

## List of Standard Accessories for 1440-MIL Lathe

LN #	Description	QTY	PART NUMBER
1	Dog Plate, Steel	1	32174
2	Spindle Nose Sleeve	1	32332
3	Aloris Quick Change Tool Post – Set Includes:	1	#2-BS
	Turning, Facing, Boring Holder	1	BXA-2
	Turning and Facing Holder	1	BXA-1
	Cut-Off Holder	1	BXA-7
	Knurling Holder c/w Medium Knurls	1	BXA-10
	Knurls, Coarse Pair	1	AD16R/AD16L (1 EA)
	Knurls, Fine Pair	1	AD50R/AD50L 1 EA)
	Boring Bar Holder	1	BXA-4D
	Boring Bar ½" Dia.	1	1-454x060
	Boring Bar ¾" Dia.	1	1-454x066
	Boring Bar 1" Dia.	1	1-454x70
	Tool Bit 5/16" Square	20	420-020
	Tool Bit ¼" Square	12	420-016
	Tool Bit 3/16" Square	6	420-012
	Cut-Off Blade 1/8"	6	P3
4	Face Plate, Steel	1	32190
5	Micrometer Carriage Stop (Inch)	1	83713
6	Collets, 5C, Set of 17	1	1-519-030
7	Atlas 4-Jaw Independent Chuck	1	0844-10D4
8	Atlas 3-Jaw Universal Chuck	1	0634-20D4
9	Drawbar Collet Attachment	1	115274
10	Steady Rest	1	30667
11	Follow Rest	1	108972
12	Drill Chuck 0-1/2" Cap.	1	1-507-502
13	Arbor #34 for Drill Chuck	1	1-507-204
14	Riten Regal 3MT Live Center	1	OP-2004
15	Riten Pipe Nose 3MT Live Center	1	OP-2039
16	Lathe Dog Set Includes:	1	
	½" Single Screw Bent Tail	1	1-397-013
	¾" Single Screw Bent Tail	1	1-397-014
	1" Single Screw Bent Tail	1	1-397-015
	1-1/2" Single Screw Bent Tail	1	1-397-016
	2" Single Screw Bent Tail	1	1-397-017
17	Wrench Set – Includes:	1	
	Allen Key 1/8"	1	905-57014
	Allen Key 5/32"	1	905-57020
	Allen Key 3/16"	1	905-57022
	Allen Key ¼"	1	905-57026
	Allen Key 5/16"	1	905-57028
	Square ½" Wrench	1	1-909-21501

# RACER

STANDARD  
MODERN 

	Open End 1" - 15/16" Wrench	1	1-909-21581
	Open End 3/4" - 11/16" Wrench	1	1-909-21541
18	Cam Lock Wrench	1	32168
	Chuck Wrench, 4-Jaw	1	
	Chuck Wrench, 3-Jaw	1	
	Chuck Wrench, Drill	1	
19	Shear Pin, Spare, Feed Gear Train	4	30398
20	Shear Pin, Spare, Lead Screw	4	83628
21	Reducing Sleeve, Tailstock MT2/MT3	1	R-67046
22	Dead Center	2	7-555-015
23	Telescopic Taper Attachment	1	83718
24	Levelling Pads	4	