HARRY DEWOLF CLASS TOWING GEAR

The HDW Class Towing arrangement is as shown in $\it Figure~1$.

Description	Specification	Approximate Dimensions	Reference
Item Name: SHACKLE, TOWING	SWL: 691 kN	200mm x 300mm x 400mm	Figure 2
	MBL: 1680 kN		
Item Name: SENHOUSE SLIP	SWL: 691 kN	800mm x 200mm x 300mm	Figure 3
	MBL: 1680 kN		
Item Name: SHACKLE, BALDT ANCH	SWL: 1422 kN	100mm x 300mm x 400mm	Figure 7
	MBL: 2035 kN		
Item Name: LINK, NATO	SWL: 1246 kN	100mm x 300mm x 465mm	Figure 9
	MBL: 3114 kN		
Item Name: BLAKE SLIP, CENTRE	SWL: 691 kN	2900mm x 200mm x 150mm	Figure 10
	MBL: 1680 kN		
Item Name: SHACKLE KENTER	SWL: 1422 kN	150mm x 110mm x 70mm	Figure 11
	MBL: 2035 kN		
Item Name: TOWING PENDANT	MBL: 814 kN	12500mm x 36mm	Figure 12

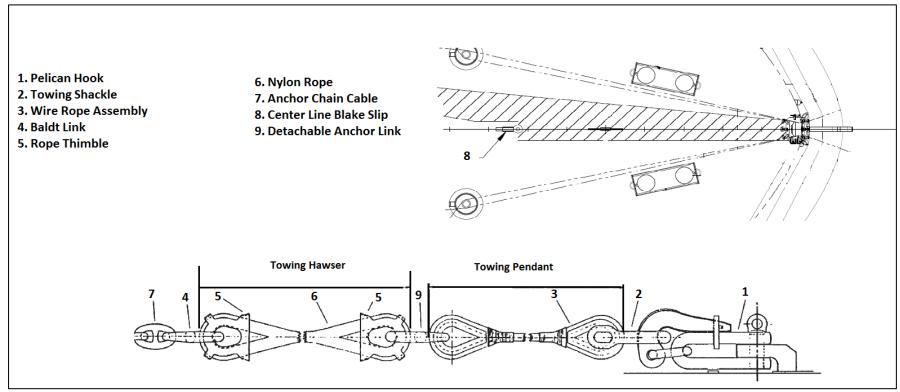
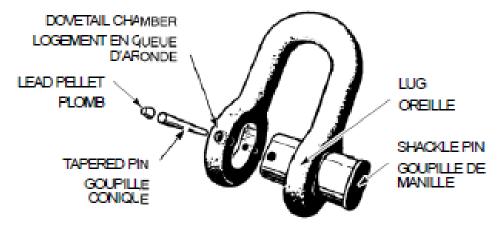
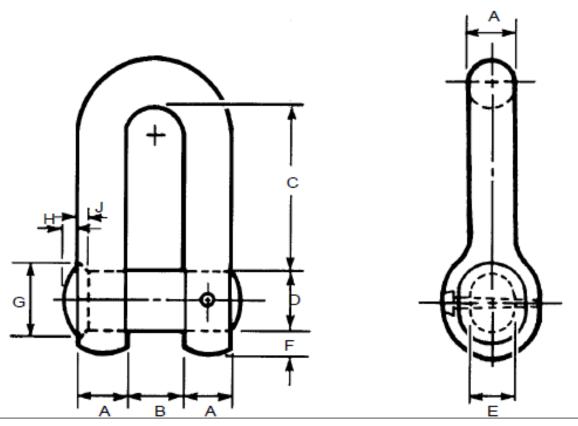


Figure 1: HDW Class Aft Towing Arrangement (Ref. B)



LUGGED ANCHOR SHACKLE / MANILLE D'ANCRE À OREILLES



See Figure 4, Figure 5, and Figure 6 for Dimensions of Pin, Lead Pellet and Dovetail

