

Part 1 General

1.1 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Prince Edward Island, Canada.
 - .2 Indicate on drawings:
 - .1 Mounting arrangements.
 - .2 Operating and maintenance clearances.
 - .3 Shop drawings and product data accompanied by:
 - .1 Detailed drawings of bases, supports, and anchor bolts.
 - .2 Acoustical sound power data, where applicable.
 - .3 Points of operation on performance curves.
 - .4 Manufacturer to certify current model production.
 - .5 Certification of compliance to applicable codes.
 - .4 In addition to transmittal letter referred to in Section 01 33 00 - Submittal Procedures: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.

1.2 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for incorporation into manual.
 - .1 Operation and maintenance manual approved by, and final copies deposited with, Departmental Representative before final inspection.
 - .2 Operation data to include:
 - .1 Control schematics for systems including environmental controls.
 - .2 Description of systems and their controls.
 - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
 - .4 Operation instruction for systems and component.
 - .5 Description of actions to be taken in event of equipment failure.
 - .6 Valves schedule and flow diagram.

- .7 Colour coding chart.
- .3 Maintenance data to include:
 - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
 - .2 Data to include schedules of tasks, frequency, tools required and task time.
- .4 Performance data to include:
 - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
 - .2 Equipment performance verification test results.
 - .3 Special performance data as specified.
 - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .5 Approvals:
 - .1 Submit 2 copies of draft Operation and Maintenance Manual to Departmental Representative for approval. Submission of individual data will not be accepted unless directed by Departmental Representative.
 - .2 Make changes as required and re-submit as directed by Departmental Representative.
- .6 Additional data:
 - .1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions.
- .7 As-built drawings:
 - .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
 - .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: - "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
 - .3 Submit to Departmental Representative for approval and make corrections as directed.
 - .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
 - .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.
- .8 Submit copies of as-built drawings for inclusion in final TAB report.

1.3 MAINTENANCE MATERIAL SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.

- .2 Furnish spare parts as follows:
 - .1 One set of packing for each pump.
 - .2 One casing joint gasket for each size pump.
 - .3 One head gasket set for each heat exchanger.
 - .4 One glass for each gauge glass.
 - .5 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .3 Provide one set of special tools required to service equipment as recommended by manufacturers.
- .4 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect materials from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Execution

2.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

2.2 PAINTING REPAIRS AND RESTORATION

- .1 Do painting in accordance with Section 09 91 00.08 – Painting for Minor Works.
- .2 Prime and touch up marred finished paintwork to match original.
- .3 Restore to new condition, finishes which have been damaged.

2.3 SYSTEM CLEANING

- .1 Clean interior and exterior of all systems including strainers. Vacuum interior of ductwork and air handling units.

2.4 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
 - .1 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

2.5 DEMONSTRATION

- .1 Departmental Representative will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .3 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .4 Instruction duration time requirements as specified in appropriate sections.
- .5 Departmental Representative will record these demonstrations on video tape for future reference.

2.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

2.7 PROTECTION

- .1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 This Section includes requirements for selective demolition and removal of heating, ventilation and air conditioning systems, controls and automated automation components, and related mechanical components and incidentals required to complete work described in this Section [ready for new construction].

1.2 REFERENCE STANDARDS

- .1 CSA Group (CSA)
 - .1 CSA S350 M1980 (R2003), Code of Practice for Safety in Demolition of Structures.

1.3 DEFINITIONS

- .1 Demolish: Detach items from existing construction and legally dispose of items off site, unless indicated as removed and salvaged, or removed and reinstalled.
- .2 Remove: Planned deconstruction and disassembly of electrical items from existing construction including removal of conduit, junction boxes, cabling and wiring from electrical component to panel taking care not to damage adjacent assemblies designated to remain; legally dispose of items off site, unless indicated as removed and salvaged, or removed and reinstalled.
- .3 Remove and Salvage: Detach items from existing construction and deliver them to Departmental Representative ready for reuse.
- .4 Remove and Reinstall: Detach items from existing construction, prepare them for reuse, and reinstall them where indicated.
- .5 Existing to Remain: Existing items of construction that are not removed and that are not otherwise indicated as being removed and salvaged, or removed and reinstalled.
- .6 Hazardous Substances: Dangerous substances, dangerous goods, hazardous commodities and hazardous products may include asbestos, mercury and lead, PCB's, poisons, corrosive agents, flammable substances, radioactive substances, or other material that can endanger human health or wellbeing or environment if handled improperly as defined by the Federal Hazardous Products Act (RSC 1985) including latest amendments.

1.4 ADMINISTRATIVE REQUIREMENTS

- .1 Coordination: Coordinate work of this Section to avoid interference with work by other Sections.
- .2 Scheduling: Account for Departmental Representative's continued occupancy requirements during selective demolition and schedule staged occupancy and worksite activities.

1.5 QUALITY ASSURANCE

- .1 Regulatory Requirements: Perform work of this Section in accordance with the following:
 - .1 Provincial/Territorial Workers' Compensation Boards/Commissions
- .2 Provincial/Territorial Occupational Health and Safety Standards and Programs.

1.6 SITE CONDITIONS

- .1 Existing Conditions: Condition of materials identified as being salvaged or demolished are based on their observed condition on date that tender is accepted.
- .2 Discovery of Hazardous Substances: It is not expected that Hazardous Substances will be encountered in the Work; immediately notify Departmental Representative if materials suspected of containing hazardous substances are encountered and perform the following activities:
 - .1 Refer to Section 01 41 00 - Regulatory Requirements for directives associated with specific material types.
 - .2 Hazardous substances will be as defined in the Hazardous Products Act.
 - .3 Stop work in the area of the suspected hazardous substances.
 - .4 Take preventative measures to limit users' and workers' exposure, provide barriers and other safety devices and do not disturb.
 - .5 Hazardous substances will be removed by Departmental Representative under a separate contract or as a change to the Work.
 - .6 Proceed only after written instructions have been received from Departmental Representative.

1.7 SALVAGE AND DEBRIS MATERIALS

- .1 Demolished items become Contractor's property and will be removed from Project site; except for items indicated as being reused, salvaged, or otherwise indicated to remain Owner's property.
- .2 Carefully remove materials and items designated for salvage and store in a manner to prevent damage or devaluation of materials.

Part 2 Products

2.1 MATERIAL

- .1 General Patching and Repair Materials: Refer to Section 02 41 19.16 - Selective Interior Demolition for listing of patching and repair materials incidental to removal or demolition of components associated with work of this Section.
- .2 HVAC Repair Materials: Use only new materials required for completion or repair matching materials damaged during performance of work of this Section; new materials are required to meet assembly or system characteristics as existing systems indicated to remain and carry CSA approval labels required by the Authority Having Jurisdiction.

- .3 Fire stopping Repair Materials: Use fire stopping materials compatible with existing fire stopping systems where removal or demolition work affects rated assemblies, restore to match existing fire rated performance.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Existing Conditions: Visit site, thoroughly examine and become familiar with conditions that may affect the work of this Section before tendering the Bid; Departmental Representative will not consider claims for extras for work or materials necessary for proper execution and completion of the contract that could have been determined by a site visit.

3.2 PREPARATION

- .1 Protection of Existing Systems to Remain: Protect systems and components indicated to remain in place during selective demolition operations and as follows:
 - .1 Prevent movement and install bracing to prevent settlement or damage of adjacent services and parts of existing buildings scheduled to remain.
 - .2 Notify Departmental Representative and cease operations where safety of buildings being demolished, adjacent structures or services appears to be endangered and await additional instructions before resuming demolition work specified in this Section.
 - .3 Prevent debris from blocking drainage inlets.
 - .4 Protect mechanical systems that must remain in operation.
- .2 Protection of Building Occupants: Sequence demolition work so that interference with the use of the building by the Departmental Representative and users is minimized and as follows:
 - .1 Prevent debris from endangering the safe access to and egress from occupied buildings.
 - .2 Notify Departmental Representative and cease operations where safety of occupants appears to be endangered and await additional instructions before resuming demolition work specified in this Section.

3.3 EXECUTION

- .1 Demolition and Removal: Coordinate requirements of this Section with information contained in Section 02 41 19.16 - Selective Interior Demolition and as follows:
 - .1 Disconnect and cap gas supply and electrical services in accordance with requirements of local Authority Having Jurisdiction.
 - .2 Do not disrupt active or energized utilities without approval of the Departmental Representative.
 - .3 Erect and maintain dust proof and weather tight partitions to prevent the spread of dust and fumes to occupied building areas; remove partitions when complete.

- .4 Demolish parts of existing building to accommodate new construction and remedial work as indicated.
- .5 At end of each day's work, leave worksite in safe condition.
- .6 Perform demolition work in a neat and workmanlike manner:
 - .1 Remove any tools or equipment after completion of work, and leave site clean and ready for subsequent renovation work.
 - .2 Repair and restore damages caused as a result of work of this Section to match existing materials and finishes.

3.4 CLOSEOUT ACTIVITIES

- .1 Demolition Waste Disposal: Arrange for legal disposal and remove demolished materials to accredited provincial landfill site or alternative disposal site (recycle centre).
- .2 Hazardous Substances Disposal: Arrange for disposal of hazardous substances.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-1.181, Ready-Mixed Organic Zinc-Rich Coating.
- .2 CSA Group (CSA)
 - .1 CAN/CSA B139, Installation Code for Oil Burning Equipment.
- .3 Green Seal Environmental Standards (GSES)
 - .1 Standard GS-11, Environmental Standard for Paints and Coatings.
- .4 National Research Council Canada (NRC)
 - .1 National Fire Code of Canada 2015 (NFC).
- .5 South Coast Air Quality Management District (SCAQMD), California State, Regulation XI. Source Specific Standards
 - .1 SCAQMD Rule 1113-A2007, Architectural Coatings.
 - .2 SCAQMD Rule 1168-A2005, Adhesive and Sealant Applications.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Provide manufacturer's printed product literature, specifications and datasheets for piping and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements:
 - .1 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

Part 2 Products (Not Used)

Part 3 Execution

3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 CONNECTIONS TO EQUIPMENT

- .1 In accordance with manufacturer's instructions unless otherwise indicated.
- .2 Use valves and either unions or flanges for isolation and ease of maintenance and assembly.
- .3 Use double swing joints when equipment mounted on vibration isolation and when piping subject to movement.

