- S12 EAST ABUTMENT AND WING WALL GEOMETRY I
- S13 EAST ABUTMENT AND WING WALL GEOMETRY II
- EAST ABUTMENT AND WING WALL REINFORCEMENT I S14 -
- S15 EAST ABUTMENT AND WING WALL REINFORCEMENT II
- S16 TIMBER SUPERSTRUCTURE LAYOUT
- S17 TIMBER FRAMING DETAILS I
- S18 TIMBER FRAMING DETAILS II
- S19 STEEL WEST END BEAM
- STEEL PIVOT BEAM AND COUNTERWEIGHT DETAILS S20 ·
- STEEL EAST END BEAM S21
- S22 STAIRS DETAILS
- S23 POST DETAILS WEST ABUTMENT
- S24 POST DETAILS EAST ABUTMENT

MECHANICAL:

- MECHANICAL LAYOUT M01
- M02 PIVOT BEARING ARRANGEMENT
- M03 PIVOT BEARING DETAILS
- SWING CHAIN AND CRAB ARRANGEMENT & DETAILS M04 -
- BALANCE WHEEL AND RAIL ARRANGEMENT M05 -
- BALANCE WHEEL & RAIL DETAILS M06 -
- WEST END LIFT ARRANGEMENT M07
- END LIFT MECHANISM PART DETAILS M08
- M09 END LIFT ACTUATOR, SHIM AND RAMP DETAILS
- M10 END LIFT SHAFT, BEARING AND CRANK ARM DETAIL
- M11 HYDRAULIC AND PNEUMATIC SCHEMATIC
- M12 EAST END BEARING WHEEL AND RAMP ARRANGEMENT & DETAILS
- M13 SPAN LOCK AND END STOP BUMPER ARRGMT & DETAILS
- M14 STAY ROD REGULATOR ARRANGEMENT & DETAILS



RIDEAU CANAL SYSTEM LOWER BREWERS MILLS **SWING BRIDGE No. 45**

KEY PLAN



Public Services and Procurement Canada Services publics et Approvisionnement Canada



Ontario Region Parks Canada Infrastructure Directorate Heritage Canals and Engineering Works





Parks Parcs Canada Canada





PRPC Project No. 30037015 WSP Project No. 19M-01599-00 **OCTOBER 29, 2021**



1. UNLESS OTHERWISE NOTED ON DRAWINGS

- 1.1. ALL DIMENSIONS ARE IN METERS UNLESS OTHERWISE INDICATED.
- 1.2. ALL DIMENSIONS ARE TO BE CHECKED AND VERIFIED ON THE SITE AND ANY DISCREPANCIES SHALL BE REPORTED TO THE DEPARTMENTAL REPRESENTATIVE. 1.3. THIS DRAWING IS PART OF A SET AND MUST BE READ IN CONJUNCTION WITH ALL OTHER DRAWINGS, DETAILS, NOTES,
- AND WRITTEN SPECIFICATIONS INCLUDED IN THE CONTRACT DOCUMENTS. 1.4. DRAWINGS ARE NOT TO BE SCALED.
- 1.5. THE TERM "ENGINEER" REFERS TO THE OWNERS CONSULTING ENGINEER OR REPRESENTATIVE OBSERVING THE WORK BEING PERFORMED BY THE CONTRACTOR FOR COMPLIANCE WITH THE APPLICABLE STANDARDS AND SPECIFICATIONS.
- 1.6. THE TERM "GEOTECHNICAL CONSULTANT" REFERS TO THE GEOTECHNICAL ENGINEER OR THEIR REPRESENTATIVE THAT IS PROVIDING GEOTECHNICAL SERVICES TO ENSURE COMPLIANT INSTALLATION AND TESTING OF MATERIALS IN ORDER TO PROVIDE DOCUMENTATION THAT WILL FORM PART OF THE CONSULTING ENGINEER'S CERTIFICATION PACKAGE TO THE OWNER.
- 1.7. CONTRACTOR MUST WORK WITH THE LATEST REVISION OF THE CONTRACT DRAWINGS. COORDINATE WITH DEPARTMENTAL REPRESENTATIVE. ALL ENGINEERING DOCUMENTS SHOULD BE ISSUED TO ALL SUBS - ANY DISCREPANCY SHOULD BE REPORTED TO THE DEPARTMENTAL REPRESENTATIVE.

2. GENERAL NOTES

- 2.1. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL PERMITS REQUIRED BY THE OWNER, INCLUDING A
- ROAD OCCUPANCY PERMIT FOR WORKS WITHIN THE RIGHT OF WAY. 2.2. TOPOGRAPHIC SURVEY COMPLETED BY SNC LAVALIN ON SEPTEMBER 10 & 11 2018 WITH THE USE OF A LEICA LASER
- SCANNER P40, TRIMBLE R8 GNSS GPS RECEIVER AND TRIMBLE TOTAL STATION VX.
- 2.3. HORIZONTAL DATUM NAD83 (CANADA) CSRS UTM GRID COORDINATES SYSTEM MTM ZONE 9. 2.4. ELEVATIONS ARE GEODETIC BASED ON CGVD28.
- 2.5. DRAFT GEOTECHNICAL REPORT COMPLETED BY WSP CANADA INC. DATED MARCH 3, 2020.
- 2.6. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE LOCATION AND PROTECTION OF ALL UTILITIES AND SERVICES.
- ALL UTILITIES ARE NOT NECESSARILY SHOWN ON THE DRAWINGS. 2.7. LOCATION OF ALL EXISTING DETAIL SHOWN ON THE DRAWINGS IS APPROXIMATE AND SHALL BE CONFIRMED IN THE
- FIELD BY THE CONTRACTOR. FIELD LOCATE UTILITIES AND COORDINATE WITH LOCAL AUTHORITIES. 2.8. ITEMS ENCOUNTERED BELOW GRADE THAT ARE NOT SHOWN ON THE DRAWINGS SHALL BE REPORTED IMMEDIATELY
- TO THE DEPARTMENTAL REPRESENTATIVE. 2.9. ALL WORKS SHALL BE IN COMPLIANCE WITH OWNER STANDARDS AND SPECIFICATIONS, AND THE ONTARIO
- PROVINCIAL STANDARDS DRAWINGS (OPSD) AND SPECIFICATIONS (OPSS) UNLESS OTHERWISE NOTED. 2.10. THE CONTRACTOR SHALL SUPPLY ALL THE MATERIALS IN NEW CONDITION AND IN LABOUR QUANTITIES SUFFICIENT TO
- COMPLETE THE WORK SHOWN ON THESE DRAWINGS. 2.11. THE CONTRACTOR SHALL BE RESPONSIBLE FOR VERTICAL AND HORIZONTAL CONTROL, AND FOR THE LAYOUT OF THE WORK. CONTRACTOR TO CONFIRM REFERENCE POINTS PRIOR TO COMMENCEMENT OF THE WORK.
- 2.12. TRENCHING, BACKFILLING AND COMPACTING SHALL BE COMPLETED IN ACCORDANCE WITH OPSS 401. 2.13. THE CONTRACTOR SHALL BE RESPONSIBLE TO PROVIDE TEMPORARY DRAINAGE MEASURES TO KEEP EXCAVATION AND WORK AREAS FREE FROM WATER DURING CONSTRUCTION IN ACCORDANCE WITH OPSS 517 AND OPSS 518, AS REQUIRED.
- 2.14. EXCAVATING, BACKFILLING AND COMPACTING FOR DRAIN BASINS SHALL BE COMPLETED IN ACCORDANCE WITH OPSS 402.

POINTS.

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LIMITS OF CONSTRUCTION STA. 20+014

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1. SITE PREPARATION AND REMOVALS

1.1. REMOVALS SHALL BE IN ACCORDANCE WITH OPSS 510 UNLESS NOTED OTHERWISE. 1.2. THE CONTRACTOR IS RESPONSIBLE FOR ALL GRADING SHOWN ON THE DRAWINGS, INCLUDING WORK WITHIN THE

REMOVE, SALVAGE AND RELOCATE

EXISTING WOODEN POSTS AS PER

🕹 Full Depth Asphalt -REMOVAL (TYP.)

DRAWING C4 & C5 (TYP.)

SAWCUT AND MILL EXISTING ASPHALT \prec

500mm WIDE BY 50mm DEEP

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PROTECT EXISTING UTILITY -

POLE & OVERHEAD WIRES

(AS REQUIRED)

- ROAD ALLOWANCE AS PER OPSS 206. 1.3. THE CONTRACTOR SHALL DISPOSE OF ALL CONSTRUCTION DEBRIS AND SURPLUS OR UNWANTED MATERIAL AT LEGALLY DESIGNATED SITES IN ACCORDANCE WITH APPLICABLE LAW AT THE THEIR OWN EXPENSE. THE OWNER, IN CONSULTATION WITH THE ENGINEER AND GEOTECHNICAL CONSULTANT, SHALL FIELD DETERMINE MATERIALS
- SUITABLE FOR USE WITHIN THE PROJECT. 1.4. THE MOST SEVERE LOADING CONDITIONS ON THE SUBSOIL COULD OCCUR DURING CONSTRUCTION DUE TO HEAVY TRUCK AND EQUIPMENT TRAFFIC. SPECIAL PROVISIONS MAY BE REQUIRED BY THE CONTRACTOR SUCH AS ADDITIONAL SUBBASE AND/OR RESTRICTED LOADINGS OR PROVISIONS FOR TEMPORARY ROADS, ETC.
- 1.5. CONTRACTOR SHALL STOCKPILE TOPSOIL ON SITE FOR REUSE. 1.6. THE SUBGRADE SHALL BE FREE OF ORGANICS, SHAPED, PROOF ROLLED AND APPROVED BY THE GEOTECHNICAL CONSULTANT PRIOR TO BACKFILLING. REFER TO SUBMITTALS SECTION FOR GEOTECHNICAL REQUIREMENTS AND LIST OF SUBMITTALS.
- 1.7. IF EXCAVATION IS REQUIRED BEYOND THE DEPTHS NOTED ON THE CONTRACT DRAWINGS THE CONTRACTOR SHALL NOTIFY THE ENGINEER IN WRITING PRIOR TO EXCAVATING, ADDITIONAL DEPTHS. IF EXCAVATION CONTINUES WITHOUT AUTHORIZATION FROM THE ENGINEER IN WRITING, THE CONTRACTOR SHALL BE

RESPONSIBLE FOR ALL FEES ASSOCIATED WITH ADDITIONAL EXCAVATION AND BACKFILL. 1.8. WELL SHALL BE ABANDONED BY A LICENSED WELL CONTRACTOR IN ACCORDANCE WITH ONTARIO REGULATION 903 UNDER THE ONTARIO RESOURCE ACT. THE WELL SHALL BE FILLED ABOVE THE BENTONITE LAYER WITH GRANULAR 'A' MATERIAL TO UNDERSIDE OF BASE ASPHALT. INSTALL A 5H:1V FROST TAPER FOR AREAS WITHIN THE ROADWAY AND SHOULDER. THE EXISTING WELL IS APPROXIMATELY 3.0m IN DEPTH.