Α	В	С	D	E	F	G	Н	J	Dia. Pin at Point	Appropriate Size of Slip
2 ¾"	3 ¾"	11 ½"	4"	2 3/8"	1 ½"	5"	½"	½"	½"	2-1/8" - 2-1/4"

Figure 2: Towing Shackle (Ref. A)

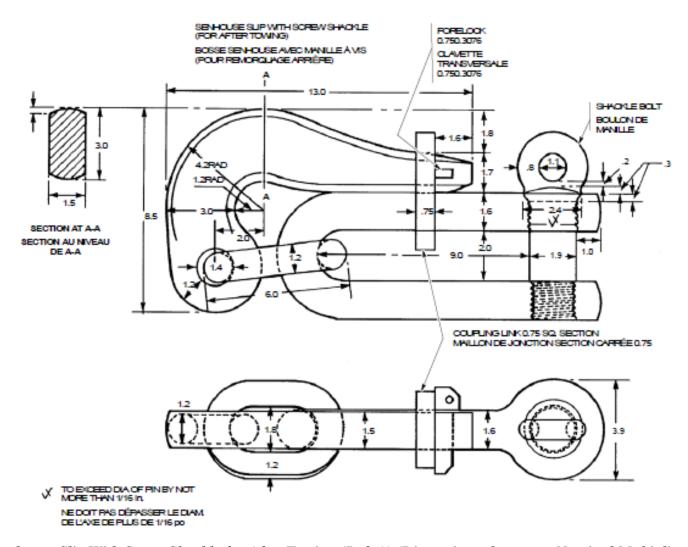
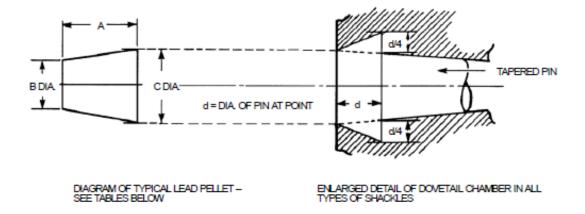


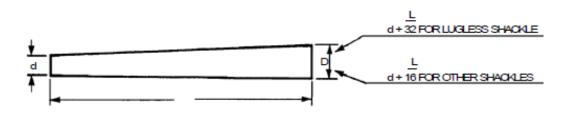
Figure 3: Senhouse Slip With Screw Shackle for After Towing (Ref. A) (Dimensions shown are Nominal Multipliers based on the chain cable for which item is intended to be used for (i.e. 46 mm))



LEAD PELLET SHOULD BE ENTERED LARGE END FIRST AND WELL CAULKED IN

LEAD PELLETS FOR LUGLESS, ANCHOR AND JOINING SHACKLES					PELLETS FOR CLENCH SHACKLES, BUOY SHACKLES AND ALL LUGGED TYPE						
	INCHES							INCHES			
NC.	NOM SIZE OF CABLE		Α	В	С	NOM SIZE OF CABLE		A	В	С	
1	AND UNDER	1-1/4	15/16	3/8	0.47	3/8	то	5/8	3/8	5/32	0.15
1-1/4	AND UNDER	1-1/2	1	1/2	0.58	11/16	TO	1	9/16	5/16	0.35
1-1/2	AND UNDER	1-3/4	1-1/16	5/8	0.70	1-1/16	TO	1-5/16	21/32	3/8	0.42
1-3/4	AND UNDER	2	1-5/16	11/16	0.82	1-3/8	TO	1-3/4	7/8	17/32	0.59
2	AND UNDER	2-1/4	1-13/32	13/16	0.93	1-7/8	TO	2-3/16	1-1/32	11/16	0.79
2-1/4	AND UNDER	2-1/2	1-1/2	15/16	1.05	2-1/4	TO	2-7/16	1-1/8	3/4	0.86
2-1/2	AND UNDER	2-3/4	1-23/32	1	1.17	2-1/2	TO	2-15/16	1-3/8	29/32	1.02
2-3/4	AND UNDER	2-15/16	1-25/32	1-1/8	1.29	3	TO	3-1/2	1-3/8	31/32	1.10
2-15/16	AND UNDER	3-1/8	1-7/8	1-7/32	1.37	3-3/4	TO	4	1-1/2	1-3/16	1.35
3-1/8	AND UNDER	3-3/8	1-29/32	1-5/16	1.45						
3-3/8	AND UNDER	3-5/8	2-1/8	1-3/8	1.58						

