



National Defence

Défense nationale

National Defence Headquarters  
Ottawa, Ontario  
K1A 0K2

Quartier général de la Défense nationale  
Ottawa (Ontario)  
K1A 0K2

## REQUEST FOR PROPOSAL DEMANDE DE PROPOSITION

### RETURN BIDS TO: RETOURNER LES SOUMISSIONS À :

Bid Receiving – PWGSC / Réception Des  
soumissions – TPSGC

[tpsgc.dgareceptiondessoumissions-  
abbidreceiving.pwgsc@tpsgc-  
pwgsc.gc.ca](mailto:tpsgc.dgareceptiondessoumissions-<br/>abbidreceiving.pwgsc@tpsgc-<br/>pwgsc.gc.ca)

Via ePost / Postel  
Fax / Faxé : (819) 997-9776

#### Proposal To: National Defence Canada

We hereby offer to sell to Her Majesty the Queen in right of Canada, in accordance with the terms and conditions set out herein, referred to herein or attached hereto, the goods and services listed herein and on any attached sheets at the price(s) set out therefore.

#### Proposition à : Défense nationale Canada

Nous offrons par la présente de vendre à Sa Majesté la Reine du chef du Canada, aux conditions énoncées ou incluses par référence dans la présente et aux annexes ci-jointes, les biens et services énumérés ici et sur toute feuille ci-annexée, au(x) prix indiqué(s).

<b>Title/Titre: SCUPPER VALVE ASSEMBLY</b>		<b>Solicitation No – N° de l'invitation</b>  W8482-231142/A  Amendment/Amendement 001  Date of Amendment – Date de l'amendement 03 February 2023
<b>Date of Solicitation – Date de l'invitation</b> 18 January 2023		
<b>Address Enquiries to – Adresser toutes questions à</b>  Jean-Pierre Normandin D Mar P 4-3-3-4 Jean-pierre.normandin@forces.gc.ca		
<b>Telephone No. – N° de téléphone</b>		<b>FAX No – N° de fax</b>
<b>Destination</b>  See herein		

#### Instructions:

**Municipal taxes are not applicable. Unless otherwise specified herein all prices quoted must include all applicable Canadian customs duties, GST/HST, excise taxes and are to be delivered Delivery Duty Paid including all delivery charges to destination(s) as indicated. The amount of the Goods and Services Tax/Harmonized Sales Tax is to be shown as a separate item.**

**Instructions: Les taxes municipales ne s'appliquent pas. Sauf indication contraire, les prix indiqués doivent comprendre les droits de douane canadiens, la TPS/TVH et la taxe d'accise. Les biens doivent être livrés « rendu droits acquittés », tous frais de livraison compris, à la ou aux destinations indiquées. Le montant de la taxe sur les produits et services/taxe de vente harmonisée doit être indiqué séparément.**

#### Solicitation Closes – L'invitation prend fin

At – à : 14 :00 EDT

On - le : 15 March 2023

Delivery required - Livraison exigée	Delivery offered - Livraison proposée
Vendor Name and Address - Raison sociale et adresse du fournisseur	
Name and title of person authorized to sign on behalf of vendor (type or print) - Nom et titre de la personne autorisée à signer au nom du fournisseur (caractère d'imprimerie)	
Name/Nom _____	Title/Titre _____
Signature _____	Date _____

Solicitation No. - N° de l'invitation  
W8482-231142/A  
Client Ref. No. - N° de réf. du client

