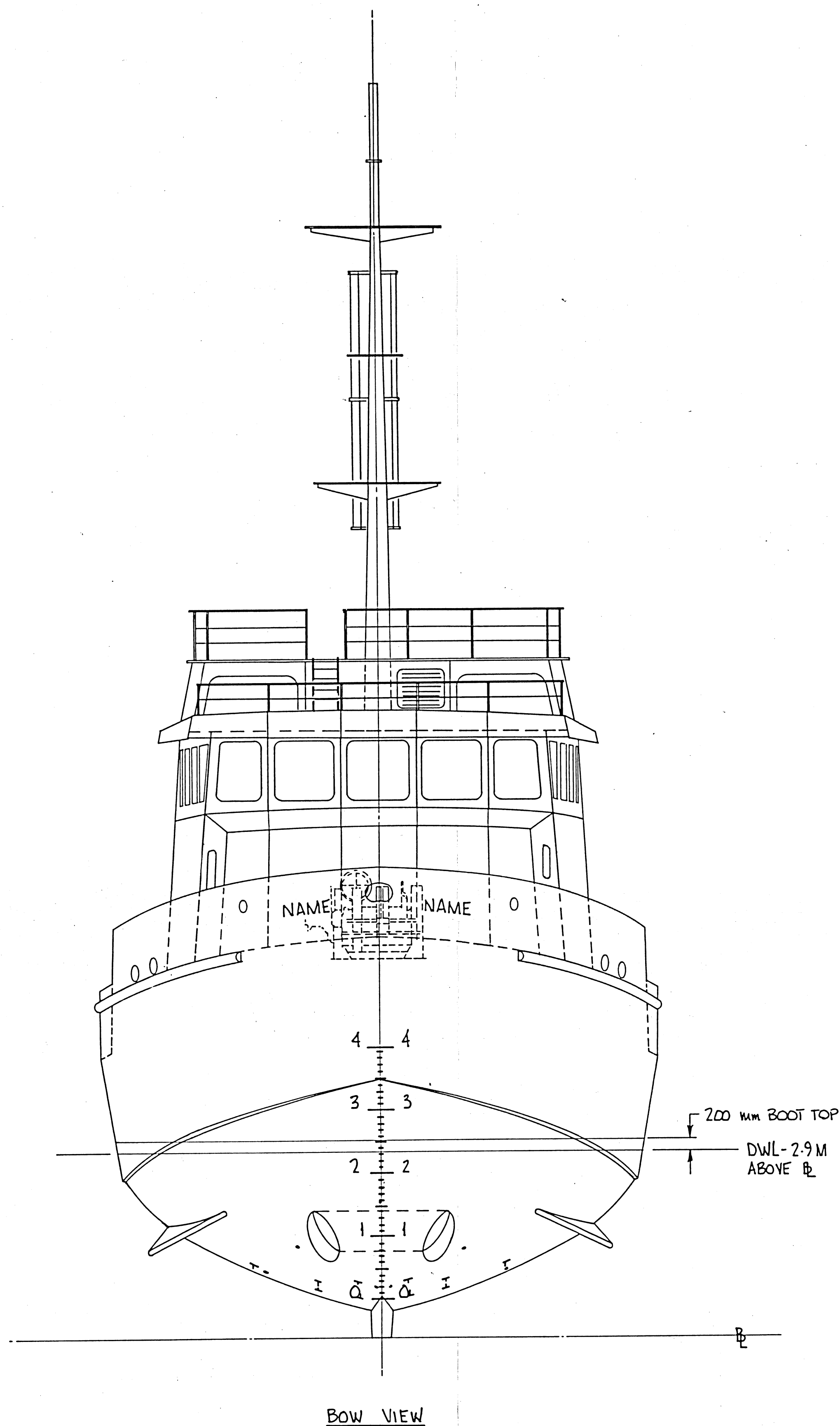