Figure 4: Dimensions of Lead Pellets and Proportions of Dovetail Chambers (Ref. A)



d = DIA ATPOINTOFPIN

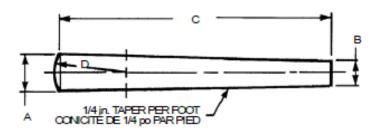
L = LENGTHOFPIN

D = NOMINAL SIZE OF CABLE FOR WHICH SHACKLE IS INTENDED

	PROPORTION	OF RETAINING TAPERED	PINS (INCHES)	
FOR USE WITH	d		TAPER	
LUGLESS JOINING SHACKLE	0.35D	3.40	1 IN 32	
LUGLESS ANCHOR SHACKLE	0.35D	5.01	1 IN 32	
BLAKE STOPPERS, SCREW STOPPERS, SHACKLES SECURING TO BUOY	AS SHOWN BELOW	2.51	D-2d	1 IN 16
CABLE CLENCH SHACKLE		2.80)-2d	1 IN 16
BUOY SHACKLE]	3.45	1 IN 16	
LUGGED ANCHOR SHACKLE]	2.90	1 IN 16	
SHAUNLE				
DIMENSIONS OF TAPES	L EDPINS FOR BLAKE STOR LE, LUGGED ANCHOR SHA		S, SHACKLES SECURING T	D BUOY, CABLE
DIMENSIONS OF TAPES	LE, LUGGED ANCHOR SHA		S, SHACKLES SECURING T	DIA ATPOINT-d
DIMENSIONS OF TAPES	LE, LUGGED ANCHOR SHA	CKLE	S, SHACKLES SECURING T	
DIMENSIONS OF TAPES CLENICH, BUOY SHACK	NOMINAL SIZE OF	CABLE - D (INCHES)		DIA ATPOINT-d
DIMENSIONS OF TAPES CLENICH, BUOY SHACK	LE, LUGSED ANCHOR SHA NOMINAL SIZE OF (CABLE - D (INCHES)	11/16	DIA AT POINT – d
DIMENSIONS OF TAPES CLENICH, BUOY SHACK	LE, LUGGED ANCHOR SHA NOMINAL SIZE OF (3/8 11/16	CABLE - D (INCHES)	11/16 1-3/8	DIA AT POINT – d 1/8 1/4
DIMENSIONS OF TAPES CLENICH, BUOY SHACK	NOMINAL SIZE OF (3/8 11/16 1-3/8	CABLE - D (INCHES)	11/16 1-3/8 1-7/8	DIA AT POINT – d 1/8 1/4 3/8
DIMENSIONS OF TAPES CLENCH, BUDY SHACK	NOMINAL SIZE OF (3/8 11/16 1-3/8 1-7/8	CABLE - D (INCHES)	11/16 1-3/8 1-7/8 2-1/2	DIA AT POINT – d 1/8 1/4 3/8 1/2
DIMENSIONS OF TAPES CLENCH, BUDY SHACK	NOMINAL SIZE OF 0 3/8 11/16 1-3/8 1-7/8 2-1/2 3-3/4	CABLE - D (INCHES)	11/16 1-3/8 1-7/8 2-1/2 3-3/4 4 (INCL)	DIA AT POINT – d 1/8 1/4 3/8 1/2 5/8
DIMENSIONS OF TAPER CLENCH, BUDY SHACK INCLUDING	NOMINAL SIZE OF 0 3/8 11/16 1-3/8 1-7/8 2-1/2 3-3/4	CABLE - D (INCHES) BUT UNDER	11/16 1-3/8 1-7/8 2-1/2 3-3/4 4 (INCL)	DIA AT POINT – d 1/8 1/4 3/8 1/2 5/8
DIMENSIONS OF TAPEF CLENCH, BUDY SHACK INCLUDING	NOMINAL SIZE OF (3/8 11/16 1-3/8 1-7/8 2-1/2 3-3/4 DIMENSIONS OF TAK	CABLE - D (INCHES) BUT UNDER PERED PINS FOR TOWING	11/16 1-3/8 1-7/8 2-1/2 3-3/4 4 (INCL)	DIA AT POINT – d 1/8 1/4 3/8 1/2 5/8 3/4