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SCOPE OF WORK:

1 SESTABLISH DETOUR ROUTE AND INSTALL ADVANCED NOTIFICATION SIGNS PRIOR TO CLOSING THE BRIDGE. 2 INSTALL ENVIRONMENTAL PROTECTION MEASURES INCLUDING THOSE INDICATED IN SPECIFICATIONS AND BASED ON CONTRACTOR'S SITE ASSESSMENT TO SATISFY THE REQUIREMENTS OF THE BASIC IMPACT ASSESSMENT (BIA)

- $\langle 3 \rangle$ REMOVE EXISTING SWING BRIDGE SUPERSTRUCTURE AND SALVAGE PARTS TO BE REUS
- $\langle 4 \rangle$ SUBMIT SHOP DRAWINGS FOR REPLACEMENT SUPERSTRUCTURE DETAILS AND PROCEED WITH FABRICATION BASED ON APPROVED DRAWINGS. 5 COMPLETE SURVEY OF EXISTING SUBSTRUCTURE, CENTRE RAIL, AND PIVOT PIER PRIOR TO PERFORMING ANY CONCRETE REMOVALS. SUBMIT SURVEY TO DEPARTMENTAL
- REPRESENTATIVE. (6) REMOVE CONCRETE FROM THE PIVOT PIER TO ALLOW FOR THE INSTALLATION OF THE PILE CAP. > REMOVE EXISTING WEST ABUTMENT AND WING WALLS DOWN
- TO THE LIMITS SHOWN. 8 REMOVE EXISTING EAST ABUTMENT AND WING WALLS DOWN TO THE LIMITS SHOWN WHILE PROTECTING THE EXISTING
- CANAL WALL. \langle 9 angle INSTALL MICROPILES AND CAST NEW PILE CAPS AT THE |PIVOT PIER, EAST FOUNDATION, WEST FOUNDATION AND
- SOUTH WEST RETAINING WALL. $\langle 10 \rangle$ CAST NEW CONCRETE AT THE EAST ABUTMENT, EAST WING WALLS, WEST ABUTMENT, WEST WING WALLS, AND SOUTH WEST RETAINING WALL.
- (11) COMPLETE REFURBISHMENT AND REPLACEMENT (WHERE NECESSARY) OF MECHANICAL COMPONENTS. 12 INSTALL NEW SWING BRIDGE.
- (13) INSTALL STEEL COUNTERWEIGHT, WOOD DECKING, AND WEARING BOARDS. (14) COMPLETE ITERATIVE PROCESS TO BALANCE THE BRIDGE.
- 15 COMPLETE ROADWAY WORK ON THE APPROACHES, INSTALL ROADWAY SIGNAGE, AND COMPLETE LINE PAINTING. (16) COMPLETE COMMISSIONING AND CONTRACTOR OPERATION PHASE OF OPERATION OF THE SWING BRIDGE. $\langle 17 \rangle$ COMPLETE SITE CLEAN UP AND RESTORATION.

NOTE:

THE ABOVE IS NOT INTENDED TO BE AN EXHAUSTIVE LIST OF ALL ITEMS REQUIRED TO COMPLETE THE WORK, NOR IS IT INTENDED TO BE A SEQUENCE OF WORK.

WOOD CONSTRUCTION:

1. ALL WOOD PRESERVATIVE TREATMENT SHALL BE APPLIED IN CONFORMANCE WITH CAN/CSA O80 SERIES-15.

- 2. ALL WOOD USED FOR PEDESTRIAN RAILING (SPF), LONGITUDINAL RUNNING BOARDS (HEMLOCK) AND WEST ABUTMENT STAIRS (SPF) SHALL BE TREATED WITH THE WATERBORNE PRESERVATIVE CHROMATED COPPER ARSENATE TYPE C, (CCA) CONFORMING TO CSA O80. THE CCA TREATED WOOD SHALL MEET THE REQUIREMENTS OF THE CSA USE CATEGORY UC 4.1.
- 3. ALL WOOD TO BE USED FOR THE DECK STRINGERS (SELECT STRUCTURAL DOUGLAS FIR), TRANSVERSE DECK BOARDS (SELECT STRUCTURAL DOUGLAS FIR), LONGITUDINAL GIRDERS (SELECT STRUCTURAL DOUGLAS FIR), CORBEL FLOOR BEAMS (SELECT STRUCTURAL DOUGLAS FIR), AND ALL KINGSPOST FRAME MEMBERS (SELECT STRUCTURAL DOUGLAS FIR) SHALL BE TREATED WITH OILBORNE PRESERVATIVE PENTACHLOROPHENOL (PENTA) SOLVENT A, (PCP-A) CONFORMING TO CSA 080. THE PCP-A TREATED WOOD SHALL MEET THE REQUIREMENTS OF CSA USE CATEGORY UC 4.2.
- 4. NO CHAINS, HOOKS, OR PEAVIES SHALL BE USED IN HANDLING TREATED WOOD. CUTTING, FRAMING, DRILLING, AND GROOVING OF WOOD SHALL BE PERFORMED PRIOR TO PRESERVATIVE TREATMENT. ALL END CUTS, DEFECTS, DRILLED HOLES AND FIELD-DAMAGE IN WOOD MUST BE FIELD-TREATED WITH THREE-THOROUGH SOAKINGS. EACH SEPARATED BY AN ADEQUATE INTERVAL OF DRYING TIME. THE FIELD PRESERVATIVE MUST BE COMPATIBLE WITH THE PRESERVATIVE USED IN THE ORIGINAL PRESERVATIVE TREATMENT. THE ONLY APPROVED FIELD PRESERVATIVE TREATMENT IS COPPER NAPHTHENATE.
- 5. WHEN A BOLT OR LAG-SCREW HEAD OR NUT BEARS DIRECTLY ON A STEEL PLATE, WASHERS MAY BE OMITTED. ALL OTHER HEADS OR NUTS SHALL HAVE WASHERS.
- 6. ALL FASTENERS CONNECTING STEEL TO WOOD SHALL BE HOT DIP GALVANIZED AFTER MANUFACTURING IN CONFORMANCE WITH ASTM A123/A123M-15 AND ASTM A153/A153M-16A, UNLESS NOTED OTHERWISE.

NOTES:

APPLY.

- GENERAL
- DO NOT SCALE DRAWINGS
- ALL DIMENSIONS ARE IN MILLIMETERS UNLESS NOTED OTHERWISE THE LATEST VERSION OF ALL REFERENCED DOCUMENTS SHALL
- ALL WORK TO BE CARRIED OUT IN ACCORDANCE WITH THE CONTRACT SPECIFICATIONS, CSA, FEDERAL, PROVINCIAL, AND ALL OTHER APPROPRIATE STANDARDS.
- DIMENSIONS RELATING TO EXISTING CONSTRUCTION MUST BE FIELD VERIFIED BY CONTRACTOR BEFORE STARTING ANY SHOP DRAWINGS OR WORK OR FABRICATION.
- THE CONTRACTOR SHALL EXAMINE THE SITE AND SATISFY THEMSELVES OF THE ACTUAL CONDITIONS AND REQUIREMENTS OF THE WORK.
- THE CONTRACTOR IS RESPONSIBLE FOR SAFETY ON THE JOB SITE AND DESIGN, INSTALLATION AND SUPERVISION OF ALL TEMPORARY BRACING, LOADS AND SUPPORTS.
- FEATURES OF CONSTRUCTION NOT FULLY SHOWN SHALL BE OF THE SAME CHARACTER AS SHOWN FOR SIMILAR CONDITIONS.
- INSTALL ALL NECESSARY SCAFFOLDING, HOARDING BARGES, ETC. TO COMPLETE THE WORK, ALL IN ACCORDANCE WITH MINISTRY OF LABOUR REQUIREMENTS.
- ACCESS AND WORK AND STORAGE AREAS SHALL BE LIMITED TO THOSE AREAS DELINEATED ON THE DRAWINGS.
- ALL REMOVALS TO BE COMPLETED SO AS NOT TO CAUSE DAMAGE TO ANY STRUCTURES TO REMAIN.
- ENSURE ALL DEBRIS FROM THE DEMOLITION IS COLLECTED AND REMOVED FROM THE SITE. DEVELOP A CATCHMENT SYSTEM AND/OR WORK METHODS TO ENSURE ALL DEBRIS IS CAPTURED AND REMOVED FROM SITE. ENSURE NO RELEASE OF DELETERIOUS MATERIAL INTO WATER COURSES OR OTHER AREAS ADJACENT TO THE WORK SITE.
- THE LOWER BREWERS WATER CROSSING IS A NATIONAL HISTORIC SITE. STOP WORK AND NOTIFY DEPARTMENTAL REPRESENTATIVE IMMEDIATELY UPON DISCOVERY OF ARCHAEOLOGICAL ARTIFACTS
- MINIMIZE DUST AND NOISE.
- MAINTAIN WORK SITE IN A NEAT AND ORDERLY MANNER TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE.
- ALL DEBRIS SHALL BE REMOVED FROM THE WORK SITE ON A DAILY BASIS THROUGHOUT THE DURATION OF THE PROJECT.
- ALL DISPOSALS SHALL BE IN ACCORDANCE WITH THE RELEVANT SECTIONS OF THE SPECIFICATIONS.
- REINSTATE AND MAKE GOOD ALL DISTURBED AREAS TO THE SATISFACTION OF THE DEPARTMENTAL REPRESENTATIVE AFTER COMPLETION OF THE WORK. ALL DISTURBED AREAS THAT WERE LANDSCAPED (GRASS) AT THE ONSET OF THE PROJECT WILL BE REINSTATED USING SOD.
- DESIGN CODE CHBDC, CSA S6 EVALUATED FOR A REDUCED LOADING. POSTED AT 10 TONNES.
- THE WATER LEVEL FLUCTUATES AND HAS A "TARGET" MAXIMUM HIGH WATER ELEVATION OF 92.800 HOWEVER THE WATER LEVEL HAS BEEN AS HIGH AS 93.160 IN 2011.
- ALL COMPONENTS OF THE NEW SUPERSTRUCTURE SHALL BE PAINTED TO MATCH THE EXISTING. WHERE STEEL MEMBERS HAVE REPLACED TIMBER MEMBERS THE NEW STEEL MEMBERS SHALL BE PAINTED TO MATCH THE ORIGINAL TIMBER MEMBER.