Amd. No. - N° de la modif.  
01  
File No. - N° du dossier

Buyer ID - Id de l'acheteur  
25F  
CCC No./N° CCC - FMS No./N° VME

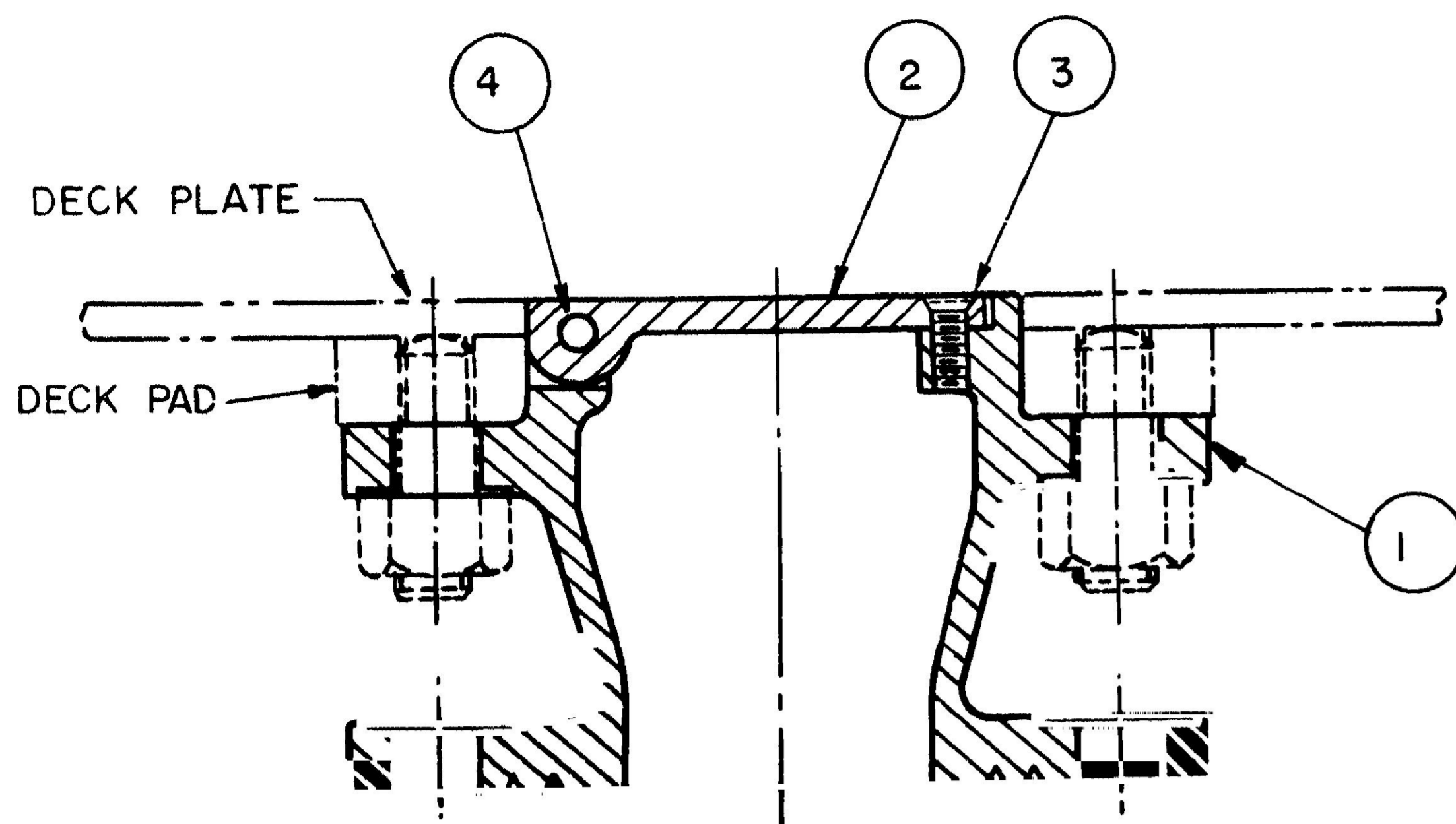
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This amendment is created to include Drawing/Tech Data. See next page

This amendment is also raise to extend solicitation closing date to 15 March 2023