3.3 CLEARANCES

- .1 Provide clearance around systems, equipment and components for observation of operation, inspection, servicing, maintenance and as recommended by manufacturer and National Fire Code of Canada.
- .2 Provide space for disassembly, removal of equipment and components as recommended by manufacturer without interrupting operation of other system, equipment, components.

3.4 DRAINS

- .1 Install piping with grade in direction of flow except as indicated.
- .2 Install drain valve at low points in piping systems, at equipment and at section isolating valves.
- .3 Pipe each drain valve discharge separately to above floor drain.
 - .1 Discharge to be visible.
- .4 Drain valves: NPS 3/4 gate or globe valves unless indicated otherwise, with hose end male thread, cap and chain.

3.5 AIR VENTS

- .1 Install air vents to at high points in piping systems.
- .2 Install isolating valve at each automatic air valve.
- .3 Install drain piping to approved location and terminate where discharge is visible.

3.6 DIELECTRIC COUPLINGS

- .1 General: compatible with system, to suit pressure rating of system.
- .2 Locations: where dissimilar metals are joined.
- .3 NPS 2 and under: isolating unions or bronze valves.

- .4 Over NPS 2: isolating flanges.

3.7 PIPEWORK INSTALLATION

- .1 Install pipework to CAN/CSA B52.
- .2 Screwed fittings jointed with Teflon tape.
- .3 Protect openings against entry of foreign material.
- .4 Install to isolate equipment and allow removal without interrupting operation of other equipment or systems.
- .5 Assemble piping using fittings manufactured to ANSI standards.
- .6 Saddle type branch fittings may be used on mains if branch line is no larger than half size of main.
 - .1 Hole saw (or drill) and ream main to maintain full inside diameter of branch line prior to welding saddle.
- .7 Install exposed piping, equipment, rectangular cleanouts and similar items parallel or perpendicular to building lines.
- .8 Install concealed pipework to minimize furring space, maximize headroom, conserve space.
- .9 Slope piping, except where indicated, in direction of flow for positive drainage and venting.
- .10 Install, except where indicated, to permit separate thermal insulation of each pipe.
- .11 Group piping wherever possible.
- .12 Ream pipes, remove scale and other foreign material before assembly.
- .13 Use eccentric reducers at pipe size changes to ensure positive drainage and venting.
- .14 Provide for thermal expansion as indicated.
- .15 Valves:
 - .1 Install in accessible locations.
 - .2 Remove interior parts before soldering.
 - .3 Install with stems above horizontal position unless indicated.
 - .4 Valves accessible for maintenance without removing adjacent piping.
 - .5 Install globe valves in bypass around control valves.
 - .6 Use gate or butterfly valves at branch take-offs for isolating purposes except where specified.
 - .7 Install butterfly valves between weld neck flanges to ensure full compression of liner.
- .16 Check Valves:
 - .1 Install silent check valves on discharge of pumps and in vertical pipes with downward flow and as indicated.

- .2 Install swing check valves in horizontal lines on discharge of pumps and as indicated.

3.8 SLEEVES

- .1 General: install where pipes pass through masonry, concrete structures, fire rated assemblies, and as indicated.
- .2 Material: schedule 40 black steel pipe.
- .3 Construction: use annular fins continuously welded at mid-point at foundation walls and where sleeves extend above finished floors.
- .4 Sizes: 6mm minimum clearance between sleeve and uninsulated pipe or between sleeve and insulation.
- .5 Installation:
 - .1 Concrete, masonry walls, concrete floors on grade: terminate flush with finished surface.
 - .2 Other floors: terminate 25 mm above finished floor.
 - .3 Before installation, paint exposed exterior surfaces with heavy application of zinc-rich paint to CAN/CGSB-1.181.
- .6 Sealing:
 - .1 Foundation walls and below grade floors: fire retardant, waterproof non-hardening mastic.
 - .2 Elsewhere:
 - .1 Provide space for fire stopping.
 - .2 Maintain the fire-resistance rating integrity of the fire separation.
 - .3 Sleeves installed for future use: fill with lime plaster or other easily removable filler.
 - .4 Ensure no contact between copper pipe or tube and sleeve.

3.9 ESCUTCHEONS

- .1 Install on pipes passing through walls, partitions, floors, and ceilings in finished areas.
- .2 Construction: one piece type with set screws.
 - .1 Chrome or nickel plated brass or type 302 stainless steel.
- .3 Sizes: outside diameter to cover opening or sleeve.
 - .1 Inside diameter to fit around pipe or outside of insulation if so provided.

3.10 PREPARATION FOR FIRE STOPPING

- .1 Coordinate the installation of fire stopping around pipes, insulation and adjacent fire separation in accordance with Section 07 84 00 - Fire Stopping.
- .2 Pipes subject to movement: conform to fire stop system design listing to ensure pipe movement without damaging fire stopping material or installation.

- .3 Insulated pipes: ensure integrity of insulation and vapour barriers.

3.11 FLUSHING OUT OF PIPING SYSTEMS

- .1 Flush system in accordance with Section 23 08 16 - Cleaning and Start-Up of HVAC Piping Systems.
- .2 Before start-up, clean interior of piping systems in accordance with requirements of Section 01 74 00 - Cleaning supplemented as specified in relevant mechanical sections.
- .3 Preparatory to acceptance, clean and refurbish equipment and leave in operating condition, including replacement of filters in piping systems.

3.12 PRESSURE TESTING OF EQUIPMENT AND PIPEWORK

- .1 Advise Departmental Representative 48 hours minimum prior to performance of pressure tests.
- .2 Pipework: test as specified in relevant sections of heating, ventilating and air conditioning work.
- .3 Maintain specified test pressure without loss for 4 hours minimum unless specified for longer period of time in relevant mechanical sections.
- .4 Prior to tests, isolate equipment and other parts which are not designed to withstand test pressure or media.
- .5 Conduct tests in presence of Departmental Representative.
- .6 Pay costs for repairs or replacement, retesting, and making good. Departmental Representative to determine whether repair or replacement is appropriate.
- .7 Insulate or conceal work only after approval and certification of tests by Departmental Representative.

3.13 EXISTING SYSTEMS

- .1 Connect into existing piping systems at times approved by Departmental Representative.
- .2 Request written approval by Departmental Representative 10 days minimum, prior to commencement of work.
- .3 Be responsible for damage to existing plant by this work.

3.14 CLEANING

- .1 Clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 Section includes:
 - .1 Concrete housekeeping pads, hangers and supports for mechanical piping, ducting and equipment.

1.2 REFERENCES

- .1 American National Standards Institute/ American Society of Mechanical Engineers (ANSI/ASME)
 - .1 ANSI/ASME B31.1, Power Piping, (SI Edition).
- .2 American Society for Testing and Materials (ASTM)
 - .1 ASTM A125, Specification for Steel Springs, Helical, Heat-Treated.
 - .2 ASTM A307, Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength.
 - .3 ASTM A563, Specification for Carbon and Alloy Steel Nuts.
- .3 Factory Mutual (FM)
- .4 Health Canada / Workplace Hazardous Materials Information System (WHMIS).
 - .1 Materials Safety Data Sheets (MSDS).
- .5 Manufacturer's Standardization Society of the Valves and Fittings Industry (MSS)
 - .1 MSS SP-58, Pipe Hangers and Supports - Materials, Design and Manufacture.
 - .2 ANSI/MSS SP-69, Pipe Hangers and Supports - Selection and Application.
 - .3 MSS SP-89, Pipe Hangers and Supports - Fabrication and Installation Practices.
- .6 Underwriter's Laboratories of Canada (ULC)

1.3 SYSTEM DESCRIPTION

- .1 Design Requirements
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by MSS SP58 or ASME B31.1.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.

- .4 Design hangers and supports to support systems under all conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
- .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment to be in accordance with MSS SP58.
- .2 Performance Requirements
 - .1 Design supports, platforms, catwalks, hangers, to withstand seismic events for location as per the National Building Code

1.4 SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Shop drawings: submit drawings stamped and signed for approval by Owner's Representative.
- .3 Submit shop drawings and product data for following items:
 - .1 Bases, hangers and supports.
 - .2 Connections to equipment and structure.
 - .3 Structural assemblies.
- .4 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.
 - .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.
- .5 Closeout Submittals:
 - .1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals

1.5 QUALITY ASSURANCE

- .1 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with Section 01 61 00 - Common Product Requirements.

- .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
- .2 Waste Management and Disposal:
 - .1 Construction/Demolition Waste Management and Disposal: separate waste materials for reuse and recycling.