CONCRETE:

- CLASS OF CONCRETE: ALL CONCRETE...
- CLEAR COVER TO REINFORCING STEEL:
- FOOTING BOTTOM100±25 TOP AND SIDES......70±20 ABUTMENT, WING WALLS, AND RETAINING WALLS:
 - TOP AND SIDES......70±20
- REMAINDER......70±20 UNLESS NOTED OTHERWISE REINFORCING STEEL SHALL BE GRADE 400W UNLESS OTHERWISE

....C1

- SPECIFIED. UNLESS SHOWN OTHERWISE ALL LAP SPLICES SHALL BE DETAILED AS CLASS B TENSION LAPS.
- BAR HOOKS SHALL HAVE STANDARD HOOK DIMENSIONS USING MINIMUM BEND DIAMETERS, WHILE STIRRUPS AND TIES SHALL HAVE MINIMUM HOOK DIMENSIONS. ALL HOOKS SHALL BE IN ACCORDANCE WITH THE STRUCTURAL STANDARD DRAWING SS12-1 UNLESS INDICATED OTHERWISE.
- ALL CONCRETE EDGES SHALL RECEIVE A 20mmx20mm CHAMFER UNLESS NOTED OTHERWISE.

STRUCTURAL STEEL:

- ALL STRUCTURAL STEEL SHALL CONFORM TO CAN/CSA G40.20-13/G40.21-13 (R208). STRUCTURAL STEEL MEMBERS SHALL BE GRADE 350WT UNLESS NOTED OTHERWISE.
- STEEL IS DESIGNED TO AND SHALL BE FABRICATED AND ERECTED IN ACCORDANCE WITH THE CISC "CODE OF STANDARD PRACTICE FOR STRUCTURAL STEEL" AND THE CHBDC, CSA S6-14.
- WELDING SHALL BE MADE WITH E480xx ELECTRODES IN ACCORDANCE WITH CSA W59-13 AND SHALL BE PERFORMED BY A WELDER QUALIFIED UNDER CSA W47.1-09(R2014). SURFACES TO BE WELDED SHALL BE THOROUGHLY CLEANED OF ALL FOREIGN MATERIAL.
- THE FABRICATOR SHALL BE DIVISION 1 OR 2 CERTIFIED TO THE REQUIREMENTS OF CSA W47.1-09(R2014).
- ALL NEW STRUCTURAL STEEL COMPONENTS DESIGNATED FOR GALVANIZING SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123/A123M-15 AND ASTM A153/A153M-16A.
- UNLESS OTHERWISE NOTED THE MINIMUM FILLET WELD SHALL BE AS FOLLOWS:

MATERIAL THICKNESS OF	MINIMUM SIZE O
THICKER PART JOINED (mm)	FILLET WELD (m
TO 12 INCLUSIVE	5
OVER 12 TO 20	6
OVER 20 TO 40	8
OVER 40 TO 60	10
OVER 60 TO 120	12

- THE CONTRACTOR SHALL ENSURE THE STABILITY OF ALL COMPONENTS DURING HANDLING, TRANSPORTATION AND ERECTION AND UNTIL THE STRUCTURAL STEEL IS IN ITS FINAL LOCATION WITH ALL PERTINENT BRACING, CONNECTIONS AND SUPPORTS IN PLACE AND THE GOOD OPERATION OF THE BRIDGE IS CONFIRMED.
- ALL STEEL SHALL BE PAINTED WITH AN ORGANIC-ZINC, EPOXY, POLYURETHANE COATING SYSTEM UNLESS NOTED OTHERWISE.

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2021-10-29

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NOTES:

- THIS DRAWING IS FOR SUBSURFACE INFORMATION ONLY. THE PROPOSED STRUCTURE DETAILS/WORK ARE SHOWN FOR ILLUSTRATION PURPOSES ONLY AND MAY NOT BE CONSISTENT WITH THE FINAL DESIGN CONFIGURATION AS SHOWN ELSEWHERE IN THE CONTRACT DOCUMENTS.
- THE BOUNDARIES BETWEEN SOIL STRATA HAVE BEEN ESTABLISHED ONLY AT BOREHOLES LOCATIONS. BETWEEN BOREHOLES THE BOUNDARIES ARE ASSUMED FROM GEOTECHNICAL EVIDENCE.
- THIS DRAWING IS INTENDED TO PROVIDE A SUMMARY OF RELEVANT BOREHOLE DATA. REFER TO GEOTECHNICAL REPORT DATED MARCH 2020 FROM WSP FOR ALL AVAILABLE BOREHOLE INFORMATION.
- THE BOREHOLE DATA FOR 1976 BOREHOLES ARE AS REPORTED. WHERE BEDROCK IS LISTED IN THE 1976 BOREHOLES IT SHOULD BE CONSIDERED ASSUMED BEDROCK.

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THE CONTRACTOR IS RESPONSIBLE FOR COMPLETING THE BRIDGE BALANCING. ALTHOUGH NOT AN EXHAUSTIVE LIST. THE FOLLOWING REPRESENTS A POSSIBLE SEQUENCE FOR THE BALANCING OF THE SUPERSTRUCTURE. THE INTENT IS TO HAVE A MINIMAL AMOUNT OF PRETENSION IN THE STAY RODS WHILE HAVING ONLY THE PIVOT BEARING SUPPORTING THE BRIDGE WHEN IN THE OPEN POSITION WITH THE HYDRAULIC LIFT MECHANISM RETRACTED.

- 1. CONSTRUCT NEW BRIDGE IN THE PROPOSED ASSEMBLY AREA ON THE EAST SIDE OF THE EXISTING BRIDGE. CONSTRUCT NEW BRIDGE ON TEMPORARY SUPPORTS SO THAT THE SURFACE OF THE BRIDGE DECK IS HORIZONTAL. ENSURE THAT THE HYDRAULIC LIFT MECHANISM AT THE WEST END BEAM IS IN THE RETRACTED POSITION PRIOR TO BLOCKING.
- 2. COMPLETE CONSTRUCTION OF NEW BRIDGE WITH THE EXCEPTION OF THE WEST ARM TRANSVERSE DECK BOARDS, COUNTERWEIGHT AND THE FULL LENGTH RUNNING BOARDS.
- 3. LIFT NEW BRIDGE ONTO PIVOT PIER AND PLACE IN THE OPEN POSITION. ENSURE THE ENDS ARE SUPPORTED SO THE DECK REMAINS HORIZONTAL. THE NEW SUPERSTRUCTURE IS ESTIMATED TO WEIGH 43.5 TONNES WITHOUT THE COUNTERWEIGHT. CONTRACTOR IS TO CONFIRM WEIGHT OF SUPERSTRUCTURE AND PROVIDE TO THE DEPARTMENTAL REPRESENTATIVE PRIOR TO FINALIZING THE COUNTERWEIGHT. CONTRACTOR RESPONSIBLE FOR ALL LIFTING METHODS, RIGGING, SPREADER BEAMS, CONNECTIONS AND METHODS TO LIFT CONTROL AND STABILIZE THE WORK. THE BRIDGE WITHOUT COUNTERWEIGHT WILL BE UNBALANCED. THE LIFTING METHOD MUST NOT REVERSE LOADS IN THE CONNECTIONS OF THE SUPERSTRUCTURE AND THE LIFTING METHOD MUST REPLICATE THE SAME DIRECTIONAL LOADING AS WHEN THE BRIDGE IS SUPPORTED IN THE CLOSED POSITION. SUBMIT LIFTING SCHEME A MINIMUM OF FOUR WEEKS IN ADVANCE OF OPERATION TO ALLOW REVIEW.
- 4. INSTALL THE ESTIMATED AMOUNT OF COUNTERWEIGHT. THE ESTIMATED AMOUNT OF COUNTERWEIGHT REQUIRED TO BALANCE THE BRIDGE IS ESTIMATES TO BE 13.5 TONNES FOR A TOTAL FINAL SUPERSTRUCTURE WEIGHT OF 57 TONNES (CONTRACTOR TO VERIFY). THE CONTRACTOR SHALL SUPPLY 13.040 t OF "FIXED COUNTERWEIGHT AND 1.215 t OF ADJUSTABLE COUNTERWEIGHT. THE "FIXED" GALVANIZED STEEL COUNTERWEIGHTS SHALL NOT EXCEED 815 kg PER PIECE AND SHOP DRAWINGS SHALL BE PROVIDED SHOWING THE PROPOSED DIMENSIONS. THE "ADJUSTABLE" COUNTERWEIGHT SHALL BE IN THE FORM OF GALVANIZED STEEL BILLETS NOT EXCEEDING 22 kg PER PIECE.
- 5. INSTALL THE SHORT ARM TRANSVERSE DECK BOARDS AND RUNNING BOARDS.
- 6. ONCE THE TURNBUCKLES ARE ENGAGED AND THE BRIDGE IS STILL HORIZONTAL, JACK THE ENDS OF THE BRIDGE AND REMOVE THE TEMPORARY SUPPORTS THAT KEEP THE DECK HORIZONTAL AND SLOWLY RELEASE THE JACKS.
- 7. WHEN TIGHTENING THE STAY RODS, TIGHTEN FROM THE OUTSIDE IN, BEGINNING AT THE ENDS OF THE BRIDGE AND THEN THE MIDDLE SET OF RODS. ENSURE WITH EACH SET OF RODS THAT THE NORTH AND SOUTH RODS ARE TIGHTENED THE SAME AMOUNT.
- B. OBSERVE AND RECORD GAP BETWEEN THE BALANCE RAIL AND THE UNDERSIDE OF THE BALANCE BEAMS AT ALL SIX BALANCE WHEEL LOCATIONS. RECORD THE TOP OF DECK ELEVATIONS AT THE ENDS OF THE BRIDGE AND THE PIVOT. ALSO RECORD THE AMBIENT TEMPERATURE AT THE TIME OF STAY ROD INSTALLATION. PROVIDE MEASUREMENTS/RECORDS TO THE DEPARTMENTAL REPRESENTATIVE FOR REVIEW AND DISCUSSION.
- 9. MODIFY THE COUNTERWEIGHT ACCORDINGLY DEPENDING ON THE DIFFERENTIAL BETWEEN EAST AND WEST AT EACH OF THE BALANCE WHEEL LOCATIONS UNTIL THE GAPS ARE THE SAME BETWEEN EAST AND WEST. THIS MAY REQUIRE A NUMBER OF ITERATIONS.
- 10.INSTALL THE BALANCE WHEELS ALLOWING FOR A 3MM GAP BETWEEN THE WHEEL AND THE TOP OF THE BALANCE RAIL.
- 11. SWING BRIDGE INTO CLOSED POSITION (SPANNING EAST/WEST) AND RECORD DEFLECTION AT BRIDGE ENDS (EAST AND WEST) RELATIVE TO HORIZONTAL DECK POSITION. VERIFY REQUIRED FINISHED BEARING SEAT ELEVATIONS AND RADII WITH DEPARTMENTAL REPRESENTATIVE ACCOUNTING FOR AMBIENT TEMPERATURE AT TIME OF ROD INSTALLATION.