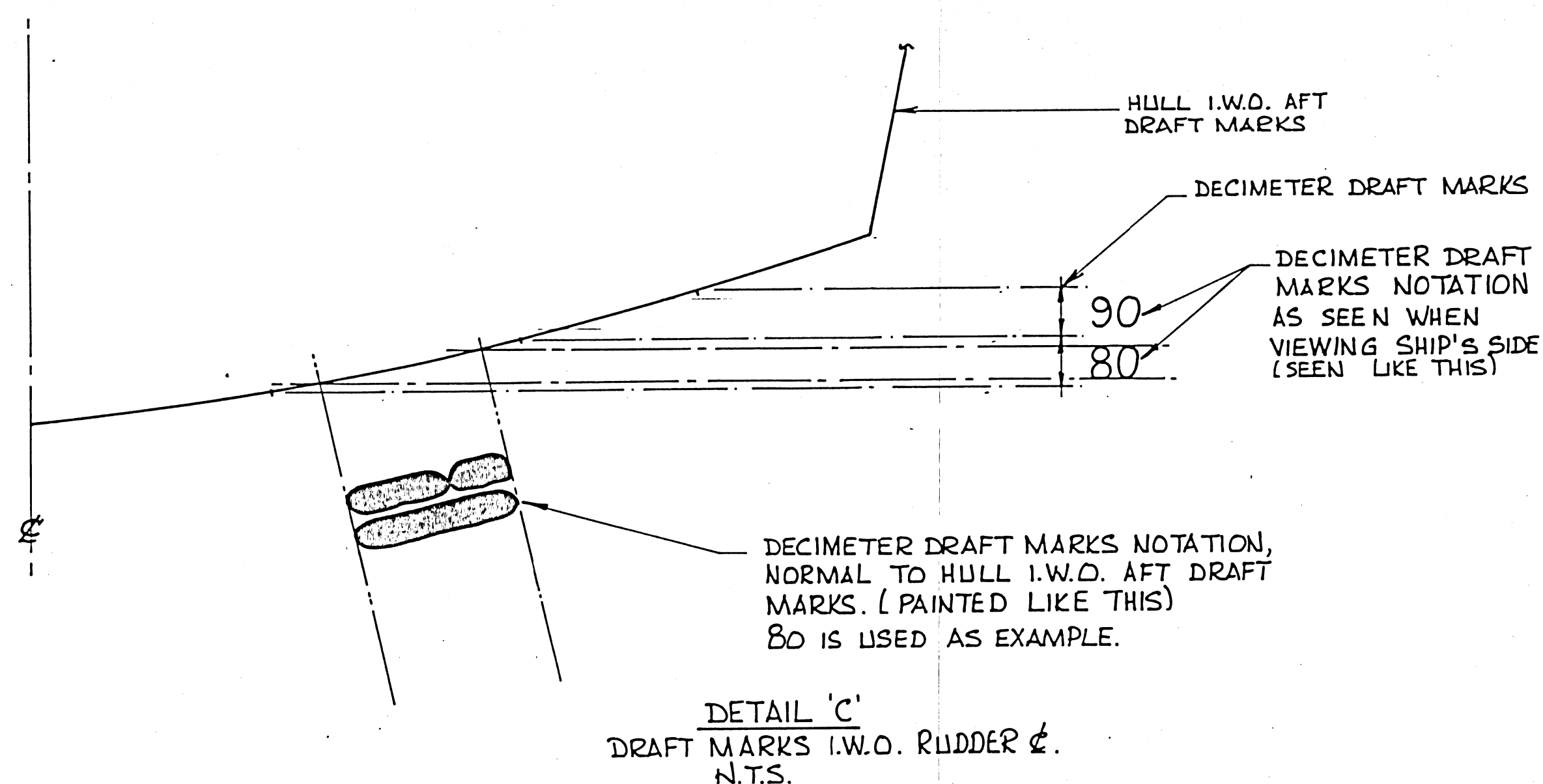


