

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

PART 1 - GENERAL

- | | | |
|------------------------------------|----|---|
| <u>1.1 DESCRIPTION</u> | .1 | This section specifies requirements for supply and installation of treated timber and necessary fastenings for fabrication, placing, and ballasting of timber cribwork. |
| <u>1.2 RELATED SECTIONS</u> | .1 | Section 01 74 19 - Waste Management and Disposal. |
| | .2 | Section 06 05 73 - Wood Treatment. |
| <u>1.3 MEASUREMENT FOR PAYMENT</u> | .1 | <u>Treated Timber Cribwork</u> : to be measured in cubic metres (m ³) of completed work which include ballast stone, gravel, treated timber, fastenings and all plant, labour, materials and equipment to perform work. |
| | .2 | Measure timber cribwork in cubic metres determined by product. Use following dimensions measured in place:
.1 Height: average of measurements taken at each vertical from bottom of lowest timber to top side of uppermost course of timber.
.2 Width: average of measurements between outside faces of exterior longitudinal timbers, each width measured on top ties of each row of cross ties.
.3 Length: measured horizontally along centre-line of crib between outside faces of exterior cross ties. |
| | .3 | Cribwork below step will be determined by product of following dimensions measured in place:
.1 Height: average of measurements taken at each vertical from bottom of lowest timber to top side of uppermost course of timber. |

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

.2 Width: average of measurements between outside faces of exterior longitudinal timbers, measured at each crosstie at low water elevations.

.3 Length: measured horizontally along centre-line of crib and parallel to level water surface between outside faces of exterior cross ties.

.4 Cribwork above step will be determined by product of following dimensions measured in place:

.1 Height: average of measurements taken at each vertical from top of step crib to top of top course of timber.

.2 Width: average of measurements between outside faces of exterior longitudinal timbers, each width measured on top tier of each row of crossties.

.3 Length: measured horizontally along centre-line of crib and parallel to level water surface between outside faces of exterior cross ties.

.5 Measurements of the vertical lengths, widths and lengths of cribwork, will be taken in the presence of both the Contractor and the Inspector and will be verified and signed by both parties on the site to avoid any disputes. Departmental Representative will make final approval in this regard, as there will be no overpayment for cribwork not actually installed in the work.

1.4 SAFETY REQUIREMENTS

.1 Worker protection:

.1 Workers must wear gloves, respirators, dust masks, long sleeved clothing, eye protection, protective clothing when handling, drilling, sawing,

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

cutting or sanding preservative treated wood and applying preservative materials.

.2 Workers must not eat, drink or smoke while applying preservative material.

.3 Clean up spills of preservative materials immediately with absorbent material. Safely discard of absorbent material to sanitary landfill.

1.5 REFERENCES

- .1 American Society for Testing and Materials (ASTM International)
 - .1 ASTM A307-07b, Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile.
 - .2 ASTM C136-06, Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates.
- .2 American Wood-Preserver's Association (AWPA)
 - .1 AWPA M4-06, Standard for the Care of Preservation - Treated Wood Products.
- .3 Canadian Standards Association (CSA International)
 - .1 CSA B111-1974(R2003), Wire Nails, Spikes and Staples.
 - .2 CAN/CSA-G40.21-04, General Requirements for Rolled or Welded Structural Quality Steel/Structural Steel.
 - .3 CAN/CSA G164-M92(R2003), Hot Dip Galvanizing of Irregularly Shaped Articles.
 - .4 CAN/CSA-O80 Series-97 (R2007), Wood Preservation.
- .4 Canadian Wood Council
 - .1 Wood Design Manual.

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

- .5 National Lumber Grades Authority (NLGA)
 - .1 Standard Grading Rules for Canadian Lumber 2000 edition.

1.6 SUBMITTALS

- .1 Ballast:
 - .1 Submit proposed placing method to Departmental Representative for approval, prior to placing of ballast.
- .2 Hardware and timber:
 - .1 Submit shop drawings of all hardware and data from timber supplier to confirm specifications are met.

1.7 WASTE MANAGEMENT

- .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
- .2 Dispose of all corrugated cardboard and polystyrene plastic packaging material in appropriate on-site bin for recycling.
- .3 Place materials defined as hazardous or toxic in designated containers.
- .4 Ensure emptied containers are sealed and stored safely.
- .5 Do not dispose of preservative treated wood through incineration.
- .6 Do not dispose of preservative treated wood with other materials destined for recycling or reuse.
- .7 Dispose of treated wood, end pieces, wood scraps and sawdust at a sanitary landfill.
- .8 Dispose of unused preservative material at an official hazardous material collections site. Do not dispose of unused preservative material into sewer system, streams, lakes, on ground or in any other

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

location where they will pose a health or environmental hazard.