PART 2 PRODUCTS

2.1 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with ANSI B31.1 and MSS SP-58 and SP-89.
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.2 PIPE HANGERS

- .1 Finishes:
 - .1 Pipe hangers and supports: galvanized painted with zinc-rich paint after manufacture.
 - .2 Use electro-plating galvanizing process or hot dipped galvanizing process.
 - .3 Ensure steel hangers in contact with copper piping are copper plated or epoxy coated.
- .2 Upper attachment structural: Suspension from lower flange of I-Beam.
 - .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip.
 - .1 Rod: 9 mm UL listed, 13 mm FM approved.
 - .2 Cold piping NPS 2 1/2 or greater, hot piping: Malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed, FM approved where required to MSS-SP58 and MSS-SP69.
- .3 Upper attachment structural: Suspension from upper flange of I-Beam.
 - .1 Cold piping NPS 2 maximum: Ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, UL listed FM approved where required to MSS SP69.
 - .2 Cold piping NPS 2 1/2 or greater, all hot piping: Malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed, FM approved where required.

- .4 Upper attachment to concrete.
 - .1 Ceiling: Carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate UL listed FM approved where required to MSS SP-69.
- .5 Shop and field-fabricated assemblies.
 - .1 Trapeze hanger assemblies: MSS SP-89.
 - .2 Steel brackets: MSS SP-89.
 - .3 Sway braces for seismic restraint systems: to MSS SP-89.
- .6 Hanger rods: threaded rod material to MSS SP-58.
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Do not use 22 mm or 28 mm rod.
- .7 Pipe attachments: material to MSS SP-58.
 - .1 Attachments for steel piping: carbon steel galvanized.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Use insulation saddles for hot pipework.
 - .4 Oversize pipe hangers and supports for insulated pipes.
- .8 Adjustable clevis: material to MSS SP-69, UL listed FM approved, where required clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for rivetting to insulation shields.
- .9 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP-69.
- .10 U-bolts: carbon steel to MSS SP-69 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.
 - .2 Finishes for copper, glass, brass or aluminum pipework: black with formed portion plastic coated or epoxy coated.
- .11 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP-69.

2.3

RISER CLAMPS

- .1 Steel or cast iron pipe: galvanized black carbon steel to MSS SP-58, type 42, UL listed FM approved where required.
- .2 Copper pipe: carbon steel copper plated to MSS SP-58, type 42.
- .3 Bolts: to ASTM A307.

- .4 Nuts: to ASTM A563.

2.4 INSULATION PROTECTION SHIELDS

- .1 Insulated cold piping:
 - .1 64 kg/m³ density insulation plus insulation protection shield to: MSS SP-69, galvanized sheet carbon steel. Length designed for maximum 3 m span.
- .2 Insulated hot piping:
 - .1 Curved plate 300 mm long, with edges turned up, welded-in centre plate for pipe sizes NPS 12 and over, carbon steel to comply with MSS SP-69.

2.5 CONSTANT SUPPORT SPRING HANGERS

- .1 Springs: alloy steel to ASTM A125, shot peened, magnetic particle inspected, with +/-5% spring rate tolerance, tested for free height, spring rate, loaded height, and provided with Certified Mill Test Report (CMTR).
- .2 Load adjustability: 10 % minimum adjustability each side of calibrated load. Adjustment without special tools. Adjustments not to affect travel capabilities.
- .3 Provide upper and lower factory set travel stops.
- .4 Provide load adjustment scale for field adjustments.
- .5 Total travel to be actual travel + 20%. Difference between total travel and actual travel 25 mm minimum.
- .6 Individually calibrated scales on each side of support calibrated prior to shipment, complete with calibration record.

2.6 VARIABLE SUPPORT SPRING HANGERS

- .1 Vertical movement: 13 mm minimum, 50 mm maximum, use single spring pre-compressed variable spring hangers.
- .2 Vertical movement greater than 50 mm: use double spring pre-compressed variable spring hanger with 2 springs in series in single casing.
- .3 Variable spring hanger to be complete with factory calibrated travel stops. Provide certificate of calibration for each hanger.
- .4 Steel alloy springs: to ASTM A125, shot peened, magnetic particle inspected, with +/-5 % spring rate tolerance, tested for free height, spring rate, loaded height, and provided with CMTR.

2.7 EQUIPMENT SUPPORTS

- .1 Fabricate equipment supports not provided by equipment manufacturer from structural grade steel. Submit calculations with shop drawings.

2.8 EQUIPMENT ANCHOR BOLTS AND TEMPLATES

- .1 Provide templates to ensure accurate location of anchor bolts.

PART 3 EXECUTION

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, elsewhere as indicated.
- .3 Clamps on riser piping:
 - .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
 - .2 Bolt-tightening torques to be to industry standards.
 - .3 Steel pipes: Install below coupling or shear lugs welded to pipe.
 - .4 Cast iron pipes: Install below joint.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
 - .1 vertical movement of pipework is 13 mm or more,
 - .2 transfer of load to adjacent hangers or connected equipment is not permitted.

- .7 Use variable support spring hangers where:
 - .1 transfer of load to adjacent piping or to connected equipment is not critical.
 - .2 variation in supporting effect does not exceed 25 % of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: most stringent requirements of Canadian Plumbing Code
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Hydronic, steam, condensate, rigid, and flexible joint roll groove pipe: in accordance with table below, but not less than one hanger at joints.

Maximum Pipe Size: NPS	Maximum Spacing: Steel	Maximum Spacing: Copper
up to 1-1/4	2.1 m	1.8 m
1-1/2	2.7 m	2.4 m
2	3.0 m	2.7 m
2-1/2	3.6 m	3.0 m
3	3.6 m	3.0 m
3-1/2	3.9 m	3.3 m
4	4.2 m	3.6 m
5	4.8 m	
6	5.1 m	
8	5.7 m	
10	6.6 m	
12	6.9 m	

- .6 Within 300 mm of each elbow.
- .7 Pipework greater than NPS 12: to MSS SP69.

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members, comprised of angel iron or c-channel.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

END OF SECTION

Part 1 General

1.1 SUMMARY

- .1 TAB is used throughout this Section to describe the process, methods and requirements of testing, adjusting and balancing for HVAC.
- .2 TAB means to test, adjust and balance to perform in accordance with requirements of Contract Documents and to do other work as specified in this Section.
- .3 Submit a TAB report for the facility's existing air and hydronic heating systems.

1.2 QUALIFICATIONS OF TAB PERSONNEL

- .1 Submit names of personnel certified to AABC, NBC, NEBB or SMACNA to perform TAB to Departmental Representative within 90 days of award of contract.
- .2 Provide documentation confirming qualifications, successful experience. TAB contractor shall have a minimum of 5 (five) years experience to AABC, NBC, NEBB or SMACNA.
- .3 TAB: performed in accordance with the requirements of standard under which TAB Firm's qualifications are approved:
 - .1 Associated Air Balance Council, (AABC) National Standards for Total System Balance, MN-1.
 - .2 National Balancing Council, (NBC) Certified Air Balancing Specifications and Certified Hydronic Balancing Specifications.
 - .3 National Environmental Balancing Bureau (NEBB) TABES, Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems.
 - .4 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), HVAC TAB HVAC Systems – Testing, Adjusting and Balancing.
- .4 Recommendations and suggested practices contained in the TAB Standard: mandatory.
- .5 Use TAB Standard provisions, including checklists, and report forms to satisfy Contract requirements.
- .6 Use TAB standard for TAB, including qualifications for TAB Firm and Specialist and calibration of TAB instruments.
- .7 Where instrument manufacturer calibration recommendations are more stringent than those listed in the TAB standard, use manufacturer's recommendations.

- .8 TAB Standard quality assurance provisions such as performance guarantees form part of this contract.
 - .1 For systems or system components not covered in TAB standard, use TAB procedures developed by TAB Specialist.
 - .2 Where new procedures and requirements are applicable to Contract requirements have been published or adopted by body responsible for TAB Standard used (AABC, NBC, NEBB, or SMACNA), requirements and recommendations contained in these procedures and requirements are mandatory.

1.3 PURPOSE OF TAB

- .1 Test to verify proper and safe operation, determine actual point of performance, evaluate qualitative and quantitative performance of equipment, systems and controls at design, average and low loads using actual or simulated loads.
- .2 Adjust and regulate equipment and systems so as to meet specified performance requirements and to achieve specified interaction with other related systems under normal and emergency loads and operating conditions.
- .3 Balance systems and equipment to regulate flow rates to match load requirements over full operating ranges.

1.4 EXCEPTIONS

- .1 TAB of systems and equipment regulated by codes, standards to be to satisfaction of authority having jurisdiction.

1.5 CO-ORDINATION

- .1 Schedule time required for TAB (including repairs, re-testing) into project construction and completion schedule so as to ensure completion before acceptance of project.
- .2 Do TAB of each system independently and subsequently, where interlocked with other systems, in unison with those systems.

1.6 PRE-TAB REVIEW

- .1 Review contract documents before project construction is started and confirm in writing to Departmental Representative adequacy of provisions for TAB and other aspects of design and installation pertinent to success of TAB.
- .2 Review specified standards and report to Departmental Representative in writing all proposed procedures which vary from standard.
- .3 During construction, co-ordinate location and installation of TAB devices, equipment, accessories, measurement ports and fittings.

1.7 START-UP

- .1 Follow start-up procedures as recommended by equipment manufacturer unless specified otherwise.
- .2 Follow special start-up procedures specified elsewhere in other Divisions.

1.8 OPERATION OF SYSTEMS DURING TAB

- .1 Operate systems for length of time required for TAB and as required by Departmental Representative for verification of TAB reports.