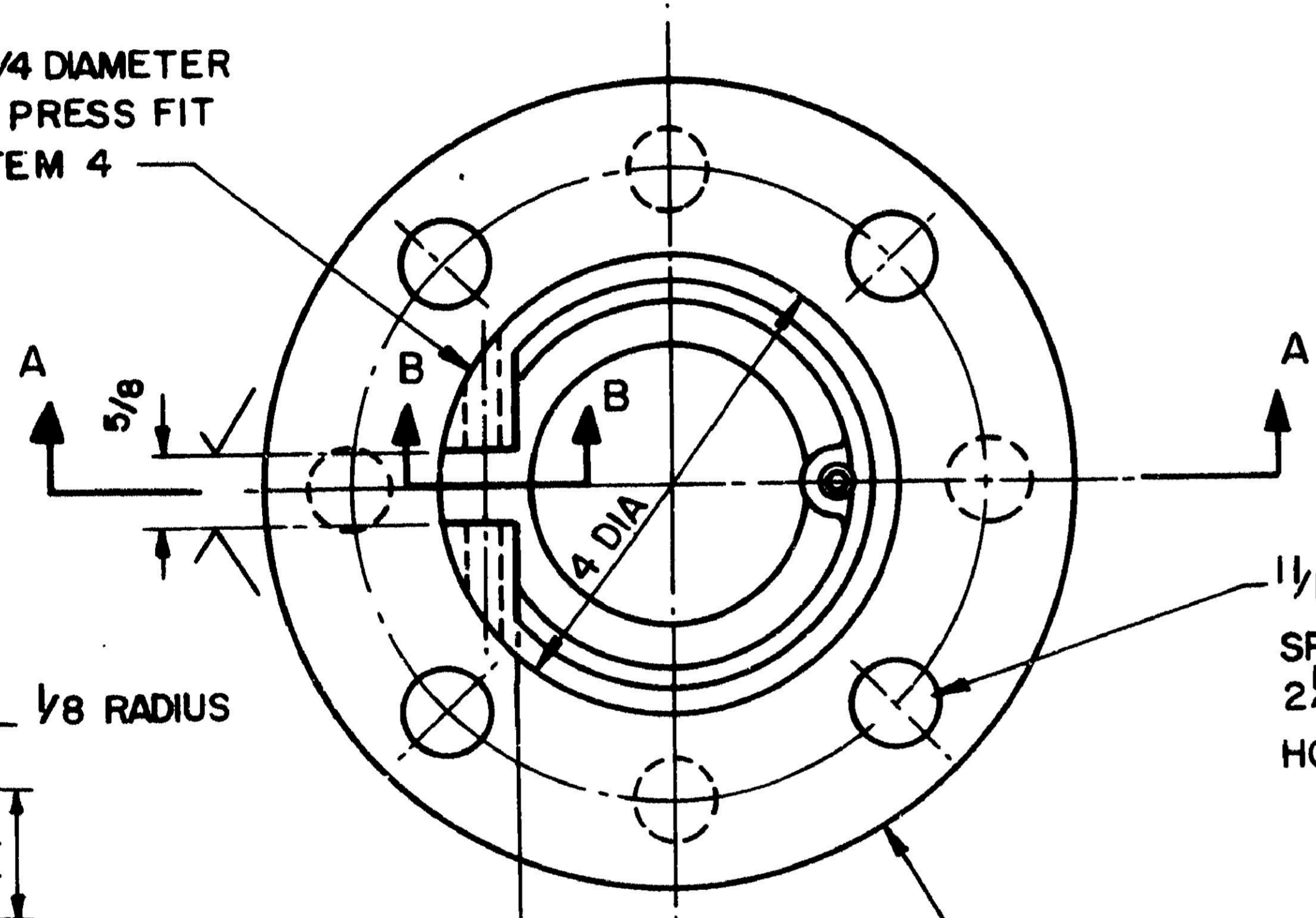
All other Terms and Conditions remain unchanged.