NOTES:

STAGING AND ACCESS:

- THE CONTRACTOR SHOULD NOTE THAT THE EXISTING SWING BRIDGE IS CURRENTLY LOAD POSTED AT 3 TONNE AND THE CONTRACTOR SHALL NOT TRANSPORT ANY MATERIALS OR EQUIPMENT OVER THE BRIDGE THAT IS MORE THAN THE CURRENT POSTING.
- THE CONTRACTOR WILL BE CONFINED TO THE MINIMUM AREA NECESSARY TO PERFORM THE WORK.
- ENSURE THAT THE LIMITS OF THE STAGING AND ACCESS AREA ARE CONFINED WITHIN SILT FENCE. SEE CIVIL DRAWINGS FOR GENERAL LAYOUT AND REFERENCES.
- IN THE EVENT THAT THE CONTRACTOR REQUIRES A SITE TRAILER, A SITE TRAILER MAY BE MOBILIZED WITH THE EXACT LOCATION TO BE CONFIRMED WITH DEPARTMENTAL REPRESENTATIVE PRIOR TO MOBILIZATION. CONTRACT REQUIREMENTS FOR OFFICES MUST BE SATISFIED.
- PROVIDE SCAFFOLDING, LADDERS, ACCESS LIFTING EQUIPMENT, ETC. AS NECESSARY TO CARRY OUT OF THE WORK OF ALL TRADES. ALL WORK TO BE IN ACCORDANCE WITH OCCUPATIONAL HEALTH AND SAFETY ACT. MAKE ALL CHANGES REQUIRED BY THE MINISTRY OF LABOUR OFFICIALS.
- THE LOCATION DELINEATED ON THIS DRAWING FOR PARKING, SITE TRAILER LOCATION AND STORAGE/WORK SHALL BE THE ONLY LOCATION USED BY THE CONTRACTOR UNLESS OTHERWISE APPROVED BY THE DEPARTMENTAL OF REPRESENTATIVE.
- CONTRACTOR SHALL PROVIDE ADEQUATE PROTECTION FOR ALL MATERIALS USED TO ENSURE TEMPERATURE REQUIREMENTS ARE MAINTAINED AS PER SPECIFICATIONS AND MANUFACTURERS RECOMMENDATIONS, AND AS DIRECTED/APPROVED BY THE DEPARTMENT REPRESENTATIVE.
- CONTRACTOR SHALL PROVIDE THEIR OWN SANITARY FACILITIES.
- INSTALL, MAINTAIN AND REMOVE ALL FENCING, BARRICADES, SIGNS, ETC. TO RESTRICT ACCESS BY PUBLIC TO THE WORK AREA.
- TEMPORARY FENCING TO BE A MINIMUM, 1.80m IN HEIGHT. • SECURE ALL MATERIALS AGAINST VANDALISM, THEFT AND

ACCIDENTAL SPILLS.

- REINSTATE ANY LANDSCAPED AREAS THAT MAY HAVE BEEN DISTURBED FROM CONSTRUCTION ACTIVITIES WITH 50mm OF TOPSOIL OVERLAIN WITH SOD IN ACCORDANCE WITH SECTION 32 91 21, AND SECTION 32 92 23.
- CANAL OPERATIONS MUST NOT BE AFFECTED BY CONSTRUCTION OPERATIONS OR ANY ACTIVITY ASSOCIATED WITH THIS PROJECT.
- A COMPLETE SHUT DOWN OF CONSTRUCTION ACTIVITIES IS REQUIRED FROM MAY 2nd, 2022 UNTIL SEPTEMBER 6th, 2022. ALL EQUIPMENT AND MATERIALS SHALL BE REMOVED FROM SITE WITH THE EXCEPTION OF ANY MATERIALS AND/OR EQUIPMENT STORED IN THE DESIGNATED AREA IN THE EAST PARKING LOT. PARKS CANADA IS NOT RESPONSIBLE FOR ANY EQUIPMENT/MATERIALS THAT MAY BE STORED IN THE PARKING LOT.

ENVIRONMENTAL PROTECTION:

- TAKE ALL NECESSARY PRECAUTIONS TO ENSURE NO CONTAMINANTS ENTER THE WATERCOURSE.
- SEDIMENT AND EROSION CONTROL MEASURES SHALL BE INSTALLED PRIOR TO AND MAINTAINED DURING CONSTRUCTION TO PREVENT ENTRY OF SEDIMENT INTO THE WATERWAY. AS A MINIMUM INSTALL SEDIMENT CONTROL MEASURES AROUND ALL CONSTRUCTION ACTIVITIES. INSTALL ADDITIONAL MEASURES AS REQUIRED TO PREVENT SEDIMENT ENTERING WATER COURSES. DRAWING'S ARE SCHEMATIC ONLY. EXACT LOCATION TO BE ILLUSTRATED AND DESCRIBED IN THE ENVIRONMENTAL SUBMISSIONS AND VERIFIED WITH DEPARTMENTAL REPRESENTATIVE PRIOR TO INSTALLATION. SEDIMENT AND EROSION CONTROL MEASURES ARE TO BE PLACED IN GENERAL CONFORMANCE WITH OPSS 805 "CONSTRUCTION SPECIFICATION FOR TEMPORARY EROSION AND SEDIMENT CONTROL MEASURES".
- ALL EQUIPMENT MAINTENANCE AND REFUELING WILL BE CONTROLLED TO PREVENT ANY DISCHARGE OF PETROLEUM PRODUCTS INTO THE WATERCOURSE. VEHICLE AND EQUIPMENT FUELING WILL BE CONDUCTED AT LEAST 30m FROM ANY WATERCOURSE.
- CONTRACTOR SHALL SUPPLY AND MAINTAIN M.O.E. APPROVED "SPILLS KIT" ON SITE AT ALL TIMES.
- TREES ARE NOT TO BE DAMAGED AND SHALL BE PROTECTED FROM CONSTRUCTION OPERATIONS. NO MATERIALS AND/OR EQUIPMENT ARE TO BE STORED OR KEPT WITHIN THE TREE DRIP LINES. INSTALL TREE PROTECTION ACCORDING TO OPSS 801 "CONSTRUCTION SPECIFICATION FOR THE PROTECTION OF TREES.

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NOTES:

• THIS DRAWING TO BE READ IN CONJUNCTION WITH DRAWING S1 (GENERAL ARRANGEMENT).

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Parks Parcs Canada Canada

- ALL REINFORCING STEEL TO BE REMOVED IN AREAS OF FULL DEPTH REMOVAL EXCEPT AS NOTED.
- EXISTING DIMENSIONS, ELEVATIONS AND DETAILS GIVEN ARE THEORETICAL AND ESTABLISHED FROM THE ORIGINAL STRUCTURE DRAWINGS. THE CONTRACTOR SHALL CONFIRM DIMENSIONS, ELEVATIONS AND DETAILS THROUGH FIELD MEASUREMENTS AND REPORT ANY DISCREPANCIES TO THE DEPARTMENTAL REPRESENTATIVE BEFORE PROCEEDING WITH THE WORK.
- THE CONTRACTOR IS RESPONSIBLE FOR LOCATES PRIOR TO PERFORMING ANY EXCAVATION AT THE SITES.
- THE CONTRACTOR IS TO COmmUNICATE WITH PARKS CANADA STAFF ONCE THE EXCAVATION LIMITS ARE CONFIRMED THAT THERE ARE NO PARKS CANADA UTILITY CONFLICTS.
- ADDITIONAL CARE MUST BE TAKEN WHEN WORKING ADJACENT TO THE HISTORIC CANAL WALLS. ALL EXCAVATION AND WORK SHALL BE COMPLETED USING METHODS THAT PUT NO ADDITIONAL LOAD ON THE CANAL WALL.

LEGEND:

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• THIS DRAWING TO BE READ IN CONJUNCTION WITH DRAWING S1 (GENERAL ARRANGEMENT).

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Parks Parcs Canada Canada

- ALL REINFORCING STEEL TO BE REMOVED IN AREAS OF FULL DEPTH REMOVAL EXCEPT AS NOTED.
- EXISTING DIMENSIONS, ELEVATIONS AND DETAILS GIVEN ARE THEORETICAL AND ESTABLISHED FROM THE ORIGINAL STRUCTURE DRAWINGS. THE CONTRACTOR SHALL CONFIRM DIMENSIONS, ELEVATIONS AND DETAILS THROUGH FIELD MEASUREMENTS AND REPORT ANY DISCREPANCIES TO THE DEPARTMENTAL REPRESENTATIVE BEFORE PROCEEDING WITH THE WORK.
- THE CONTRACTOR IS RESPONSIBLE FOR LOCATES PRIOR TO PERFORMING ANY EXCAVATION AT THE SITES.
- THE CONTRACTOR IS TO COmmUNICATE WITH PARKS CANADA STAFF ONCE THE EXCAVATION LIMITS ARE CONFIRMED THAT THERE ARE NO PARKS CANADA UTILITY CONFLICTS.
- EXISTING CANAL WALL AND ASSOCIATED FEATURES ARE NOT TO BE DAMAGED DURING REMOVAL PROCESS. SAW CUT PRIOR TO REMOVAL FOR PARTIAL DEPTH REMOVALS AND USE CHIPPING HAmmERS ONLY WHERE PARTIAL DEPTH REMOVALS ARE DESIGNATED.
- ADDITIONAL CARE MUST BE TAKEN WHEN WORKING NEAR OR ADJACENT TO THE HISTORIC CANAL WALLS. ALL EXCAVATION AND WORK SHALL BE COMPLETED USING THAT PUT NO ADDITIONAL LOAD ON THE CANAL WALL.
- ONLY CHIPPING HAMMERS SHALL BE USED FOR ALL PARTIAL DEPTH CONCRETE REMOVALS AND REMOVALS DIRECTLY OVER THE CANAL WALL. CHIPPING HAMMERS SHALL HAVE A MAXIMUM WEIGHT OF 9.0KG PRIOR TO ANY HANDLE MODIFICATION AND A MAXIMUM PISTON STROKE OF 102mm.

LEGEND:

CONCRETE REMOVAL FULL DEPTH

CONCRETE REMOVAL PARTIAL DEPTH

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- REQUIREMENTS AS DESCRIBED IN THE SPECIFICATION SECTION 31

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A NORTH EAST WING WALL

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NOTES:

- 15mm DIA. STAINLESS STEEL THREADED ROD DOWELS TO BE INSTALLED IN 20mm DIAMETER DRILLED HOLES USING EPOXY ADHESIVE. EMBEDMENT DEPTH TO BE 150mm.
- NEW CONCRETE TO BE COATED WITH ELASTOMERIC COATING (SEE SPECIFICATION) TO MATCH THE LIMITS OF EXISTING CONCRETE FEATURES (POSTS, WALLS, ETC)

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NORTH EAST WING WALL

NOTES:

• THIS DRAWING TO BE READ IN CONJUNCTION WITH DRAWING S1 (GA).

