
Part 1 GENERAL

1.1 Reference Standards Corner Braces

- .1 ASTM A123/A123M-17, Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
- .2 ASTM A307-14e1, Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 psi Tensile Strength.
- .3 CSA G40.20-13 / G40.21-13 (R2018), General Requirements for Rolled or Welded Structural Quality Steel / Structural Quality Steel.
- .4 CSA S16-14, Design of Steel Structures.

1.2 Related Work

- .1 Refer to other Specification Sections for related information.
- .2 Refer to Section 01 33 00 for Shop Drawings/ Submissions requirements.

1.3 Shop Drawings

- .1 Submit shop drawings in accordance with Section 01 33 00.
- .2 Shop Drawings:
 - .1 Clearly indicate the following items:
 - .1 General arrangements, dimensions, clearance locations and directions of assemblies as installed on structures.
 - .2 Locations, sizes and installation tolerances of anchor bolts, eye bolts and embedded parts.
 - .3 Types of materials used, finishes and core thickness.
 - .4 All other pertinent details and accessories.
 - .5 All shop drawings are to be stamped and signed by a provincial engineer.
- .3 Test Results:
 - .1 Provide test results for the galvanized items.
- .4 Submissions
 - .1 Provide submissions in accordance with Section 01 33 00.

Part 2 PRODUCTS

2.1 Materials

- .1 Steel Sections: to CSA G40.21, Grade 350W.
 - .2 Steel rod, plate and angles: to CSA G40.21, Grade 300W.
 - .3 Welding materials: to CSA W59.
 - .4 Bolts and anchor bolts: to ASTM A307.
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- .5 Galvanizing: hot dipped galvanizing with zinc coating 610 g/m² to ASTM A123. All hardware to be galvanized unless otherwise noted on the drawings.
- .6 Zinc primer: Zinc rich, ready mix to ASTM 123.
- .7 Do not use items manufactured or fabricated from scrap steel of unknown chemical composition or physical properties.
- .8 ASTM A780 Standard Practice for repairs of damaged and uncoated areas of hot-dipped galvanized coatings

2.2 Fabrication

- .1 Build work square, true, straight, and accurate to required size, with joints closely fitted and properly secured.
- .2 Fabricate items from steel unless otherwise noted.
- .3 Where possible, fit and shop assemble work, ready for installation.
- .4 Ensure exposed welds are continuous for length.

2.3 Miscellaneous Metal Work Items

- .1 Miscellaneous anchors, bolts, and inserts:
 - .1 Where size, spacing and the like are not indicated, provide as necessary for the purpose.
 - .2 Galvanize all miscellaneous anchors, bolts, and inserts.
- .2 Miscellaneous Steel:
 - .1 Provide miscellaneous steel as required for guide units and the like to shape, size and details required.
 - .2 Galvanize all miscellaneous steel items.

Part 3 EXECUTION

3.1 Erection

- .1 Install metalwork square, plumb, straight, and true, accurately fitted, with tight joints and intersections.
- .2 Make field connections with bolts to CSA S16.
- .3 Touch-up bolts and scratched surfaces after completion of erection with zinc primer.
- .4 Contractor shall protect tie rod threads from damage during handling and installation. Tie rods with damaged threads will be rejected.

3.2 Dissimilar Metals

- .1 Isolation between black reinforcing steel and galvanized anchor bolts is required and is the responsibility of the contractor to avoid potential galvanic reaction. Isolation to be achieved by 30 mm clear spacing between black and galvanized steel or Denso tape on black steel at contact areas if 30 mm clear spacing cannot be achieved.
- .2 Provide full isolation gaskets (4 mm neoprene) between aluminum electrical shrouds and galvanized anchor bolts as shown on drawings.

END OF SECTION