
Part 1 GENERAL

1.1 Related Work

- .1 Refer to Section 01 33 00 for Shop Drawing/Submissions requirements.

1.2 Source Approval

- .1 Source of materials to be incorporated into work or stockpiled requires acceptance.
- .2 Inform *Departmental Representative* of proposed source of aggregates and provide access for sampling at least four (4) weeks prior to commencing production.
- .3 If, in the opinion of *Departmental Representative*, materials from the proposed source do not meet, or cannot reasonably be processed to meet specified requirements, procure an alternative source to demonstrate that materials from source in question can be processed to meet specified requirements.
- .4 Should a change of material source be proposed during work, advise *Departmental Representative* four (4) weeks in advance of proposed change to allow sampling and testing.
- .5 Acceptance of material at source does not preclude future rejection if it is subsequently found to lack uniformity, or if it fails to conform to requirements specified, or if its field performance is found to be unsatisfactory.

1.3 Production Sampling

- .1 Aggregate will be subject to continual sampling during production.
- .2 Provide *Departmental Representative* with ready access to source and processed material for purpose of sampling and testing.

1.4 Measurement for Payment

- .1 This item will not be measured separately.

Part 2 PRODUCTS

2.1 Materials

- .1 Aggregate quality: sound, hard, durable material free from soft, thin, elongated, or laminated particles, organic material, or other deleterious substances.
 - .2 Flat and elongated particles are those whose greatest dimension exceeds four times their least dimension.
 - .3 Fine aggregates satisfying requirements of applicable section shall be one, or a blend of following:
 - .1 Natural sand
 - .2 Manufactured sand
 - .3 Screening produced in crushing of quarried rock, boulders, gravel, or slag
 - .4 Coarse aggregates satisfying requirements of applicable section shall be one of following:
 - .1 Crushed rock or slag
 - .2 Gravel composed of naturally formed particles of stone.
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Part 3 EXECUTION

3.1 Development of Aggregate Source

- .1 Prior to excavating materials for aggregate production, clear and grub area to be worked, and strip unsuitable surface materials. Dispose of cleared, grubbed and unsuitable materials as directed by the *Departmental Representative*.
- .2 Clear, grub and strip an area ahead of quarrying or excavating operation sufficient to prevent contamination of aggregate by deleterious materials.
- .3 When operating in stratified deposits use excavation equipment and methods that will produce a uniform, homogeneous aggregate.
- .4 When excavation is completed, provide drains or ditches as required to prevent surface standing water.
- .5 Trim off and dress slopes of waste material piles and leave site in a neat condition.

3.2 Processing

- .1 Process aggregates uniformly using methods that prevent contamination, segregation, and degradation.
- .2 Blend aggregate if required to obtain gradation requirements specified. Use approved methods and equipment.
- .3 Blending to increase percentage of crushed particles or decrease percentage of flat and elongated particles is permitted.
- .4 Wash aggregates if required to meet specifications. Use only equipment accepted by *Departmental Representative*.

3.3 Handling

- .1 Handle and transport aggregates to avoid segregation, contamination, and degradation.

3.4 Stockpiling

- .1 Stockpile aggregates on stabilized, clean, and well drained surfaces.
 - .2 To ensure that no material other than stockpiled aggregate is used, do not incorporate bottom 250 mm of stockpile into work if aggregates are stockpiled on ground.
 - .3 Stockpile far enough apart to prevent intermixing.
 - .4 Reject intermixed or contaminated materials. Remove and dispose of rejected materials as directed within 48 hours of rejection.
 - .5 Stockpile materials in uniform layers of thickness as follows:
 - .1 Max 1 m for coarse aggregate and base course materials.
 - .2 Max 2 m for fine aggregate and sub-base materials.
 - .3 Max 1.5 m for other materials.
 - .6 Complete each layer over entire stockpile area before beginning next layer.
 - .7 Uniformly spot-dump aggregates delivered to stockpile in trucks and build up stockpile as specified.
 - .8 Coning of piles or spilling of material over edges of pile will not be permitted.
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- .9 During winter operations, prevent ice and snow from becoming mixed into stockpile or in material being removed from stockpile.

END OF SECTION