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	 NOTES: GALVANIZE STEEL COUNTERWEIGHT BILLETS WITH ZINC COATING IN ACCORDANCE WITH ASTM A123/A123M-17. TOUCH UP GALVANIZED SURFACES WITH ZINC RICH PRIMER WHERE/WHEN NECESSARY. SEE SPECIFICATION SECTION 05 12 33 FOR INFORMATION REGARDING THE COUNTERWEIGHT. 	Public Services and Procurement C Services publics et Approvisionnem Ontario Region Parks Canada Infrastructure Directorate Heritage Canals and Engineering Works Région de l'Ontario Direction de l'Infrastructure de Parcs Cana Canaux historiques et travaux d'ingénierie Parks Parcs Canada Canada Canada
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POST	ΓID		CONCRI	ETE POST	FEATURES	(VARIABLE)	
WING WALL	POST	HEIGHT (WEST)	HEIGHT (EAST)	INSET HEIGHT (WEST)	INSET HEIGHT (EAST)	RAIL FROM TOP (WEST)	RAIL FROM TOP (EAST)
SW	A	970	950	350	350	N/A	N/A
SW	A (i)	520	500	N/A	350	210	N/A
SW	В	520	500	N/A	N/A	210	190
SW	С	520	500	350	N/A	N/A	190
NW	A	970	950	350	350	N/A	N/A
NW	A (i)	520	500	N/A	350	210	N/A
NW	В	520	500	N/A	N/A	210	190
NW	С	520	500	350	N/A	N/A	190

POST	D		CONCRETE POST FEATURES (CONSISTENT)									
WING WALL	POST	WIDTH (EAST / WEST)	DEPTH (NORTH / SOUTH)	TOP BORDER	CROWN CHAMFERS	INSET CHAMFERS	INSET DEPTH	INSET WIDTH	INSET HEIGHT (NORTH / SOUTH)	VERTICAL CHAMFERS	VERTICAL CHAMFER LENGTH (WEST)	VERTICAL CHAMFER LENGTH (EAST)
ALL		410	410	80	20	40	30	65	350	30	320	300
		O INSET DETAILS	ON EAST/WEST POST	SIDES THAT	HAVE A RAIL A	TTACHMENT			-	· · · · · · · · · · · · · · · · · · ·		

NOTE - THERE ARE NO INSET DETAILS ON EAST/WEST POST SIDES THAT HAVE A RAIL ATTACHMENT.

NOTES:

- RAILS ARE TO BE CENTERED ON THE POST IN THE NORTH/SOUTH DIRECTION.
- WIDTH AND DEPTH IS MEASURED TO THE OUTSIDE EDGE OF THE CROWN CHAMFER.

- POST HEIGHT MEASUREMENTS ARE TAKEN FROM THE TOP OF THE WING WALL TO THE TOP ELEVATION OF THE POST.
- TOP BOARDER HEIGHT IS MEASURED FROM BOTTOM OF CROWN CHAMFER TO TOP OF INSET CHAMFER.
- VERTICAL CHAMFER LENGTH IS MEASURED FROM INTERIOR EDGES OF VERTICAL CHAMFER.
- INSET HEIGHT AND WIDTH ARE MEASURED FROM INTERIOR EDGES OF CHAMFERS.
- RAIL HEIGHT IS MEASURED FROM TOP ELEVATION OF POST TO THE CENTERLINE OF RAILING.
- NORTH EAST POST A AND SOUTH EAST POST A ARE NOT SQUARE -SEE PLAN VIEW FOR POST DIMENSIONS.
- VERTICAL CHAMFER LENGTHS INDICATED AS N/A START AT THE BOTTOM EDGE OF THE CROWN CHAMFER AND EXTEND TO THE BASE OF THE POST/WING WALL.
- SEE DRAWING S8 FOR STEEL RAILING DETAILS.

DIMENSION LABELS N.T.S.

NOTE - STANDARD 20mm CONCRETE CHAMFER NOT APPLICABLE TO POST DETAILS. CHAMFERS SHALL BE AS SHOWN IN THE ABOVE DIMENSION LABEL DIAGRAM

LICENCE.	PROFESSIONAL C.A. WILLIAMS 100135403 C.A. VILLIAMS D.A. HUL MOLINEE OF ONT PROFESSION D.A. HUL MOLINEE OF ONT PROF D.A. HUL MOLINEE OF ONT PROF D.A. HUL
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01	ISSUED FOR REVIEW
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	POST DETAILS - WEST ABUTMENT
awn by essine p	^{ar} G. MOTA
esigned onc par	^{by} C. WILLIAMS/L. CUMMING
proved prouve	^{by} D.A. HUCTWITH
d fre	TYLER ATKINSON
oject da ate du pi	^{trojet} 2021-10-29
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POST ID CONCRETE POST FEATURES (CONSISTENT)								
WING WALL	POST	. CROWN VERTICAL INSET INSET CHAMFERS CHAMFERS DEPTH CHAMFE		INSET CHAMFERS	S INSET INSET HEIGHT TOP WIDTH (NORTH/SOUTH) BORD			
ALL		20	30	30	40	65	350	80

POST ID					CONCRET	E POST FE	EATURES (\	/ARIABLE)			
WING WALL	POST	VERTICAL CHAMFER LENGTH (WEST)	VERTICAL CHAMFER LENGTH (EAST)	HEIGHT (WEST)	HEIGHT (EAST)	WIDTH (EAST / WEST)	DEPTH (NORTH / SOUTH)	INSET HEIGHT (WEST)	INSET HEIGHT (EAST)	RAIL HEIGHT FROM TOP (WEST)	RAIL HEIGHT FROM TOP (EAST)
SE	A	300	328	500	528	SEE PLAN \	VIEW DETAIL	N/A	N/A	N/A	140
SE	В	300	328	500	528	410	410	N/A	350	110	N/A
NE	A	300	315	500	515	SEE PLAN \	VIEW DETAIL	350	N/A	N/A	140
NE	В	300	322	500	522	410	410	N/A	N/A	125	140
NE	С	300	325	500	525	410	410	N/A	350	120	N/A
NOTE - THERE ARE NO INSET DETAILS ON EAST/WEST POST SIDES THAT HAVE A RAIL ATTACHMENT.											

WEST ELEVATION - SE POST A 1:5

NOTE - STANDARD 20mm CONCRETE CHAMFER NOT APPLICABLE TO POST DETAILS. CHAMFERS SHALL BE AS SHOWN IN THE ABOVE DIMENSION LABEL DIAGRAM

1 S24

15mm THICK PLATE -

PLAN VIEW - SE POST A 1:5

NOTES:

- RAILS ARE TO BE CENTERED ON THE POST IN THE NORTH/SOUTH DIRECTION.
- WIDTH AND DEPTH IS MEASURED TO THE OUTSIDE EDGE OF THE CROWN CHAMFER.
- POST HEIGHT MEASUREMENTS ARE TAKEN FROM THE TOP OF THE WING WALL TO THE TOP ELEVATION OF THE POST.
- TOP BOARDER HEIGHT IS MEASURED FROM BOTTOM OF CROWN CHAMFER TO TOP OF INSET CHAMFER.
- VERTICAL CHAMFER LENGTH IS MEASURED FROM INTERIOR EDGES OF VERTICAL CHAMFER.
- INSET HEIGHT AND WIDTH ARE MEASURED FROM INTERIOR EDGES OF CHAMFERS.
- RAIL HEIGHT IS MEASURED FROM TOP ELEVATION OF POST TO THE CENTERLINE OF THE RAILING.
- NORTH EAST POST A AND SOUTH EAST POST A ARE NOT SQUARE -SEE PLAN VIEW FOR POST DIMENSIONS.
- VERTICAL CHAMFER LENGTHS INDICATED AS N/A START AT THE BOTTOM EDGE OF THE CROWN CHAMFER AND EXTEND TO THE BASE OF THE POST/WING WALL.
- SEE DIMENSION LABEL DIAGRAM ON WEST ABUTMENT POST DETAIL DRAWING.
- SEE DRAWING S12 FOR STEEL RAILING DETAILS.

WEST ELEVATION - SE POST A (PHOTO) N.T.S.

NOTE - DIMENSIONS (HEIGHT, PROJECTION AND RADIUS) OF NEW RAIL ON SE POST A TO MATCH EXISTING.

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	ITEM NO.	DRAWING NO.	DESCRIPTION
2 M02 PIVOT BEAR		M02	PIVOT BEARING ARRANGEMENT
	3	M03	PIVOT BEARING DETAILS
	4	M04	SWING CHAIN AND CRAB ARRANGEMENT & DETAILS
	5	M05	BALANCE WHEEL AND RAIL ARRANGEMENT
	6	M06	BALANCE WHEEL & RAIL DETAILS
	7	M07	WEST END LIFT ARRANGEMENT
	8	M08	END LIFT MECHANISM PART DETAILS
	9	M09	END LIFT ACTUATOR, SHIM AND RAMP DETAILS
	10	M10	ENDLIFT SHAFT, BEARING AND CRANK ARM DETAILS
	11	M11	HYDRAULIC AND PNEUMATIC SCHEMATIC
	12	M12	EAST END BEARING WHEEL AND RAMP ARRANGEMENT & DETAILS
	13	M13	SPAN LOCK AND END STOP BUMPER ARRGMT & DETAILS
	14	M14	STAY ROD REGULATOR ARRANGEMENT & DETAILS
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1. SEE SPECIFICATION SECTION 13.10.00 FOR FURTHER DETAILS APPLICABLE TO

30037015

M01

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1. 2.	ALL DIMENS TOLERANCE X.	LIMETERS. <u>+</u> 0.5 - 0.1	project no. no. du projet	
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DETAIL G SCALE 3 : 4

ITEM NO.	QTY.	DESCRIPTION	MATERIAL	WEIGHT
1	1	MODIFIED PINTLE TOP	GRAY CAST IRON	75.7
2	1	MODIFIED PINTLE BOTTOM	GRAY CAST IRON	60.1
3	1	BOTTOM BEARING DISC	ASTM B148 C95500	1.7
4	1	SHIM PACK	ASTM A240/A240M TYPE 316	66.1
5	2	SHEAR KEY	ASTM A240/A240M TYPE 316	0.1
6	1	TOP BEARING DISC	ASTM A693 TYPE 630 CONDITION A	2.8
7	2	SEAL INTERFACE PLATE	ASTM A240/A240M TYPE 316	0.4
8	2	SPLIT DEBRIS SHIELD	ASTM A240/A240M TYPE 316	1.3
9	1	GARLOCK KLOZURE 144W2 SPLIT TYPE FACE SEAL EXCLUDER RING	NBR 80 DUROMETER	0.1
10	4	ANCHOR BOLT Ø1" - 8UNC	AISI TYPE 316 ASTM F593 CW2	1.2
11	1	6mm GREASE ADAPTER	ASTM A240/A240M TYPE 316	
12	1	6mm COPPER TUBE	COPPER	
13	2	6mm x 24mm HARDENED STEEL DOWEL	STEEL	
14	4	HEAVY HEX STRUCTURAL BOLT, 1" X 6.5 LG	ASTM A325/A325M GR C, GALV	
15	2	HEX HEAD CAP SCREW 1/4-20 UNC x 1 LG. PARTIAL THREAD	A4 (316) ASTM F593 GR. 2	
16	12	SOCKET HEX COUNTERSUNK HEAD CAP SCREW 1/4-20 UNC x 1" LG. FULL THREAD	A4 (316) ASTM F879 GR. 2	
17	4	NARROW FLAT WASHER 1/4", TYPE A	A4 (316) ASTM A240/A240M	
18	4	NARROW FLAT WASHER 1", TYPE A	A4 (316) ASTM A240/A240M	
19	8	STRUCTURAL WASHER, 1"	ASTM F436, TYPE 1, GALV	
20	2	SPRING LOCK WASHER 1/4", REGULAR	A4 (316) ASTM A240/A240M	
21	2	HEX NUT 1/4-20 UNC	A4 (316) ASTM F594	
22	4	HEAVY HEX STRUCTURAL NUT, 1-8 UNC	ASTM A563/A563M GR DH, GALV	
23	4	HEX NUT 1-8 UNC	A4 (316) ASTM F594/F594M	
			•	