STERN VIEW



BOW VIEW



DETAIL C DRAFT MARKS I.W.O. RUDDER & N.T.S.

NOTES:

- PAINTING SHALL BE CARRIED OUT IN STRICT COMPLIANCE WITH MANUFACTURER'S INSTRUCTIONS. THE PAINT THICKNESS SPECIFIED IN "MILS" SHALL BE DRY FILM THICKNESS. THE SPECIFIED THICKNESS OF EACH COAT SHALL BE APPLIED AND CHECKED BY AN APPROVED METHOD. IF THE APPLIED COATING THICKNESS OVER 20% OR MORE OF TOTAL AREA, IS LESS THAN 80% OF SPECIFIED THICKNESS, AN EXTRA COAT SHALL BE APPLIED.
- MACHINERY, ELECTRICAL EQUIPMENT, WINDOW AND PORTLIGHT GLASS, AND FRAMES, DOORS AND ALL OTHER ITEMS AND FITTINGS LIABLE TO BE DAMAGED, SHALL BE THOROUGHLY PROTECTED FROM ABRASIVE MATERIALS, PAINT SPLATTER AND OVER SPRAY. VALVE STEMS, PUMP SHAFTS AND PACKING SHALL BE THOROUGHLY MASKED BEFORE PAINTING.
- FACTORY FINISH OF MACHINERY AND ELECTRICAL EQUIPMENT SHALL NOT BE REPAINTED UNLESS AUTHORIZED BY INSPECTOR.
- CATHODIC ANODES ARE NOT TO BE PAINTED.
- SURFACE PREPARATION:
 - ALL STEEL PRIOR TO FABRICATION: WHEELABRATE TO SSPC-SP10-63T (NEAR WHITE METAL) AND COAT WITH 0.5 MIL INTERPLATE NFA 081.
 - ALL STEEL AFTER FABRICATION, PRIOR TO PAINTING: AREAS WHERE PRE-CONSTRUCTION PRIMER IS DAMAGED, MUST CLEAN TO SSPC-SP10-63T AREAS WHERE PRE-CONSTRUCTION PRIMER IS INTACT, CLEAN AND DEGREASE.
 - ALL ALUMINUM PRIOR TO PAINTING: DEGREASE AND LIGHT SAND SWEEP TO PROVIDE GOOD KEY FOR COATINGS.

