

PART 1 - GENERAL

1.1 RELATED  
SECTIONS

- .1 Section 01 33 00 - Submittal Procedures.
- .2 Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
- .3 Section 01 45 00 - Testing and Quality Control.

1.2 REFERENCES

- .1 American Society for Testing and Materials International, (ASTM).
  - .1 ASTM D 610-01, Test Method for Evaluating Degree of Rusting on Painted Steel Surfaces.

1.3 SUBMITTALS

- .1 Product Data.
  - .1 Submit manufacturer's printed product literature, specifications and data sheet in accordance with Section 01 33 00 - Submittal Procedures.
- .2 Samples.
  - .1 Submit samples in accordance with Section 01 33 00 - Submittal Procedures.
  - .2 Upon request, Departmental Representative to furnish qualified products list of paints.
- .3 Manufacturer's Instructions:
  - .1 Submit manufacturer's installation instructions.

1.4 QUALITY  
ASSURANCE

- .1 Test Reports: certified test reports showing compliance with specified performance characteristics and physical properties.

1.5 WASTE  
MANAGEMENT AND  
DISPOSAL

- .1 Separate and recycle waste materials in accordance with Section 01 74 21 - Construction/Demolition Waste Management And Disposal.
  - .2 Divert unused coating materials from landfill through disposal at a special wastes depot.
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PART 2 - PRODUCTS

- 2.1 MATERIALS .1 Paint.
- .1 Primer: MPI EXT 5.1C, primer, marine for steel.
    - .1 Primer for second coat: tinted sufficiently off finish colour of first coat to show where second coat is applied.
    - .2 Tinting material: compatible with primer and not detrimental to its service life.
  - .2 Enamel: MPI EXT 5.1G, enamel, alkyd, marine, exterior; first coat grey; second coat grey.

PART 3 - EXECUTION

- 3.1 MANUFACTURER'S INSTRUCTIONS .1 Compliance: comply with manufacturer's written data, including product technical bulletins, product catalogue installation instructions, product carton installation instructions, and data sheets.

- 3.2 SITE EXAMINATION .1 Precaution should be taken when removing loose and rusted existing paint from metal surfaces.

- 3.3 PREPARATION .1 New metal surfaces.
- .1 Clean surfaces of new metal to be painted by removing rust, loose mill scale, welding slag, dirt, oil, grease and foreign substances in accordance with the following:
    - .1 Solvent cleaning: SSPC-SP-1.
    - .2 Power tool cleaning: SSPC-SP-3.
  - .2 Do not apply paint until prepared surfaces have been accepted by Departmental Representative.
  - .3 Prior to commencing paint application the degree of cleanliness of surfaces to be in accordance with SSPC-Vis 1.
  - .4 Protection of surfaces.
    - .1 Protect surfaces not to be painted and if damaged, clean and restore such surfaces as directed by Departmental Representative.
    - .2 Apply primer, paint, or pretreatment after surface has been cleaned and before deterioration of surface occurs.
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3.3 PREPARATION  
(Cont'd)

- .4 (Cont'd)
  - .3 Clean surfaces again if rusting occurs after completion of surface preparation.
  - .4 Prevent contamination of cleaned surfaces by salts, acids, alkalis, corrosive chemicals, grease, oil and solvents before prime coat is applied and between applications of remaining coats of paint. Remove contaminants from surface and apply paint immediately.
  - .5 Protect cleaned and freshly painted surfaces from dust to approval of Departmental Representative.
- .5 Mixing paint.
  - .1 Do not dilute or thin paint for brush application; use as received from manufacturer.
  - .2 Mix ingredients in container before and during use and ensure breaking up of lumps, complete dispersion of settled pigment, and uniform composition.
  - .3 Do not mix or keep paint in suspension by means of air bubbling through paint.
- .6 Number of paint coats.
  - .1 New metal surfaces.
    - .1 Shop: one primer coats.
    - .2 Field: Two alkyd enamel coats to minimum dry film thickness of 25 microns per coat.