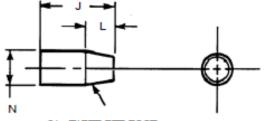
Figure 5: Dimensions of Tapered Pins (Ref. A)

MATERIAL: MILS-853 (AISI 304) 37 ROCKWELL C MATÉRIAU: MILS-853 (AISI 304) 37 ROCKWELL C



MATERIAL: 80% LEAD, 12% TIN, AND 8% ANTIMONY

MATÉRIAU: 80% DE PLOMB, 12% D'ÉTAIN ET 8% D'ANTIMOINE



2 in. TAPER PER FOOT CONICITÉ DE 2 po PAR PIED

LINK SIZE DIMENSION DU MAILLON	A	В	С	D	J	L	N
DIMENSION DO MAILLON	Α	В	·	U	J		N N
3/4	5/16	0.261	2-1/2	7/16	5/8	1/4	9/32
7/8	11/32	0.281	3	1/2	5/8	1/4	5/16
1	13/32	0.338	3-3/8	5/8	13/16	5/16	3/8
1-1/8	15/32	0.389	3-13/16	3/4	1	11/32	7/16
1-1/4	1/2	0.413	4-3/16	15/16	1	3/8	31/64
1-3/8	9/16	0.466	4-21/32	7/8	1	5/16	17/32
1-1/2	5/8	0.517	5-3/16	7/8	1-3/8	1/2	9/16
1-5/8	21/32	0.540	5-9/16	15/16	1-3/8	1/2	5/8
1-3/4	11/16	0.562	6	1-1/8	1-3/8	1/2	11/16
1-7/8	3/4	0.614	6-1/2	1-3/16	1-3/8	9/16	3/4
2	13/16	0.672	6-3/4	1-1/4	1-3/8	9/16	3/4
2-1/8	718	0.724	7-1/8	1-5/16	1-3/8	5/8	13/16
2-1/4	15/16	0.781	7-1/2	1-3/8	1-3/8	5/8	29/32
2-3/8	1	0.828	8-1/4	1-1/2	1-5/8	3/4	7/8
2-1/2	1	0.823	8-3/8	1-1/2	2	3/4	31 /32
2-5/8	1-1/6	0.875	9	1-5/8	2-1/8	3/4	1-1/16
2-3/4	1-1/8	0.932	9-9/32	1-11/16	2-1/8	3/4	1-3/32
2-7/8	1-11/64	0.970	9-11/16	1 /13/16	2-1/8	13/16	1-5/32
3	1-7/32	1.007	10-1/8	1-7/8	2-1/8	7/8	1-3/16
3-1/8	1-17/64	1.048	10-9/16	2	2-3/8	15/16	1-9/32
3-1/4	1-5/16	1.083	11	2	2-1/2	1	1-3/8
3-3/8	1-7/16	1.192	11-3/4	2-1/2	2-3/8	1	1-11/32
3-1/2	1-1/2	1.250	12	2-3/16	2-7/8	1-1/8	1-3/8
3-3/4	1-33/64	1.259	12-21/32	2-1/4	2-7/8	1-3/16	1-7/16

Figure 6: Dimensions of Tapered Pins and Lead Pellets for Baldt Chain Connecting Links (Ref. A) (Dimensions shown are in inches)