NOTES:

- 1. SEE DRAWING M01 FOR FURTHER DETAILS APPLICABLE TO THIS ASSEMBLY.
- 2. REFER TO DRAWING M03 FOR PART DETAILS.
- SEE SPECIFICATION SECTION 13 10 00 FOR FURTHER DETAILS APPLICABLE TO THIS DRAWING.
- 4. CONTRACTOR SHALL CLEAN SPHERICAL SURFACES OF BOTH DISCS AND COAT THEM WITH OIL IMMEDIATELY PRIOR TO LOWERING TWO HALVES OF BEARING TOGETHER.
- SHOP ASSEMBLE AND TEST PRIOR TO INSTALLATION ON SITE.
- ADJUST NOMINAL SHIM VALUE TO MEET BRIDGE ELEVATION AND END LIFT LOAD REQUIREMENTS. 7. CONTRACTOR TO SIZE ANCHOR LENGTH TO SUIT APPLICATION REQUIREMENTS.

ARRANG	EMENT
lrawn by lessine par	MJB
lesigned by onc par	DAF
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roject date late du projet	2021-10-29
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E TO THIS ASSEMBLY. ETAILS APPLICABLE TO THIS DRAWING. ICATION REQUIREMENTS. ALL DIMENSIONS, DETAILS AND DISCREPANCIES SHALL BE REPORTED ROPOSED ADJUSTMENT OF THE WORK L BE SUBMITTED FOR APPROVAL. (ITHOUT DAMAGE TO ANCHORS OR INSPECT FOUNDATIONS AND ANCHORS NTAL REPRESENTATIVE REGARDING LD MEASUREMENTS TO EXISTING	ITEM NO.QTY.D11EXISTING CHAI22CAST DUAL PUL31CAST SINGLE P45CHAIN PULLEY55PULLEY BUSHIN61CHAIN CONNECT71096CHAIN LINK, M182SCREW PIN SH98HEX LAG SCRE108NARROW FLAT	ESCRIPTION IN CRAB IN CRADING INTERNA INTER	MATERIALWe (1)GRAY CAST IRON1GRAY CAST IRON1GRAY CAST IRON1GRAY CAST IRON1TM A564/A564M TYPE 630 COND H11501C91100 ASTM B221TM A240/A240M TYPE 3161TM A240/A240M TYPE 3161(316) ASTM A240/A240M1(316) ASTM A240/A240M1	IGHT 45.3 9.9 6.1 3.2 0.3 1.9 0.1	Public Services and Procurement Services publics et Approvisionr Ontario Region Parks Canada Infrastructure Directora Heritage Canals and Engineering Worl Région de l'Ontario Direction de l'infrastructure de Parcs C Canaux historiques et travaux d'ingéni Parks Parcs Canada Canada
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SECTION H-H SCALE 1 : 20

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SECTION F-F SCALE 1 : 10

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		ΟΤΥ	DESCRIPTION	MATERIAL			
	1	1			867.0		Public Services and Procurement C
	1.1	8	BALANCE RAIL	AISI 4140	66.3		Services publics et Approvisionnem
\frown	12	8		ASTM A240/A240M TYPE 316	3.5		Ontario Region
	1.3	8	RAIL FASTENING PLATE	ASTM A240/A240M TYPE 316	2.7		Parks Canada Infrastructure Directorate Heritage Canals and Engineering Works
	1.4	48	THREADED ROD ANCHOR 1/2"	AISI TYPE 316 ASTM F593 CW2	0.3		Région de l'Ontario Direction de l'infrastructure de Parcs Canad
(3.11) (3.12)	1.5	48	NARROW FLAT WASHER 1/2". TYPE A	A4 (316) ASTM A240/A240M			Canaux historiques et travaux d'ingénierie
	1.6	48	HEX NUT 1/2-13 UNC	A4 (316) ASTM F594 GR. 2		.	Parks Parcs
	2	2	LAG SCREW BALANCE WHEEL ASSY		145.1	*	Canada Canada
\mathcal{A}	2.1	1	LAG SCREW CLEVIS	CSA G40.21 44W / 300W	60.3		
	22	1	BALANCE WHEEL	ASTM A564/A564M TYPE 630	40.9		
	23			COND H1150	3.3		
	2.0	1		ASTM A36/A36M	3.0		
	2.7			ASTM A564/A564M TYPE 630	4.4		
	2.5			COND H1150	4.4		
	2.0	2			0.0		Chadwici
F	2.7				24.1		Engineering Lt
I	2.8	2	TAPERED ROLLER BEARING TZED-050, OD Ø 100MM, ID Ø 50, 36MM WIDE		1.3	w	ww.chadwickengineering.
D	2.9			ASTM A240/A240M TYPE 316	0.1		
: 3	2.10	2	BALANCE WHEEL AND RAIL	NBR			ROFESSIONA
	2.11	1	BEARING LOCKWASHER, 50mm, MB 10 SS	ASTM A240/A240M TYPE 304			and the
	2.12	1	BEARING LOCKNUT, 50X1.5mm, KM 10 SS	ASTM A240/A240M TYPE 304	0.3		D A CALLY
	2.13	4	HEX HEAD CAP SCREW 1/2-13 UNC X 2.25" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			100075238
	2.14	1	HEX HEAD CAP SCREW 1/2-13 UNC X 4" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			29 Oct 2021
	2.15	10	3/4" X 7" LAG SCREW	A4 (316) ASTM A240/A240M			OUNCE OF ONTART
	2.16	5	SPRING LOCK WASHER 1/2", REGULAR	A4 (316) ASTM A240/A240M			
	2.17	10	NARROW FLAT WASHER 3/4", TYPE A	A4 (316) ASTM A240/A240M			
	2.18	4	HEX NUT 1/2-13 UNC	A4 (316) ASTM F594 GR. 2			
	3	4	BOLTED BALANCE WHEEL ASSY		144.2		
\frown	3.1	1	BOLTED CLEVIS	CSA G40.21 44W / 300W	60.4		
2.8	3.2	1	BALANCE WHEEL	ASTM A564/A564M TYPE 630 COND H1150	40.9		
(2.10)	3.3	1	CLEVIS CLAMP	ASTM A36/A36M	3.5		
	3.4	1	CLEVIS CLAMP WITH RETAINER	ASTM A36/A36M	3.1		
2.11	3.5	1	ROLLER PIN	ASTM A564/A564M TYPE 630 COND H1150	4.4		
2.12	3.6	2	THRUST WASHER	ASTM B22 C86300	0.8		
	3.7	1	SHIM PACK	ASTM A240/A240M TYPE 316	24.1		
	3.8	2	TAPERED ROLLER BEARING T2ED-050, OD Ø 100MM, ID Ø 50, 36MM WIDE	STEEL	1.3		
	3.9	1	BALANCE WHEEL AND RAIL	ASTM A240/A240M TYPE 316	0.1		
	3.10	2	BALANCE WHEEL AND RAIL	NBR			
	3.11	1	BEARING LOCKWASHER, 50mm, MB 10 SS	ASTM A240/A240M TYPE 304			
	3.12	1	BEARING LOCKNUT, 50X1.5mm, KM 10 SS	ASTM A240/A240M TYPE 304	0.3		
	3.13	4	HEX HEAD CAP SCREW 1/2-13 UNC X 2.25" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			
	3.14	1	HEX HEAD CAP SCREW 1/2-13 UNC X 4" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			
_	3.15	8	HEAVY HEX STRUCTURAL BOLT, 3/4" X 4 LG	ASTM A325, GALV			
G : 3	3.16	5	SPRING LOCK WASHER 1/2", REGULAR	A4 (316) ASTM A240/A240M			
. •	3.17	16	STRUCTURAL WASHER, 3/4"	ASTM F436/F436M, GALV			
	3.18	4	HEX NUT 1/2-13 UNC	A4 (316) ASTM F594 GR. 2			
ç.	3.19	8	HEAVY HEX STRUCTURAL NUT, 3/4-10 UNC	ASTM A563 GR C, GALV			

1. SEE DRAWING M01 FOR FURTHER DETAILS APPLICABLE TO THIS ASSEMBLY.

FER TO DRAWING M06 FOR PART DETAILS.

EE SPECIFICATION SECTION 13 10 00 FOR FURTHER DETAILS APPLICABLE TO THIS DRAWING.

HOP ASSEMBLE AND TEST WHEEL ASSEMBLIES PRIOR TO INSTALLATION ON SITE. DJUST NOMINAL SHIM VALUE TO PROVIDE FOR 1.5-2MM CLEARANCE BETWEEN EACH WHEEL AND RAIL WHEN BRIDGE

IN CLOSED POSITION AND END LIFTS ARE ENGAGED.

ONTRACTOR TO SIZE ANCHOR LENGTH TO SUIT APPLICATION REQUIREMENTS.

RIENT WHEEL LUBRICATION FITTINGS TOWARDS PIVOT BEARING AND PLUMB WITH COPPER TUBES TO COMMON BRICATION POINT AT INTERSECTION OF PIVOT AND LONGITUDINAL GIRDERS.

ORDINATE HOLES AND SUPPORT WITH SPAN STRUCTURE.

OUNT ON SPAN LOADING GIRDER, LATERALLY CENTRED. COORDINATE HOLES WITH SPAN STRUCTURE. 10. SHIM RAIL UNDERNEATH FASTENING PLATES TO ELEVATION INDICATED. TORQUE ANCHOR NUTS AND GROUT AS SHOWN ENSURING FULL BEARING CONTACT UNDERNEATH FASTENING PLATES AND RAIL.