PAINT SCHEDULE:
PAINT SUPPLIER: INTERNATIONAL PAINT (CANADA) LTD

LOCATION ON SHIP	SEQUENCE OF COATS	PAINT NO OR NAME	TYPE	THICKNESS(MILS)	COLOUR	REMARKS	LEGEND
EXTERIOR OF UNDER-WATER HULL TO BOOT TOP, INCLUDING BILGE KEELS & RUDDER, INTERIOR OF MAIN SEA CHESTS & BOW THRUSTER TUNNEL	1	INTERGARD F.P	HIGH SOLID EPOXY PRIMER	1 COAT-5 MILS D.F.T.	GRAY	ALL AREAS IN CONTACT WITH KEEL BLOCKS SHALL BE SURFACE PREPARED & COATED AS FOR THE BALANCE OF THE OUTER BOTTOM PRIOR TO LAUNCHING	
	2	INTERGARD F.A.	MODIFIED EPOXY TIE COAT	1 COAT-5 MILS D.F.T.			
	3	INTERSWIFT BKA 007	SELF POLISHING ANTI-FOULING	1 COAT-4 MILS D.F.T.			
EXTERIOR OF HULL FROM BOTTOM OF BOOT TOP TO BULWARK RAIL, INCLUDING BOTH SIDES OF BULWARKS & DECKHOUSE COAMING, BUT EXCLUDING MAIN DECK	1	INTERGARD F.P	HIGH SOLID EPOXY PRIMER	1 COAT-4 MILS D.F.T.	STORM GRAY 501-105	A BOOT TOP 200mm WIDE ABOVE ANTI-FOULING SHALL BE PAINTED CONTRASTING COLOUR (BLACK) CG 5B 512-101	
	2	INTERGARD F.A.	MODIFIED EPOXY TIE COAT	1 COAT-4 MILS D.F.T.			
	3	INTERCHLOR LF	CHLORINATED VINYL FINISH	1 COAT-1.6 MILS D.F.T.			
STEEL MAIN DECKS	1	INTERGARD F.P	HIGH SOLID EPOXY PRIMER	2 COATS-5 MILS D.F.T. EACH	GREEN 502-303	NON-SKID COMPOUND SHALL BE ADDED OR SPRINKLED BETWEEN COATS	
ALL EXTERIOR ALUM., INCLUDING RAILS & MAST, BUT EXCLUDING DECKS	1	INTERPRIME VTA 528/529	ETCH PRIMER	1 COAT-0.5 MILS D.F.T.	LIGHT GRAY 501-109	FUNNEL TOP BAND TO BE BLACK	
	2	INTERGARD F.A.	MODIFIED EPOXY TIE COAT	1 COAT-5 MILS D.F.T.			
	3	INTERCHLOR LF	VINYL FINISH	1 COAT-1.6 MILS D.F.T.			
ALUMINUM DECKS INCLUDING RADAR PLATFORM	1	INTERPRIME VTA 528/529	ETCH PRIMER	1 COAT-0.5 MIL D.F.T.	GREEN 503-303	EA. COAT WITH NON-SKID COMPOUND	
	2	INTERGARD F.P	HIGH SOLID EPOXY PRIMER	2 COATS-5 MIL D.F.T. EACH			
ALL STL. STRUCTURE BEHIND INSULATION AND/OR LININGS, EXCLUDING ENGINE RM., DECKS & INTERIOR OF TANKS	1	INTERGARD F.P	HIGH SOLID EPOXY PRIMER	1 COAT-5 MILS D.F.T.			
EXPOSED STEEL STRUCTURE EXCLUDING DECKS	1	INTERPRIME CPA 004	PRIMER	2 COATS-2 MILS D.F.T. EA.			
	2	INTERLAC HFA 042	FIRE RETARDANT UNDER COAT	1 COAT-1.8 MIL D.F.T.			
ENGINE RM. STL. STRUCTURE BEHIND INSULATION	1	INTERPRIME CPA 004	PRIMER	2 COATS-2 MIL D.F.T. EACH			
ALL STEEL INTERIOR DECKS WITHOUT OTHER DECK COVERING	1	INTERPRIME CPA 039		2 COATS-3.2 MIL TOTAL D.F.T.			
	2	INTERLAC CJ SERIES		2 COATS-3.2 MIL TOTAL D.F.T.			
ALL EXPOSED ALUM. STRUCTURE	1	INTERPRIME VTA 528/529	ETCH PRIMER	1 COAT-0.5 MIL D.F.T.			
	2	INTERGARD F.A.	MODIFIED EPOXY TIE COAT	1 COAT-5 MIL D.F.T.			
	3	INTERCHLOR LF	VINYL FINISH	1 COAT-1.6 MIL D.F.T.			
STRUCTURE (ALL) BEHIND INSULATION AND/OR LININGS						NO COATING (BARE ALUMINUM)	
FUEL TANKS	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
FRESH WATER TANKS	1	INTERGARD THA 200/201		2 COATS-5 MILS D.F.T. EA + 2 STRIP COATS		SANDBLAST TO SSPC-SP10 NEAR WHITE BEFORE PAINTING	
HYDRAULIC OIL TANK	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, COAT WITH GLYPTOL IN COMPLIANCE WITH SUPPLIER'S RECOMMENDATIONS						
SLUDGE TANK	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
GREY WATER TANK	1	INTERGARD THA 200/201		2 COATS-5 MILS D.F.T. EA + 2 STRIP COATS		SANDBLAST TO SSPC-SP10 NEAR WHITE BEFORE PAINTING	
FUEL OIL DAY TANK	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
LUBE OIL STORAGE TANK	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
STERN TUBE & BOW THRUSTER HEADER TANK	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
UTILITY TANKS	REMOVE ALL PRE-CONSTRUCTION PRIMER, CLEAN TO SSPC-SP3-63T, SPRAY COATING OF PALE NEUTRAL OIL						
INTERIOR OF BILGE KEELS, RUDDER & SKEG	COAT WITH SUITABLE BITUMASTIC TYPE PRODUCT BY FILLING & DRAINING. FILL PLUGS SHALL BE PERMANENTLY SEALED AFTER USE - ASPER P10 P						
EXPOSED INSULATION		PVA LATEX		2 COATS-			
INTERIOR WOODWORK	1	PRIMER/SEALER		1 COAT		EXPOSED WOODWORK NOT PRE-FINISHED	
	2	UNDERCOAT		2 COATS-			
	3	FINISH COAT	SEMI-GLOSS ENAMEL OR URETHANE VARNISH	1 COAT			

NO REVISIONS Date Check

Government of Canada Fisheries and Oceans
Ship Branch Ottawa

PROJECT
FPV. ARROW POST

DRAWING
NAME PLATES, HULL MARKS & PAINT SCHEDULE.

date JULY/92 scale N.T.S. dng no H93-65
drawn by K.H. checked by R.C. sheet 2 of 2
revision no . B.

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