1.9 START OF TAB

- .1 Notify Departmental Representative 7 (seven) days prior to start of TAB.
- .2 Start TAB when building is essentially completed, including:
 - .1 Installation of ceilings, doors, windows, other construction affecting TAB.
 - .2 Application of weatherstripping, sealing, caulking.
 - .3 All pressure, leakage, other tests specified elsewhere in other Divisions.
 - .4 All provisions for TAB installed and operational.
- .3 Start-up, verification for proper, normal and safe operation of mechanical and associated electrical and control systems affecting TAB including but not limited to:
 - .1 Proper thermal overload protection in place for electrical equipment.
 - .2 Air systems:
 - .1 Filters in place, clean.
 - .2 Duct systems clean.
 - .3 Ducts, air shafts, ceiling plenums are airtight to within specified tolerances.
 - .4 Correct fan rotation.
 - .5 Fire, smoke, volume control dampers installed and open.
 - .6 Coil fins combed, clean.
 - .7 Access doors, installed, closed.
 - .8 Outlets installed, volume control dampers open.
 - .3 Liquid systems:
 - .1 Flushed, filled, vented.
 - .2 Correct pump rotation.
 - .3 Strainers in place, baskets clean.
 - .4 Isolating and balancing valves installed, open.
 - .5 Calibrated balancing valves installed, at factory settings.

- .6 Chemical treatment systems complete, operational.

1.10 APPLICATION TOLERANCES

- .1 Do TAB to following tolerances of design values:
- .1 Laboratory HVAC systems: plus 10%, minus 0%.
 - .2 Other HVAC systems: plus 5%, minus 5%.
 - .3 Hydronic systems: plus or minus 10 %.
 - .4 Refrigeration systems: plus or minus 10%.

1.11 ACCURACY TOLERANCES

- .1 Measured values to be accurate to within plus or minus 2 % of actual values.

1.12 INSTRUMENTS

- .1 Prior to TAB, submit to Departmental Representative list of instruments to be used together with serial numbers.
- .2 Calibrate in accordance with requirements of most stringent of referenced standard for either applicable system or HVAC system.
- .3 Calibrate within 3 (three) months of TAB. Provide certificate of calibration to Departmental Representative.
- .4 Use ultrasonic flow measurement when balancing valves or pete's plugs are not installed.

1.13 SUBMITTALS

- .1 Submit, prior to commencement of TAB:
- .2 Proposed methodology and procedures for performing TAB if different from referenced standard.

1.14 PRELIMINARY TAB REPORT

- .1 Submit for checking and approval of Departmental Representative, prior to submission of formal TAB report, sample of rough TAB sheets. Include:
- .1 Details of instruments used.
 - .2 Details of TAB procedures employed.
 - .3 Calculations procedures.
 - .4 Summaries.

1.15 TAB REPORT

- .1 Format to be in accordance with referenced standard.
- .2 TAB report to show results in SI units and to include:
 - .1 Project record drawings.
 - .2 System schematics.
- .3 Submit 3 (three) copies of TAB Report to Departmental Representative for verification and approval, in English in D-ring binders, complete with index tabs.

1.16 VERIFICATION

- .1 Reported results subject to verification by Departmental Representative.
- .2 Provide manpower and instrumentation to verify up to 30% of reported results.
- .3 Number and location of verified results to be at discretion of Departmental Representative.
- .4 Bear costs to repeat TAB as required to satisfaction of Departmental Representative.

1.17 SETTINGS

- .1 After TAB is completed to satisfaction of Departmental Representative, replace drive guards, close access doors, lock devices in set positions, ensure sensors are at required settings.
- .2 Permanently mark settings to allow restoration at any time during life of facility. Markings not to be eradicated or covered in any way.

1.18 COMPLETION OF TAB

- .1 TAB to be considered complete when final TAB Report received and approved by Departmental Representative.

1.19 AIR SYSTEMS

- .1 Standard: TAB to be to most stringent of this section or TAB standards of AABC, NBC or NEBB.
- .2 Do TAB of systems, equipment, components, controls specified in other Divisions.
- .3 Qualifications: personnel performing TAB to be qualified to standards of AABC, NBC or NEBB.

- .4 Quality assurance: Perform TAB under direction of supervisor qualified to standards of AABC, NBC or NEBB.
- .5 Measurements: to include, but not limited to, following as appropriate for systems, equipment, components, controls: air velocity, static pressure, flow rate, pressure drop (or loss), temperatures (dry bulb, wet bulb, dewpoint), duct cross-sectional area, RPM, electrical power, voltage, noise, vibration, amperage and volts for each stage of electrical heating coils.
- .6 Locations of equipment measurements: To include, but not be limited to, following as appropriate:
 - .1 Inlet and outlet of dampers, filter, coil, humidifier, fan, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.
- .7 Locations of systems measurements to include, but not be limited to, following as appropriate: Main ducts, main branch, sub-branch, run-out (or grille, register or diffuser).

1.20

HYDRONIC SYSTEMS

- .1 Definitions: for purposes of this section, to include low pressure hot water heating, chilled water, condenser water, glycol systems.
- .2 Standard: TAB to be to most stringent of TAB standards of AABC, NBC or NEBB.
- .3 Do TAB of systems, equipment, components, controls specified in other Divisions.
- .4 Qualifications: personnel performing TAB to be qualified to standards of AABC, NBC or NEBB.
- .5 Quality assurance: perform TAB under direction of supervisor qualified to standards of AABC, NBC or NEBB.
- .6 Measurements: to include, but not limited to, following as appropriate for systems, equipment, components, controls: flow rate, static pressure, pressure drop (or loss), temperature, specific gravity, density, RPM, electrical power, voltage, noise, vibration.
- .7 Locations of equipment measurement: to include, but not be limited to, following as appropriate:
 - .1 Inlet and outlet of heat exchangers (primary and secondary sides), boiler, chiller, coil, humidifier, cooling tower, condenser, pump, PRV, control valve, other equipment causing changes in conditions.
 - .2 At controllers, controlled device.

- .8 Locations of systems measurements to include, but not be limited to, following as appropriate: supply and return of primary and secondary loops (main, main branch, branch, sub-branch) of all hydronic systems, inlet connection of make-up water.
- .9 Use ultrasonic flow measurement devices when balancing valves or pete's plugs are not installed.

1.21 POST- OCCUPANCY TAB

- .1 Measure DBT, WBT (or %RH), air velocity, air flow patterns, NC levels, in occupied zone of areas designated by Departmental Representative.
- .2 Participate in systems checks twice during Warranty Period - #1 approximately 3 months after acceptance and #2 within 3 months of termination of Warranty Period.

Part 2 Products (NOT applicable)

Part 3 Execution (NOT applicable)

END OF SECTION

Part 1 General

1.1 SUMMARY

.1 Section Includes:

- .1 Thermal insulation for piping and piping accessories in commercial type applications.

1.2 REFERENCE STANDARDS

.1 American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE)

- .1 ASHRAE Standard 90.1, Energy Standard for Buildings Except Low-Rise Residential Buildings (IESNA co-sponsored; ANSI approved; Continuous Maintenance Standard).

.2 ASTM International (ASTM)

- .1 ASTM B209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate [Metric].
- .2 ASTM C335, Standard Test Method for Steady State Heat Transfer Properties of Horizontal Pipe Insulation.
- .3 ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.
- .4 ASTM C449/C449M, Standard Specification for Mineral Fiber-Hydraulic-Setting Thermal Insulating and Finishing Cement.
- .5 ASTM C533, Calcium Silicate Block and Pipe Thermal Insulation.
- .6 ASTM C547, Mineral Fiber Pipe Insulation.
- .7 ASTM C795, Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel.
- .8 ASTM C921, Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.

.3 Canadian General Standards Board (CGSB)

- .1 CGSB 51-GP-52Ma, Vapour Barrier, Jacket and Facing Material for Pipe, Duct and Equipment Thermal Insulation.
- .2 CAN/CGSB-51.53, Poly (Vinyl Chloride) Jacketing Sheet, for Insulated Pipes, Vessels and Round Ducts

.4 Department of Justice Canada (Jus)

- .1 Canadian Environmental Assessment Act (CEAA), 1995, c. 37.
- .2 Canadian Environmental Protection Act (CEPA), 1999, c. 33.
- .3 Transportation of Dangerous Goods Act (TDGA), 1992, c. 34.

.5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)

- .1 Safety Data Sheets (SDS).

- .6 Manufacturer's Trade Associations
 - .1 Thermal Insulation Association of Canada (TIAC): National Insulation Standards (Revised 2004).
- .7 Underwriters' Laboratories of Canada (ULC)
 - .1 CAN/ULC-S102, Surface Burning Characteristics of Building Materials and Assemblies.
 - .2 CAN/ULC-S701, Thermal Insulation, Polystyrene, Boards and Pipe Covering.
 - .3 CAN/ULC-S702, Thermal Insulation, Mineral Fibre, for Buildings
 - .4 CAN/ULC-S702.2, Thermal Insulation, Mineral Fibre, for Buildings, Part 2: Application Guidelines.

1.3 DEFINITIONS

- .1 For purposes of this section:
 - .1 "CONCEALED" - insulated mechanical services in suspended ceilings and non-accessible chases and furred-in spaces.
 - .2 "EXPOSED" - will mean "not concealed" as specified.
- .2 TIAC ss:
 - .1 CRF: Code Rectangular Finish.
 - .2 CPF: Code Piping Finish.

1.4 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.
 - .1 Submit two copies of Workplace Hazardous Materials Information System (WHMIS) Safety Data Sheets (SDS) in accordance with Section 01 33 00 - Submittal Procedures.
- .3 Shop Drawings:
 - .1 Submit shop drawings in accordance with Section 01 33 00 - Submittal Procedures.
 - .1 Shop drawings: Submit drawings stamped and signed by professional engineer registered or licensed in Prince Edward Island, Canada.
- .4 Samples:
 - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Submit for approval: complete assembly of each type of insulation system, insulation, coating, and adhesive proposed. Mount sample on 12 mm plywood board. Affix label beneath sample indicating service.

- .5 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.