PART 2 - PRODUCTS

2.1 MATERIALS

- .1 Timber: Use timber graded and stamped in accordance with applicable grading rules and standards of associations or agencies approved to grade lumber by Canadian Lumber Standards Accreditation Board of CSA.
- .2 Species: Douglas Fir, Pacific Coast Hemlock and Eastern Hemlock.
- .3 Grade: No. 1 Structural.
- .4 Grading authority: NLGA.
- .5 Preservative treatment: To CSA O80 for coastal waters and Section 06 05 73. Supply timbers in lengths required. Cut and field treat timbers only as may be necessary to suit site conditions. Contractor will have on site sufficient lengths and thickness of treated timber to permit leveling of cribs after ballasting operations.
- .6 Miscellaneous steel: Medium structural steel conforming to CSA Specification G40.21 "Structural Quality Steels".
 - .1 Hot dip galvanized: to CAN/CSA-G164. Minimum weight of zinc coating as stated in Table 1 of this Standard. Fabricator to adhere to recommendations in Appendix A and B of Standard.
 - .2 Wire nails, spikes, staples: to CSA-B111.
 - .3 Bolts, nuts, washers: to ASTM A307.
 - .4 Drift Bolts: to G40.21 from round stock, button head and diamond or wedge

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

point.

.5 Washers:

.1 Round Plate Washers: for 19 mm diameter machine bolts, 79 mm diameter by 7.9 mm thick, with hole diameter of 21 mm. Washers to G40.21.

.2 Square washers not permitted to be used.

.6 All hardware galvanized.

.7 Ballast for filling cribs to following requirements:

.1 Stone, consisting of hard durable particles free from clay lumps, organic material and other deleterious materials.

.2 Dry density in place: minimum 2600 kg per cubic metre.

.3 Ballast stone to be well graded with maximum sizes not exceeding 400 mm on any side and minimum size of not less than 250 mm on any side.

.8 Gravel: Evenly graded pit run or crushed stone, maximum size, 50 mm, with not more than 8% passing the 0.075 mm sieve.

PART 3 - EXECUTION

3.1 PREPARATION

.1 Seat flat bottom cribs after rock mattress has been placed and has been accepted by Departmental Representative.

.2 Contractor to confirm with Departmental Representative that bottom is adequate for cribwork placement.

.3 Before construction, stockpile sufficient ballast to completely fill cribs. Provide suitable plant and equipment to keep crib in proper position and alignment during sinking operations.

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

- .4 Take closely spaced accurate soundings and probings, 1500 mm centre to centre or less, precisely located by template, to determine actual base area of crib.
- .5 Cribs out of alignment or not correctly located to be refloated and replaced in correct position. Contractor to choose his methodology such that excessive construction loads are not imposed on the cribs during construction, causing them to settle into the excavated bottom). Excessive loads imposed on the cribs during construction (as determined by the Departmental Representative), resulting in cribs settling/shifting outside tolerances, will be removed and re-instated at the Contractor's expense.

3.2 CRIB CONSTRUCTION

- .1 Construct timber cribwork to 400 mm above LNT prior to sinking in final position in work.
- .2 Levelling Pieces:
 - .1 Place treated timber levelling pieces beneath bottom timbers to conform to shape of base area.
 - .2 Place levelling pieces horizontally.
 - .3 Secure succeeding pieces at intersections of bottom timbers and vertical posts, and other levelling pieces with machine bolts.
- .3 Bottom timbers:
 - .1 Place bottom timbers lengthwise, and crosswise to form bottom three courses of cribs.
 - .2 Crosswise bottom timbers to be of one piece.
 - .3 Lengthwise bottom timbers to be of one piece.