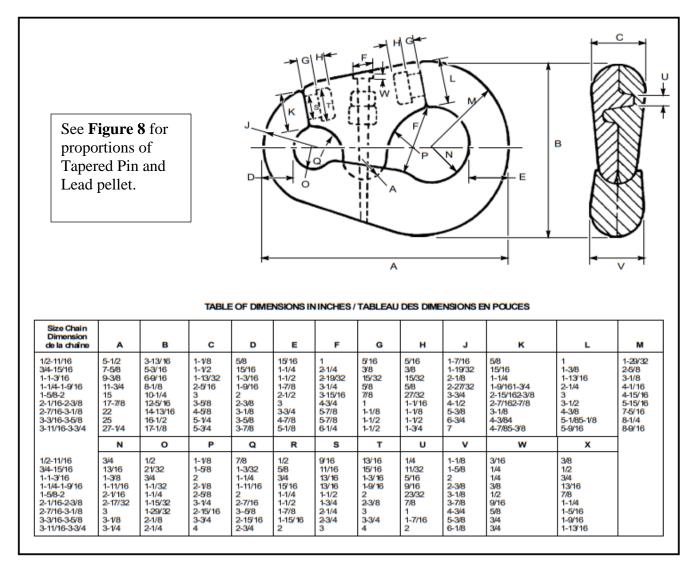


Figure 7: Baldt Anchor Shackle (Ref. A). Will be used on 46mm Chain Cable.

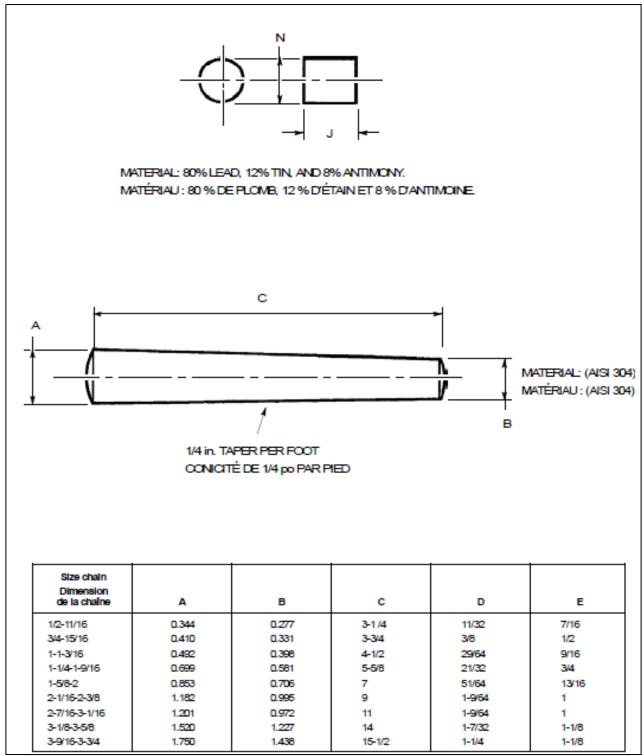


Figure 8: Dimensions of Tapered Pins and Lead Pellets for Baldt Detachable Anchor Connection Link (Ref. A) (Dimensions shown are in inches)

