



### FORMS PRINTING SPECIFICATIONS

Requisition No.	Record No
Date prepared <b>2021-07-21</b>	

#### GENERAL DESCRIPTION

Title  
Double Window Envelope with Service Canada logo, Lettermail Indicia and 2D barcode

Form No. SC ISP-0610	Dated 2021-07-21	Stock Number	U I	Quantity
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Flat  
  Set  
  Continuous  
  Tab card  
  Tag  
  Label  
  Sales book  
 Other Envelope

#### MATERIAL - (Paper, card stock, carbon etc.)

Dimensions	Trim size	9.5"	Wide X	4.25"	High	Stub size	Tear out	Wide X	High
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PAPER (State grade, type, colour, basis weight and reference to applicable CGSB standard.)  
 Paper: 24 LB Natural Kraft or 24lb white paper with artline/security tint  
 Flap: Full glue straight flap - 1 9/16" with 3/16" double score  
 Construction: Outside seams  
 Flap: Print black on front and flap

Bottom Window -  
 Size: 4 3/4" x 1 1/8"  
 Position: Left 3/4" x Bottom 7/8"  
 Use one piece of window film.

Top window -  
 Size: 3 1/2" x 3/4"  
 Position: Left 3/4" Bottom 2 3/4"  
 DO NOT DOUBLE STACK ENVELOPES IN BOXES.

Carbons	Recessed	Protruding	
<input type="checkbox"/> Black <input type="checkbox"/> Blue           Other	Inches	Inches	
Narrow	Uncarbonized	Write test requested?	No. of sets
<input type="checkbox"/> Right <input type="checkbox"/> Left           Inches	<input type="checkbox"/> Right <input type="checkbox"/> Left <input type="checkbox"/> Top <input type="checkbox"/> Bottom	<input type="checkbox"/> Yes <input type="checkbox"/> No	

#### PRINTING - (As specified in the attached copy)

<input type="checkbox"/> One side <input type="checkbox"/> Head to head <input type="checkbox"/> Tumble <input type="checkbox"/> Head to side	Ink colour	Proofs requested (No. & type)
	Black	1
Serial numbers	Ink colour	<input type="checkbox"/> Crash <input type="checkbox"/> Individual parts
From	To	

Size of margins	Front:	Top	Left	Back:	Top	Left
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#### CONSTRUCTION

Perforate

Collate/Gather

Punching	Top	Bottom	Right	Left	No. of holes	Diameter	C-C	<input type="checkbox"/> Round	Other
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					
Binding	<input type="checkbox"/> Wire <input type="checkbox"/> Sew <input type="checkbox"/> Side <input type="checkbox"/> Score <input type="checkbox"/> Saddle <input type="checkbox"/> Fold <input type="checkbox"/> Crimplock	<input type="checkbox"/> Pad in <input type="checkbox"/> Band in							

Stub

Rigid  
  Flexible  
  Controlled glue line  
  Fugitive glue  
 Position

#### PACKAGING - EMBALLAGE

Wrap  
  Box  
 Bag  
 Pads  
 2000 Sets  
 Sheets  
 Packages

#### FORM WILL BE COMPLETED BY

Hand  
 Typewriter  

ENTER ADDITIONAL INFORMATION ON PAGE 2	Prepared by	Approved by
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ADDITIONAL INFORMATION

Envelopes must have adequate opacity to ensure confidentiality of envelope content.