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

- .4 Secure three courses of bottom timbers together with machine bolts at every intersection with each other and with vertical posts.
- .4 Ballast floor:
 - .1 Place ballast floor on pockets on bottom or middle course of bottom timbers.
 - .2 Secure each ballast floor timber to bottom timbers with drift bolts securing adjacent ballast floor timbers to same bottom timber.
- .5 Longitudinals:
 - .1 Longitudinals one length for individual cribs below LNT.
 - .2 Longitudinals minimum 6100 mm long above LNT.
 - .3 Where cribs are married together, longitudinals of sufficient length to span a minimum of a half a bay of one crib and one and a half bays of the adjacent crib.
 - .4 Butt join exterior and interior longitudinals a minimum distance of 600 mm from crosstie with joint in centre of a 1200 mm long joiner block.
 - .5 Secure block to lower timber with drift bolt at centre and secure longitudinals and splice at ends to block with drift bolts.
 - .6 Stagger joints in longitudinal timbers. Do not join in same bay or on same vertical post.
 - .7 Secure longitudinals to intersection of cross ties with drift bolt and to intersection of vertical posts with machine bolt every third course of longitudinals, along with the top course.
 - .8 Countersink machine bolts on exterior face above LNT.
- .6 Cross ties: one length across cribs.

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

- .1 Secure cross ties to intersection of longitudinals with drift bolt and to intersection of vertical posts with machine bolt every third course of cross tie, along with the top course.
- .2 One row of crossties and verticals may be eliminated from one crib where cribs marry together above +400 mm LNT.
- .7 Vertical posts: one length from bottom of cribwork to top of cribwork. Locate one vertical post at corner of each crib and at intersection of crossties with longitudinals.
- .8 Blocking: install treated timber filler blocking as indicated on drawings.
 - .1 Cut blocking exact length to completely fill spaces and such that the total thickness of crossties and longitudinals carrying the bearing weight of the deck be a minimum of 1000 mm if cribwork ends on a crosstie.
 - .2 If cribwork ends on a longitudinal one additional tier of blocking is required.
 - .3 Blocking of same size and material as crossties or longitudinals and fastened with 2 drift bolts into timber immediately below it.
- .9 Levelling: treated timber required for levelling of cribwork after ballasting, must be full width continuous over entire length to be levelled.
- .10 Bolt Sizing and Holing:
 - .1 Drift Bolts: length of drift bolts equal to thickness of timbers fastened less 50 mm, unless otherwise specified. Bore holes for drift bolts 2 mm smaller diameter than bolt and for full length of

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

bolt.

.2 Machine Bolts: length of machine bolts equal to thickness of timbers fastened plus thickness of washers plus 40 m. Where bolts are countersunk, the length, as noted above, less depth of countersink. Thread machine bolts for 64 mm. Bore holes for machine bolts to same diameter as bolts.

3.3 HANDLING TREATED TIMBER

- .1 Handle treated material without damaging original treatment.
 - .1 Replace treated timber with major damage to original treatment, as instructed by Departmental Representative.
- .2 Field treatment: to CAN/CSA-080. Apply and saturate cuts, minor surface damage, abrasions, and nail and spike holes with preservative.
- .3 Ripping of treated timber not permitted without prior approval of Departmental Representative.

3.4 BALLAST

- .1 Place ballast to avoid damage to timber cribwork.
- .2 Place ballast so that differential height of fill between adjacent cells, at any time, will be less than 1 m.
- .3 Pockets of cribs ballasted within 100 mm of top of crib timbers.

3.5 GRAVEL

- .1 Install a 100 mm layer of gravel over the top of ballast to form a base for the reinforced concrete deck.

Construction & Refurbishment of Bay Class
SAR Lifeboat Marine Infrastructures
Burin, NL
R.116548.001

2022-01-17

- .2 Hand place final items of ballast stone to fill voids and depressions to hold gravel in place.
- .3 Install gravel to grade required and compact in preparation for concrete deck work.
- .4 Clean any loose gravel off timber surface prior to placement of deck.

3.6 TOLERANCES

- .1 1 in 300 in overall dimensions.
- .2 Locate cribs within 100 mm of location as indicated. Horizontal misalignment within 100 mm along the outside faces.
- .3 Space between ballasted cribs within 200 mm. No payment for this space will be made above or below LNT.

3.7 PROTECTION

- .1 Protect work from damage resulting from work on other sections and from damage resulting from environmental conditions.
- .2 Repair or replace portion or entire crib at no additional cost if damaged by work.

3.8 EXISTING MARGINAL

- .1 All work associated with de-ballasting the existing marginal cribs in the footprint of the fuel tank slab (including new concrete ballast), is to be included in the lump sum. Take precautions not to damage the existing crib timbers during de-ballasting and replace damaged timbers at no additional cost to Canada. Implement all required measures to ensure the crib bays are properly secured such to maintain concrete within the crib bays during placement.