



REV	DATE	BY	CHK	APPR	DESCRIPTION
0	09/25/2019	LWS	BP	RC	ISSUED FOR CLIENT REVIEW

- GENERAL NOTES:**
1. ALL STRUCTURAL WELDING SHALL BE PERFORMED TO ABS RULES LATEST REVISIONS.
 2. ALL MATERIAL TO BE ABS GRADE A OR EQUIVALENT UNO.
 3. WELDING FILLER MATERIAL TO BE BASED ON APPROVED WELDING PROCEDURE FOR GRADE OF MATERIALS BEING JOINED. AS A MIN. FOR ORDINARY STRENGTH AND HIGHER STRENGTH MILD STEELS, E70 ELECTRODES WITH LOW HYDROGEN CONTENT SHALL BE USED.
 4. ALL FILLET AND PENETRATION WELDS SHALL BE DOUBLE CONTINUOUS AND BE 100 PER CENT VISUALLY INSPECTED AND PROVED FREE OF DEFECTS AS DEFINED BY ABS CLASS RULES.
 5. ALL FILLETS TO BE A MIN. 5 mm DOUBLE CONTINUOUS U.N.O.
 6. ALL WATERTIGHT JOINTS SHALL BE FULL PENETRATION, UNLESS NOTED OTHERWISE.
 7. FULL PEN. WELDS TO BE GROUND FLUSH WHEREVER WELD CROSSING OCCURS.
 8. ALL WELDING SLAG, SPLATTER & BURRS TO BE REMOVED AND GROUND SMOOTH.
 9. ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF OR GROUND TO A MINIMUM RADIUS OF 3 mm
 10. FIT UP & ALIGNMENT SHALL BE IN ACCORDANCE WITH I.A.C.S. REQUIREMENTS "SHIP BUILDING & REPAIR QUALITY STANDARDS".
 11. ALL COATING SHALL BE AS PER OWNER'S SPECIFICATIONS.
 12. ALL DIMENSIONS SHALL BE VERIFIED ON BOARD BY CONTRACTOR PRIOR TO CONSTRUCTION.
 13. ALL DIMENSIONS SHOWN ARE NEAT AND NO ALLOWANCE FOR FIT-UP, SHRINKAGE OR ERECTION TRIMMING HAS BEEN INCLUDED.

- REFERENCES:**
1. CCG DRAWING - 221-H-101 GENERAL ARRANGEMENT
 2. ALLSWATER DRAWING - 19077-503-A-045 BATTERY & SURVIVAL SUIT ROOM ARRANGEMENT



CCGS PIERRE RADISSON

TITLE:
**SURVIVAL SUIT STOR. SPACE
PASSAGEWAY BULKHEAD
MODIFICATION DRAWING**

CLIENT: CANADIAN COAST GUARD		DATE: 09/25/2019	SHEET: 1 OF 1
APPROVALS	STATUS: ISSUED	SCALE: AS NOTED	DWG NO: REV: 0
CLIENT:	CLASS:	DWG: LWS	CHK: BP APPR: RC
FLAG:	----		19077-503- S -055

INTERNAL REF: FT-024 APR2015

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