



Royal Canadian Gendarmerie royale
Mounted Police du Canada

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RETOURNER LES SOUMISSIONS A :**

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**SOLICITATION
AMENDMENT**

**MODIFICATION DE
L'INVITATION**

The referenced document is hereby revised; unless otherwise indicated, all other terms and conditions of the Solicitation remain the same.

Ce document est par la présente révisé; sauf indication contraire, les modalités de l'invitation demeurent les mêmes.

Comments: - Commentaries :

THIS DOCUMENT DOES NOT CONTAIN A
SECURITY REQUIREMENT

LE PRÉSENT DOCUMENT NE COMPORTE PAS
UNE EXIGENCE EN MATIÈRE DE SÉCURITÉ

Title – Sujet Custom Steel Skids for Fencing		Date 2022-02-15
Solicitation No. – N° de l'invitation 202304393/A		Amendment No. – N° de la modification 1
Client Reference No. - No. De Référence du Client		
Solicitation Closes – L'invitation prend fin		
At /à :	14 :00	EST (Eastern Standard Time) HNE (heure normale de l'Est)
On / le :	2023-02-27	
F.O.B. – F.A.B	GST – TPS	Duty – Droits
Destination of Goods and Services – Destinations des biens et services		
Instructions		
Address Inquiries to – Adresser toute demande de renseignements à Anouk St-Aubin sebastien.latulippe@rcmp-grc.gc.ca		
Telephone No. – No. de téléphone 438-337-4604		Facsimile No. – No. de télécopieur
Delivery Required – Livraison exigée		Delivery Offered – Livraison proposée
Vendor/Firm Name, Address and Representative – Raison sociale, adresse et représentant du fournisseur/de l'entrepreneur:		
Telephone No. – No. de téléphone		Facsimile No. – No. de télécopieur
Name and title of person authorized to sign on behalf of Vendor/Firm (type or print) – Nom et titre de la personne autorisée à signer au nom du fournisseur/de l'entrepreneur (taper ou écrire en caractères d'imprimerie)		
Signature		Date



This amendment is raised to address the following:

- To respond to questions received during the solicitation period
- 6.4.2 Delivery Date

QUESTIONS AND ANSWERS

1. Could you elaborate on the pointed top and flared bottom on the posts indicated in the drawing?

See attached Drawing

2. Are there any NDE requirements for the skids?

No

3. Please confirm the following regarding the requested skids:

- Paint type (Powder-Coat or Liquid)

Both are acceptable

- Primer – if any

No

- Galvanizing – if any

No

4. Are there any specific paint requirements or specifications? Any specifications for the black paint?

Wet epoxy paint, black in color or black powder coat.

5. If you refer to Appendix 1 to Annex A document within Solicitation # 202304393/A, the rectangular tubing at the base of the skid is 6.80" x 3.30" x 0.125" thk – would 7" x 4" x 0.125" thk be acceptable as these are standard sizes. Are these two rectangular tubes meant for placement of forklift forks or these provide as a structural support to the skid?

Yes, the outside dimensions of the tube should be 7" X 4" X 0.125". You are correct; the purpose of these tubes are to accept the forklift forks.

6. As referenced within Solicitation # 202304393/A under Section 4 – 4.6, it states "Skids must have rivets or pins that are solid and secure". As this skid is welded, where are the rivets or pins located on skid?

No rivets or pins for this assembly.

7. We noticed in the drawing that the feet are rounded and require 8 pieces per foot to assemble them. We were wondering if this is mandatory because we would like to propose an alternative of 4 pieces per foot, which would cut the cost and labor required to achieve the same end result of securely stacking these skids.



Yes, they could be made in 4 pieces as long as they perform as intended. The purpose of the open feet is to make the skids stackable where the feet would easily slide on the top portion of the other skid.

8. For the Base feet and caps to make the skids stackable has the designer specified a specific product for these or are they to be fabricated?

They are to be fabricated.

9. Please confirm the HSS tube size for the forklift lifting tubes the 3.3 and 6.8 with 0.125 wall, these are not standard HSS sizes and it is unclear if that is inside or outside of tube dimensions given.

7" X 4" X 0.125".

10. 1) Is there a product detail or spec on the stacking cap and pins ?

See attached drawing

11. painting, sprayed, preferred or rolled acceptable ?

Sprayed or Powder Coated

12. primer required ?

No

13. Looking at the drawing WO28068782 and annex A, it's difficult to understand what the "pockets" on each leg would be made of that will enable the skids to be stackable. Is there any additional information on this particular item that we can reference?

See attached drawing

14. The grade of material on drawing WO28068782 is noted as AISI 1020 which is solid bar, however materials are noted on the top left corner of the drawing and in annex A as being rectangular tubes. Material grades for tubing is G40.21 50W or A500. Do these skids need to be made of solid rectangular bar, or hollow structural rectangular tubing? If they are to be made of tubing, which grade is required?

The skids will be made of HSS mild steel tubing

15. In addition, could you specify the paint type:

1 coat black epoxy paint or black powder coat.

16. Regarding Annex A line # 3.1.8: Can the overall length go to 144" or 150" as opposed to 145"? What is the maximum length acceptance ?



The overall length of 145” must be respected. The skids need to accept sheet steel measuring 60” X 144” with a little bit of clearance for manipulation.

17. Regarding Annex A line # 3.1.8: Can the overall wide go to 66” as opposed to 61”?What is the maximum wide acceptance ?

The overall width of 61” must be respected. The skids need to accept sheet steel measuring 60” X 144” with a little bit of clearance for manipulation.

18. Do all the cuts need to be mitred?

No

19. Possible to do 4 - targets instead of 6?

No, this is to prevent the skids from bowing once loaded and stacked.

20. Is there any other Drawings showing more detail about the stacking design?

See attached drawing

21. Do you accept color orange or blue?

No, we would accept a dark grey as an alternative to black.

22. We need more info of the foot part .See below the drawing only shows the height.

See attached drawing

23. We do not normally paint is it ok if we do powder quoting (Black)?

Yes, black powder coat is acceptable.

24. In the rfq states the skids have rivets and pins? We do not see where on the drawing rivets or pins are used, can you help specify? We can provide a quote with all parts joined by welds.

There is no need for rivets and pins. Welds only.

25. Everything will be made of 3 x 2 x 3/16 rect tube, except for the 6 vertical legs - these must be made with 2 x 2 x 3/16 sq tube (not 3 x 2 x 3/16 rect tube). This requirement is based on the cup & pin feet attached to the vertical legs.

No, the vertical legs must be made out of 3 x 2 x 3/16 rectangular steel tube.



INSERT:

6.4.2 Delivery Date

All the deliverables must be received on or before May 23rd 2023.

DELETE:

6.4.2 Delivery Date

All the deliverables must be received on or before May 1st 2023.