

GENERAL NOTES

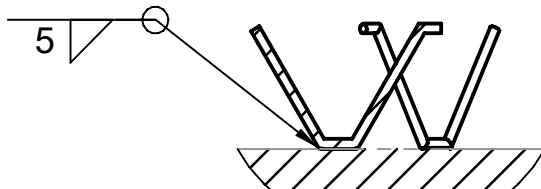
1. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN.

TOLERANCING

GENERAL INFORMATION AND MANUFACTURING REQUIREMENTS
UNLESS NOTED OTHERWISE

- TOLERANCES AND DIMENSIONS ARE NON-CUMULATIVE.
- REMOVE ALL BURRS AND SHARP EDGES.
- DO NOT SCALE THE DRAWING.

ITEM	STANDARD	CLASS / TOLERANCE
DIMENSIONING AND TOLERANCING	ASME Y14.5-2009	
WELDING SYMBOLS	AWS A2.4-2012	
WELDING	AWS D1.1M-2015, OR AWS D1.6M-2007	
WELDED CONSTRUCTION	ISO 13920: 1996	BF
SURFACE FINISH		25 MICROMETERS
THERMAL CUTTING DIMENSIONS	ISO 9013: 2002	332
GENERAL THREADING	ISO 965: 1998	
DIMENSIONS RELATING TO DRILLED HOLES		± 1mm



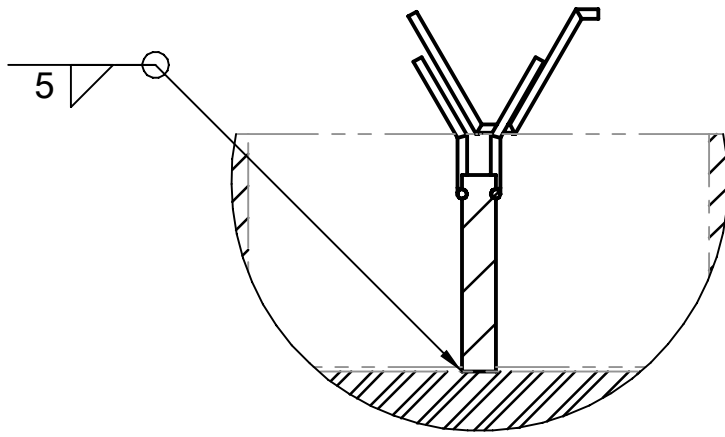
DETAIL 1

SCALE: 1:5

3.0" 1A WIRE ANCHOR C/W EXPANSION CAPS
PURCHASED FROM HARBISON-WALKER
INTERNATIONAL (HWI). 12 REQUIRED
FOR FLANGE, ALL WELDED TO SURFACE OF
NPS 50 FLANGE AS SHOWN.

NOTE:

ANCHOR DETAILED IN DRAWING
H295533-0100-240-260-1009
FOR VERIFICATION OF THE PURCHASED PART.



DETAIL 2

SCALE: 1:5

ANCHOR 2.4-4.5" CLIP AND
2A ANCHOR X 3.5" C/W EXPANSION CAP
PURCHASED FROM HARBISON-WALKER INTERNATIONAL
(HWI). 1 ANCHOR WIRE AND CLIP REQUIRED, WELDED
TO CENTRE OF NPS 12 FLANGE AS SHOWN.

NOTE:

HWI ANCHOR WIRE AND CLIP DETAILED IN DRAWING
H295533-0100-240-260-1008
FOR VERIFICATION OF THE PURCHASED PART.

HATCH DWG. No. H295533-0100-240-260-1006-001		ISSUED FOR BID		DO NOT USE FOR CONSTRUCTION		DATE: 2023-05-09		THIS DRAWING IS CONFIDENTIAL AND THE SOLE AND EXCLUSIVE PROPERTY OF HATCH LTD. ("HATCH"). ANY DISCLOSURE OF IT, WHETHER IN WHOLE OR IN PART, IS NOT PERMITTED WITHOUT THE EXPRESS WRITTEN PERMISSION OF HATCH. ALL RIGHTS TO THIS INTELLECTUAL PROPERTY THAT IS EMBODIED OR REFERENCED HEREIN SHALL AT ALL TIMES REMAIN THE PROPERTY OF HATCH. THIS DRAWING SHALL BE USED SOLELY FOR THE SPECIFIC PURPOSE FOR WHICH IT HAS BEEN PROVIDED TO YOU, AS APPROVED IN WRITING BY HATCH. HATCH DOES NOT ACCEPT AND DISCLAIMS ANY AND ALL LIABILITY OR RESPONSIBILITY ARISING FROM (A) ANY USE OF OR RELIANCE UPON THIS DRAWING BY ANY PERSONS FOR ANY PURPOSE OTHER THAN THE SPECIFIC PURPOSE THAT HAS BEEN APPROVED BY HATCH AND/OR (B) ANY MODIFICATION, ALTERATION, VARIATION, OR MISUSE OF THIS DRAWING BY ANY PARTY (HATCH) HOWEVER, ANY USE OF THIS DRAWING BEYOND THE SPECIFIC PURPOSE THAT HAS BEEN APPROVED BY HATCH IS SUBJECT TO THE PRIOR WRITTEN APPROVAL OF HATCH.		HATCH		THIRD ANGLE	UNITS	mm		OR AS NOTED	
H295533-0100-240-260-1008		HWI ANCHOR WIRE AND CLIP DETAILS														PFIR FOR PCL	
H295533-0100-240-260-1009		HWI 3" 1A ANCHOR DETAILS														HOT PILOT PFIR BOTTOM FLANGE ANCHOR DETAILS	
DRAWING No.		DRAWING TITLE														SCALE 1:10 OR AS NOTED	
REFERENCE DRAWINGS		REGISTERED PROFESSIONAL		REVISIONS		DRAWING STATUS: FOR BID										HATCH DWG. No. H295533-0100-240-260-1006-001 SHEET 1 OF 1	
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