- .1 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
 - .2 Instructions: submit manufacturer's installation instructions.

1.5 QUALITY ASSURANCE

- .1 Qualifications:
- .2 Installer: specialist in performing work of this Section and have at least 3 years successful experience in this size and type of project, qualified to standards of TIAC.
- .3 Health and Safety:
 - .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.6 DELIVERY, STORAGE AND HANDLING

- .1 Packing, shipping, handling and unloading:
 - .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.
 - .2 Deliver, store and handle materials in accordance with manufacturer's written instructions.
 - .3 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .2 Storage and Protection:
 - .1 Protect from weather, construction traffic.
 - .2 Protect against damage.
 - .3 Store at temperatures and conditions required by manufacturer.
- .3 Waste Management and Disposal:
 - .1 Place excess or unused insulation and insulation accessory materials in designated containers.
 - .2 Divert unused metal materials from landfill to metal recycling facility approved by Departmental Representative.
 - .3 Dispose of unused adhesive material at official hazardous material collections site approved by Departmental Representative.

Part 2 Products

2.1 FIRE AND SMOKE RATING

- .1 In accordance with CAN/ULC-S102.
 - .1 Maximum flame spread rating: 25.

- .2 Maximum smoke developed rating: 50.

2.2 INSULATION

- .1 Mineral fibre specified includes glass fibre, rock wool, slag wool.
- .2 Thermal conductivity ("k" factor) not to exceed specified values at 24 degrees C mean temperature when tested in accordance with ASTM C335.
- .3 TIAC Code A-1: rigid moulded mineral fibre without factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Maximum "k" factor: to CAN/ULC-S702.
- .4 TIAC Code A-2: Rigid moulded calcium silicate in sections and blocks, and with special shapes to suit project requirements.
 - .1 Insulation: to ASTM C533.
 - .2 Maximum "k" factor: to 0.075 W/m oC @ 500 oC .
 - .3 Design to permit periodic removal and re-installation.
- .5 TIAC Code A-3: rigid moulded mineral fibre with factory applied vapour retarder jacket.
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.
- .6 TIAC Code C-2: Mineral fibre blanket faced with factory applied vapour retarder jacket (as scheduled in PART 3 of this section).
 - .1 Mineral fibre: to CAN/ULC-S702.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: to CAN/ULC-S702.
- .7 TIAC Code A-6: Flexible unicellular tubular elastomer.
 - .1 Insulation: with vapour retarder jacket to ASTM C534.
 - .2 Jacket: to CGSB 51-GP-52Ma.
 - .3 Maximum "k" factor: 0.039 W/m – oC.
 - .4 To be certified by manufacturer to be free of potential stress corrosion cracking corrodants
 - .5 Flame spread index less than 25, and smoke developed index less than 50.

2.3 INSULATION SECUREMENT

- .1 Tape: Self-adhesive, aluminum, plain reinforced, 50 mm wide minimum.
- .2 Contact adhesive: Quick setting.
- .3 Canvas adhesive: Washable.
- .4 Tie wire: 1.5 mm diameter stainless steel.

- .5 Bands: Stainless steel, 19 mm wide, 0.5 mm thick.

2.4 CEMENT

- .1 Thermal insulating and finishing cement:
 - .1 Hydraulic setting or Air drying on mineral wool, to ASTM C449/C449M.

2.5 VAPOUR RETARDER LAP ADHESIVE

- .1 Water based, fire retardant type, compatible with insulation.

2.6 INDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.

2.7 OUTDOOR VAPOUR RETARDER FINISH

- .1 Vinyl emulsion type acrylic, compatible with insulation.
- .2 Reinforcing fabric: fibrous glass, untreated 305 g/m².

2.8 JACKETS

- .1 Polyvinyl Chloride (PVC):
 - .1 One-piece moulded type and sheet to CAN/CGSB-51.53 with pre-formed shapes as required.
 - .2 Colours: to match adjacent finish paint by Departmental Representative.
 - .3 Minimum service temperatures: -20 degrees C.
 - .4 Maximum service temperature: 65 degrees C.
 - .5 Moisture vapour transmission: 0.02 perm.
 - .6 Thickness: 0.55 mm.
 - .7 Fastenings:
 - .1 Use solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
 - .8 Special requirements:
 - .1 Indoor: flame spread rating 25, smoke developed rating 50.
 - .2 Outdoor: UV rated material at least [0.5] mm thick.
- .2 ABS Plastic:
 - .1 One-piece moulded type and sheet with pre-formed shapes as required.
 - .2 Colours: to match adjacent finish paint by Departmental Representative.
 - .3 Minimum service temperatures: -40 degrees C.
 - .4 Maximum service temperature: 82 degrees C.
 - .5 Moisture vapour transmission: 0.012 perm.

- .6 Thickness: 0.75 mm.
- .7 Fastenings:
 - .1 Solvent weld adhesive compatible with insulation to seal laps and joints.
 - .2 Tacks.
 - .3 Pressure sensitive vinyl tape of matching colour.
- .8 Locations:
 - .1 For outdoor use ONLY.
- .3 Canvas:
 - .1 220gm/m² cotton, plain weave, treated with dilute fire retardant lagging adhesive to ASTM C921.
 - .2 Lagging adhesive: compatible with insulation.
- .4 Aluminum:
 - .1 To ASTM B209.
 - .2 Thickness: 0.50 mm sheet.
 - .3 Finish: Embossed or corrugated.
 - .4 Joining: longitudinal and circumferential slip joints with 50 mm laps.
 - .5 Fittings: 0.5 mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19 mm wide, 0.5mm thick at 300 mm spacing.
- .5 Stainless steel:
 - .1 Type: 304 or 316.
 - .2 Thickness: 0.25 mm.
 - .3 Finish: Smooth
 - .4 Joining: longitudinal and circumferential slip joints with 50mm laps.
 - .5 Fittings: 0.5mm thick die-shaped fitting covers with factory-attached protective liner.
 - .6 Metal jacket banding and mechanical seals: stainless steel, 19mm wide, 0.5mm thick at 300mm spacing.

2.9 WEATHERPROOF CAULKING FOR JACKETS INSTALLED OUTDOORS

- .1 Caulking to: Section 07 92 00 - Joint Sealants.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 PRE-INSTALLATION REQUIREMENT

- .1 Pressure testing of piping systems and adjacent equipment to be complete, witnessed and certified.
- .2 Surfaces clean, dry, free from foreign material.

3.3 INSTALLATION

- .1 Install in accordance with TIAC National Standards.
- .2 Apply materials in accordance with manufacturers instructions and this specification.
- .3 Use two layers with staggered joints when required nominal wall thickness exceeds 75 mm.
- .4 Maintain uninterrupted continuity and integrity of vapour retarder jacket and finishes.
 - .1 Install hangers, supports outside vapour retarder jacket.
- .5 Supports, Hangers:
 - .1 Apply high compressive strength insulation, suitable for service, at oversized saddles and shoes where insulation saddles have not been provided.

3.4 REMOVABLE, PRE-FABRICATED, INSULATION AND ENCLOSURES

- .1 Application: at expansion joints, valves, primary flow measuring elements, flanges, and unions at equipment.
- .2 Design: to permit movement of expansion joint and to permit periodic removal and replacement without damage to adjacent insulation.
- .3 Insulation:
 - .1 Insulation, fastenings and finishes: same as system.
 - .2 Jacket: PVC.

3.5 INSTALLATION OF ELASTOMERIC INSULATION

- .1 Insulation to remain dry. Overlaps to manufacturers instructions. Ensure tight joints.
- .2 Provide vapour retarder as recommended by manufacturer.

3.6 PIPING INSULATION SCHEDULES

- .1 Includes valves, valve bonnets, strainers, flanges and fittings unless otherwise specified.
- .2 TIAC Code: A-3.
 - .1 Securements: Tape at 300 mm on centre.
 - .2 Seals: VR lap seal adhesive, VR lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .3 TIAC Code: A-6.
 - .1 Insulation securements: as per manufacturer's recommendations.

- .2 Seals: lap seal adhesive, lagging adhesive.
- .3 Installation: TIAC Code: 1501-CA.
- .4 TIAC Code: C-2 with vapour retarder jacket.
 - .1 Insulation securements: 18 ga SS wire or 12 mm x 0.5 mm SS bands at 300 mm oc.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code: 1501-C.
- .5 TIAC Code: A-2.
 - .1 Insulation securements: 18 ga SS wire or 12 mm x 0.51 mm SS bands at 300 mm oc.
 - .2 Seals: lap seal adhesive, lagging adhesive.
 - .3 Installation: TIAC Code: 1501-H.
- .6 Thickness of insulation as listed in following table.
 - .1 Run-outs to individual units and equipment not exceeding 4000 mm long.
 - .2 Do not insulate exposed runouts to plumbing fixtures, chrome plated piping, valves, fittings.

Application	Temp degrees C	TIAC code	Pipe sizes (NPS) and insulation thickness (mm)					
			Run out	to 1	1 1/4 to 2	2 1/2 to 4	5 to 6	8 & over
Refrigerant hot gas, liquid, suction	4 - 13	A-6	25	25	25	25	25	25
Refrigerant hot gas, liquid, suction	below 4	A-6	25	25	38	38	38	38

- .7 Finishes:
 - .1 Exposed indoors: PVC jacket.
 - .2 Exposed in mechanical rooms: PVC jacket.
 - .3 Concealed, indoors: canvas on valves, fittings. No further finish.
 - .4 Use vapour retarder jacket on TIAC code A-3 insulation compatible with insulation.
 - .5 Outdoors: Water-proof Aluminium, or SS jacket.
 - .6 Finish attachments: SS screws or bands, at 150 mm oc. Seals: wing or closed.
 - .7 Installation: to appropriate TIAC code CRF/1 through CPF/5.