3.4 APPLICATION

- .1 Apply paint by spraying, brushing, or combination of both. Use sheepskins or daubers when no other method is practical in places of difficult access.
  - .2 Use dipping or roller coating method of application when specifically authorized by Departmental Representative.
  - .3 Caulk open seams at contact surfaces of built up members with material approved by Departmental Representative, before second undercoat of primer is applied.
  - .4 Where surface to be painted is not under cover, do not apply paint when:
    - .1 Air temperature is below 5 degrees C or when temperature is expected to drop to 0 degrees C before paint has dried.
    - .2 Temperature of surface is over 50 degrees C unless paint is specifically formulated for application at high temperatures.
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3.4 APPLICATION  
(Cont'd)

- .4 (Cont'd)
    - .3 Fog or mist occur at site; it is raining or snowing; there is danger of rain or snow; relative humidity is above 85%.
    - .4 Surface to be painted is wet, damp or frosted.
    - .5 Previous coat is not dry.
  - .5 Provide cover when paint must be applied in damp or cold weather. Protect, shelter, or heat surface and surrounding air to comply with temperature and humidity conditions. Protect until paint is dry or until weather conditions are suitable.
  - .6 Remove paint from areas which have been exposed to freezing, excess humidity, rain, snow or condensation. Prepare surface again and repaint.
  - .7 Apply each coat of paint as continuous film of uniform thickness. Repaint thin spots or bare areas before next coat of paint is applied.
  - .8 Brush application.
    - .1 Work paint into cracks, crevices and corners and paint surfaces not accessible to brushes by spray, daubers or sheepskins.
    - .2 Brush out runs and sags.
    - .3 Remove runs, sags and brush marks from finished work and repaint.
  - .9 Spray application.
    - .1 Provide and maintain equipment that is suitable for intended purpose, capable of properly atomizing paint to be applied, and equipped with suitable pressure regulators and gauges.
    - .2 Provide traps or separators to remove oil and water from compressed air and drain periodically during operations.
    - .3 Keep paint ingredients properly mixed in spray pots or containers during paint application either by continuous mechanical agitation or by intermittent agitation as frequently as necessary.
    - .4 Apply paint in uniform layer, with overlapping at edges of spray pattern.
    - .5 Brush out immediately runs and sags.
    - .6 Use brushes to work paint into cracks, crevices and places which are not adequately painted by spray. In areas not accessible to spray gun, use brushes, daubers or sheepskins.
    - .7 Remove runs, sags and brush marks from finished work and repaint.
  - .10 Shop painting.
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3.4 APPLICATION  
(Cont'd)

- .10 (Cont'd)
  - .1 Do shop painting after fabrication and before damage to surface occurs from weather or other exposure.
  - .2 Spray paint contact surfaces of field assembled, bolted, friction type joints with primer coat only. Do not brush primer after spraying.
  - .3 Do not paint metal surfaces which are to be embedded in concrete.
  - .4 Paint metal surfaces to be in contact with wood with either full paint coats specified or three shop coats of specified primer.
  
- .11 Field painting.
  - .1 Paint steel structures as soon as practical after erection.
  - .2 Touch up metal which has been shop coated with same type of paint and to same thickness as shop coat. This touch-up to include cleaning and painting of field connections, welds, rivets, nuts, washers, bolts, and damaged or defective paint and rusted areas.
  - .3 Field paint surfaces (other than joint contact surfaces) which are accessible before erection but which are not to be accessible after erection.
  - .4 Do not apply final coat of paint until concrete work is completed, except as directed by Departmental Representative. If concreting or other operations damage paint, clean and repaint damaged area. Remove concrete spatter and droppings before paint is applied.
  - .5 Where painting does not meet with requirements of specifications, and when so directed by Departmental Representative remove defective paint, thoroughly clean affected surfaces and repaint in accordance with these specifications.
  
- .12 Handling painted metal.
  - .1 Do not handle painted metal until paint has dried, except for necessary handling for painting or stacking for drying.
  - .2 Scrape off and touch up paint which is damaged in handling, with same number of coats and kinds of paint as were previously applied to metal.

3.5 CLEANING

- .1 Upon completion of installation, remove surplus materials, rubbish, tools and equipment barriers.