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TYLER ATKINSON

2021-10-29

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TEM NO.	QTY.	DESCRIPTION	MATERIAL	DWG #	WEIGHT (KG)		
1	1	ENDLIFT SHAFT, BEARING AND CRANK ARM DETAILS	GLASS FILLED NYL ON RESERVIOR		59.3		Public Services and Procureme Services publics et Approvision
1.1	1	HYDRAULIC HAND PUMP TWO SPEED ENERPAC P842 OR EQUIVALENT	WITH NYLON ENCAPSULATED ALUMINUM BASE	M09	10.0	-	
1.2	1	HAND CRANK LOCKING BRACKET	ASTM A240/A240M TYPE 316	M09	1.5		Ontario Region Parks Canada Infrastructure Directora Heritage Canals and Engineering Wor
1.3	1	DIRECTIONAL CONTROL SHAFT	ASTM A240/A240M TYPE 316	M10	6.3		Région de l'Ontario Direction de l'infrastructure de Parcs ·
1.4	1		ASTM A240/A240M TYPE 316	M10	16.4	-	Canaux historiques et travaux d'ingén
1.6	1	DIRECTIONAL VALVE ADAPTER BAR	ASTM A240/A240M TYPE 316	M10	0.2		Parks Parcs
1.7	3	BEARING MOUNT BLOCK	AISI C1018/C1020	M10	3.1	▏▋▓▋	Canada Canada
1.8	1	HANDLE	ASTM A240/A240M TYPE 316	M10	0.7	·	
1.9	1	CONNECTING ROD	ASTM A240/A240M TYPE 316	M10	1.3		
1.10	1	CONNECTING ROD CLEVIS	ASTM A240/A240M TYPE 316	M10	0.7	-	
1.11	1	ECCENTRIC CRANK	ASTM A240/A240M TYPE 316	M10	1.1	-	
1.12	1		ASTM A240/A240M TYPE 316	M10	0.8		
1.13	1		ASTM A240/A240M TYPE 316	M10	1.5		Chadwi
1.15	1	LEFT-HAND TO RIGHT-HAND FEMALE HEX THREAD ADAPTER	ASTM A240/A240M TYPE 316	M10	1.4		Engineering
1.16	1	PERMANENTLY LUBRICATED BALL BEARING, SEALED, 6012-2RS	STAINLESS STEEL	M10	0.4	· · ·	ww.chadwickengineeri
1.17	2	NORGREN ROTOWINK PRESSURE INDICATOR	BRASS OR ALUMINUM	M10			
1.18	1	BUSHING MOUNTING PLATE	ASTM A240/A240M TYPE 316	M09	0.8		BROFESSION
1.19	3	WASHDOWN MOUNTED BALL BEARING WITH TWO BOLT FLANGE, 1-3/8" SHAFT, SET SCREW SHAFT MOUNT	ASTM A240/A240M TYPE 316	M10	3.8	-	SO Frite
1.20	1	OIL EMBEDDED FLANGED SLEEVE BEARING, Ø 1-1/8" ID	SAE 841	M09	0.2	-	D. A. FAUX
1.21	1	PTFE LINED CORROSION-RESISTANT BALL JOINT ROD END 3/8"-24 THREAD	ASTM A240/A240M TYPE 304	M10	<u></u>	-	100075238
1.22	1	QUICK RELEASE CLEVIS PIN, ϕ 1/2", 2" USABLE LENGTH	ASTM A240/A240M TYPE 316	 	0.2	-	38 29 Oct 2021
1.23	1	PADLOCK, 2" MIN SHACKLE LENGTH, WEATHER RESISTENT	STAINLESS STEEL			-	NCE OF ONTR
1.24	2	HEX HEAD CAP SCREW 3/8-16 UNC X 1.25" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			-	
1.20	6	LAG SCREW 3/8 X 1.5 LG.	Α4 (316) ASTM Δ240/Δ240M	<u> </u>	<u> </u>	-	
1.27	2	SOCKET HEX HEAD CAP SCREW 1/2-13 UNC X 2 1/2" LG. THREAD LENGTH 1 75"	A4 (316) ASTM F837/F837M TYPF 2		+	•	
1.28	6	HEX HEAD CAP SCREW 1/2-13 UNC X 1.75" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2		<u> </u>	-	
1.29	1	SOCKET HEX SHOULDER SCREW 1/2 DIAMETER X 2 3/4" LG, 3/8X16 UNC THREAD	A4 (316) ASTM F837/F837M TYPE 2		†	1	
1.30	1	HEX HEAD CAP SCREW 3/8-16 UNC X 2 1/4 LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2]	
1.31	1	HEX HEAD CAP SCREW 3/8-16 UNC X 2 1/2 LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2				
1.32	1	HEX HEAD CAP SCREW 5/8-11 UNC X 2.5" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2			_	
1.33	6	NARROW FLAT WASHER 3/8", TYPE A	A4 (316) ASTM A240/A240M	 		-	
1.34	3	SPRING LOCK WASHER 3/8", REGULAR	A4 (316) ASTM A240/A240M	 	<u></u>	-	
1.35	6	SPRING LOCK WASHER 1/2", REGULAR	A4 (316) ASTM A240/A240M	 	<u></u>	-	
1.36	1	SPRING LOCK WASHER 5/8", REGULAR	A4 (316) ASTM A240/A240M	 	<u> </u>	-	
1.37	2	HEX NUT 3/8-16 UNC	ASTM A240/A240M TYPE 316			-	
1.39	4	HEX JAM NUT 3/8-16 UNC	A4 (316) ASTM F594 GR. 2			-	
1.40	2	HEX JAM NUT 3/4-10 UNC	A4 (316) ASTM F594 GR. 2			-	
2	2	END LIFT ARRANGEMENT			83.1	-	
2.1	1	END LIFT MOUNTING BRACKET	CSA G40.21 44W / 300W	M08	22.5	-	
2.2	1	SWING BRACKET	CSA G40.21 44W / 300W	M08	20.8		
2.3	1	ROLLER WHEEL	ASTM A564/A564M TYPE 630 COND H1150	M08	4.7		
2.4	1	ROLLER PIN	ASTM A564/A564M TYPE 630 COND H1150	M08	2.9	_	
2.5	1	FALSE MOUNT	CSA G40.21 44W / 300W	M08	2.0	-	
2.6	1	ROLLER WHEEL BUSHING	ASTM B22 C95800	M08	1.1	-	
2.7	2		C91100 ASTM B22	M08	0.2	-	
2.8	1		ASTM B22 C95800	M08	1.2	-	
2.10	2	STOP BLOCK	ASTM A240/A240M TYPE 316	M09	0.1	-	
2.11	2	STOP SHIM STACK	ASTM A240/A240M TYPE 316	M09	0.1	-	
2.12	1	CYLINDER ROD END PIN	ASTM A564/A564M TYPE 630 COND H1150	M08	0.7	-	
2.13	1	CYLINDER CAP END PIN	ASTM A564/A564M TYPE 630 COND H1150	M08	0.4	-	
2.14	1	LIMIT SHIM STACK	ASTM A240/A240M TYPE 316	M09	0.1		
2.15	1	LIMIT ACTUATOR	ASTM A240/A240M TYPE 316	M09	0.1		
2.16	1	SWING BRACKET PIN	ASTM A564/A564M TYPE 630 COND H1150	M08	1.6		
2.17	1	LIMIT ACTUATOR PLATE	ASTM A240/A240M TYPE 316	M09		-	
2.18	1	HYDRAULIC CYLINDER Ø 2" BORE Ø 1-3/8" ROD X 4" STROKE, MILL DUTY C/W COUNTERBALANCE MANIFOLD AND CLEVIS	STEEL	M09	13.5	_	
2.19	1	ϕ 1-1/2" X 1/2" STROKE STAINLESS STEEL PNEUMATIC CYLINDER, SR SERIES, SPRING EXTEND	STAINLESS STEEL	M09	1.0		
2.20	1	GREASE TUBE, 1/8"	COPPER		0.2	-	
2.21	1	CHECK VALVE, 0.33 PSI CRACK, 1/8 NPT	ASTM A240/A240M TYPE 316	 	0.1		
2.22	2	BREATHER VENT, CORROSION RESISTANT, 1/8 NPT	ASTM A240/A240M TYPE 316	 		02	ISSUED FOR TENDER
2.23	1		ASTM A240/A240M TYPE 316			- 01	
2.24	3	BUTTON-HEAD GREASE FITTING WITH BALL CHECK VALVE, 1/8 NPTF MALE	ASTM A240/A240M TYPE 316	 	<u></u>		
2.25	4	COTTER PIN Ø6.3mm X 63.5mm LONG	ASTM A240/A240M TYPE 316	 		REVISION	
2.20	2 	SOCKET HEX HEAD CAP SCREW 1/4-20 UNC X 0/75 LG. FULL THREAD	ASTM 4574			- Do not scale dr	awings
2.28	2	SQUARE HEAD BOLT 3/4-10 UNC X 0.75 LG.	A4 (316) ASTM A240/A240M			Verify all dimen	sions and conditions on site and ir
2.29	6	HEAVY HEX STRUCTURAL BOLT, 3/4" X 3 LG	ASTM A325, GALV	<u> </u>	+		
2.30	2	SPRING LOCK WASHER 1/4", REGULAR	A4 (316) ASTM A240/A240M		<u> </u>	1	Δ Detail No
2.31	12	STRUCTURAL WASHER, 3/4"	ASTM F436/F436M, GALV				No. du detail
2.32	6	HEAVY HEX STRUCTURAL NUT, 3/4-10 UNC	ASTM A563 GR C, GALV				B drawing no where detail dessin no ou detail exige
3	2	END LIFT RAMP ARRANGEMENT			20.9		C drawing no where detaile
3.1	1	RAMP BASE	ASTM A240/A240M TYPE 316	M09	10.6		
3.2	1	RAMP SHIM	ASTM A240/A240M TYPE 316	M09	6.0	project title titre du proiet	
3.3	1	RAMP	ASTM A564/A564M TYPE 630 COND H1150	M09	3.4	-	
3.4	4	THREADED ROD ANCHOR Ø 1/2-13UNC	AISI TYPE 316 ASTM F593 CW2	 	0.2	-	
3.5	2	SOCKET HEX HEAD CAP SCREW 3/8-16 UNC x 3/4" LG. FULL THREAD	A4 (316) ASTM F837/F837M TYPE 2		<u> </u>		REWERS SWING BR
	4	SOCKET HEX HEAD CAP SCREW 3/8-16 UNC x 1" LG. FULL THREAD	A4 (316) ASTM F837/F837M TYPE 2	 			TATION
3.6	4	NARKOW FLAT WASHER 1/2", TYPE A	A4 (316) ASTM A240/A240M	 	<u> </u>	-	
3.6	4	HEX NUT 1/2-13 UNC	A4 (316) ASTM F594 GR. 2	L	<u> </u>	ļ	
3.6 3.7 3.8						drawing title	