NATO CLASS 2040

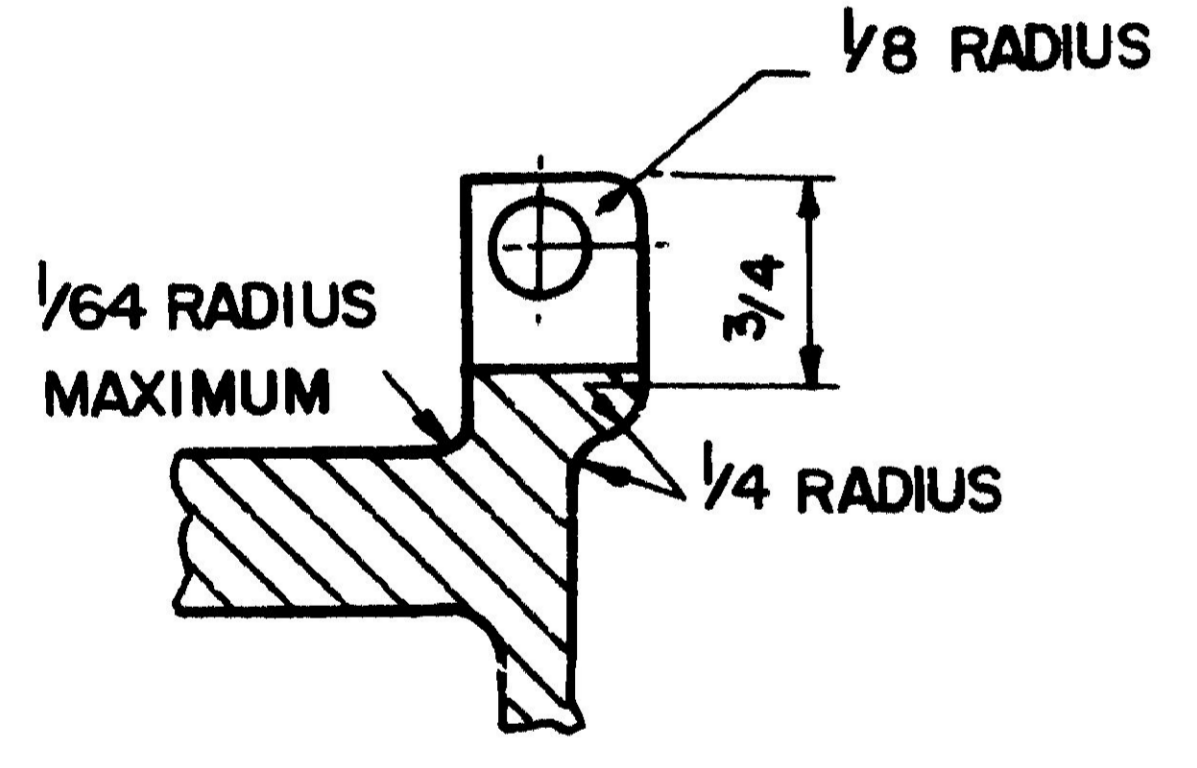


ASSEMBLY

REAM 1/4 DIAMETER  
LIGHT PRESS FIT  
FOR ITEM 4

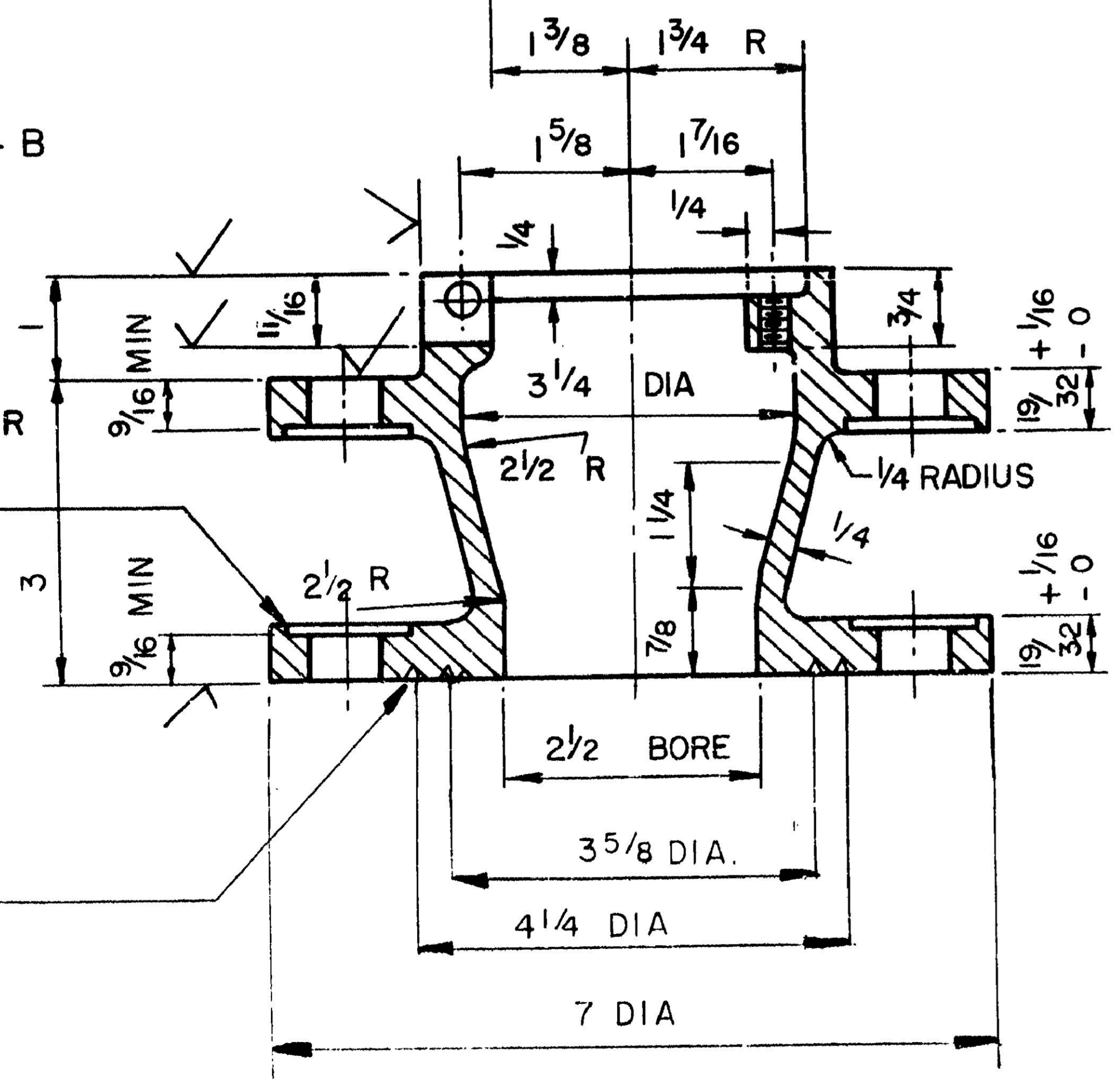


1/16 DIAMETER - 4 HOLES 5/2 PCD  
SPOTFACE 3/8 +1/16 -0 DIAMETER  
2 1/2 - 150 lb CSA STANDARD  
HOLES TO STRADDLE CENTRE LINE

