

PART 1 - GENERAL

1.1 RELATED
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 06 10 00 - Rough Carpentry.
- .3 Section 06 20 00 - Finish Carpentry.
- .4 Section 07 31 13 - Asphalt Shingles.
- .5 Section 07 92 10 - Joint Sealing.

1.2 REFERENCES

- .1 The Aluminum Association Inc. (AAI)
 - .1 AAI-Aluminum Sheet Metal Work in Building Construction-2002.
- .2 American Society for Testing and Materials International (ASTM)
 - .1 ASTM A 606-04, Standard Specification for Steel, Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance.
 - .2 ASTM A 653/A 653M-07, Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 - .3 ASTM A 792/A 792M-06a, Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
- .3 Canadian Roofing Contractors Association (CRCA)
 - .1 Roofing Specifications Manual 1997.
- .4 Canadian General Standards Board (CGSB)
 - .1 CAN/CGSB-51.32-M77, Sheathing, Membrane, Breather Type.
 - .2 CAN/CGSB-93.1-M85, Sheet Aluminum Alloy, Prefinished, Residential.

1.3 SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.
 - .2 Product Data:
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- 1.3 SUBMITTALS
(Cont'd)
- .2 (Cont'd)
- .1 Submit manufacturer's printed product literature for sheet metal flashing systems materials, specifications and datasheet and include product characteristics, performance criteria, physical size, finish and limitations.
- .3 Samples:
- .1 Submit duplicate 50 mm x 50 mm samples of each type of sheet metal material, finishes and colours.
- 1.4 DELIVERY,
STORAGE AND
HANDLING
- .1 Deliver, store and handle materials in accordance with Section 01 61 00 - Common Product Requirements.
- .2 Waste Management and Disposal:
- .1 Separate waste materials for reuse and recycling in accordance with Section 01 74 21 - Construction/Demolition Waste Management and Disposal.

PART 2 - PRODUCTS

- 2.1 SHEET METAL
MATERIALS
- .1 Zinc coated steel sheet: 0.76 mm thickness, commercial quality to ASTM A 653/A 653M, with Z275 designation zinc coating.
- 2.2 PREFINISHED
STEEL SHEET
- .1 Prefinished steel with factory applied polyvinylidene fluoride.
- .1 Class F1S.
- .2 Colour selected by Consultant from manufacturer's standard range.
- .3 Specular gloss: 30 units +/- in accordance with ASTM D 523.
- .4 Coating thickness: not less than 22 micrometres.
- .5 Resistance to accelerated weathering for chalk rating of 8, colour fade 5 units or less and erosion rate less than 20% to ASTM D 822 as follows:
- .1 Outdoor exposure period 2500 hours.
- .2 Humidity resistance exposure period 5000 hours.
- 2.3 ACCESSORIES
- .1 Isolation coating: alkali resistant bituminous paint.
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2.3 ACCESSORIES
(Cont'd)

- .2 Plastic cement: to CAN/CGSB 37.5.
- .3 Underlay for metal flashing: dry sheathing to CAN/CGSB-51.32 No. 15 perforated asphalt felt to CSA A123.3.
- .4 Sealants: See Section 07 92 10 - Joint Sealing.
- .5 Fasteners: of same material as sheet metal, to CSA B111, ring thread flat head roofing nails of length and thickness suitable for metal flashing application.
- .6 Washers: of same material as sheet metal, 1 mm thick with rubber packings.
- .7 Touch-up paint: as recommended by prefinished material manufacturer.
 - .1 Maximum VOC limit 50 g/L to Standard GS-11.

2.4 FABRICATION

- .1 Fabricate metal flashings and other sheet metal work in accordance with applicable CRCA 'FL' series details.
- .2 Fabricate aluminum flashings and other sheet aluminum work in accordance with AAI-Aluminum Sheet Metal Work in Building Construction.
- .3 Form pieces in 2400 mm maximum lengths.
 - .1 Make allowance for expansion at joints.
- .4 Hem exposed edges on underside 12 mm.
 - .1 Mitre and seal corners with sealant.
- .5 Form sections square, true and accurate to size, free from distortion and other defects detrimental to appearance or performance.
- .6 Apply isolation coating to metal surfaces to be embedded in concrete or mortar.

2.5 METAL FLASHINGS

- .1 Form flashings, copings and fascias to profiles indicated of 0.76 mm thick prefinished steel.
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PART 3 - EXECUTION

3.1 MANUFACTURER'S
INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.

3.2 INSTALLATION

- .1 Install sheet metal work as detailed.
- .2 Use concealed fastenings except where approved before installation.
- .3 Provide underlay under sheet metal.
 - .1 Secure in place and lap joints 100 mm.
- .4 Lock end joints and caulk with sealant.
- .5 Insert metal flashing under drip flashing to form weather tight junction.
- .6 Caulk flashing at cap flashing with sealant.

3.3 SCUPPERS

- .1 Install scuppers as indicated.

3.4 CLEANING

- .1 Proceed in accordance with Section 01 74 11 - Cleaning.
- .2 On completion and verification of performance of installation, remove surplus materials, excess materials, rubbish, tools and equipment.
- .3 Leave work areas clean, free from grease, finger marks and stains.