5. ADJUST NOMINAL SHIM VALUE UNTIL PRESSURE ACTUATES VISUAL INDICATOR

6. ADJUST NOMIAL SHIM VALUE UNTIL WHEEL HAS TRAVELLED OVER CENTRE TO LOCATION SHOWN IN END LIFT POSITION LAYOUT VIEW.

9. ADJUST CRANK ECCENTRIC AND CONNECTIONS TO MATCH SELECTED

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ІТЕМ 1	QTY DESCRIPTION 1 MANUAL HYDRAULIC PUMP, 2 SPEED, DOUBLE ACTING	PART NO. ENERPAC – P842	Public Services and Procure Services publics et Approvis
1A 1B 1C	 TWO SPEED PUMP, 2.5-39.3cc/STROKE INTEGRAL OIL RESERVOIR, 2540cc MIN UNLOADING VALVE, FIXED, 2.75 MPg 		Ontario Region Parks Canada Infrastructure Direc Heritage Canals and Engineering V
10 1D 1E	1 RELIEF VALVE, VARIABLE, 6.9 – 69 MPa 1 DIRECTIONAL CONTROL VALVE, 2W2P		Région de l'Ontario Direction de l'Infrastructure de Par Canaux historiques et travaux d'Inf
2 3 4	 2 HYDRAULIC TEST POINT 1 INLINE HIGH-PRESSURE FILTER, 20 MICRON 1 HYDRAULIC MANIFOLD, CUSTOM, 316 STAINLESS STEEL 	LYNCH – MMHY01015 ENERPAC – FL-2201	Parks Parcs Canada Canada
4A 4B	1 FREE FLOW SIDE TO NOSE CHECK VALVE, STAINLESS 1 PILOT TO CLOSE CHECK VALVE, STAINLESS 1 PILOT TO CLOSE CHECK VALVE, STAINLESS	SUN – CXCE XCN/AP SUN – COBA XCN/AP	
4C 5 6	 HIGH ACCURACY SYNCHRO FLOW DIVIDER-COMBINER, STAINLE HYD. CYLINDER, 2.0" BORE, 1.38" ROD, 4.0" STROKE DIRECT MOUNT DUAL COUNTERBALANCE MANIFOLD, CUSTOM 	SS SUN - FSAS XAN/AP SEE DWG NO. M08	
6A 7	4 COUNTERBALANCE VALVE, 4 PORT VENTED, 3:1 PILOT 2 PNEUMATIC CYL, 1.0" BORE X 0.5" STROKE, SPRING EXTEND 4 PREATHER VENT CORPOSION RESISTANT 304 STAINLESS NOT	SUN – CWCA–LHN SEE DWG NO. M08	Chardw
9 10	 2 CHECK VALVE, 0.33 PSI CRACK PRESSURE, 316 STAINLESS S 2 PRESSURE INDICATOR, VISUAL, DIAPHRAGM OPERATED 	MCMASTER - 4430KTT STEEL McMASTER - 7838K53 NORGREN - 5VS-402-800	Engineering
 NOTE	1 TEST HOSE C/W 0-3000 PSI GAUGE		D PROFESSIONAL SL
NOTE 1. 1 2. 7 3. 7 4. 1 5. 7	S: FLUID SHALL BE GREENPLUS HYDRAULIC FLUID ALL SEAL MATERIAL SHALL BE BUNA "N". ALL TUBING SHALL BE 0.50" X 0.065" WALL A DIRECT MOUNT MANIFOLD ON CYLINDER ROD PO TUBING TO CAP PORT. ALL HOSE SHALL BE SAE 100R2.	ES. STM A269 316 STAINLESS. DRT. CONNECT WITH STAINLESS	D. A. FAUX 100075238 29 Oct 2021 Romoce of onthing
6 6A SEE NOTE 4			04 03 02 ISSUED FOR TENDER 01 ISSUED FOR REVIEW revision Image: Construction of the second
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	ITEM NO.	QTY.	DESCRIPTION		MATERIAL	WEIGHT (KG)		
	2	2	WHEEL SHIM		ASTM A240/A240M TYPE 316 ASTM A240/A240M TYPE 316	9.0 15.7		Services and Procurement C Services publics et Approvisionnen
	3	2	ROLLER WHEEL		ASTM A564/A564M TYPE 630 COND H1150	4.8		Ontario Region Parks Canada Infrastructure Directorate Heritage Canals and Engineering Works
	4	2	ROLLER PIN ROLLER WHEEL BUSHING		COND H1150 ASTM B22 C95800	2.7 1.3		Région de l'Ontario Direction de l'infrastructure de Parcs Cana Canaux historiques et travaux d'ingénierie
	6	2	END CASTOR RAMP		ASTM A564/A564M TYPE 630 COND H1150	8.0		
	7	2			ASTM A240/A240M TYPE 316	6.6		Parks Parcs Canada Canada
G	9	2	BUTTON-HEAD GREASE FITTING WITH BALL CHECK VALV	/E, 1/8 NPTF MALE	ASTM A240/A240M TYPE 316	0.2		
3	10	2	COTTER PIN Ø6.3mm X 63.5mm LONG		ASTM A240/A240M TYPE 316			
	12	8	STRUCTURAL WASHER, 3/4"		ASTM F436/F436M, GALV			
	13	4	HEAVY HEX STRUCTURAL NUT, 3/4-10 UNC		ASTM A563 GR C, GALV			
	14 15	2 8	HEAVY HEX STRUCTURAL BOLT, 3/4" X 5 LG NARROW FLAT WASHER 1/2", TYPE A		ASTM A325/A325M GR C, GALV A4 (316) ASTM A240/A240M			
	16	8	HEX NUT 1/2-13 UNC		A4 (316) ASTM F594 GR. 2		W	ww.chadwickengineering.
	NOTE 1. \$ 2. \$ 3. \$ 4. \$ 5. \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	ES: SEE DF SEE SF THIS D SHOP / ADJUS BRIDG CONTF	RAWING M01 FOR FURTHER DETAI DECIFICATION SECTION 13.10.00 FOR RAWING. ASSEMBLE AND TEST PRIOR TO IN T NOMINAL SHIM VALUE UNTIL WHE E IS CLOSED AND END LIFTS ARE P RACTOR TO SIZE ANCHOR LENGTH		TO THIS ASSEMBLY. TAILS APPLICABLE			D. A/ FAUX 100075238 29 Oct 2021 BOUNCE OF ONTIME
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Y			$ \begin{array}{c c} 51.0^{+0.0} \\ \hline \\ 2.01^{+.02} \\ \hline \\ 2.01^{00} \\ \hline \end{array} $	1. ALL DIMEN 2. TOLERAN	ISIONS ARE IN MILLIME	TERS.	project no. no. du projet	2002204F
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SECTION L-L SCALE 1 : 3					ANGLES HOLE SIZES SURFACES	- 0.5° ± 0.5° ± 1mm 3.2 μm	dessine no.	M12

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EM NO.	QTY.	DESCRIPTION	MATERIAL	WEIGHT
1	1	END STOP BEAM ASSEMBLY		207.3
1.1	1	END STOP BEAM WELDMENT	CSA G40.21 50W / 350W	132.6
1.2	1	LATCH НООК	ASTM A240/A240M TYPE 316	4.1
1.3	1	RETAINER PLATE	ASTM A240/A240M TYPE 316	6.9
1.4	1	DURAMAX MARINE TAPERED TRAPEZOIDAL BUMPER	EPDM 70A DUROMETER	28.7
1.5	1	BUMPER SHIM PACK	ASTM A240/A240M TYPE 316	19.1
1.6	6	THREADED ROD ANCHOR ϕ 19MM	AISI TYPE 316 ASTM F593 CW2	0.5
1.7	1	PADLOCK, 2" MIN SHACKLE LENGTH, WEATHER RESISTENT	STAINLESS STEEL	
1.8	1	HEX HEAD CAP SCREW 3/4-10 UNC x 3.25" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2	
1.9	4	HEX HEAD CAP SCREW 3/4-10 UNC x 6" LG. PARTIAL THREAD	A4 (316) ASTM F593/F593M TYPE 2	
1.10	7	NARROW FLAT WASHER 3/4", TYPE A	A4 (316) ASTM A240/A240M	
1.11	2	WIDE FLAT WASHER 3/4", TYPE A	A4 (316) ASTM A240/A240M	
1.12	6	FLAT WASHER 3/4", TYPE B	A4 (316) ASTM A240/A240M	
1.13	6	HEAVY HEX NUT, 3/4-10 UNC	A4 (316) ASTM F594 GR. 2	
1.14	9	HEX NUT 3/4-10 UNC	A4 (316) ASTM F594 GR. 2	
2	1	DURAMAX MARINE TAPERED TRAPEZOIDAL BUMPER	EPDM 70A DUROMETER	28.7
3	1	WEST END STRIKER PLATE	ASTM A240/A240M TYPE 316	33.6
4	1	EAST END STRIKER PLATE	ASTM A240/A240M TYPE 316	21.4
5	1	LATCH PIN	ASTM A240/A240M TYPE 316	10.6
6	1	LATCH SHIM PACK	ASTM A240/A240M TYPE 316	3.5
7	1	RETAINER PLATE	ASTM A240/A240M TYPE 316	6.9
8	16	3/4" X 4" LAG SCREW	A4 (316) ASTM A240/A240M	
9	6	3/4" X 5" LAG SCREW	A4 (316) ASTM A240/A240M	
10	4	3/4" X 7" LAG SCREW	A4 (316) ASTM A240/A240M	
11	20	NARROW FLAT WASHER 3/4", TYPE A	A4 (316) ASTM A240/A240M	

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ITEM NO.	QTY.	DESCRIPTION MATERIA		
1	2	REGULATOR LINK	AISI 4140 PH	
2	2	BRACKET	ASTM A36/A36M	
3	4	RETAINER	AISI 4140 PH	
4	2	SUPPORT	ASTM A36/A36M	
5	6	COTTER PIN ϕ 3/8" X 2.5" LONG	ASTM A240/A240M TYPE 316	
6	2	HEX HEAD CAP SCREW 5/8-11 UNC X 15 LG. PARTIAL THREAD	A4 (316) ASTM F593 GR. 2	
7	6	HEX HEAD LAG SCREW, 5/8" X 10" LG.	BLACK OXIDE STEEL	
8	2	SQUARE HEAD BOLT 1/2-13 UNC X 2.0 LG. PARTIAL THREAD	A4 (316) ASTM A240/A240M	
9	2	WIDE FLAT WASHER 5/8", TYPE A	A4 (316) ASTM A240/A240M	
10	2	HEAVY HEX NUT, 5/8-11 UNC	A4 (316) ASTM F594 GR. 2	
11	2	SQUARE NUT 1/2-13 UNC	A4 (316) ASTM A240/A240M	
12	2	CLEVIS PIN ϕ 1.5 X 5.75 USABLE LG.	AISI TYPE 316 ASTM F593 CW2	
13	4	CLEVIS PIN Ø1.5 X 8.25 USABLE LG.	AISI TYPE 316 ASTM F593 CW2	

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	drawn by dessine par	MJB
	designed by conc par	DAF
	approved by approuve par	DPC
	bid offre	TYLER ATKINSON
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