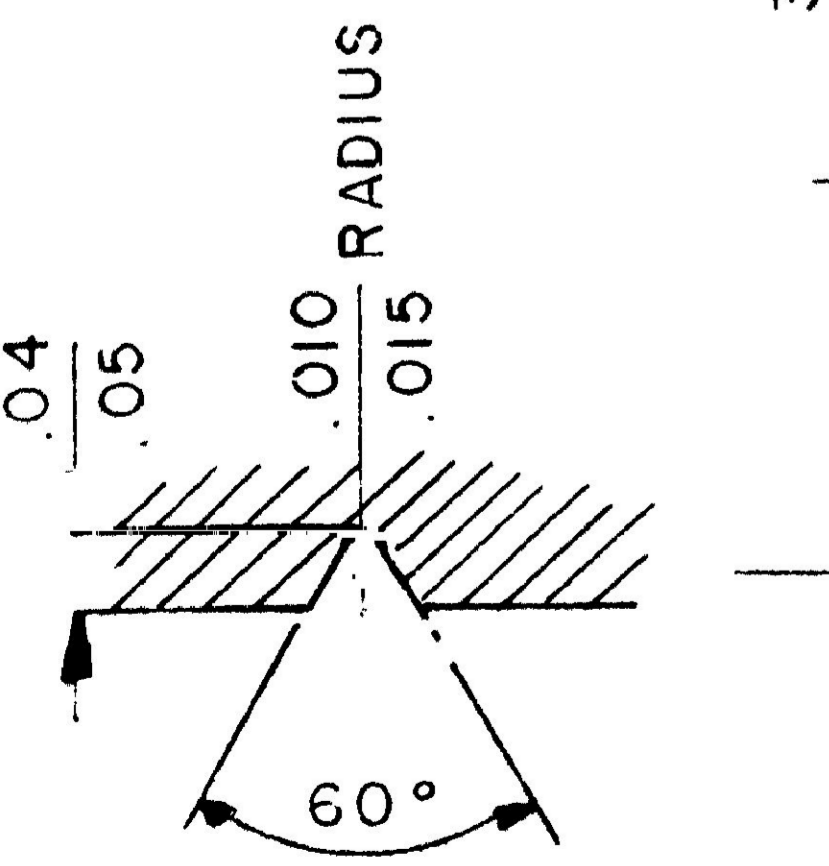


PART SECTION B - B

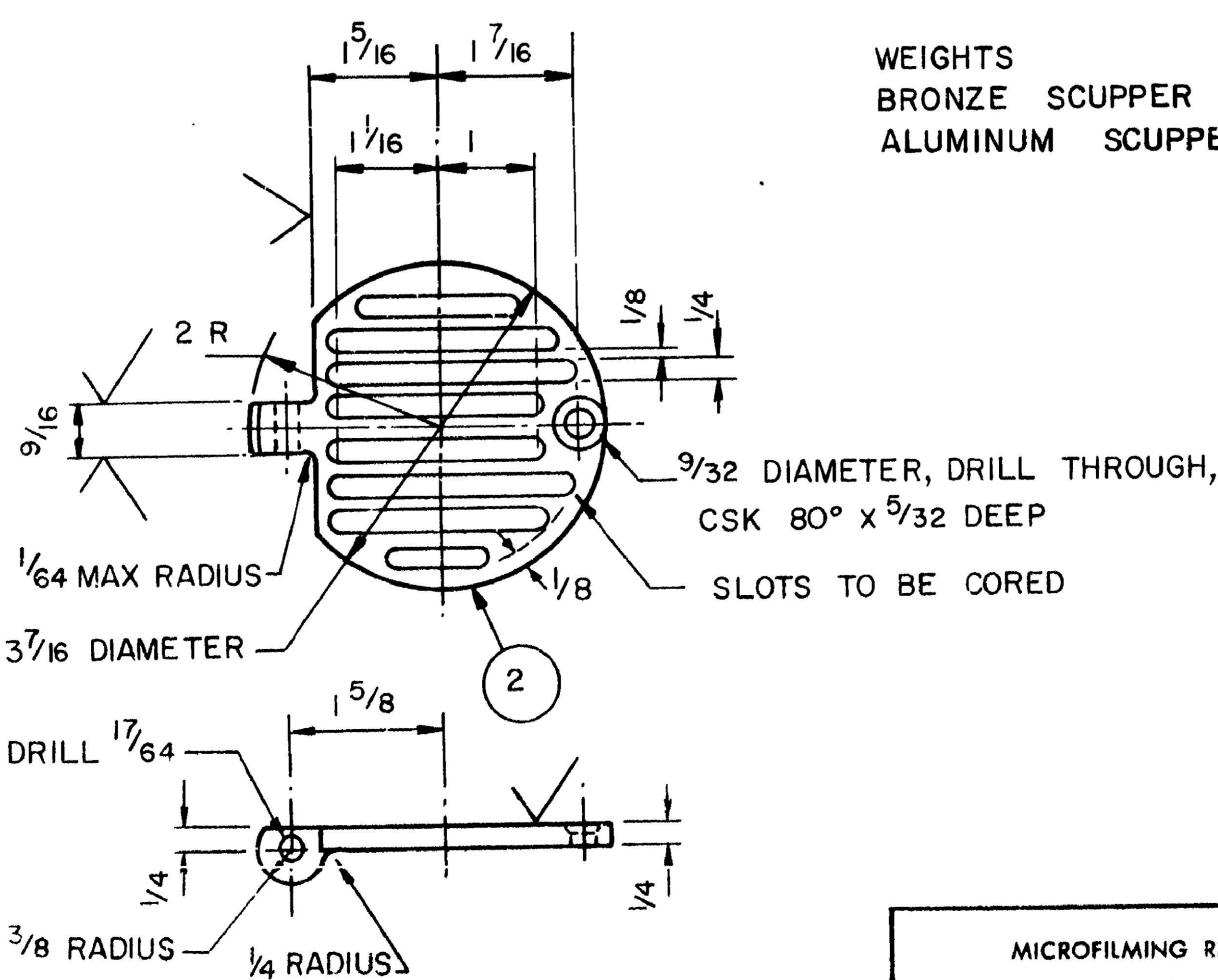
1/16 DIA - 4 HOLES ON 5/2 PCD  
SPOTFACE 3/8 +1/16 -0 DIAMETER  
2 1/2 - 150 lb CSA STANDARD  
HOLES ON CENTRE LINE