3.7 CLEANING

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 SUMMARY

.1 Section Includes:

- .1 Procedures and cleaning solutions for cleaning mechanical piping systems.

1.2 REFERENCE STANDARDS

.1 ASTM International (ASTM)

- .1 ASTM E202-00, Standard Test Methods for Analysis of Ethylene Glycols and Propylene Glycols.

.2 Health Canada/Workplace Hazardous Materials Information System (WHMIS)

- .1 Safety Data Sheets (SDS).

1.3 ACTION AND INFORMATIONAL SUBMITTALS

.1 Product Data:

- .1 Submit manufacturer's printed product literature, specifications and datasheet in accordance with Section 01 33 00 - Submittal Procedures. Include product characteristics, performance criteria, and limitations.

.2 Quality assurance submittals: submit following in accordance with Section 01 33 00 - Submittal Procedures.

- .1 Instructions: submit manufacturer's installation instructions.

- .1 Departmental Representative will make available 1 copy of systems supplier's installation instructions.

1.4 QUALITY ASSURANCE

.1 Health and Safety:

- .1 Do construction occupational health and safety in accordance with Section 01 35 29.06 - Health and Safety Requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

.1 Packing, shipping, handling and unloading:

- .1 Deliver, store and handle in accordance with manufacturer's written instructions and Section 01 61 00 - Common Product Requirements.

Part 2 Products

2.1 CLEANING SOLUTIONS

- .1 Tri-sodium phosphate: 0.40 kg per 100 L water in system.

- .2 Sodium carbonate: 0.40 kg per 100 L water in system.
- .3 Low-foaming detergent: 0.01 kg per 100 L water in system.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 CLEANING HYDRONIC AND STEAM SYSTEMS

- .1 Timing: systems operational, hydrostatically tested and with safety devices functional, before cleaning is carried out.
- .2 Cleaning Agency:
 - .1 Retain qualified water treatment specialist to perform system cleaning.
- .3 Install instrumentation such as flow meters, orifice plates, pitot tubes, flow metering valves only after cleaning is certified as complete by water treatment specialist.
- .4 Cleaning procedures:
 - .1 Provide detailed report outlining proposed cleaning procedures at least 4 weeks prior to proposed starting date. Report to include:
 - .1 Cleaning procedures, flow rates, elapsed time.
 - .2 Chemicals and concentrations used.
 - .3 Inhibitors and concentrations.
 - .4 Specific requirements for completion of work.
 - .5 Special precautions for protecting piping system materials and components.
 - .6 Complete analysis of water used to ensure water will not damage systems or equipment.
- .5 Conditions at time of cleaning of systems:
 - .1 Systems: free from construction debris, dirt and other foreign material.
 - .2 Control valves: operational, fully open to ensure that terminal units can be cleaned properly.
 - .3 Strainers: clean prior to initial fill.
 - .4 Install temporary filters on pumps not equipped with permanent filters.
 - .5 Install pressure gauges on strainers to detect plugging.
- .6 Report on Completion of Cleaning:
 - .1 When cleaning is completed, submit report, complete with certificate of compliance with specifications of cleaning component supplier.

- .7 Hydronic Systems:
 - .1 Fill system with water, ensure air is vented from system.
 - .2 Fill expansion tanks 1/3 to 1/2 full, charge system with compressed air to at least 35 kPa (does not apply to diaphragm type expansion tanks).
 - .3 Use water metre to record volume of water in system to +/- 0.5%.
 - .4 Add chemicals under direct supervision of chemical treatment supplier.
 - .5 Closed loop systems: circulate system cleaner at 60 degrees C for at least 36 h. Drain as quickly as possible. Refill with water and inhibitors. Test concentrations and adjust to recommended levels.
 - .6 Flush velocity in system mains and branches to ensure removal of debris. System pumps may be used for circulating cleaning solution provided that velocities are adequate.
 - .7 Add chemical solution to system.
 - .8 Establish circulation, raise temperature slowly to [maximum design] [82 degrees C minimum]. Circulate for 12 h, ensuring flow in all circuits. Remove heat, continue to circulate until temperature is below 38 degrees C. Drain as quickly as possible. Refill with clean water. Circulate for 6 hours at design temperature. Drain and repeat procedures specified above. Flush through low point drains in system. Refill with clean water adding to sodium sulphite (test for residual sulphite).

3.3 START-UP OF HYDRONIC SYSTEMS

- .1 After cleaning is completed and system is filled:
 - .1 Establish circulation and expansion tank level, set pressure controls.
 - .2 Ensure air is removed.
 - .3 Check pumps to be free from air, debris, possibility of cavitation when system is at design temperature.
 - .4 Dismantle system pumps used for cleaning, inspect, replace worn parts, install new gaskets and new set of seals.
 - .5 Clean out strainers repeatedly until system is clean.
 - .6 Check water level in expansion tank with cold water with circulating pumps OFF and again with pumps ON.
 - .7 Repeat with water at design temperature.
 - .8 Check pressurization to ensure proper operation and to prevent water hammer, flashing, cavitation. Eliminate water hammer and other noises.
 - .9 Bring system up to design temperature and pressure slowly over a 48 hour period.
 - .10 Perform TAB as specified in Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
 - .11 Adjust pipe supports, hangers, springs as necessary.
 - .12 Monitor pipe movement, performance of expansion joints, loops, guides, anchors.

- .13 If sliding type expansion joints bind or if bellows type expansion joints flex incorrectly, shut down system, re-align, repeat start-up procedures.
- .14 Re-tighten bolts using torque wrench, to compensate for heat-caused relaxation. Repeat several times during commissioning.
- .15 Check operation of drain valves.
- .16 Adjust valve stem packings as systems settle down.
- .17 Fully open balancing valves (except those that are factory-set).
- .18 Check operation of over-temperature protection devices on circulating pumps.
- .19 Adjust alignment of piping at pumps to ensure flexibility, adequacy of pipe movement, absence of noise or vibration transmission.

3.4 CLEANING

- .1 Proceed in accordance with Section 01 74 00 - Cleaning.
- .2 Upon completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASME
 - .1 ASME B16.22, Wrought Copper and Copper Alloy Solder - Joint Pressure Fittings.
 - .2 ASME B16.24, Cast Copper Pipe Flanges and Flanged Fittings: Class 150, 300, 600, 900, 1500 and 2500.
 - .3 ASME B16.26, Cast Copper Alloy Fittings for Flared Copper Tubes.
 - .4 ASME B31.5, Refrigeration Piping and Heat Transfer Components.
- .2 ASTM International (ASTM)
 - .1 ASTM A307, Standard Specification for Carbon Steel Bolts and Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 - .2 ASTM B280, Standard Specification for Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
- .3 CSA Group (CSA)
 - .1 CSA B52, B52 Package, Mechanical Refrigeration Code.
- .4 Environment Canada (EC)
 - .1 EPS 1/RA/1-96, Environmental Code of Practice for the Elimination of Fluorocarbon Emissions from Refrigeration and Air Conditioning Systems.

1.2 ADMINISTRATIVE REQUIREMENTS

- .1 Pre-installation Meetings:
 - .1 Convene pre-installation meeting 1 week prior to beginning work of this Section and on-site installation, with contractor's representative and Departmental Representative to:
 - .1 Verify project requirements.
 - .2 Review installation and substrate conditions.
 - .3 Co-ordination with other building construction subtrades.
 - .4 Review manufacturer's written installation instructions and warranty requirements.

1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for refrigerant piping, fittings and equipment and include product characteristics, performance criteria, physical size, finish and limitations.

- .2 Submit 2 copies of WHMIS SDS in accordance with Section 01 35 29.06 - Health and Safety Requirements. Indicate VOC's for adhesive and solvents during application and curing.
- .3 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
- .4 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.

1.4 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for refrigerant piping for incorporation into manual.
- .3 Submit three (3) copies of operation and maintenance manual.

1.5 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect refrigerant piping, fittings and equipment from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.
- .4 Develop Construction Waste Management Plan related to Work of this Section.
- .5 Packaging Waste Management: remove for reuse of pallets, crates, padding, and packaging materials.

Part 2 Products

2.1 TUBING

- .1 Processed for refrigeration installations, deoxidized, dehydrated and sealed.
 - .1 Hard copper: to ASTM B280.
 - .2 Annealed copper: to ASTM B280, with minimum wall thickness as per CSA B52 and ASME B31.5.

2.2 FITTINGS

- .1 Service: design pressure 2070 kPa and temperature 121 degrees C.
- .2 Brazed:
 - .1 Fittings: wrought copper to ASME B16.22.
 - .2 Joints: silver solder, 15% Ag-80% Cu-5%P or copper-phosphorous, 95% Cu-5%P and non-corrosive flux.
- .3 Flanged:
 - .1 Bronze or brass, to ASME B16.24, Class 150 and Class 300.
 - .2 Gaskets: suitable for service.
 - .3 Bolts, nuts and washers: to ASTM A307, heavy series.
- .4 Flared:
 - .1 Bronze or brass, for refrigeration, to ASME B16.26.

2.3 PIPE SLEEVES

- .1 Hard copper or steel, sized to provide 6 mm clearance around between sleeve and uninsulated pipe or between sleeve and insulation.

2.4 VALVES

- .1 22 mm and under: Class 500, 3.5 Mpa, globe or angle non-directional type, diaphragm, packless type, with forged brass body and bonnet, moisture proof seal for below freezing applications, brazed connections.
- .2 Over 22 mm: Class 375, 2.5 Mpa, globe or angle type, diaphragm, packless type, back-seating, cap seal, with cast bronze body and bonnet, moisture proof seal for below freezing applications, brazed connections.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for refrigerant piping installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.3 GENERAL

- .1 Install in accordance with CSA B52, EPS1/RA/1 and ASME B31.5 Section 23 05 15 – Common Installation Requirements for HVAC Pipework.

