

PART 1 - GENERAL

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| 1.1 | Related Work | .1 | Refer to other Specification Sections for related information. |
| 1.2 | Reference Standards | .1 | CAN/CSA-080 Series 15 - Wood Preservation. |
| | | .2 | CSA 086.1-14, Engineering Design in Wood. |
| | | .3 | Copper naphthenate containing 2% copper for Brush or Spray Treatment for Field Cuts. |
| | | .4 | NLGA standard grading rules for Canadian Lumber 1980 edition (or latest edition at time of tendering). |
| | | .5 | ASTM A123/A123M-17, Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products. |
| | | .6 | ASTM A153/A153M-16a, Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware. |
| | | .7 | ASTM A307-14, Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength. |
| | | .8 | ASTM B111/B111M-16 (or latest edition), Standard Specification for Copper and Copper-Alloy Seamless Condenser Tubes and Ferrule Stock. |
| 1.3 | Submissions | .1 | At least two weeks prior to finalizing timber order, submit drawings, clearly indicating installation details. Show splice locations, splice details, fastening arrangements. |
| | | .2 | Submit methodology for field treatment. |
| | | .3 | Provide submissions in accordance with Section 01 33 00. |
| 1.4 | Measurement for | | |

Payment .1 Timber will be measured in accordance with Section 01 29 10.

PART 2 - PRODUCTS

- 2.1 Materials .1 Softwood Timber: Graded and stamped to National Lumber Grading Authority (NLGA) No. 1 Structural. Eastern Hemlock, Western Hemlock or Douglas Fir Species, only, will be used.
- .2 Timber Treatment:
- .1 Preservative treatment to CAN/CSA-080 Series -15 for Marine Construction Coastal Waters. Where assay retentions are not indicated, they are to be taken as 1.5 times the indicated gauge retention.
- .2 Make arrangements for testing of timber by:
- .1 Plant Inspection: Provide treatment plant identification, date of treatment, list of various pieces in the charge, charge number, plant assay testing results, concentration and type of preservative used, duration of treatment, gauge retention, species of wood; and make arrangements with the treatment plant to locate bundles, move bundles, break open bundles and carry out other measures to facilitate the inspection.
- .2 Filling in and submitting a pre-printed form, agreed to by the *Departmental Representative*, containing the above information.
- .4 Miscellaneous Hardware must meet the following specifications:
- .1 Machine bolts, lag bolts, drift bolts, anchor bolts, nuts, round plate washers: to ASTM A307.
- .2 Spikes: to CSA B111.

- .3 Hot dip galvanized hardware, bolts, nuts, washers and spikes to ASTM A153M.
- .4 All hardware will be galvanized unless otherwise shown on plans. Bolts and threaded rod are to be cut and fabricated to length prior to galvanizing. Cutting, or other modifications altering the finish, will not be permitted after galvanizing.

PART 3 - EXECUTION

- 3.1 General
 - .1 Supply and install dimension timbers to details shown on drawings or as specified. Treated timber to be supplied in pre-cut lengths to suit.
 - .2 Boreholes for drift bolts to be 1.5mm smaller in diameter than bolt and for full length of bolt. Boreholes for machine bolts to be same diameter as bolts. Boreholes for lag bolts to be same diameter as shank for unthreaded portion and 0.70 times the shank diameter for the threaded portion. Threaded portion of lag bolts will be installed using a wrench, not by driving.
 - .3 All countersunk holes to be recessed 25 mm and shall receive two coats of Copper naphthenate, allowing sufficient time between applications to permit total absorption. The cost of supply and application of Copper naphthenate will not be measured for payment but will be considered incidental to the work.
 - .4 Countersunk holes on top surface of horizontal surfaces (e.g. top of wheel guard, etc) to be filled with non-shrink grout, shaped to shed water.
- 3.2 Handling
 - Treated Timber
 - .1 Handle treated material to avoid damage causing alteration in original treatment. Timber will be protected during handling, shipping, offloading and field handling, by use of suitable equipment and procedures. Use rope or fabric strap slings on site for

moving bundles or individual timbers, rather than metal grabs, chains or cables.

- .2 Treat in field, spike holes, boreholes, plugged holes, cuts and any damage to treated material, using Copper naphthenate, as specified herein, regardless of plant treatment type. Fill all unused bored holes and any other holes with tight fitting treated wooden plugs prior to any exposure to water containing marine borers.
- .3 Provide methodology pertaining to heating and application. Apply to dry surfaces, wherever possible.
- .4 Treat boreholes, using a pressurized container with an extension rod, to produce a fine spray in the holes with one application. Alternately a cylindrical brush may be used.
- .5 Treat field cuts and any abrasions with minimum of two liberal applications, using either spray or brush.
- .6 In addition, field cuts and underwater damaged areas will receive a coating of plastic compound, capped with lead flashing secured with galvanized roofing nails. Plastic compound not to be water soluble and is subject to approval.
- .7 Environmental Concern: Ensure no spillage or excess application of field preservative. Provide workmen with sufficient training and protective gear to properly and safely handle the treated materials and to apply field treatment, so as to prevent undue hazard to themselves, others, or the environment.
- .8 Contain all debris and leachates (films on water surface) within the area of the work by using containment facilities such as floating booms or screens.

END OF SECTION