SECTION AA



DETAIL OF GROOVE



- NOTES
- 1 SURFACES MARKED THUS ✓ TO HAVE ✓ FINISH
  - 2 TOLERANCES, UNLESS OTHERWISE SPECIFIED FRACTIONAL DIMENSIONS ± 1/64
  - 3 REMOVE BURRS
  - 4 CASTING TO BE CLEAN SMOOTH AND FREE FROM DEFECTS
  - 5 ALL DIMENSIONS ARE IN INCHES
  - 6 STOCK NUMBER TO BE STAMPED ON RIM OF FLANGE 3/16 (MIN) HIGH OR IN A CONVENIENT LOCATION
  - 7 SAMPLING FOR INSPECTION VISUAL EXAMINATION TO MIL-STD-105 INSPECTION LEVEL 2, ACCEPTANCE QUALITY LEVEL I-O DEFECTIVE
  - 8 ORDERING DATA - PROCUREMENT DOCUMENTS SHALL SPECIFY -
    - ① DRAWING NUMBER AND DESCRIPTION
    - ② MATERIAL
    - ③ NUMBER REQUIRED
    - ④ STOCK NUMBER
    - ⑤ PACKAGING REQUIREMENTS
    - ⑥ INSPECTION AUTHORITY
    - 9 TO ACHIEVE A FLUSH DECK CONDITION, THE DEPTH OF THE DECK PAD SHALL BE DETERMINED IN CONJUNCTION WITH THE THICKNESS OF THE DECK PLATING

WEIGHTS  
BRONZE SCUPPER 13.65 LBS  
ALUMINUM SCUPPER 4.46 LBS

THIS DRAWING SUPERSEDES DRAWING NUMBERS 9900/B506 & B507

ITEM NO.	NO. REQ'D	DESCRIPTION	MATL	MATERIAL SPECIFICATION	REMARKS
FOR BRONZE SCUPPER					
1		BODY	BRONZE	ASTM B61	
2		GRATING	BRONZE	ASTM B61	
3		SCREW MACHINE 1/4 - 20 UNC - 2A x 1/2 LG FLAT HD	PHOS BRONZE	COMMERCIAL	
4		PIN 1/4 DIA x 1/2 LG	PHOS BRONZE	ASTM B139 ALLOY B1 OR B2	
FOR ALUMINUM SCUPPER					
1		BODY	ALUM	CSA HA.9.SG70 - T6	
2		GRATING	ALUM	CSA HA.9.SG70 - T6	
3		SCREW MACHINE 1/4 - 20 UNC - 2A x 1/2 LG FLAT HD	S/ST	COMMERCIAL	
4		PIN 1/4 DIA x 1/2 LONG	S/ST	COMMERCIAL	

REVISION	AUTH	DATE
ORIGINAL ISSUE	RHC	11/6/68
TRACED	Rux	2/5/69
FLANGE WAS SERRATED FINISH 11900-72-2, 16 APRIL 69	Rux	2/5/69

ORIGINATING AGENCY <b>NAVAL CENTRAL DRAWING OFFICE</b>	APPLICABLE TO <b>HMC SHIPS</b>	DEPT OF NATIONAL DEFENCE-CANADA ROYAL CANADIAN NAVY
DRAWN W. COOMBS TRACED J. L. CHECKED J. L. APPD ORIGINATOR'S DRAWING NO. SUPERSEDED DWGS NOTED	DATE 1 MAY 1968 3 MAR 1968 31 MAR 1969 20 APR 1969	2 1/2" DECK SCUPPERS NON-CLOSING TYPE
TYPE (WORKING, AS MADE, ETC) STANDARD		SCALE 1/2" = 1 INCH
SECURITY CLASSIFICATION UNCLASSIFIED		I & B/M NONE
SHEET 1 OF 1		CURATOR'S DRAWING NO. G-R-9-E48-0020018-01 INIT R.L.K. 12/5/69

MICROFILMING REDUCTION  
16 x

G-R-9-E48-0020018-01