3.4 BRAZING PROCEDURES

- .1 Bleed inert gas into pipe during brazing.
- .2 Remove valve internal parts, solenoid valve coils, sight glass.
- .3 Do not apply heat near expansion valve and bulb.

3.5 PIPING INSTALLATION

- .1 General:
 - .1 Soft annealed copper tubing: bend without crimping or constriction. Hard drawn copper tubing: do not bend. Minimize use of fittings.
- .2 Hot gas lines:
 - .1 Pitch at least 1:240 down in direction of flow to prevent oil return to compressor during operation.
 - .2 Provide trap at base of risers greater than 2400 mm high and at each 7600 mm thereafter.
 - .3 Provide inverted deep trap at top of risers.
 - .4 Provide double risers for compressors having capacity modulation.
 - .1 Large riser: install traps as specified.
 - .2 Small riser: size for 5.1 m³/s at minimum load. Connect upstream of traps on large riser.

3.6 PRESSURE AND LEAK TESTING

- .1 Close valves on factory charged equipment and other equipment not designed for test pressures.
- .2 Leak test to CSA B52 before evacuation to 2 MPa and 1 MPa on high and low sides respectively.
- .3 Test procedure: build pressure up to 35 kPa with refrigerant gas on high and low sides. Supplement with nitrogen to required test pressure. Test for leaks with electronic or halide detector. Repair leaks and repeat tests.

3.7 FIELD QUALITY CONTROL

- .1 Site Tests/Inspection:
 - .1 Close service valves on factory charged equipment.
- .2 Ambient temperatures to be at least 13 degrees C for at least 12 hours before and during dehydration.
- .3 Use copper lines of largest practical size to reduce evacuation time.
- .4 Use two-stage vacuum pump with gas ballast on 2nd stage capable of pulling 5 Pa absolute and filled with dehydrated oil.
- .5 Measure system pressure with vacuum gauge. Take readings with valve between vacuum pump and system closed.
- .6 Triple evacuate system components containing gases other than correct refrigerant or having lost holding charge as follows:
 - .1 Twice to 14 Pa absolute and hold for 4 hours.
 - .2 Break vacuum with refrigerant to 14 kPa.
 - .3 Final to 5 Pa absolute and hold for at least 12 hours.
 - .4 Isolate pump from system, record vacuum and time readings until stabilization of vacuum.
 - .5 Submit test results to Departmental Representative.
- .7 Charging:
 - .1 Charge system through filter-drier and charging valve on high side. Low side charging not permitted.
 - .2 With compressors off, charge only amount necessary for proper operation of system. If system pressures equalize before system is fully charged, close charging valve and start up. With unit operating, add remainder of charge to system.
 - .3 Re-purge charging line if refrigerant container is changed during charging process.
- .8 Checks:
 - .1 Make checks and measurements as per manufacturer's operation and maintenance instructions.
 - .2 Record and report measurements to Departmental Representative.
- .9 Manufacturer's Field Services:
 - .1 Have manufacturer of products, supplied under this Section, review Work involved in the handling, installation/application, protection and cleaning, of its product[s] and submit written reports, in acceptable format, to verify compliance of Work with Contract.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

- .3 Schedule site visits, to review Work, at stages listed:
 - .1 After delivery and storage of products, and when preparatory Work, or other Work, on which the Work of this Section depends, is complete but before installation begins.
 - .2 Twice during progress of Work at 25% and 60% complete.
 - .3 Upon completion of the Work, after cleaning is carried out.
- .4 Obtain reports, within 3 days of review, and submit, immediately, to Departmental Representative.

3.8 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 American National Standards Institute/Air-Conditioning and Refrigeration Institute (ANSI/ARI)
 - .1 ANSI/ARI 210/240-2003, Unitary Air Conditioning and Air-Source Heat Pump Equipment.
- .2 American National Standards Institute/American Society of Heating, Refrigeration and Air-Conditioning Engineers (ANSI/ASHRAE)
 - .1 ANSI/ASHRAE Standard 15-2010, Safety Standard for Refrigeration Systems.
- .3 Air-Conditioning and Refrigeration Institute (ARI)
 - .1 ARI 320-1998, Standard for Water-Source Heat Pumps.
 - .2 ARI 325-98, Standard for Ground Water - Source Heat Pumps.
- .4 CSA Group (CSA)
 - .1 CAN/CSA-C656-05(R2010), Performance Standard for Split-System and Single Package Central Air Conditioners and Heat Pumps.
 - .2 CAN/CSA-C13256-2001(R2011), Water-Source Heat Pumps-Testing and Rating for Performance, Part 1 Water-to-Air and Brine-to-Air Heat Pumps.
- .5 Environment Canada, (EC) / Environmental Protection Services (EPS)
 - .1 EPS 1/RA/2-1996, Code of Practice for Elimination of Fluorocarbons Emissions from Refrigeration and Air Conditioning Systems.
 - .2 Environment Canada-1994, Ozone-Depleting Substances Alternatives and Suppliers List.
- .6 National Fire Protection Association (NFPA)
 - .1 NFPA 90A-2009, Standard for Installation of Air Conditioning and Ventilating Systems.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for heat pumps and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Prince Edward Island, Canada.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for heat pumps for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect heat pumps from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

1.5 WARRANTY

- .1 For computer room air conditioning 12 months warranty period is extended to 24 months.
- .2 Contractor hereby warrants that computer room air conditioning will not spall or show visible evidence of cracking, except for normal hairline shrinkage cracks, in accordance with CCDC 2 General Conditions, but for 2 years.

Part 2 Products

2.1 DESCRIPTION

- .1 Heat pumps: to EPS 1/RA/2, CSA approved and with ARI or CSA certification seal.

2.2 REFRIGERANTS

- .1 Type of Refrigerant: R410A.

2.3 DRAIN PANS

- .1 Design and construct condensate drain pans under indoor coils so that no water can accumulate and install to allow for easy cleaning.

2.4 AIR-SOURCE HEAT PUMP

- .1 General:
 - .1 Three component unit consisting of refrigerant compressor section, outdoor circular unit and indoor coil for use with R410A.
- .2 Performance data: as indicated in schedule on drawings.

- .3 Outdoor unit:
 - .1 Coil: Aluminum plate fins mechanically bonded to seamless copper tubing.
 - .1 Factory-installed refrigerant metering device with internal components removable for servicing mounted on liquid service valve.
 - .2 Brass service valves with refrigerant line fittings, terminating at exterior of casing.
 - .2 Protect coil by vinyl-coated steel grille.
 - .3 Fan: propeller, direct driven from factory lubricated, inherently protected, resiliently mounted motor.
 - .4 Casing: galvanized steel, with easily removable panels arranged for servicing all components.
 - .1 Bonderized and with baked enamel finish.
 - .5 Sound rating number (SRN): not to exceed 13 at full capacity.
- .2 Compressor section:
 - .1 Compressor: welded hermetic with internal vibration isolation, crankcase heater, 'slugging' protection, internal high-pressure protection, motor having thermal and current sensitive overload devices and start assist device.
 - .2 Other components to include reversing valve, suction line accumulator, refrigerant line tubing, fittings, and service ports.
 - .3 Controls: mounted on this section (except defrost thermostat mounted in outdoor unit), factory wired.
 - .1 Include low pressure switch, compressor malfunction warning device.
 - .4 Install in outdoor unit.
- .3 Indoor coil:
 - .1 Aluminum fins mechanically bonded to seamless copper tubing.
 - .2 Factory installed brass service valves, refrigerant line fittings terminating at exterior of casing.
- .4 Refrigeration piping:
 - .1 Between outdoor unit, compressor section and indoor coil, complete with refrigerant metering devices and valves.
 - .2 Refer to Section 23 23 00 - Refrigerant Piping.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for heat pumps installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.

- .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
- .3 Proceed with installation only after unacceptable conditions have been remedied.

3.2 INSTALLATION

- .1 Install where indicated and in accordance with manufacturer's instructions.
- .2 Install outdoor units at ground level on RC housekeeping pad.
- .3 Secure with hold-down bolts in accordance with manufacturer's recommendations.
- .4 Level unit with fans running.
- .5 Make piping connections.
- .6 Nothing to obstruct ready access to components or to prevent removal of components for servicing.

3.3 DRAIN PANS

- .1 Install so that no water can accumulate. Arrange easy access for cleaning.
- .2 Include internal or external trap for proper draining.

3.4 START-UP AND COMMISSIONING

- .1 Have manufacturer certify installation.
- .2 Have manufacturer present during start-up and certify performance.
- .3 Submit written start-up and commissioning reports to Departmental Representative.

3.5 CLOSEOUT ACTIVITIES

- .1 Manufacturer to deliver verbal, and written instructions to operating personnel.

3.6 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

3.7 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by heat pumps installation.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 CSA Group (CSA)
 - .1 CSA C22.2 No.155-M1986(R2017), Electric Duct Heaters

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for duct heaters and controls and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Shop Drawings:
 - .1 Submit drawings showing:
 - .1 Element support details.
 - .2 Unit support.
 - .3 Internal components wiring diagrams.
 - .2 Submit duct heater schedule indicating quantities, sizes, mounting arrangement and the following performance data:
 - .1 Electrical: total kW rating, voltage, phase.
 - .2 Heater element watt/density.
 - .3 Controller type.
 - .4 Number of stages and kW rating.
 - .5 Minimum operating airflow.
 - .6 Maximum discharge temperature.
 - .7 Pressure drop at operating airflow.
 - .8 Accessories included.