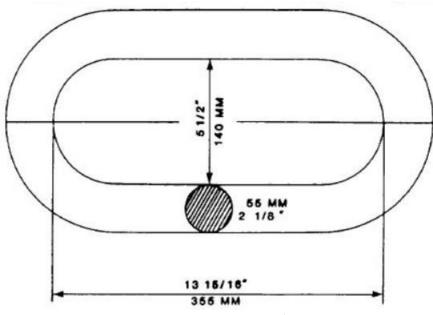


Figure 9: NATO Link

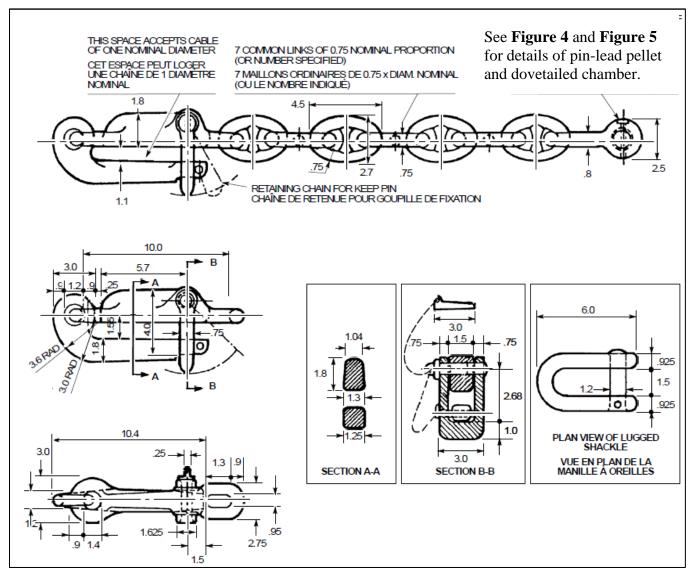


Figure 10: Centreline Blake Slip (Ref. A) (Dimensions shown are Nominal Multipliers based on the chain cable for which item is intended to be used for (i.e. 46 mm))

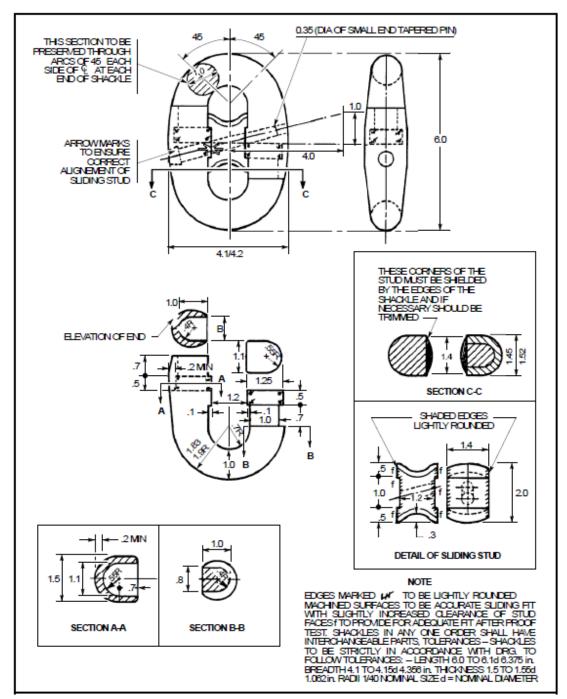


Figure 11: Kenter-Type Lugless Joining Shackle (Ref. A) (Dimensions shown are Nominal Multipliers based on the largest item intended to be used with (i.e. 48 mm towing hawser thimble))

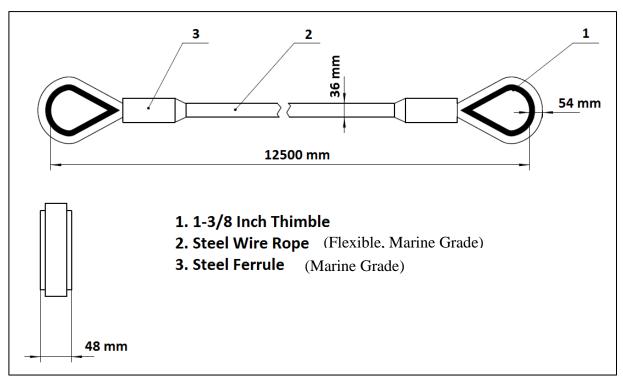


Figure 12: Towing Pendant (Ref. B)

REFERENCES

A. C-28-010-024-MS-001 Anchors Chain Cables and Associated Articles (2022-06-17)

B. C-28-898-000-MS-001 HDW Class Mooring and Towing Operation and Maintenance Instructions With Parts Lists