1.3 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 23 05 00 - Common Work Results for HVAC and manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.

Part 2 Products

2.1 OPEN COIL DUCT HEATERS

- .1 Duct heater approved to CSA C22.2 No.155 and listed for zero clearance to combustible material.

- .2 Design/Performance Criteria:
 - .1 Refer to duct heater schedule on drawings for size, electrical requirements (volts, phases), capacity (kW), operating airflow, controller type, number of stages and special accessories.
 - .2 Disconnect Switch: provide main disconnect for each duct heater assembly.
- .3 Construction:
 - .1 Frame: corrosion-resistant galvanized steel.
 - .2 Heating elements: helical coils of high grade nickel-chrome alloy resistance wire supported and insulated by floating ceramic bushings fastened to the frame and supporting brackets.
 - .3 Coil terminal pins: mechanically secured and insulated from the frame with high temperature ceramic bushings.
 - .4 Mounting: flanged type.
 - .5 Protective Screens: installed on both sides of heater.
- .4 Safety Controls:
 - .1 High Temperature Cutouts: include fail-safe thermal protection devices which automatically de-energize the heater on overheating condition.
 - .1 Primary High Limit Switch: automatic reset disc type thermal cutout.
 - .2 Secondary High-Limit Switch: additional manual reset disc type thermal cutout[for duct heaters of 30 kW and less].
 - .2 Airflow Proving Switch: diaphragm type air pressure switch with automatic reset, screw type setpoint adjustment and static pressure probe; switch to de-energize duct heater circuits in case of insufficient air flow.
- .5 Panel:
 - .1 Factory mounted NEMA 1 enclosure with terminal blocks for single point power connections and connection of wiring to thermostat, airflow proving switch and/or external controls.
 - .2 All built-in controls and electrical components to be factory mounted and wired inside the panel; wiring to be terminated on clearly identified terminal blocks.
 - .3 Provide unit specific wiring diagram permanently attached inside the panel.
- .6 Controls:
 - .1 Duct heater to include the following built-in controls: magnetic contactors, control transformer, safety controls and controllers.
 - .2 Controller Type: as indicated on duct heater schedule.

2.2 ACCESSORIES

- .1 Provide accessories as indicated on duct heater schedule.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify site conditions are acceptable for duct heater installation in accordance with manufacturer's written instructions.
 - .1 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .2 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Perform installation in accordance with manufacturer's instructions.
- .2 Locate duct heater in accordance with manufacturer's minimum recommended distances for operation, service access and unit removal.
- .3 Provide additional hangers and supports in accordance with Section 23 05 29 - Hangers and Supports for HVAC Piping and Equipment where duct heater weight cannot be supported solely by existing duct.
- .4 Make power and control connections to CSA C22.2 No.155.
- .5 Verify that ductwork and casings are free of debris before operating and testing duct heaters.

3.3 FIELD QUALITY CONTROL

- .1 Perform tests in accordance with Section 01 91 13 - General Commissioning Requirements and Section 26 05 00 - Common Work Results for Electrical.
- .2 Duct Heater Controls: test operation of safety controls and duct heater staging/modulation by simulating a demand from the local thermostat or external control signal.
- .3 Field Adjustments: test and adjust airflow controls during system testing, adjusting and balancing in coordination with Section 23 05 93 - Testing, Adjusting and Balancing for HVAC.
- .4 Perform tests in presence of Departmental Representative.
 - .1 Provide test report and include copy with Operations and Maintenance Manuals.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each working day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 CSA Group (CSA)
 - .1 CSA C22.2 No.46-M1988(R2006), Electric Air-Heaters.
- .2 Underwriters' Laboratories (UL)
 - .1 UL 1042-2009, Standard for Electric Baseboard Heating Equipment.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Manufacturer's Instructions: provide to indicate special handling criteria, installation sequence, and cleaning procedures.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for heaters for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect heaters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 BASEBOARD CONVECTORS

- .1 Heaters: Refer to schedule on drawings for capacities and accessories.

- .2 Heaters: to CSA C22.2 No.46, wattage density as indicated with connection box.
 - .1 Element through-type fitted with aluminum convector vanes and resistor wire enclosed in mineral insulation in copper sheath.
- .2 Element: locked to cabinet and supported at additional points throughout length to allow for linear expansion.
- .3 Cabinet: to CSA C22.2 No.46, pre-drilled back for securing to wall. Integral air diffusion reflector with wireway at bottom.
 - .1 Bottom inlet/top outlet.
 - .2 Bottom inlet/front outlet.
 - .3 Front inlet/front outlet.
 - .4 Sloping inlet/sloping front outlet.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for convectors installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install baseboard convector heaters, blank sections and controls.
- .2 When wireway is used, remove knock-outs and insert insulating bushing between units.
- .3 Install grounding wire to maintain ground integrity between heating, blank, and auxiliary sections.
- .4 Make power and control connections.

3.3 FIELD QUALITY CONTROL

- .1 Perform tests in accordance with Section 26 05 00 - Common Work Results for Electrical.
- .2 Ensure heaters and controls operate correctly.

3.4 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.

- .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.

3.5 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by commercial convectors installation.

END OF SECTION

Part 1 General

1.1 REFERENCE STANDARDS

- .1 ASTM International (ASTM)
 - .1 ASTM E84-11a, Standard Test Method for Surface Burning Characteristics of Building Materials.
 - .2 ASTM C916, Standard Specification for Adhesives for Duct Thermal Insulation.
 - .3 ASTM C1071-05e1, Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material).
- .2 National Fire Protection Association (NFPA)
 - .1 NFPA 90A, Standard for the Installation of Air Conditioning and Ventilating Systems.
 - .2 NFPA 90B, Standard for the Installation of Warm Air Heating and Air Conditioning Systems (ANSI).
- .3 Underwriters' Laboratories (UL) Inc.
 - .1 UL 2021, Fixed and Location-Dedicated Electric Room Heaters.

1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submit in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Product Data:
 - .1 Submit manufacturer's instructions, printed product literature and data sheets for unit heaters and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Manufacturer's Instructions: provide to indicate special handling criteria, installation sequence, and cleaning procedures.
- .4 Shop Drawings:
 - .1 Submit drawings stamped and signed by professional engineer registered or licensed in Prince Edward Island, Canada.
 - .2 Indicate on drawings:
 - .1 Equipment, capacity and piping connections.
 - .2 Dimensions, internal and external construction details, recommended method of installation with proposed structural steel support, sizes and location of mounting bolt holes.

1.3 CLOSEOUT SUBMITTALS

- .1 Submit in accordance with Section 01 78 00 - Closeout Submittals.
- .2 Operation and Maintenance Data: submit operation and maintenance data for unit heaters for incorporation into manual.

1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements and with manufacturer's written instructions.
- .2 Delivery and Acceptance Requirements: deliver materials to site in original factory packaging, labelled with manufacturer's name and address.
- .3 Storage and Handling Requirements:
 - .1 Store materials in dry location and in accordance with manufacturer's recommendations in clean, dry, well-ventilated area.
 - .2 Store and protect unit heaters from nicks, scratches, and blemishes.
 - .3 Replace defective or damaged materials with new.

Part 2 Products

2.1 UNIT HEATERS

- .1 Cabinet Unit Heaters: to UL 2021.
- .2 Cabinet: surface mount type, 1.2 mm thick steel with rounded exposed corners and edges, removable panels, glass fibre insulation and integral air outlet and inlet.
 - .1 Insulation Materials: to ASTM C1071.
- .3 Finish with factory applied primer coat.
- .4 Hydronic coils:
 - .1 Hot water coil: copper tube, mechanically bonded aluminum fins spaced 25mm maximum. Include manual air vent and drain.
- .5 Fans: centrifugal double width wheels, statically and dynamically balanced, direct driven, sleeve bearings, resilient mounted.
- .6 Capacity and controls: as indicated in schedule on drawings.

Part 3 Execution

3.1 EXAMINATION

- .1 Verification of Conditions: verify that conditions of substrate previously installed under other Sections or Contracts are acceptable for unit heaters installation in accordance with manufacturer's written instructions.
 - .1 Visually inspect substrate in presence of Departmental Representative.
 - .2 Inform Departmental Representative of unacceptable conditions immediately upon discovery.
 - .3 Proceed with installation only after unacceptable conditions have been remedied and after receipt of written approval to proceed from Departmental Representative.

3.2 INSTALLATION

- .1 Install in accordance with manufacturer's instructions.
- .2 Include double swing pipe joints as indicated.
- .3 Check final location with Departmental Representative if different from that indicated prior to installation.
 - .1 Should deviations beyond allowable clearances arise, request and follow Departmental Representative's directive.
- .4 Hot water units: for each unit, install gate valve on inlet and calibrated balancing valve on outlet of each unit. Install drain valve at low point.
 - .1 Install manual air vent at high point.
- .5 Clean finned tubes and comb straight.
- .6 Provide supplementary suspension steel as required.
- .7 Before acceptance, set discharge patterns and fan speeds to suit requirements.

3.3 CLEANING

- .1 Progress Cleaning: clean in accordance with Section 01 74 00 - Cleaning.
 - .1 Leave Work area clean at end of each day.
- .2 Final Cleaning: upon completion remove surplus materials, rubbish, tools and equipment in accordance with Section 01 74 00 - Cleaning.
- .3 Waste Management: separate waste materials for recycling.
 - .1 Remove recycling containers and bins from site and dispose of materials at appropriate facility.

3.4 PROTECTION

- .1 Protect installed products and components from damage during construction.
- .2 Repair damage to adjacent materials caused by unit heaters installation.

END OF SECTION